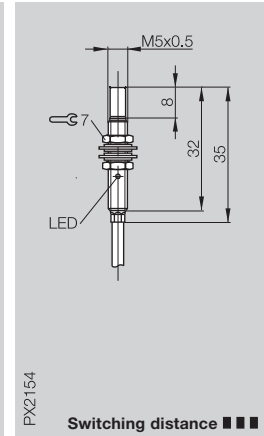
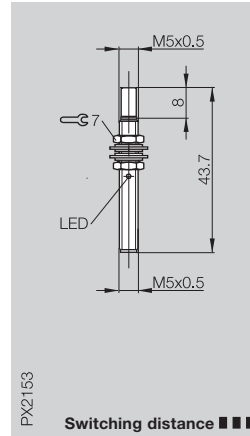
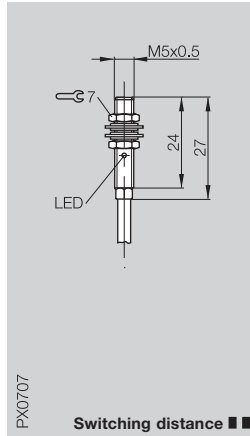
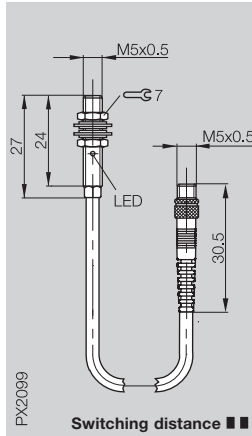


Inductive Sensors

DC 3-wire
M5
s_n 1.5 mm, 5 mm

M5

Housing size	M5x0.5	M5x0.5	M5x0.5	M5x0.5
Mounting (see notes starting p. 1.0.11)	flush	flush	non-flush	non-flush
Rated operating distance s _n	1.5 mm	1.5 mm	5 mm	5 mm
Assured operating distance s _a	0...1.2 mm	0...1.2 mm	0...4.1 mm	0...4.1 mm

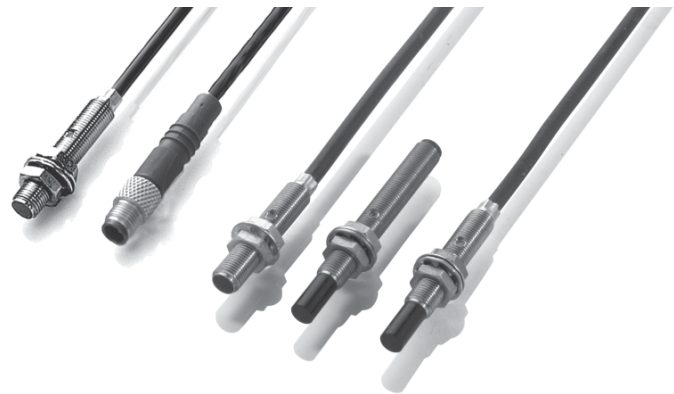


PNP	NO	①	BES 516-3005-G-E4-C-S26-00,3	BES 516-3005-G-E4-C-PU-02	BES M05ED-PSC50F-S26G	BES M05ED-PSC50F-EP02
	NC	②		BES 516-3022-G-E4-C-PU-02		
NPN	NO	④		BES 516-3006-G-E4-C-PU-02		
	NC	⑤		BES 516-3023-G-E4-C-PU-02		

Supply voltage U _B	10...30 V DC	10...30 V DC	10...30 V DC	10...30 V DC
Voltage drop U _d at I _e	≤ 3 V	≤ 3 V	≤ 2.5 V	≤ 2.5 V
Rated insulation voltage U _i	75 V DC	75 V DC	75 V DC	75 V DC
Rated operational current I _e	100 mA	100 mA	100 mA	100 mA
No-load supply current I ₀ max.	≤ 12 mA	≤ 12 mA	≤ 10 mA	≤ 10 mA
Polarity reversal protected	yes	yes	yes	yes
Short circuit protected	yes	yes	yes	yes
Repeat accuracy R	≤ 5 %	≤ 5 %	≤ 10 %	≤ 10 %
Ambient temperature range T _a	-25...+70 °C	-25...+70 °C	-25...+70 °C	-25...+70 °C
Switching frequency f	3000 Hz	3000 Hz	3000 Hz	3000 Hz
Utilization category	DC 13	DC 13	DC 13	DC 13
Function indicator	yes	yes	yes	yes
Degree of protection per IEC 60529	IP 67	IP 67	IP 67	IP 67
Insulation class				
Housing material	Stainless steel	Stainless steel	Stainless steel	Stainless steel
Material of sensing face	POM	POM	POM	POM
Connection	0.3 m PUR cable with connector	2 m cable PUR	Connector	2 m cable PUR
No. of wires × cross-section		3×0.14 mm ²		3×0.14 mm ²
Approval	cULus	cULus	cULus	cULus
Recommended connector	BKS-B 25		BKS-B 25/BKS-B 26	

① Wiring diagrams see page 1.0.6
Switching distance ■ ■ see page 1.0.10

Other cable lengths on request.

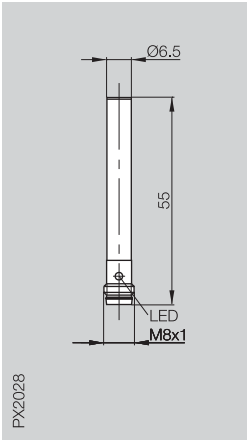
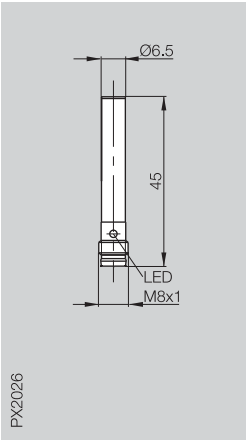
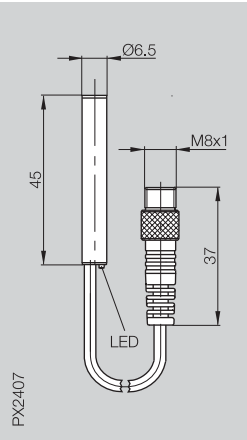
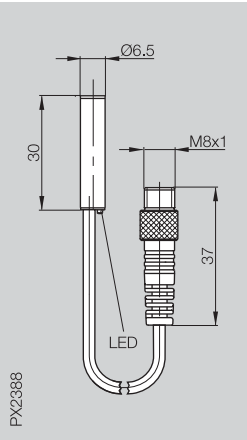
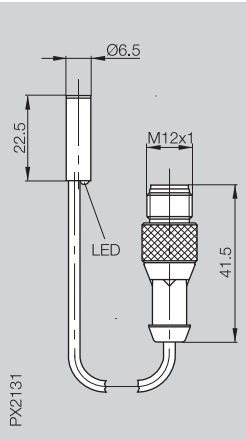


Ø 6.5 mm

Inductive Sensors

DC 3-wire
 Ø 6.5 mm
 S_n 1.5 mm

1.1

Ø 6.5 mm flush 1.5 mm 0...1.2 mm	Ø 6.5 mm flush 1.5 mm 0...1.2 mm	Ø 6.5 mm flush 1.5 mm 0...1.2 mm	Ø 6.5 mm flush 1.5 mm 0...1.2 mm	Ø 6.5 mm flush 1.5 mm 0...1.2 mm
				
BES 516-371-S49-C	BES 516-371-E5-C-S49	BES 516-371-E0-C-S49-00,5	BES 516-371-E4-C-S49-00,3	BES 516-371-SA10-S4-00,3
10...30 V DC ≤ 2.5 V 75 V DC 200 mA ≤ 9 mA yes yes	10...30 V DC ≤ 2.5 V 75 V DC 200 mA ≤ 9 mA yes yes	10...30 V DC ≤ 2.5 V 250 V AC 200 mA ≤ 9 mA yes yes	10...30 V DC ≤ 2.5 V 250 V AC 200 mA ≤ 9 mA yes yes	10...30 V DC ≤ 2.5 V 75 V DC 200 mA ≤ 10 mA yes yes
≤ 5 % -25...+70 °C 3000 Hz DC 13 yes	≤ 5 % -25...+70 °C 3000 Hz DC 13 yes	≤ 5 % -25...+70 °C 3000 Hz DC 13 yes	≤ 5 % -25...+70 °C 3000 Hz DC 13 yes	≤ 5 % -25...+70 °C 4000 Hz DC 13 yes
IP 67	IP 67	IP 68 per BWN Pr. 20 ☐	IP 68 per BWN Pr. 20 ☐	IP 67
Stainless steel PA 12 Connector	Stainless steel PA 12 Connector	Stainless steel PA 12 0.5 m PUR cable with connector	Stainless steel PA 12 0.3 m PUR cable with connector	Stainless steel PBT 0.3 m PUR cable with connector
cULus BKS-_ 48/BKS-_ 49	cULus BKS-_ 48/BKS-_ 49	cULus BKS-_ 48	cULus BKS-_ 48	BKS-_ 19



5

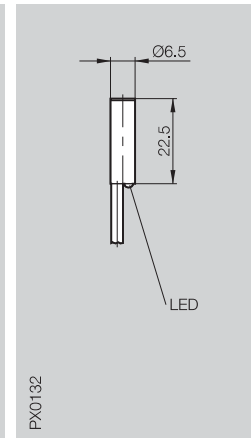
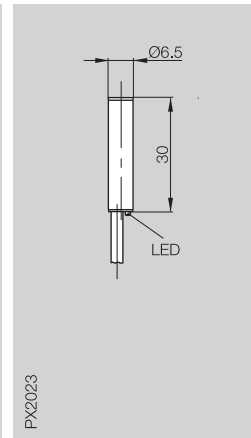
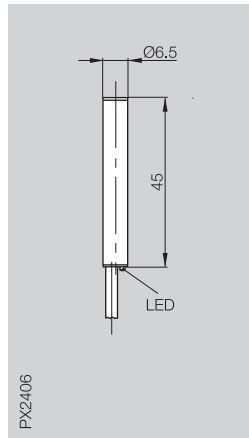
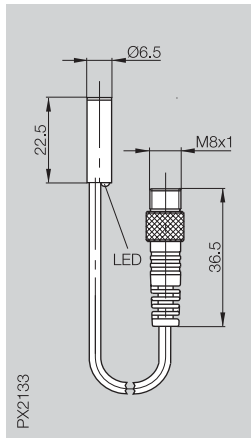
Connectors,
 Holders ...
 Page 5.2 ...

Inductive Sensors

DC 3-wire
 \varnothing 6.5 mm
 s_n 1.5 mm

\varnothing 6.5 mm

Housing size	\varnothing 6.5 mm	\varnothing 6.5 mm	\varnothing 6.5 mm	\varnothing 6.5 mm
Mounting (see notes starting p. 1.0.11)	flush	flush	flush	flush
Rated operating distance s_n	1.5 mm	1.5 mm	1.5 mm	1.5 mm
Assured operating distance s_a	0...1.2 mm	0...1.2 mm	0...1.2 mm	0...1.2 mm



PNP	NO	①	BES 516-371-SA10-S49-00,3	BES 516-371-E0-C-02	BES 516-371-E4-C-02	BES 516-371-SA10-02
	NC	②				
NPN	NO	④			BES 516-372-E4-C-02	BES 516-372-SA1-02
	NC	⑤				
Supply voltage U_B	10...30 V DC		10...30 V DC	10...30 V DC	10...30 V DC	10...30 V DC
Voltage drop U_d at I_e	≤ 2.5 V		≤ 2.5 V	≤ 2.5 V	≤ 2.5 V	≤ 2.5 V
Rated insulation voltage U_i	75 V DC		250 V AC	250 V AC	250 V AC	75 V DC
Rated operational current I_e	200 mA		200 mA	200 mA	200 mA	200 mA
No-load supply current I_0 max.	≤ 10 mA		≤ 9 mA	≤ 9 mA	≤ 9 mA	≤ 25 mA
Polarity reversal protected	yes		yes	yes	yes	yes
Short circuit protected	yes		yes	yes	yes	yes
Repeat accuracy R	≤ 5 %		≤ 5 %	≤ 5 %	≤ 5 %	≤ 5 %
Ambient temperature range T_a	-25...+70 °C		-25...+70 °C	-25...+70 °C	-25...+70 °C	-25...+70 °C
Switching frequency f	4000 Hz		3000 Hz	3000 Hz	3000 Hz	1500 Hz
Utilization category	DC 13		DC 13	DC 13	DC 13	DC 13
Function indicator	yes		yes	yes	yes	yes
Degree of protection per IEC 60529	IP 67		IP 68 per BWN Pr. 20	IP 68 per BWN Pr. 20	IP 68 per BWN Pr. 20	IP 67
Insulation class			□	□	□	
Housing material	CuZn coated		Stainless steel	Stainless steel	Stainless steel	CuZn coated
Material of sensing face	PBT		PA 12	PA 12	PA 12	PBT
Connection	0.3 m PUR cable with connector		2 m PVC cable	2 m PVC cable	2 m PVC cable	2 m PVC cable
No. of wires \times cross-section			3 \times 0.14 mm ²	3 \times 0.14 mm ²	3 \times 0.14 mm ²	3 \times 0.14 mm ²
Approval			cULus	cULus	cULus	
Recommended connector	BKS-_ 48					

① Wiring diagrams see page 1.0.6
 Switching distance ■■ see page 1.0.10

For sensors with cable, other lengths and PUR quality are available on request.

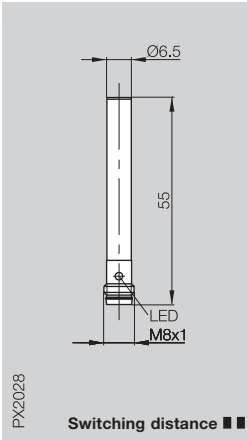
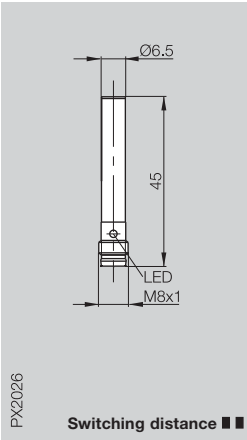
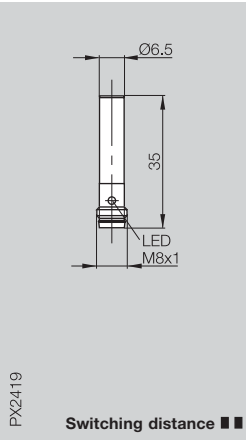
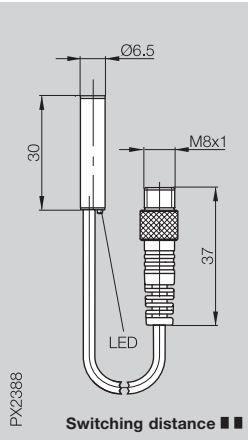
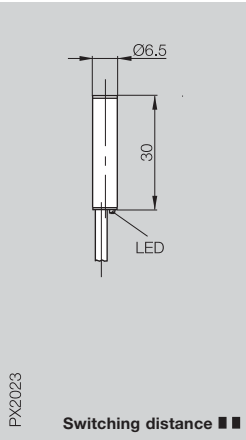
For sensors with cable and connector, other lengths are available on request.



Ø 6.5 mm

Inductive Sensors

DC 3-wire
Ø 6.5 mm
S_n 2 mm

Ø 6.5 mm flush 2 mm 0...1.6 mm	Ø 6.5 mm flush 2 mm 0...1.6 mm	Ø 6.5 mm flush 2 mm 0...1.6 mm	Ø 6.5 mm flush 2 mm 0...1.6 mm	Ø 6.5 mm flush 2 mm 0...1.6 mm
				
BES 516-371-G-S49-C	BES 516-371-G-E5-C-S49 BES 516-3021-G-E5-C-S49	BES 516-371-SA15-C-S49	BES 516-371-G-E4-C-S49-00,3	BES 516-371-G-E4-C-02 BES 516-3021-G-E4-C-02
	BES 516-372-G-E5-C-S49 BES 516-3025-G-E5-C-S49			BES 516-372-G-E4-C-02
10...30 V DC ≤ 2.5 V 75 V DC 200 mA ≤ 9 mA yes yes	10...30 V DC ≤ 2.5 V 75 V DC 200 mA ≤ 18 mA yes yes	10...30 V DC ≤ 2.5 V 75 V DC 200 mA ≤ 9 mA yes yes	10...30 V DC ≤ 2.5 V 250 V AC 200 mA ≤ 9 mA yes yes	10...30 V DC ≤ 2.5 V 250 V AC 200 mA ≤ 18 mA yes yes
≤ 5 % -25...+70 °C 1500 Hz DC 13 yes	≤ 5 % -25...+70 °C 1500 Hz DC 13 yes	≤ 5 % -25...+70 °C 1500 Hz DC 13 yes	≤ 5 % -25...+70 °C 1500 Hz DC 13 yes	≤ 5 % -25...+70 °C 1500 Hz DC 13 yes
IP 67	IP 67	IP 67	IP 68 per BWN Pr. 20 ☐	IP 68 per BWN Pr. 20 ☐
Stainless steel PA 12 Connector	Stainless steel PA 12 Connector	Stainless steel PA 12 Connector	Stainless steel PA 12 0.3 m PUR cable with connector	Stainless steel PA 12 2 m PVC cable
cULus BKS-_ 48/BKS-_ 49	cULus BKS-_ 48/BKS-_ 49	cULus BKS-_ 48/BKS-_ 49	cULus BKS-_ 48	3x0.14 mm ² cULus

1.1



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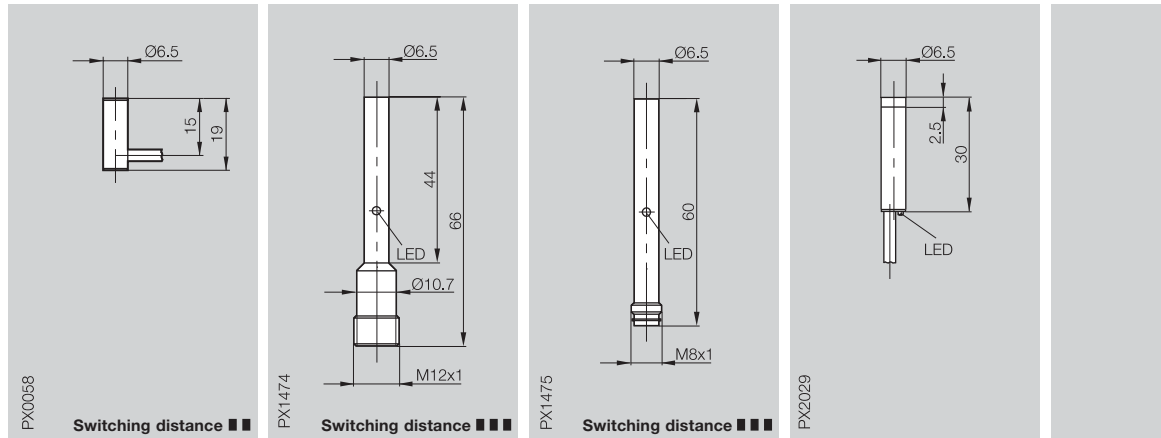
Connectors,
Holders ...
Page 5.2 ...

Inductive Sensors

DC 3-wire
 \varnothing 6.5 mm
 s_n 2 mm, 2.5 mm, 3 mm

\varnothing 6.5 mm

Housing size	\varnothing 6.5 mm	\varnothing 6.5 mm	\varnothing 6.5 mm	\varnothing 6.5 mm
Mounting (see notes starting p. 1.0.11)	flush	quasi flush	quasi flush	non-flush
Rated operating distance s_n	2 mm	3 mm	3 mm	2.5 mm
Assured operating distance s_a	0...1.6 mm	0...2.4 mm	0...2.4 mm	0...2 mm



PNP	NO	①	BES 516-371-SA13-PU-02	BES G06MH1-PSC30B-S04G	BES G06MI-PSC30B-S49G	BES 516-349-E4-C-02
	NC	②			BES G06MI-POC30B-S49G	
NPN	NO	④		BES G06MH1-NSC30B-S04G	BES G06MI-NSC30B-S49G	BES 516-350-E4-C-02
	NC	⑤			BES G06MI-NOC30B-S49G	

Supply voltage U_B	10...30 V DC	10...30 V DC	10...30 V DC	10...30 V DC
Voltage drop U_d at I_e	≤ 2.5 V	≤ 2.5 V	≤ 2.5 V	≤ 2.5 V
Rated insulation voltage U_i	75 V DC	75 V DC	75 V DC	250 V AC
Rated operational current I_e	200 mA	200 mA	200 mA	200 mA
No-load supply current I_0 max.	≤ 10 mA	≤ 12 mA	≤ 12 mA	≤ 18 mA
Polarity reversal protected	yes	yes	yes	yes
Short circuit protected	yes	yes	yes	yes
Repeat accuracy R	≤ 5 %	≤ 5 %	≤ 5 %	≤ 5 %
Ambient temperature range T_a	-25...+70 °C	-25...+70 °C	-25...+70 °C	-25...+70 °C
Switching frequency f	2000 Hz	1000 Hz	1000 Hz	2000 Hz
Utilization category	DC 13	DC 13	DC 13	DC 13
Function indicator	no	yes	yes	yes
Degree of protection per IEC 60529	IP 65	IP 67	IP 67	IP 68 per BWN Pr. 20
Insulation class				□
Housing material	Stainless steel	CuZn coated	CuZn coated	Stainless steel
Material of sensing face	PBT	PBT	PBT	PA 12
Connection	2 m cable PUR	Connector	Connector	2 m PVC cable
No. of wires x cross-section	3x0.14 mm ²			3x0.14 mm ²
Approval				cULus
Recommended connector		BKS- 19/BKS- 20	BKS- 48/BKS- 49	

① Wiring diagrams see page 1.0.6
 Switching distance ■■ see page 1.0.10

Other cable lengths on request.

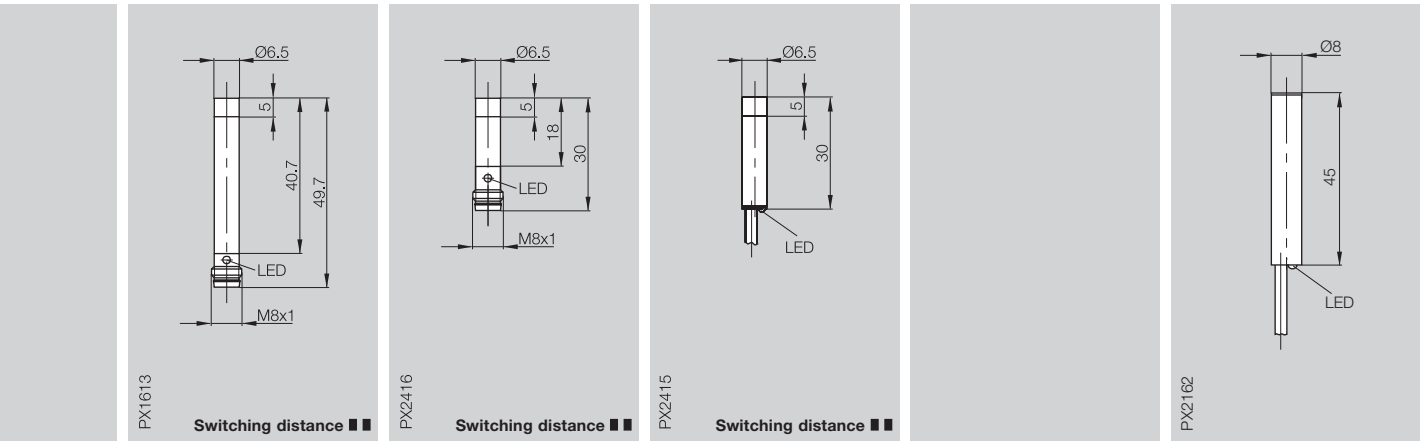


Ø 6.5 mm, Ø 8 mm

Inductive Sensors

DC 3-wire
 Ø 6.5 mm, Ø 8 mm
 S_n 1.5 mm, 4 mm

Ø 6.5 mm non-flush 4 mm 0...3.2 mm	Ø 6.5 mm non-flush 4 mm 0...3.2 mm	Ø 6.5 mm non-flush 4 mm 0...3.2 mm		Ø 8 mm flush 1.5 mm 0...1.2 mm
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BES G06EF-PSC40F-S49G	BES G06EB-PSC40F-S49G BES G06EB-POC40F-S49G	BES G06ED-PSC40F-BV02 BES G06ED-POC40F-BV02		BES G08EG-PSC15B-BV02
	BES G06EB-NSC40F-S49G BES G06EB-NOC40F-S49G	BES G06ED-NSC40F-BV02 BES G06ED-NOC40F-BV02		
10...30 V DC ≤ 2.5 V 75 V DC 200 mA ≤ 12 mA yes yes	10...30 V DC ≤ 2.5 V 75 V DC 200 mA ≤ 18 mA yes yes	10...30 V DC ≤ 2.5 V 250 V AC 200 mA ≤ 18 mA yes yes		10...30 V DC ≤ 2.5 V 250 V AC 200 mA ≤ 9 mA yes yes
≤ 5 % -25...+70 °C 5000 Hz DC 13 yes	≤ 5 % -25...+70 °C 1500 Hz DC 13 yes	≤ 5 % -25...+70 °C 1500 Hz DC 13 yes		≤ 5 % -25...+70 °C 3000 Hz DC 13 yes
IP 67	IP 67	IP 68 per BWN Pr. 20 ☐		IP 68 per BWN Pr. 20 ☐
Stainless steel PBT Connector	Stainless steel PA 12 Connector	Stainless steel PA 12 2 m PVC cable 3x0.14 mm ² cULus		Stainless steel PBT 2 m PVC cable 3x0.14 mm ² cULus
cULus BKS- 48/BKS- 49	cULus BKS- 48/BKS- 49			

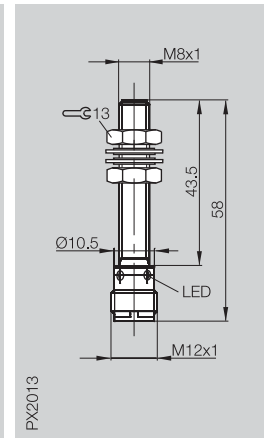
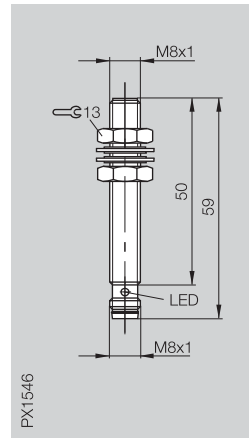
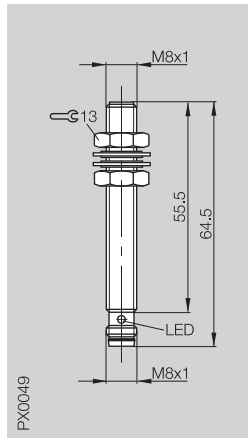
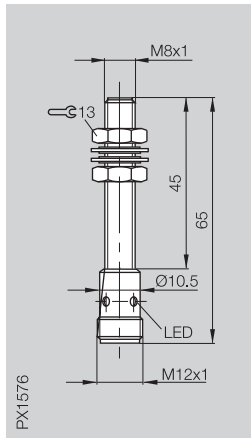


1.1

5

Connectors,
 Holders ...
 Page 5.2 ...

Housing size	M8x1	M8x1	M8x1	M8x1
Mounting (see notes starting p. 1.0.11)	flush	flush	flush	flush
Rated operating distance s _n	1.5 mm	1.5 mm	1.5 mm	1.5 mm
Assured operating distance s _a	0...1.2 mm	0...1.2 mm	0...1.2 mm	0...1.2 mm



PNP	NO	①	BES M08MH1-PSC15B-S04G	BES 516-324-SA33	BES M08MI-PSC15B-S49G	BES M08EH-PSC15B-S04G
	NC	②	BES M08MH1-POC15B-S04G			BES M08EH-POC15B-S04G
NPN	NO	④	BES M08MH1-NSC15B-S04G		BES M08MI-NSC15B-S49G	BES M08EH-NSC15B-S04G
	NC	⑤	BES M08MH1-NOC15B-S04G			BES M08EH-NOC15B-S04G

Supply voltage U _B	12...30 V DC	10...30 V DC	12...30 V DC	10...30 V DC
Voltage drop U _d at I _e	≤ 3 V	≤ 2.5 V	≤ 3 V	≤ 2.5 V
Rated insulation voltage U _i	75 V DC	75 V DC	75 V DC	250 V AC
Rated operational current I _e	100 mA	200 mA	100 mA	200 mA
No-load supply current I ₀ max.	PNP ≤ 12 mA, NPN ≤ 18 mA	≤ 25 mA	PNP ≤ 12 mA, NPN ≤ 18 mA	PNP ≤ 9 mA, NPN ≤ 18 mA
Polarity reversal protected	yes	yes	yes	yes
Short circuit protected	yes	yes	yes	yes
Repeat accuracy R	≤ 5 %	≤ 5 %	≤ 5 %	≤ 5 %
Ambient temperature range T _a	-25...+70 °C	-25...+70 °C	-25...+70 °C	-25...+70 °C
Switching frequency f	1000 Hz	1000 Hz	1000 Hz	3000 Hz
Utilization category	DC 13	DC 13	DC 13	DC 13
Function indicator	yes	yes	yes	yes
Degree of protection per IEC 60529	IP 67	IP 67	IP 67	IP 68 per BWN Pr. 20
Insulation class				□
Housing material	CuZn coated	Stainless steel	CuZn coated	Stainless steel
Material of sensing face	PA 12	PBT	PA 12	PBT
Connection	Connector	Connector	Connector	Connector
Approval	cULus		cULus	cULus
Recommended connector	BKS-_ 19/BKS-_ 20	BKS-_ 48/BKS-_ 49	BKS-_ 48/BKS-_ 49	BKS-_ 19/BKS-_ 20

① Wiring diagrams see page 1.0.6

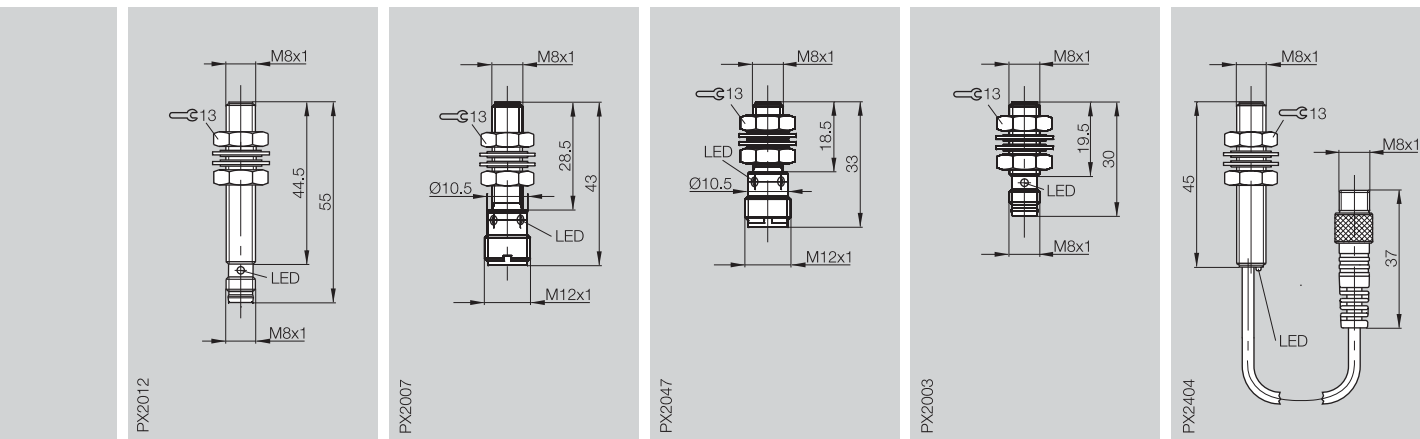
Other cable lengths on request.



M8 Inductive Sensors

DC 3-wire
M8
S_n 1.5 mm

M8x1 flush 1.5 mm 0...1.2 mm	M8x1 flush 1.5 mm 0...1.2 mm	M8x1 flush 1.5 mm 0...1.2 mm	M8x1 flush 1.5 mm 0...1.2 mm	M8x1 flush 1.5 mm 0...1.2 mm
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BES 516-324-S49-C BES 516-377-S49-C	BES M08EE-PSC15B-S04G BES M08EE-POC15B-S04G	BES M08EC-PSC15B-S04G	BES M08EC-PSC15B-S49G BES M08EC-POC15B-S49G	BES 516-324-E0-C-S49-00,2 BES 516-377-E0-C-S49-00,2
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BES 516-343-S49-C BES 516-378-S49-C	BES M08EE-NSC15B-S04G		BES M08EC-NSC15B-S49G	
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10...30 V DC ≤ 2.5 V 250 V AC 200 mA PNP ≤ 9 mA, NPN ≤ 18 mA yes yes	10...30 V DC ≤ 2.5 V 250 V AC 200 mA PNP ≤ 9 mA, NPN ≤ 18 mA yes yes	10...30 V DC ≤ 2.5 V 250 V AC 200 mA ≤ 9 mA yes yes	10...30 V DC ≤ 2.5 V 250 V AC 200 mA PNP ≤ 9 mA, NPN ≤ 18 mA yes yes	10...30 V DC ≤ 2.5 V 250 V AC 200 mA ≤ 9 mA yes yes
≤ 5 % -25...+70 °C 3000 Hz DC 13 yes	≤ 5 % -25...+70 °C 3000 Hz DC 13 yes	≤ 5 % -25...+70 °C 3000 Hz DC 13 yes	≤ 5 % -25...+70 °C 3000 Hz DC 13 yes	≤ 5 % -25...+70 °C 3000 Hz DC 13 yes
IP 68 per BWN Pr. 20 ☐	IP 68 per BWN Pr. 20 ☐	IP 68 per BWN Pr. 20 ☐	IP 68 per BWN Pr. 20 ☐	IP 68 per BWN Pr. 20 ☐
Stainless steel PA 12 Connector	Stainless steel PBT Connector	Stainless steel PBT Connector	Stainless steel PBT Connector	Stainless steel PA 12 0.2 m PUR cable with connector
cULus BKS-_ 48/BKS-_ 49	cULus BKS-_ 19/BKS-_ 20	cULus BKS-_ 19/BKS-_ 20	cULus BKS-_ 48/BKS-_ 49	cULus BKS-_ 48



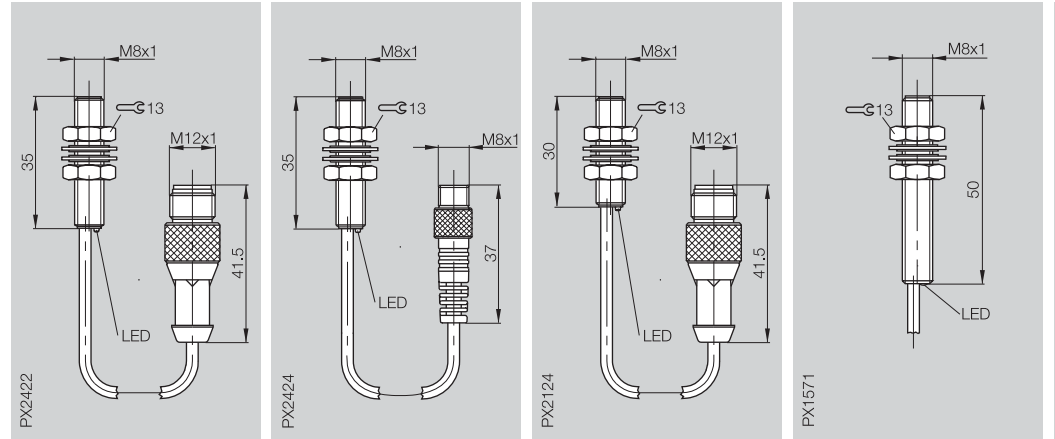
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Connectors,
Holders ...
Page 5.2 ...

Housing size
Mounting (see notes starting p. 1.0.11)
Rated operating distance s _n
Assured operating distance s _a

M8x1 flush	M8x1 flush	M8x1 flush	M8x1 flush
1.5 mm	1.5 mm	1.5 mm	1.5 mm
0...1.2 mm	0...1.2 mm	0...1.2 mm	0...1.2 mm



PNP	NO	①	BES 516-324-E3-C-S4-00,3	BES 516-324-E3-C-S49-00,3	BES 516-324-E4-C-S4-00,3	BES M08MI-PSC15B-BV02
	NC	②	BES 516-377-E3-C-S4-PU-00,3			BES M08MI-POC15B-BV02
NPN	NO	④				BES M08MI-NSC15B-BV02
	NC	⑤				

Supply voltage U _B	10...30 V DC	10...30 V DC	10...30 V DC	12...30 V DC
Voltage drop U _d at I _e	≤ 2.5 V	≤ 2.5 V	≤ 2.5 V	≤ 2.5 V
Rated insulation voltage U _i	250 V AC	250 V AC	250 V AC	75 V DC
Rated operational current I _e	200 mA	200 mA	200 mA	100 mA
No-load supply current I ₀ max.	≤ 9 mA	≤ 9 mA	≤ 9 mA	PNP ≤ 10 mA, NPN ≤ 18 mA
Polarity reversal protected	yes	yes	yes	yes
Short circuit protected	yes	yes	yes	yes
Repeat accuracy R	≤ 5 %	≤ 5 %	≤ 5 %	≤ 5 %
Ambient temperature range T _a	-25...+70 °C	-25...+70 °C	-25...+70 °C	-25...+70 °C
Switching frequency f	3000 Hz	3000 Hz	3000 Hz	1000 Hz
Utilization category	DC 13	DC 13	DC 13	DC 13
Function indicator	yes	yes	yes	yes
Degree of protection per IEC 60529	IP 68 per BWN Pr. 20	IP 68 per BWN Pr. 20	IP 68 per BWN Pr. 20	IP 67
Insulation class	□	□	□	□
Housing material	Stainless steel	Stainless steel	Stainless steel	CuZn coated
Material of sensing face	PA 12	PA 12	PA 12	PA 12
Connection	0.3 m PUR cable with connector	0.3 m PUR cable with connector	0.3 m PUR cable with connector	2 m PVC cable
No. of wires × cross-section				3×0.14 mm ²
Approval	cULus	cULus	cULus	cULus
Recommended connector	BKS-_ 19	BKS-_ 48	BKS-_ 19	

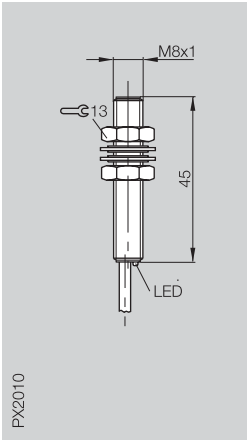
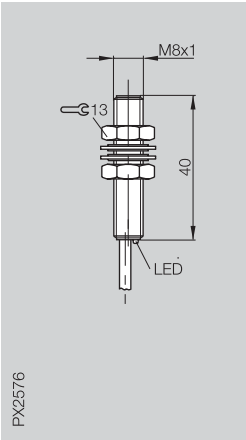
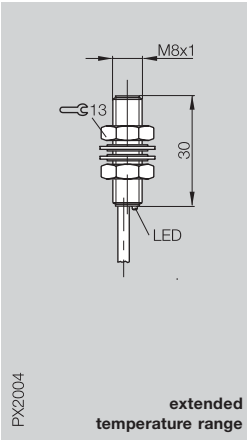
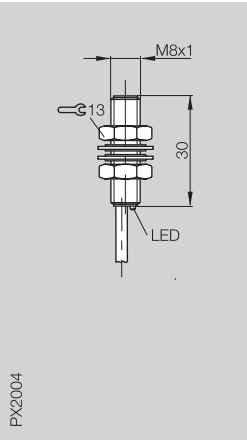
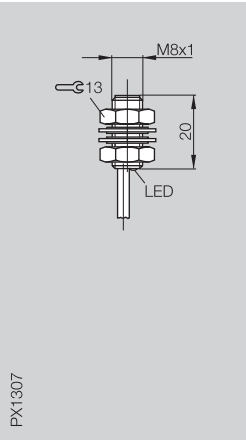
① Wiring diagrams see page 1.0.6

Other cable lengths on request.



M8 Inductive Sensors

DC 3-wire
M8
S_n 1.5 mm

M8x1 flush 1.5 mm 0...1.2 mm	M8x1 flush 1.5 mm 0...1.2 mm	M8x1 flush 1.5 mm 0...1.2 mm	M8x1 flush 1.5 mm 0...1.2 mm	M8x1 flush 1.5 mm 0...1.2 mm
				
PX2010	PX2576	PX2004 extended temperature range	PX2004	PX1307
BES 516-324-E0-C-02 BES 516-377-E0-C-02	BES M08EF-PSC15B-BP02 BES M08EF-POC15B-BP02	BES 516-324-SA45-E4-C-PU-03	BES 516-324-E4-C-02 BES 516-377-E4-C-02	BES 516-324-SA44-C-02
BES 516-343-E0-C-02 BES 516-378-E0-C-02			BES 516-343-E4-C-02 BES 516-378-E4-C-02	
10...30 V DC ≤ 2.5 V 250 V AC 200 mA PNP ≤ 9 mA, NPN ≤ 11 mA yes yes	10...30 V DC ≤ 2.5 V 250 V AC 200 mA ≤ 9 mA yes yes	10...30 V DC ≤ 2.5 V 250 V AC 200 mA ≤ 9 mA yes yes	10...30 V DC ≤ 2.5 V 250 V AC 200 mA PNP ≤ 9 mA, NPN ≤ 11 mA yes yes	10...30 V DC ≤ 2.5 V 250 V AC 200 mA ≤ 25 mA yes yes
≤ 5 % -25...+70 °C 3000 Hz DC 13 yes	≤ 5 % -25...+70 °C 3000 Hz DC 13 yes	≤ 5 % -40...+85 °C 3000 Hz DC 13 yes	≤ 5 % -25...+70 °C 3000 Hz DC 13 yes	≤ 5 % -25...+70 °C 1500 Hz DC 13 yes
IP 68 per BWN Pr. 20 ☐	IP 68 per BWN Pr. 20 ☐	IP 68 per BWN Pr. 20 ☐	IP 68 per BWN Pr. 20 ☐	IP 67
Stainless steel PA 12 2 m PVC cable	Stainless steel PBT 2 m cable PUR	Stainless steel PA 12 3 m cable PUR	Stainless steel PA 12 2 m PVC cable	Stainless steel PBT 3 m PVC cable
3x0.14 mm ² cULus	3x0.14 mm ² cULus	3x0.14 mm ² cULus	3x0.14 mm ² cULus	3x0.14 mm ² cULus

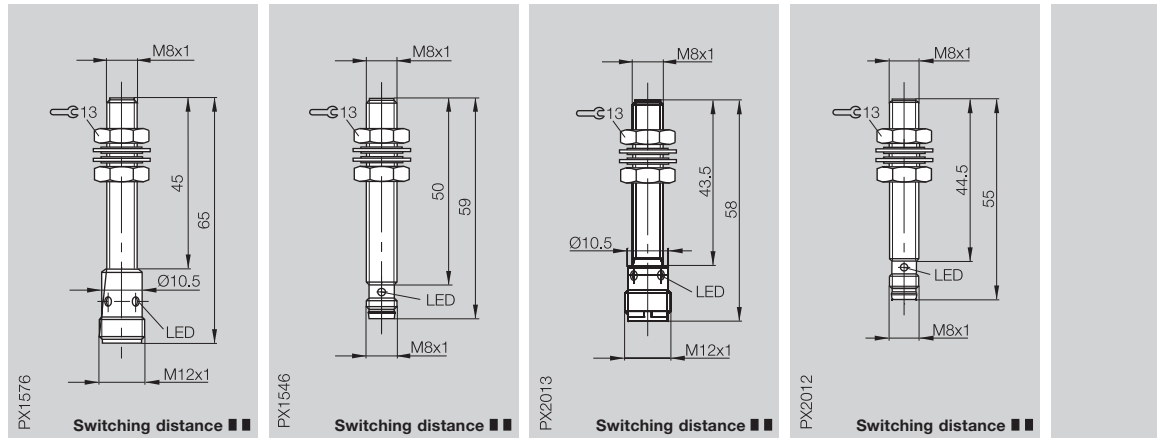


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Connectors,
Holders ...
Page 5.2 ...

Housing size	M8x1	M8x1	M8x1	M8x1
Mounting (see notes starting p. 1.0.11)	flush	flush	flush	flush
Rated operating distance s _n	2 mm	2 mm	2 mm	2 mm
Assured operating distance s _a	0...1.6 mm	0...1.6 mm	0...1.6 mm	0...1.6 mm



PNP	NO	①	BES M08MH1-PSC20B-S04G	BES M08MI-PSC20B-S49G	BES M08EH-PSC20B-S04G	BES 516-324-G-S49-C
	NC	②		BES M08MI-POC20B-S49G		BES 516-377-G-S49-C
NPN	NO	④	BES M08MH1-NSC20B-S04G	BES M08MI-NSC20B-S49G		
	NC	⑤				

Supply voltage U _B	12...30 V DC	12...30 V DC	10...30 V DC	10...30 V DC
Voltage drop U _d at I _e	≤ 2.5 V	≤ 2.5 V	≤ 2.5 V	≤ 2.5 V
Rated insulation voltage U _i	75 V DC	75 V DC	250 V AC	250 V AC
Rated operational current I _e	200 mA	200 mA	200 mA	200 mA
No-load supply current I ₀ max.	PNP ≤ 10 mA, NPN ≤ 18 mA	PNP ≤ 10 mA, NPN ≤ 18 mA	≤ 9 mA	≤ 9 mA
Polarity reversal protected	yes	yes	yes	yes
Short circuit protected	yes	yes	yes	yes
Repeat accuracy R	≤ 5 %	≤ 5 %	≤ 5 %	≤ 5 %
Ambient temperature range T _a	-25...+70 °C	-25...+70 °C	-25...+70 °C	-25...+70 °C
Switching frequency f	700 Hz	700 Hz	1500 Hz	1500 Hz
Utilization category	DC 13	DC 13	DC 13	DC 13
Function indicator	yes	yes	yes	yes
Degree of protection per IEC 60529	IP 67	IP 67	IP 68 per BWN Pr. 20	IP 68 per BWN Pr. 20
Insulation class			□	□
Housing material	CuZn coated	CuZn coated	Stainless steel	Stainless steel
Material of sensing face	PA 12	PA 12	PBT	PBT
Connection	Connector	Connector	Connector	Connector
No. of wires × cross-section				
Approval	cULus	cULus	cULus	cULus
Recommended connector	BKS-_ 19/BKS-_ 20	BKS-_ 48/BKS-_ 49	BKS-_ 19/BKS-_ 20	BKS-_ 48/BKS-_ 49

① Wiring diagrams see page 1.0.6
Switching distance ■■■ see page 1.0.10

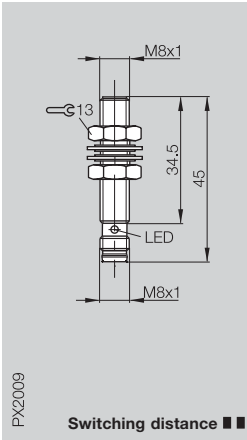
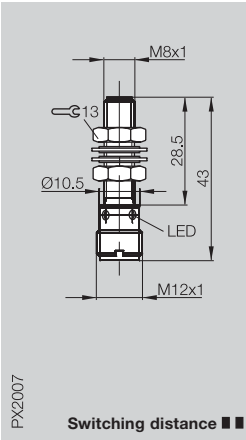
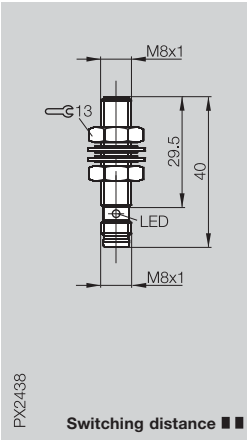
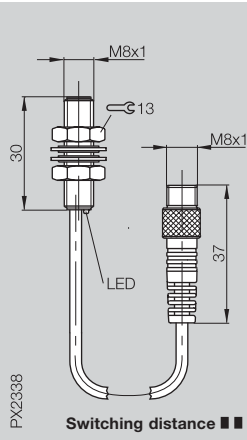
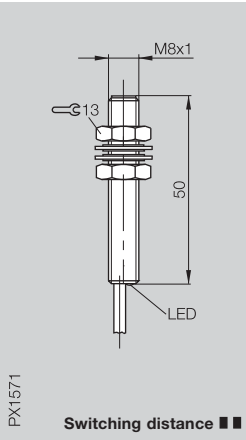
For sensors with cable, other lengths and PUR quality are available on request.

For sensors with cable and connector, other lengths are available on request.



M8 Inductive Sensors

DC 3-wire
M8
S_n 2 mm

M8x1 flush 2 mm 0...1.6 mm	M8x1 flush 2 mm 0...1.6 mm	M8x1 flush 2 mm 0...1.6 mm	M8x1 flush 2 mm 0...1.6 mm	M8x1 flush 2 mm 0...1.6 mm
				
PX2009 Switching distance ■ ■ ■	PX2007 Switching distance ■ ■ ■	PX2438 Switching distance ■ ■ ■	PX2338 Switching distance ■ ■ ■	PX1571 Switching distance ■ ■ ■
BES 516-324-G-E5-C-S49 BES 516-377-G-E5-C-S49	BES M08EE-PSC20B-S04G	BES M08EE-PSC20B-S49G BES M08EE-POC20B-S49G	BES 516-324-G-E4-C-S49-00.2 BES 516-377-G-E4-C-S49-00.3	BES M08MI-PSC20B-BV02
BES 516-343-G-E5-C-S49 BES 516-378-G-E5-C-S49		BES M08EE-NSC20B-S49G BES M08EE-NOC20B-S49G		BES M08MI-NSC20B-BV02
10...30 V DC ≤ 2.5 V 250 V AC 200 mA PNP ≤ 9 mA, NPN ≤ 11 mA yes yes	10...30 V DC ≤ 2.5 V 250 V AC 200 mA ≤ 9 mA yes yes	10...30 V DC ≤ 2.5 V 250 V AC 200 mA PNP ≤ 9 mA, NPN ≤ 11 mA yes yes	10...30 V DC ≤ 2.5 V 250 V AC 200 mA ≤ 9 mA yes yes	12...30 V DC ≤ 2.5 V 250 V AC 200 mA PNP ≤ 10 mA, NPN ≤ 18 mA yes yes
≤ 5 % -25...+70 °C 1500 Hz DC 13 yes	≤ 5 % -25...+70 °C 1500 Hz DC 13 yes	≤ 5 % -25...+70 °C 1500 Hz DC 13 yes	≤ 5 % -25...+70 °C 1500 Hz DC 13 yes	≤ 5 % -25...+70 °C 700 Hz DC 13 yes
IP 68 per BWN Pr. 20 ☐	IP 68 per BWN Pr. 20 ☐	IP 68 per BWN Pr. 20 ☐	IP 68 per BWN Pr. 20 ☐	IP 67
Stainless steel PA 12 Connector	Stainless steel PBT Connector	Stainless steel PBT Connector	Stainless steel PA 12 0.2 m/0.3 m PUR cable with connector	CuZn coated PBT 2 m PVC cable
cULus BKS-_ 48/BKS-_ 49	cULus BKS-_ 19/BKS-_ 20	cULus BKS-_ 48/BKS-_ 49	cULus BKS-_ 48	3x0.14 mm ² cULus



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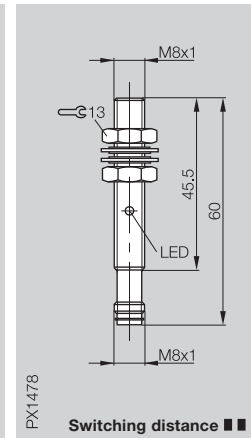
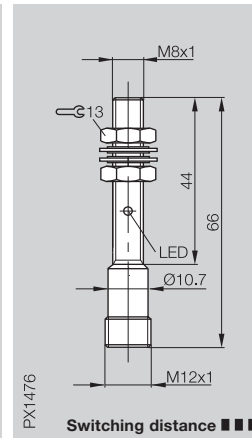
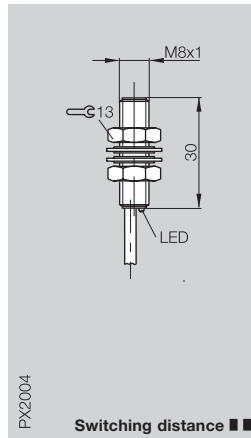
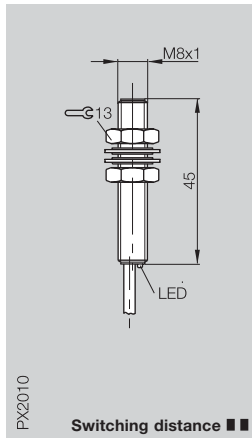
Connectors, Holders ...
Page 5.2 ...

Inductive Sensors

DC 3-wire
M8
s_n 2 mm, 3 mm

M8

Housing size	M8x1	M8x1	M8x1	M8x1
Mounting (see notes starting p. 1.0.11)	flush	flush	quasi flush	quasi flush
Rated operating distance s _n	2 mm	2 mm	3 mm	3 mm
Assured operating distance s _a	0...1.6 mm	0...1.6 mm	0...2.4 mm	0...2.4 mm



PNP	NO	①	BES 516-324-G-E0-C-02	BES 516-324-G-E4-C-02	BES M08MH1-PSC30B-S04G	BES M08MH1-PSC30B-S49G
	NC	②		BES 516-377-G-E4-C-02		
NPN	NO	④		BES 516-343-G-E4-C-02	BES M08MH1-NSC30B-S04G	BES M08MH1-NSC30B-S49G
	NC	⑤		BES 516-378-G-E4-C-02		

Supply voltage U _B	10...30 V DC	10...30 V DC	10...30 V DC	10...30 V DC
Voltage drop U _d at I _e	≤ 2.5 V	≤ 2.5 V	≤ 2.5 V	≤ 2.5 V
Rated insulation voltage U _i	250 V AC	250 V AC	75 V DC	75 V DC
Rated operational current I _e	200 mA	200 mA	200 mA	200 mA
No-load supply current I ₀ max.	≤ 9 mA	PNP ≤ 9 mA, NPN ≤ 11 mA	≤ 12 mA	≤ 12 mA
Polarity reversal protected	yes	yes	yes	yes
Short circuit protected	yes	yes	yes	yes
Repeat accuracy R	≤ 5 %	≤ 5 %	≤ 5 %	≤ 5 %
Ambient temperature range T _a	-25...+70 °C	-25...+70 °C	-25...+70 °C	-25...+70 °C
Switching frequency f	1500 Hz	1500 Hz	1000 Hz	1000 Hz
Utilization category	DC 13	DC 13	DC 13	DC 13
Function indicator	yes	yes	yes	yes
Degree of protection per IEC 60529	IP 68 per BWN Pr. 20	IP 68 per BWN Pr. 20	IP 67	IP 67
Insulation class	□	□		
Housing material	Stainless steel	Stainless steel	CuZn coated	CuZn coated
Material of sensing face	PA 12	PA 12	PBT	PBT
Connection	2 m PVC cable	2 m PVC cable	Connector	Connector
No. of wires × cross-section	3×0.14 mm ²	3×0.14 mm ²		
Approval	cULus	cULus		
Recommended connector			BKS-_ 19/BKS-_ 20	BKS-_ 48/BKS-_ 49

① Wiring diagrams see page 1.0.6
Switching distance ■■ see page 1.0.10

For sensors with cable, other lengths and PUR quality are available on request.

For sensors with cable and connector, other lengths are available on request.



M8 Inductive Sensors

DC 3-wire
M8
S_n 2.5 mm, 4 mm

M8x1 quasi flush 4 mm 0...2.9 mm	M8x1 quasi flush 4 mm 0...2.9 mm	M8x1 non-flush 2.5 mm 0...2 mm	M8x1 non-flush 2.5 mm 0...2 mm	M8x1 non-flush 2.5 mm 0...2 mm
BES M08MI-PSC40B-S49G	BES M08MI-PSC40B-BP00,2-GS04	BES M08EG-PSC25F-S04G BES M08EG-POC25F-S04G	BES 516-383-S49-C	BES M08ED-PSC25F-S04G
BES M08MI-NSC40B-S49G	BES M08MI-NSC40B-BP00,2-GS04	BES M08EG-NSC25F-S04G		BES M08ED-NSC25F-S04G
10...30 V DC ≤ 2.8 V	10...30 V DC ≤ 2.8 V	10...30 V DC ≤ 2.5 V	10...30 V DC ≤ 2.5 V	10...30 V DC ≤ 2.5 V
75 V DC	75 V DC	250 V AC	250 V AC	250 V AC
200 mA	200 mA	200 mA	200 mA	200 mA
≤ 10 mA	≤ 10 mA	PNP ≤ 9 mA, NPN ≤ 18 mA	≤ 9 mA	≤ 11 mA
yes	yes	yes	yes	yes
yes	yes	yes	yes	yes
≤ 5 %	≤ 5 %	≤ 5 %	≤ 5 %	≤ 5 %
0...+60 °C	0...+60 °C	-25...+70 °C	-25...+70 °C	-25...+70 °C
800 Hz	800 Hz	2000 Hz	2000 Hz	2000 Hz
DC 13	DC 13	DC 13	DC 13	DC 13
yes	yes	yes	yes	yes
IP 67	IP 67	IP 68 per BWN Pr. 20 □	IP 68 per BWN Pr. 20 □	IP 68 per BWN Pr. 20 □
CuZn coated	CuZn coated	Stainless steel	Stainless steel	Stainless steel
PBT	PBT	PBT	PA 12	PBT
Connector	0.2 m PUR cable with connector	Connector	Connector	Connector
cULus	cULus	cULus	cULus	cULus
BKS-_ 48/BKS-_ 49	BKS-_ 19	BKS-_ 19/BKS-_ 20	BKS-_ 48/BKS-_ 49	BKS-_ 19/BKS-_ 20



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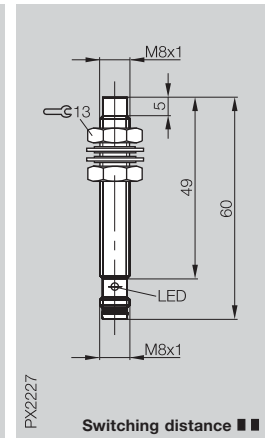
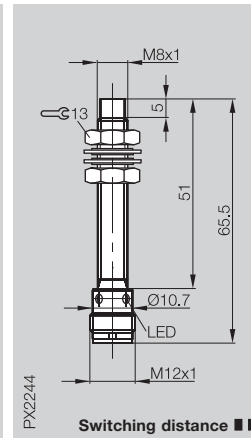
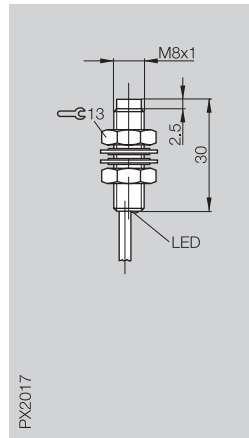
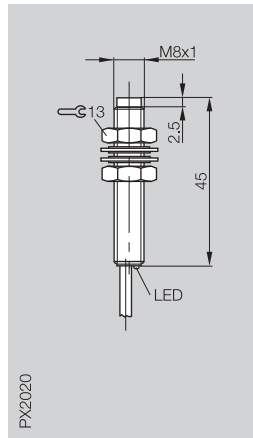
Connectors,
Holders ...
Page 5.2 ...

Inductive Sensors

DC 3-wire
M8
s_n 2.5 mm, 4 mm

M8

Housing size	M8x1	M8x1	M8x1	M8x1
Mounting (see notes starting p. 1.0.11)	non-flush	non-flush	non-flush	non-flush
Rated operating distance s _n	2.5 mm	2.5 mm	4 mm	4 mm
Assured operating distance s _a	0...2 mm	0...2 mm	0...3.2 mm	0...3.2 mm



PNP	NO	①	BES 516-383-E0-C-02	BES 516-383-E4-C-02	BES M08EH-PSC40F-S04G	BES M08EH-PSC40F-S49G
	NC	②			BES M08EH-POC40F-S04G	BES M08EH-POC40F-S49G
NPN	NO	④	BES 516-384-E0-C-02	BES 516-384-E4-C-02	BES M08EH-NSC40F-S04G	BES M08EH-NSC40F-S49G
	NC	⑤			BES M08EH-NOC40F-S04G	BES M08EH-NOC40F-S49G

Supply voltage U _B	10...30 V DC	10...30 V DC	10...30 V DC	10...30 V DC
Voltage drop U _d at I _e	≤ 2.5 V	≤ 2.5 V	≤ 2.5 V	≤ 2.5 V
Rated insulation voltage U _i	250 V AC	250 V AC	250 V AC	250 V AC
Rated operational current I _e	200 mA	200 mA	200 mA	200 mA
No-load supply current I ₀ max.	PNP ≤ 9 mA, NPN ≤ 18 mA	PNP ≤ 9 mA, NPN ≤ 18 mA	≤ 14 mA	≤ 14 mA
Polarity reversal protected	yes	yes	yes	yes
Short circuit protected	yes	yes	yes	yes
Repeat accuracy R	≤ 5 %	≤ 5 %	≤ 5 %	≤ 5 %
Ambient temperature range T _a	-25...+70 °C	-25...+70 °C	-25...+70 °C	-25...+70 °C
Switching frequency f	2000 Hz	2000 Hz	1500 Hz	1500 Hz
Utilization category	DC 13	DC 13	DC 13	DC 13
Function indicator	yes	yes	yes	yes
Degree of protection per IEC 60529	IP 68 per BWN Pr. 20	IP 68 per BWN Pr. 20	IP 67	IP 68 per BWN Pr. 20
Insulation class	□	□	□	□
Housing material	Stainless steel	Stainless steel	Stainless steel	Stainless steel
Material of sensing face	PA 12	PA 12	PBT	PBT
Connection	2 m PVC cable	2 m PVC cable	Connector	Connector
No. of wires × cross-section	3×0.14 mm ²	3×0.14 mm ²		
Approval	cULus	cULus	cULus	cULus
Recommended connector			BKS- 19/BKS- 20	BKS- 48/BKS- 49

① Wiring diagrams see page 1.0.6
Switching distance ■■ see page 1.0.10

For sensors with cable, other lengths and PUR quality are available on request.



M8 Inductive Sensors

DC 3-wire
M8
s_n 4 mm, 6 mm

1.1

M8x1 non-flush 4 mm 0...3.2 mm	M8x1 non-flush 4 mm 0...3.2 mm	M8x1 non-flush 4 mm 0...3.2 mm	M8x1 non-flush 6 mm 0...4.9 mm	M8x1 non-flush 6 mm 0...4.9 mm
BES M08EB-PSC40F-S49G BES M08EB-POC40F-S49G	BES M08EG-PSC40F-BV02 BES M08EG-POC40F-BV02	BES M08ED-PSC40F-BV02 BES M08ED-POC40F-BV02	BES M08MG1-PSC60F-S04G	BES M08MG1-PSC60F-S49G BES M08MG1-POC60F-S49G
BES M08EB-NSC40F-S49G BES M08EB-NOC40F-S49G	BES M08EG-NSC40F-BV02 BES M08EG-NOC40F-BV02	BES M08ED-NSC40F-BV02 BES M08ED-NOC40F-BV02	BES M08MG1-NSC60F-S04G	BES M08MG1-NSC60F-S49G BES M08MG1-NOC60F-S49G
10...30 V DC ≤ 2.5 V 250 V AC 200 mA ≤ 18 mA yes yes	10...30 V DC ≤ 2.5 V 250 V AC 200 mA ≤ 14 mA yes yes	10...30 V DC ≤ 2.5 V 250 V AC 200 mA ≤ 18 mA yes yes	10...30 V DC ≤ 2.5 V 75 V DC 200 mA ≤ 12 mA yes yes	10...30 V DC ≤ 2.5 V 75 V DC 200 mA ≤ 12 mA yes yes
≤ 5 % -25...+70 °C 1500 Hz DC 13 yes	≤ 5 % -25...+70 °C 1500 Hz DC 13 yes	≤ 5 % -25...+70 °C 1500 Hz DC 13 yes	≤ 5 % -25...+70 °C 500 Hz DC 13 yes	≤ 5 % -25...+70 °C 500 Hz DC 13 yes
IP 68 per BWN Pr. 20 ☐	IP 68 per BWN Pr. 20 ☐	IP 68 per BWN Pr. 20 ☐	IP 67	IP 67
Stainless steel PBT Connector	Stainless steel PBT 2 m PVC cable 3x0.14 mm ²	Stainless steel PA 12 2 m PVC cable 3x0.14 mm ²	CuZn coated PBT Connector	CuZn coated PBT Connector
cULus BKS_ 48/BKS_ 49	cULus	cULus	BKS_ 19/BKS_ 20	BKS_ 48/BKS_ 49

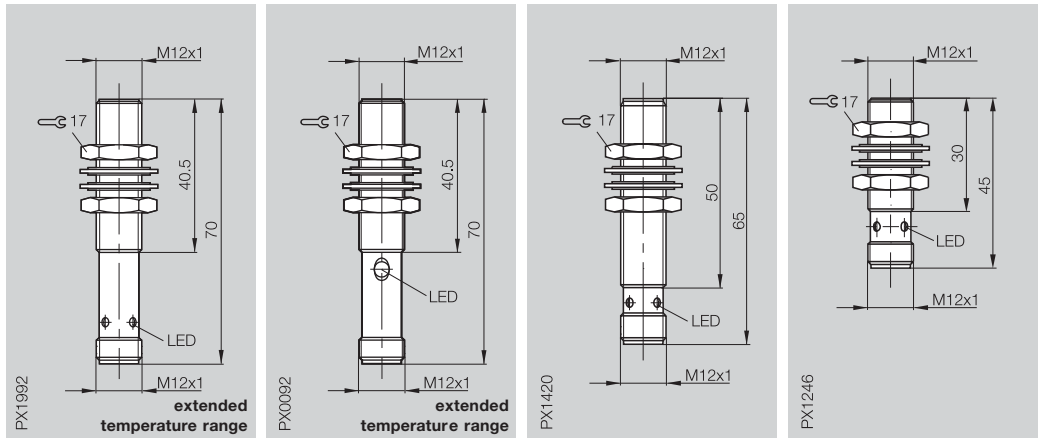


5

Connectors,
Holders ...
Page 5.2 ...

Housing size
Mounting (see notes starting p. 1.0.11)
Rated operating distance s _n
Assured operating distance s _a

M12x1	M12x1	M12x1	M12x1
flush	flush	flush	flush
2 mm	2 mm	2 mm	2 mm
0...1.6 mm	0...1.6 mm	0...1.6 mm	0...1.6 mm



PNP	NO ①	BES 516-325-S4-C	BES M12MI-PSC20B-S04G	BES 516-325-E5-C-S4
	NC ②		BES M12MI-POC20B-S04G	BES 516-370-E5-C-S4
	complementary ③	BES 516-113-S4-C		
NPN	NO ④		BES M12MI-NSC20B-S04G	BES 516-329-E5-C-S4
	NC ⑤		BES M12MI-NOC20B-S04G	BES 516-375-E5-C-S4
	complementary ⑥	BES 516-118-S4-C		

Supply voltage U _B	10...30 V DC	10...30 V DC	12...30 V DC	10...30 V DC
Voltage drop U _d at I _e	≤ 1.5 V	≤ 1.5 V	≤ 2.5 V	≤ 2 V
Rated insulation voltage U _i	250 V AC	250 V AC	250 V AC	250 V AC
Rated operational current I _e	200 mA	200 mA	200 mA	200 mA
No-load supply current I ₀ max.	≤ 8 mA	≤ 8 mA	≤ 15 mA	≤ 10 mA
Polarity reversal protected	yes	yes	yes	yes
Short circuit protected	yes	yes	yes	yes

Repeat accuracy R	≤ 5 %	≤ 5 %	≤ 5 %	≤ 5 %
Ambient temperature range T _a	-40...+85 °C	-40...+85 °C	-25...+70 °C	-25...+70 °C
Switching frequency f	3000 Hz	3000 Hz	1200 Hz	5000 Hz
Utilization category	DC 13	DC 13	DC 13	DC 13
Function indicator	yes	yes	yes	yes

Degree of protection per IEC 60529	IP 68 per BWN Pr. 20	IP 68 per BWN Pr. 20	IP 68 per BWN Pr. 20	IP 68 per BWN Pr. 20
Insulation class	□	□	□	□
Housing material	Stainless steel	Stainless steel	CuZn coated	CuZn coated
Material of sensing face	PA 12	PA 12	PA 12	PBT
Connection	Connector	Connector	Connector	Connector

No. of wires × cross-section				
Approval	cULus	cULus	cULus	cULus
Recommended connector	BKS-_19/BKS-_20	BKS-_19/BKS-_20	BKS-_19/BKS-_20	BKS-_19/BKS-_20

① Wiring diagrams see page 1.0.6

For sensors with cable, other lengths and PUR quality are available on request.

For sensors with cable and connector, other lengths are available on request.



M12 Inductive Sensors

DC 3-/4-wire
M12
S_n 2 mm

M12x1 flush 2 mm 0...1.6 mm	M12x1 flush 2 mm 0...1.6 mm	M12x1 flush 2 mm 0...1.6 mm	M12x1 flush 2 mm 0...1.6 mm	M12x1 flush 2 mm 0...1.6 mm
BES 516-325-E5-Y-S49	BES 516-325-SA45	BES 516-325-E4-C-S4-00,5	BES 516-325-B0-C-02 BES 516-370-B0-C-02	BES 516-113-B0-C-03
			BES 516-329-B0-C-02 BES 516-375-B0-C-02	BES 516-118-B0-C-03
10...30 V DC ≤ 3.5 V 75 V DC 130 mA ≤ 25 mA yes yes	10...30 V DC ≤ 2.5 V 75 V DC 200 mA ≤ 20 mA yes yes	10...30 V DC ≤ 2 V 250 V AC 200 mA ≤ 10 mA yes yes	10...30 V DC ≤ 1.5 V 250 V AC 200 mA ≤ 8 mA yes yes	10...30 V DC ≤ 2.5 V 250 V AC 200 mA ≤ 32 mA yes yes
≤ 5 % -25...+70 °C 1000 Hz DC 13 yes	≤ 5 % -25...+70 °C 1000 Hz DC 13 no	≤ 5 % -25...+70 °C 5000 Hz DC 13 yes	≤ 5 % -25...+70 °C 3000 Hz DC 13 yes	≤ 5 % -25...+70 °C 800 Hz DC 13 yes
IP 67	IP 67	IP 68 per BWN Pr. 20 ☐	IP 68 per BWN Pr. 20 ☐	IP 68 per BWN Pr. 20 ☐
CuZn coated PA 12 Connector	CuZn coated PA 12 Connector	CuZn coated PBT 0.5 m PUR cable with connector	Stainless steel PA 12 2 m PVC cable	Stainless steel PA 12 3 m PVC cable
cULus BKS-_ 48/BKS-_ 49	cULus BKS-_ 19/BKS-_ 20	cULus BKS-_ 19	3x0.34 mm ² cULus	4x0.25 mm ² cULus

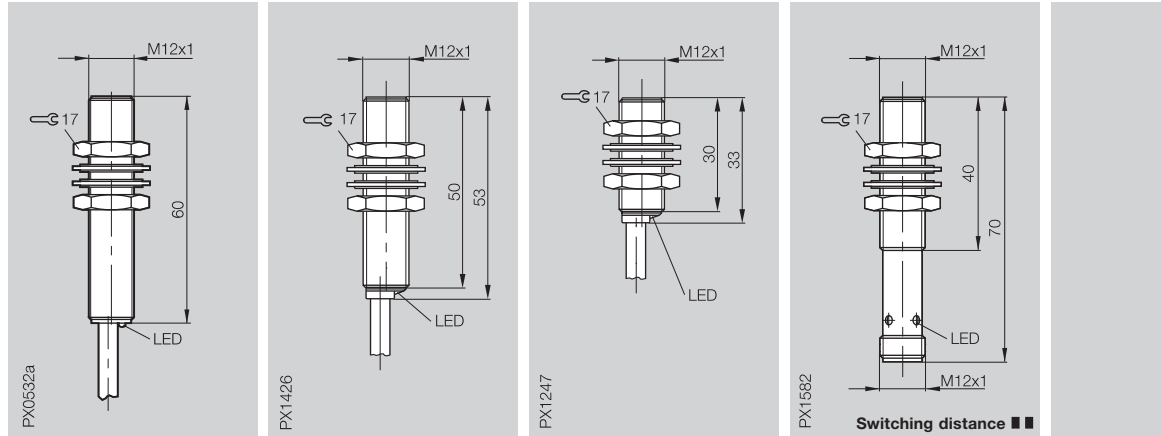
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5
Connectors,
Holders ...
Page 5.2 ...

Housing size
Mounting (see notes starting p. 1.0.11)
Rated operating distance s_n
Assured operating distance s_a

M12x1	M12x1	M12x1	M12x1
flush	flush	flush	flush
2 mm	2 mm	2 mm	4 mm
0...1.6 mm	0...1.6 mm	0...1.6 mm	0...3.2 mm



PNP	NO	①	BES 516-325-SA56-03	BES M12MI-PSC20B-BV02	BES 516-325-E4-C-02	BES 516-325-G-S4-C
	NC	②		BES M12MI-POC20B-BV02	BES 516-370-E4-C-02	
NPN	NO	④		BES M12MI-NSC20B-BV02	BES 516-329-E4-C-02	
	NC	⑤			BES 516-375-E4-C-02	
Supply voltage U_B	10...30 V DC		12...30 V DC		10...30 V DC	
Voltage drop U_d at I_e	≤ 1.7 V		≤ 2.5 V		≤ 2 V	
Rated insulation voltage U_i	75 V DC		250 V AC		250 V AC	
Rated operational current I_e	200 mA		200 mA		200 mA	
No-load supply current I_0 max.	≤ 25 mA		≤ 15 mA		≤ 12 mA	
Polarity reversal protected	yes		yes		yes	
Short circuit protected	yes		yes		yes	
Repeat accuracy R	≤ 5 %		≤ 5 %		≤ 5 %	
Ambient temperature range T_a	-25...+70 °C		-25...+70 °C		-25...+70 °C	
Switching frequency f	800 Hz		1200 Hz		5000 Hz	
Utilization category	DC 13		DC 13		DC 13	
Function indicator	yes		yes		yes	
Degree of protection per IEC 60529	IP 67		IP 68 per BWN Pr. 20		IP 68 per BWN Pr. 20	
Insulation class			□		□	
Housing material	Stainless steel		CuZn coated		CuZn coated	
Material of sensing face	PA 12		PA 12		PBT	
Connection	3 m PVC cable		2 m PVC cable		2 m PVC cable	
No. of wires × cross-section	3×0.34 mm ²		3×0.34 mm ²		3×0.34 mm ²	
Approval			cULus		cULus	
Recommended connector					BKS-_ 19/BKS-_ 20	

① Wiring diagrams see page 1.0.6
Switching distance ■ ■ see page 1.0.10

For sensors with cable, other lengths and PUR quality are available on request.

For sensors with cable and connector, other lengths are available on request.



M12 Inductive Sensors

DC 3-wire
M12
S_n 4 mm

1.1

M12x1 flush 4 mm 0...3.2 mm	M12x1 flush 4 mm 0...3.2 mm	M12x1 flush 4 mm 0...3.2 mm	M12x1 flush 4 mm 0...3.2 mm	M12x1 flush 4 mm 0...3.2 mm
BES M12MI-PSC40B-S04G BES M12MI-POC40B-S04G	BES 516-325-G-E5-C-S4 BES 516-370-G-E5-C-S4	BES 516-325-G-E5-C-S49 BES 516-370-G-E5-C-S49	BES 516-325-G-E4-C-S4-00,5	BES M12MI-PSC40B-BV02 BES M12MI-POC40B-BV02
BES M12MI-NSC40B-S04G BES M12MI-NOC40B-S04G	BES 516-329-G-E5-C-S4 BES 516-375-G-E5-C-S4	BES 516-329-G-E5-C-S49 BES 516-375-G-E5-C-S49		BES M12MI-NSC40B-BV02
12...30 V DC ≤ 2.5 V 250 V AC 200 mA ≤ 15 mA yes yes	10...30 V DC ≤ 2.5 V 250 V AC 200 mA ≤ 14 mA yes yes	10...30 V DC ≤ 2.5 V 75 V DC 200 mA ≤ 14 mA yes yes	10...30 V DC ≤ 2.5 V 250 V AC 200 mA ≤ 10 mA yes yes	12...30 V DC ≤ 2.5 V 250 V AC 200 mA ≤ 15 mA yes yes
≤ 5 % -25...+70 °C 300 Hz DC 13 yes	≤ 5 % -25...+70 °C 1000 Hz DC 13 yes	≤ 5 % -25...+70 °C 1000 Hz DC 13 yes	≤ 5 % -25...+70 °C 2500 Hz DC 13 yes	≤ 5 % -25...+70 °C 300 Hz DC 13 yes
IP 68 per BWN Pr. 20 ☐	IP 68 per BWN Pr. 20 ☐	IP 67	IP 68 per BWN Pr. 20 ☐	IP 68 per BWN Pr. 20 ☐
CuZn coated LCP Connector	CuZn coated LCP Connector	CuZn coated LCP Connector	CuZn coated LCP 0.5 m PUR cable with connector	CuZn coated LCP 2 m PVC cable
cULus BKS-_ 19/BKS-_ 20	cULus BKS-_ 19/BKS-_ 20	cULus BKS-_ 48/BKS-_ 49	cULus BKS-_ 19	3x0.34 mm ² cULus

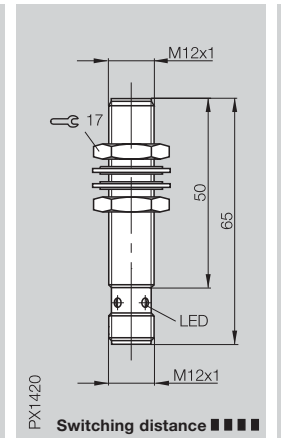
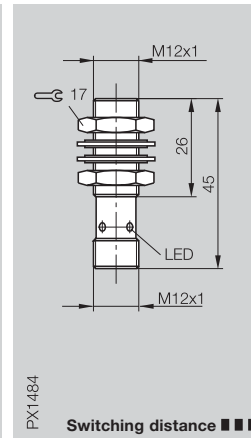
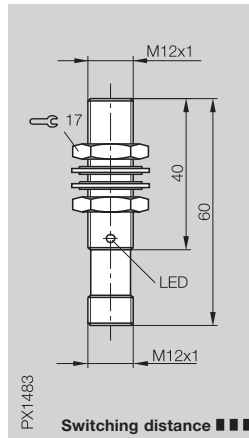
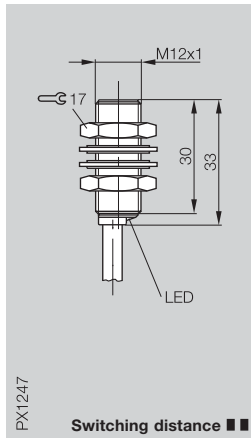


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Connectors,
Holders ...
Page 5.2 ...

Housing size
Mounting (see notes starting p. 1.0.11)
Rated operating distance s _n
Assured operating distance s _a

M12x1	M12x1	M12x1	M12x1
flush	quasi flush	quasi flush	quasi flush
4 mm	6 mm	6 mm	8 mm
0...3.2 mm	0...4.9 mm	0...4.9 mm	0...5.8 mm



PNP	NO ①	BES 516-325-G-E4-C-02	BES M12MG1-PSC60B-S04G	BES M12MD1-PSC60B-S04G	BES M12MI-PSH80B-S04G
	NC ②	BES 516-370-G-E4-C-02	BES M12MG1-POC60B-S04G		
	complementary ③				
NPN	NO ④	BES 516-329-G-E4-C-02	BES M12MG1-NSC60B-S04G	BES M12MD1-NSC60B-S04G	BES M12MI-NSH80B-S04G
	NC ⑤	BES 516-375-G-E4-C-02	BES M12MG1-NOC60B-S04G		
	complementary ⑥				

Supply voltage U _B	10...30 V DC	10...30 V DC	10...30 V DC	10...55 V DC
Voltage drop U _d at I _e	≤ 2.5 V	≤ 2 V	≤ 2 V	≤ 2.5 V
Rated insulation voltage U _i	250 V AC	75 V DC	75 V DC	250 V AC
Rated operational current I _e	200 mA	200 mA	200 mA	200 mA
No-load supply current I ₀ max.	≤ 14 mA	≤ 10 mA	≤ 10 mA	≤ 10 mA
Polarity reversal protected	yes	yes	yes	yes
Short circuit protected	yes	yes	yes	yes
Repeat accuracy R	≤ 5 %	≤ 5 %	≤ 5 %	≤ 10 %
Ambient temperature range T _a	-25...+70 °C	-25...+70 °C	-25...+70 °C	0...+60 °C
Switching frequency f	1000 Hz	800 Hz	800 Hz	300 Hz
Utilization category	DC 13	DC 13	DC 13	DC 13
Function indicator	yes	yes	yes	yes
Degree of protection per IEC 60529	IP 68 per BWN Pr. 20	IP 67	IP 67	IP 67
Insulation class	□			□
Housing material	CuZn coated	CuZn coated	CuZn coated	CuZn coated
Material of sensing face	LCP	PBT	PBT	LCP
Connection	2 m PVC cable	Connector	Connector	Connector
No. of wires × cross-section	3×0.34 mm ²			
Approval	cULus			
Recommended connector		BKS-_ 19/BKS-_ 20	BKS-_ 19/BKS-_ 20	BKS-_ 19/BKS-_ 20

① Wiring diagrams see page 1.0.6
Switching distance ■■ see page 1.0.10

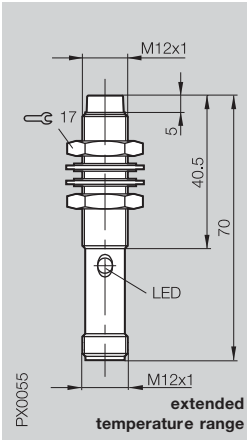
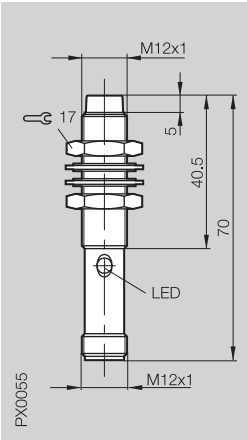
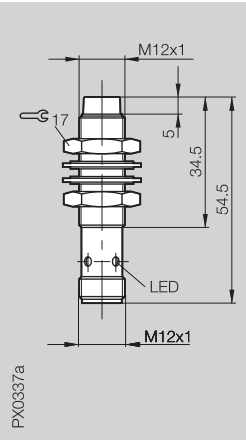
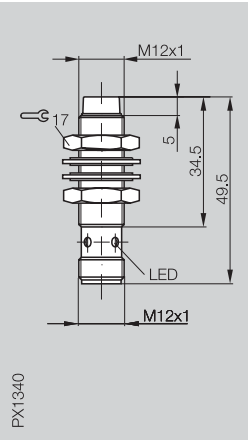
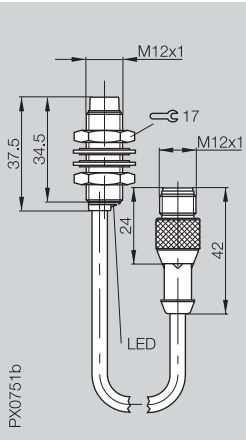
For sensors with cable, other lengths and PUR quality are available on request.

For sensors with cable and connector, other lengths are available on request.

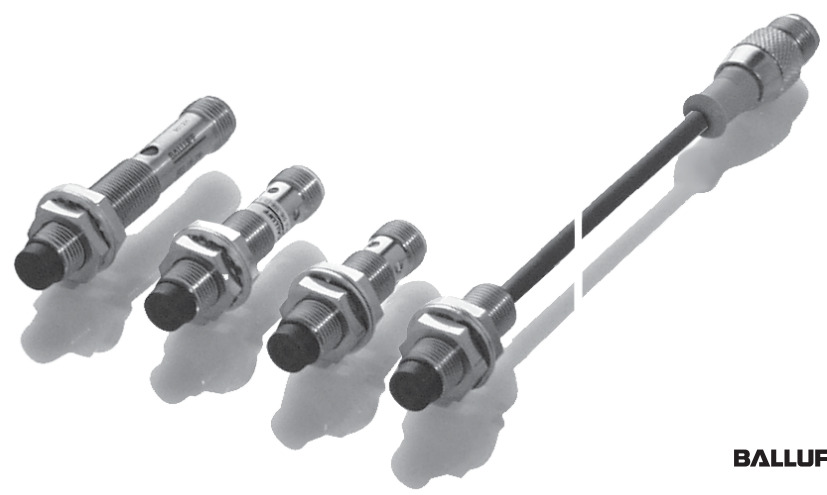


M12 Inductive Sensors

DC 3-/4-wire
M12
s_n 4 mm

M12x1 non-flush 4 mm 0...3.2 mm	M12x1 non-flush 4 mm 0...3.2 mm	M12x1 non-flush 4 mm 0...3.2 mm	M12x1 non-flush 4 mm 0...3.2 mm	M12x1 non-flush 4 mm 0...3.2 mm
				
BES 516-356-S4-C BES 516-3019-S4-C	BES 516-131-S4-C		BES 516-356-E5-C-S4 BES 516-3019-E5-C-S4	BES 516-356-E4-C-S4-00,3
BES 516-357-S4-C BES 516-3030-S4-C	BES 516-122-S4-C	BES 516-357-E5-Y-S4		
10...30 V DC ≤ 1.5 V 250 V AC 200 mA ≤ 8 mA yes yes	10...30 V DC ≤ 2.5 V 250 V AC 200 mA ≤ 32 mA yes yes	10...30 V DC ≤ 3.5 V 75 V DC 130 mA ≤ 25 mA yes yes	10...30 V DC ≤ 2 V 250 V AC 200 mA ≤ 10 mA yes yes	10...30 V DC ≤ 2 V 250 V AC 200 mA ≤ 10 mA yes yes
≤ 5 % -40...+85 °C 1500 Hz DC 13 yes	≤ 5 % -25...+70 °C 400 Hz DC 13 yes	≤ 5 % -25...+70 °C 400 Hz DC 13 yes	≤ 5 % -25...+70 °C 2000 Hz DC 13 yes	≤ 5 % -25...+70 °C 2000 Hz DC 13 yes
IP 68 per BWN Pr. 20 ☐ Stainless steel PA 12 Connector	IP 68 per BWN Pr. 20 ☐ Stainless steel PA 12 Connector	IP 68 per BWN Pr. 20 ☐ CuZn coated PA 12 Connector	IP 68 per BWN Pr. 20 ☐ CuZn coated PBT Connector	IP 68 per BWN Pr. 20 ☐ CuZn coated PBT 0.3 m PUR cable with connector
cULus BKS-_19/BKS-_20	cULus BKS-_19/BKS-_20	cULus BKS-_19/BKS-_20	cULus BKS-_19/BKS-_20	cULus BKS-_19

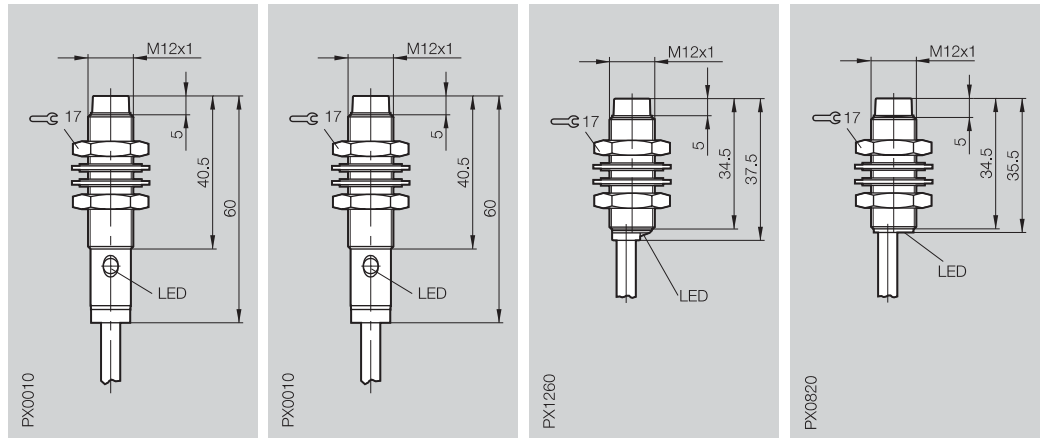
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Connectors,
Holders ...
Page 5.2 ...

Housing size	M12x1	M12x1	M12x1	M12x1
Mounting (see notes starting p. 1.0.11)	non-flush	non-flush	non-flush	non-flush
Rated operating distance s _n	4 mm	4 mm	4 mm	4 mm
Assured operating distance s _a	0...3.2 mm	0...3.2 mm	0...3.2 mm	0...3.2 mm



PNP	NO ①	BES 516-356-B0-C-02	BES 516-356-E4-C-02	
	NC ②	BES 516-3019-B0-C-02	BES 516-3019-E4-C-02	
	complementary ③		BES 516-131-B0-C-03	
NPN	NO ④	BES 516-357-B0-C-02		BES 516-357-E4-Y-02
	NC ⑤	BES 516-3030-B0-C-02	BES 516-3030-E4-C-02	
	complementary ⑥		BES 516-122-B0-C-03	

Supply voltage U _B	10...30 V DC	10...30 V DC	10...30 V DC	10...30 V DC
Voltage drop U _d at I _e	≤ 1.5 V	≤ 2.5 V	≤ 2 V	≤ 3.5 V
Rated insulation voltage U _i	250 V AC	250 V AC	250 V AC	75 V DC
Rated operational current I _e	200 mA	200 mA	200 mA	130 mA
No-load supply current I ₀ max.	≤ 8 mA	≤ 32 mA	≤ 10 mA	≤ 25 mA
Polarity reversal protected	yes	yes	yes	yes
Short circuit protected	yes	yes	yes	yes
Repeat accuracy R	≤ 5 %	≤ 5 %	≤ 5 %	≤ 5 %
Ambient temperature range T _a	-25...+70 °C	-25...+70 °C	-25...+70 °C	-25...+70 °C
Switching frequency f	1500 Hz	400 Hz	2000 Hz	400 Hz
Utilization category	DC 13	DC 13	DC 13	DC 13
Function indicator	yes	yes	yes	yes
Degree of protection per IEC 60529	IP 68 per BWN Pr. 20	IP 68 per BWN Pr. 20	IP 68 per BWN Pr. 20	IP 68 per BWN Pr. 20
Insulation class	□	□	□	□
Housing material	Stainless steel	Stainless steel	CuZn coated	CuZn coated
Material of sensing face	PA 12	PA 12	PBT	PA 12
Connection	2 m PVC cable	3 m PVC cable	2 m PVC cable	2 m PVC cable
No. of wires × cross-section	3×0.34 mm ²	4×0.25 mm ²	3×0.34 mm ²	3×0.34 mm ²
Approval	cULus	cULus	cULus	cULus
Recommended connector				

① Wiring diagrams see page 1.0.6
Switching distance ■■ see page 1.0.10

For sensors with cable, other lengths
quality are available on request.



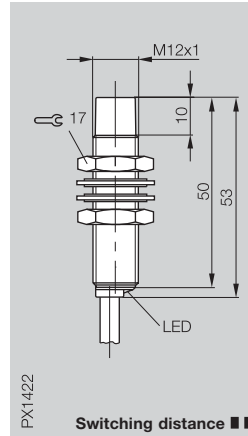
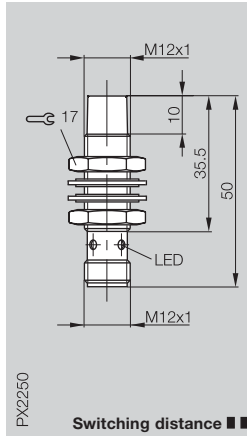
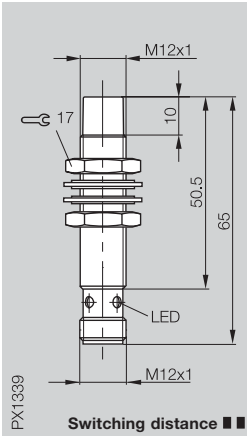
M12 Inductive Sensors

DC 3-wire
M12
S_n 8 mm

M12x1
non-flush
8 mm
0...6.5 mm

M12x1
non-flush
8 mm
0...6.5 mm

M12x1
non-flush
8 mm
0...6.5 mm



BES M12MG-PSC80F-S04G
BES M12MG-POC80F-S04G

BES M12MD-PSC80F-S04G
BES M12MD-POC80F-S04G

BES M12MG-PSC80F-BV02
BES M12MG-POC80F-BV02

BES M12MG-NSC80F-S04G
BES M12MG-NOC80F-S04G

BES M12MD-NSC80F-S04G
BES M12MD-NOC80F-S04G

BES M12MG-NSC80F-BV02
BES M12MG-NOC80F-BV02

10...30 V DC
≤ 2.5 V
250 V AC
200 mA
≤ 14 mA
yes
yes

10...30 V DC
≤ 2.5 V
250 V AC
200 mA
≤ 14 mA
yes
yes

10...30 V DC
≤ 2.5 V
250 V AC
200 mA
≤ 14 mA
yes
yes

≤ 5 %
-25...+70 °C
800 Hz
DC 13
yes

≤ 5 %
-25...+70 °C
800 Hz
DC 13
yes

≤ 5 %
-25...+70 °C
800 Hz
DC 13
yes

IP 67
☐
CuZn coated
PBT
Connector

IP 67
☐
CuZn coated
PBT
Connector

IP 67
☐
CuZn coated
PBT
2 m PVC cable

3×0.34 mm²
cULus

cULus
BKS-_ 19/BKS-_ 20

cULus
BKS-_ 19/BKS-_ 20



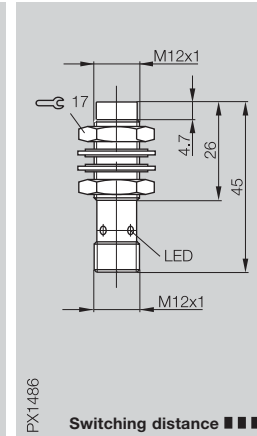
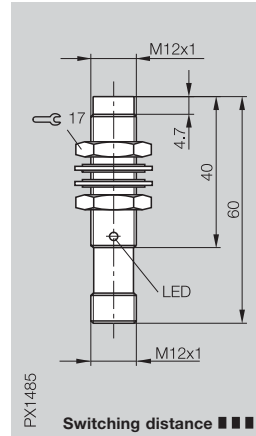
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Connectors,
Holders ...
Page 5.2 ...

Housing size	M12x1
Mounting (see notes starting p. 1.0.11)	non-flush
Rated operating distance s _n	10 mm
Assured operating distance s _a	0...8.1 mm

M12x1	M12x1
non-flush	non-flush
10 mm	10 mm
0...8.1 mm	0...8.1 mm



PNP	NO	①	BES M12MF1-PSC10F-S04G	BES M12MC1-PSC10F-S04G
	NC	②	BES M12MF1-POC10F-S04G	
	complementary	③		
NPN	NO	④	BES M12MF1-NSC10F-S04G	BES M12MC1-NSC10F-S04G
	NC	⑤		
	complementary	⑥		

BES M12MF1-PSC10F-S04G	BES M12MC1-PSC10F-S04G
BES M12MF1-POC10F-S04G	
BES M12MF1-NSC10F-S04G	BES M12MC1-NSC10F-S04G

Supply voltage U _B	10...30 V DC
Voltage drop U _d at I _e	≤ 2 V
Rated insulation voltage U _i	75 V DC
Rated operational current I _e	200 mA
No-load supply current I ₀ max.	≤ 10 mA
Polarity reversal protected	yes
Short circuit protected	yes
Repeat accuracy R	≤ 5 %
Ambient temperature range T _a	-25...+70 °C
Switching frequency f	400 Hz
Utilization category	DC 13
Function indicator	yes

10...30 V DC	10...30 V DC
≤ 2 V	≤ 2 V
75 V DC	75 V DC
200 mA	200 mA
≤ 10 mA	≤ 10 mA
yes	yes
yes	yes
≤ 5 %	≤ 5 %
-25...+70 °C	-25...+70 °C
400 Hz	400 Hz
DC 13	DC 13
yes	yes

Degree of protection per IEC 60529	IP 67
Insulation class	
Housing material	CuZn coated
Material of sensing face	PBT
Connection	Connector
Approval	
Recommended connector	BKS-_ 19/BKS-_ 20

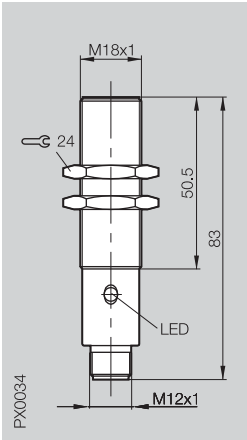
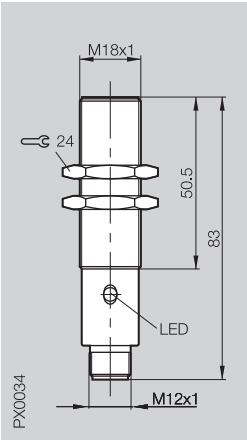
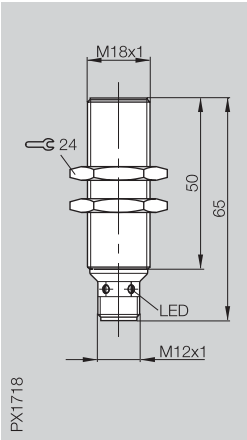
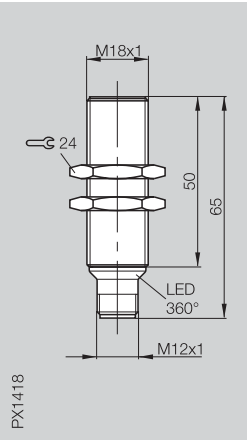
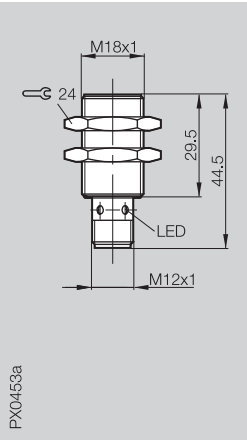
IP 67	IP 67
CuZn coated	CuZn coated
PBT	PBT
Connector	Connector
BKS-_ 19/BKS-_ 20	BKS-_ 19/BKS-_ 20

① Wiring diagrams see page 1.0.6
Switching distance ■■■ see page 1.0.10



M18 Inductive Sensors

DC 3-/4-wire
M18
S_n 5 mm

M18x1 flush 5 mm 0...4.1 mm	M18x1 flush 5 mm 0...4.1 mm	M18x1 flush 5 mm 0...4.1 mm	M18x1 flush 5 mm 0...4.1 mm	M18x1 flush 5 mm 0...4.1 mm
				
BES 516-326-S4-C BES 516-367-S4-C	BES 516-105-S4-C	BES M18MI-PSC50B-S04G	BES M18MI-PSC50B-S04K BES M18MI-POC50B-S04K	BES 516-367-E5-Y-S4
BES 516-355-S4-C BES 516-366-S4-C	BES 516-111-S4-C		BES M18MI-NSC50B-S04K BES M18MI-NOC50B-S04K	BES 516-355-E5-Y-S4
10...30 V DC ≤ 1.5 V 250 V AC 200 mA ≤ 8 mA yes yes	10...30 V DC ≤ 2.5 V 250 V AC 200 mA ≤ 30 mA yes yes	12...30 V DC ≤ 2.5 V 250 V AC 200 mA ≤ 15 mA yes yes	12...30 V DC ≤ 2.5 V 250 V AC 200 mA ≤ 15 mA yes yes	10...30 V DC ≤ 3.5 V 75 V DC 130 mA ≤ 25 mA yes yes
≤ 5 % -25...+70 °C 900 Hz DC 13 yes	≤ 5 % -25...+70 °C 500 Hz DC 13 yes	≤ 5 % -25...+70 °C 700 Hz DC 13 yes	≤ 5 % -25...+70 °C 700 Hz DC 13 yes	≤ 5 % -25...+70 °C 500 Hz DC 13 yes
IP 68 per BWN Pr. 20 ☐ CuZn coated	IP 68 per BWN Pr. 20 ☐ CuZn coated	IP 68 per BWN Pr. 20 ☐ CuZn coated	IP 68 per BWN Pr. 20 ☐ CuZn coated/ PA 6 transparent	IP 67 CuZn coated
PA 12 Connector	PA 12 Connector	PA 12 Connector	PA 12 Connector	PA 12 Connector
cULus BKS-_19/BKS-_20	cULus BKS-_19/BKS-_20	cULus BKS-_19/BKS-_20	cULus BKS-_19/BKS-_20	cULus BKS-_19/BKS-_20

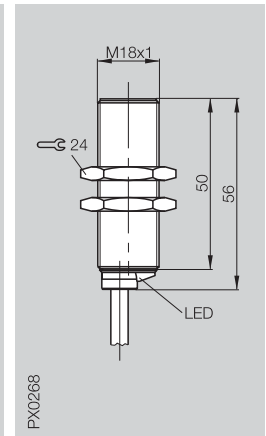
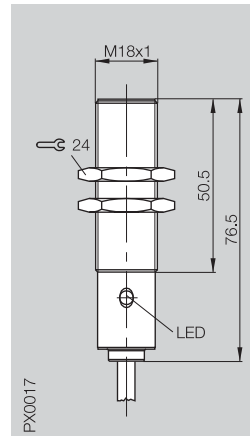
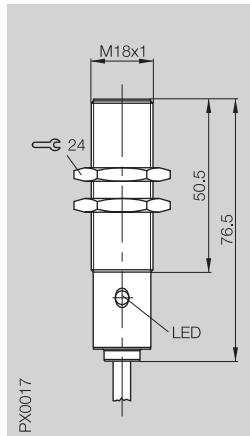
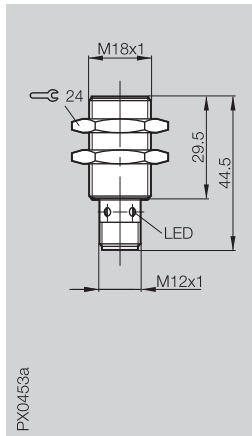


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5

Connectors,
Holders ...
Page 5.2 ...

Housing size	M18x1	M18x1	M18x1	M18x1
Mounting (see notes starting p. 1.0.11)	flush	flush	flush	flush
Rated operating distance s _n	5 mm	5 mm	5 mm	5 mm
Assured operating distance s _a	0...4.1 mm	0...4.1 mm	0...4.1 mm	0...4.1 mm



PNP	NO ①	BES 516-326-E5-C-S4	BES 516-326-B0-C-02		BES M18MI-PSC50B-BV02
	NC ②				BES M18MI-POC50B-BV02
	complementary ③			BES 516-105-B0-C-03	
NPN	NO ④		BES 516-355-B0-C-02		BES M18MI-NSC50B-BV02
	complementary ⑥			BES 516-111-B0-C-03	

Supply voltage U _B	10...30 V DC	10...30 V DC	10...30 V DC	12...30 V DC
Voltage drop U _d at I _e	≤ 2 V	≤ 1.5 V (PNP)/≤ 2.5 V (NPN)	≤ 2.5 V	≤ 2.5 V
Rated insulation voltage U _i	75 V DC	250 V AC	250 V AC	250 V AC
Rated operational current I _e	200 mA	200 mA	200 mA	200 mA
No-load supply current I ₀ max.	≤ 10 mA	≤ 25 mA	≤ 30 mA	≤ 15 mA
Polarity reversal protected	yes	yes	yes	yes
Short circuit protected	yes	yes	yes	yes
Repeat accuracy R	≤ 5 %	≤ 5 %	≤ 5 %	≤ 5 %
Ambient temperature range T _a	-25...+70 °C	-25...+70 °C	-25...+70 °C	-25...+70 °C
Switching frequency f	1000 Hz	900 Hz (PNP)/500 Hz (NPN)	500 Hz	700 Hz
Utilization category	DC 13	DC 13	DC 13	DC 13
Function indicator	yes	yes	yes	yes
Degree of protection per IEC 60529	IP 67	IP 68 per BWN Pr. 20	IP 67	IP 68 per BWN Pr. 20
Insulation class		□	□	□
Housing material	CuZn coated	CuZn coated	CuZn coated	CuZn coated
Material of sensing face	PBT	PA 12	PA 12	PA 12
Connection	Connector	2 m PVC cable	3 m PVC cable	2 m PVC cable
No. of wires × cross-section		3×0.34 mm ²	4×0.25 mm ²	3×0.34 mm ²
Approval	cULus	cULus	cULus	cULus
Recommended connector	BKS- _ 19/BKS- _ 20			

① Wiring diagrams see page 1.0.6
Switching distance ■■ see page 1.0.10

For sensors with cable, other lengths and PUR quality are available on request.



M18 Inductive Sensors

DC 3-/4-wire
M18
S_n 5 mm, 8 mm

1.1

M18x1 flush 5 mm 0...4.1 mm	M18x1 flush 8 mm 0...6.5 mm	M18x1 flush 8 mm 0...6.5 mm	M18x1 flush 8 mm 0...6.5 mm	M18x1 flush 8 mm 0...6.5 mm
BES 516-326-E4-C-02	BES 516-326-G-S4-C	BES 516-326-G-S4-H BES 516-105-G-S4-H	BES M18MI-PSC80B-S04G	BES M18MI-PSC80B-S04K BES M18MI-POC80B-S04K
				BES M18MI-NSC80B-S04K
10...30 V DC ≤ 2 V 75 V DC 200 mA ≤ 10 mA yes yes	10...30 V DC ≤ 2.5 V 75 V DC 200 mA ≤ 12 mA yes yes	10...55 V DC ≤ 2.5 V 75 V DC 200 mA ≤ 15 mA yes yes	10...30 V DC ≤ 2.5 V 250 V AC 200 mA ≤ 18 mA yes yes	12...30 V DC ≤ 2.5 V 250 V AC 200 mA ≤ 15 mA yes yes
≤ 5 % -25...+70 °C 1000 Hz DC 13 yes	≤ 5 % 0...+70 °C 80 Hz DC 13 yes	≤ 5 % 0...+70 °C 80 Hz DC 13 yes	≤ 5 % -25...+70 °C 1000 Hz DC 13 yes	≤ 5 % -25...+70 °C 150 Hz DC 13 yes
IP 67	IP 67	IP 67	IP 67	IP 68 per BWN Pr. 20
CuZn coated	CuZn coated	CuZn coated	CuZn coated	CuZn coated/ PA 6 transparent
PBT 2 m PVC cable 3x0.34 mm ² cULus	PBT Connector cULus	PBT Connector BKS-_ 19/BKS-_ 20	PBT Connector cULus BKS-_ 19/BKS-_ 20	PA 12 Connector cULus BKS-_ 19/BKS-_ 20



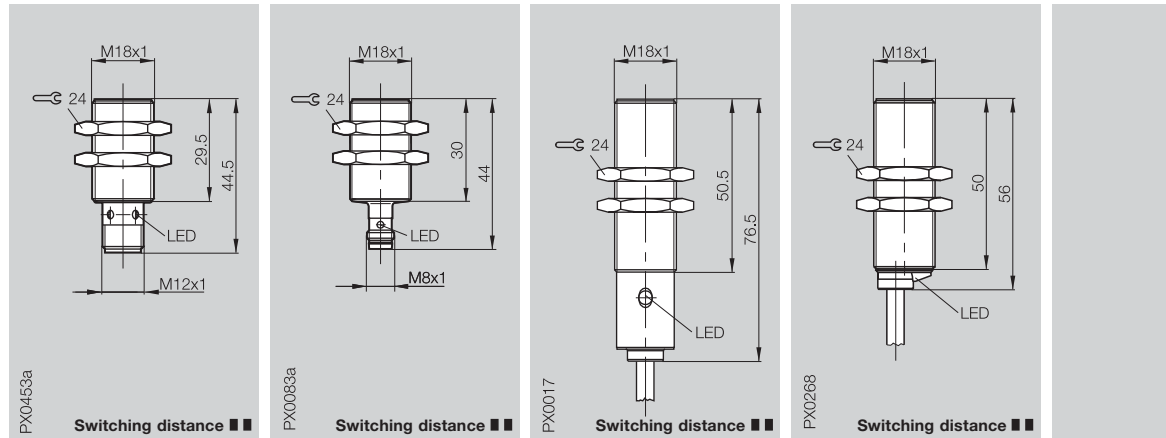
All-round LED

5

Connectors,
Holders ...
Page 5.2 ...

Housing size
Mounting (see notes starting p. 1.0.11)
Rated operating distance s _n
Assured operating distance s _a

M18x1	M18x1	M18x1	M18x1
flush	flush	flush	flush
8 mm	8 mm	8 mm	8 mm
0...6.5 mm	0...6.5 mm	0...6.5 mm	0...6.5 mm



PNP	NO ①	BES 516-326-G-E5-Y-S4	BES 516-326-G-E5-Y-S49	BES 516-326-G-B0-C-PU-02	BES M18MI-PSC80B-BV02
	NC ②	BES 516-367-G-E5-Y-S4	BES 516-367-G-E5-Y-S49		
	complementary ③				
NPN	NO ④	BES 516-355-G-E5-Y-S4	BES 516-355-G-E5-Y-S49		BES M18MI-NSC80B-BV02
	NC ⑤		BES 516-366-G-E5-Y-S49		
	complementary ⑥				

Supply voltage U _B	10...30 V DC	10...30 V DC	10...30 V DC	12...30 V DC
Voltage drop U _d at I _e	≤ 3.5 V	≤ 3.5 V	≤ 2.5 V	≤ 2.5 V
Rated insulation voltage U _i	75 V DC	75 V DC	250 V AC	250 V AC
Rated operational current I _e	130 mA	130 mA	200 mA	200 mA
No-load supply current I ₀ max.	≤ 25 mA	≤ 25 mA	≤ 12 mA	≤ 15 mA
Polarity reversal protected	yes	yes	yes	yes
Short circuit protected	yes	yes	yes	yes
Repeat accuracy R	≤ 5 %	≤ 5 %	≤ 5 %	≤ 5 %
Ambient temperature range T _a	-25...+70 °C	-25...+70 °C	0...+70 °C	-25...+70 °C
Switching frequency f	200 Hz	200 Hz	80 Hz	150 Hz
Utilization category	DC 13	DC 13	DC 13	DC 13
Function indicator	yes	yes	yes	yes
Degree of protection per IEC 60529	IP 67	IP 67	IP 67	IP 68 per BWN Pr. 20
Insulation class			□	□
Housing material	CuZn coated	CuZn coated	CuZn coated	CuZn coated
Material of sensing face	PBT	PBT	PBT	PA 12
Connection	Connector	Connector	2 m cable PUR	2 m PVC cable
No. of wires × cross-section			3×0.34 mm ²	3×0.34 mm ²
Approval	cULus	cULus	cULus	cULus
Recommended connector	BKS-_ 19/BKS-_ 20	BKS-_ 48/BKS-_ 49		

① Wiring diagrams see page 1.0.6
Switching distance ■■■ see page 1.0.10

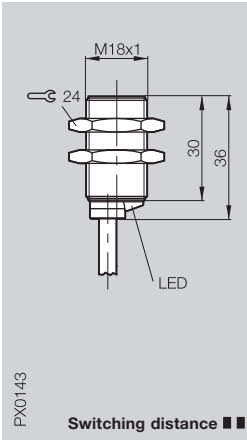
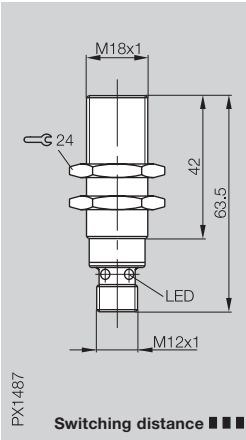
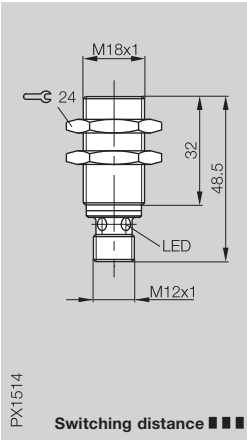
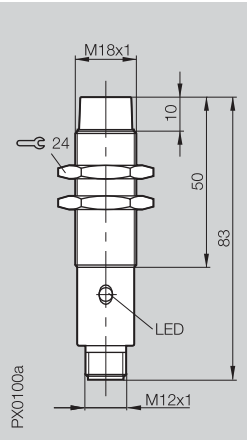
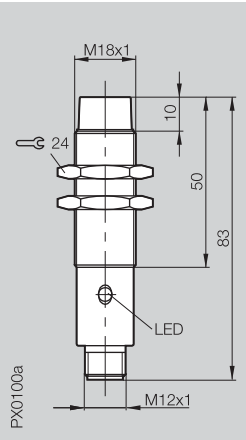
Other cable lengths on request.



M18 Inductive Sensors

DC 3-/4-wire
M18
S_n 8 mm, 12 mm

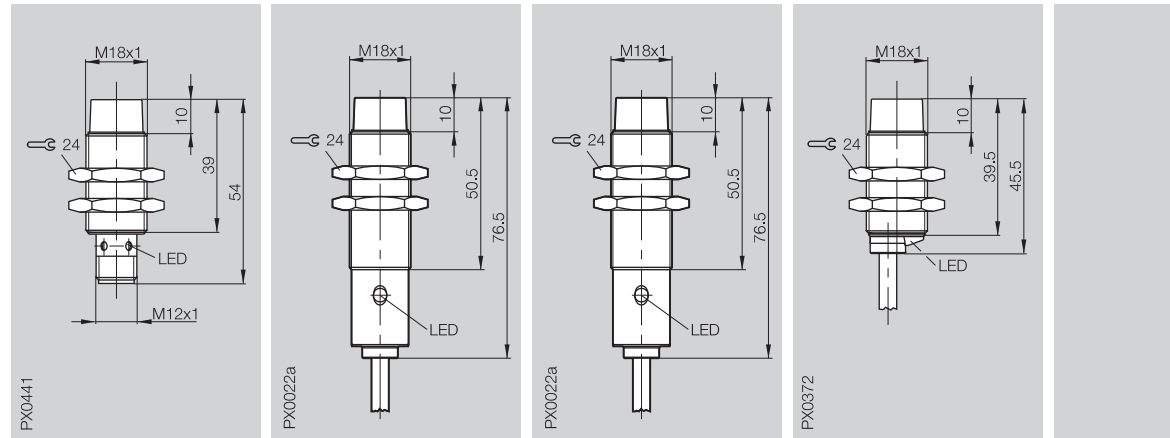
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M18×1 flush 8 mm 0...6.5 mm	M18×1 quasi flush 12 mm 0...9.7 mm	M18×1 quasi flush 12 mm 0...9.7 mm	M18×1 non-flush 8 mm 0...6.5 mm	M18×1 non-flush 8 mm 0...6.5 mm
				
BES 516-326-G-E4-Y-02 BES 516-367-G-E4-Y-02	BES M18MG1-PSC12B-S04G	BES M18MD1-PSC12B-S04G	BES 516-360-S4-C BES 516-3026-S4-C	BES 516-123-S4-C
BES 516-355-G-E4-Y-02 BES 516-366-G-E4-Y-02	BES M18MG1-NSC12B-S04G	BES M18MD1-NSC12B-S04G	BES 516-361-S4-C	BES 516-124-S4-C
10...30 V DC ≤ 3.5 V 75 V DC 130 mA ≤ 25 mA yes yes	10...30 V DC ≤ 2 V 75 V DC 200 mA ≤ 10 mA yes yes	10...30 V DC ≤ 2 V 75 V DC 200 mA ≤ 10 mA yes yes	10...30 V DC ≤ 1.5 V 250 V AC 200 mA ≤ 8 mA yes yes	10...30 V DC ≤ 2.5 V 250 V AC 200 mA ≤ 30 mA yes yes
≤ 5 % -25...+70 °C 200 Hz DC 13 yes	≤ 5 % -25...+70 °C 500 Hz DC 13 yes	≤ 5 % -25...+70 °C 500 Hz DC 13 yes	≤ 5 % -25...+70 °C 600 Hz DC 13 yes	≤ 5 % -25...+70 °C 200 Hz DC 13 yes
IP 68 per BWN Pr. 20	IP 67	IP 67	IP 68 per BWN Pr. 20	IP 67
CuZn coated PBT 2 m PVC cable 3×0.34 mm ² cULus	CuZn coated PBT Connector	CuZn coated PBT Connector	CuZn coated PA 12 Connector cULus	CuZn coated PA 12 Connector cULus
	BKS-_ 19/BKS-_ 20	BKS-_ 19/BKS-_ 20	BKS-_ 19/BKS-_ 20	BKS-_ 19/BKS-_ 20



Housing size
Mounting (see notes starting p. 1.0.11)
Rated operating distance s _n
Assured operating distance s _a

M18x1	M18x1	M18x1	M18x1
non-flush	non-flush	non-flush	non-flush
8 mm	8 mm	8 mm	8 mm
0...6.5 mm	0...6.5 mm	0...6.5 mm	0...6.5 mm



PNP	NO ①	BES 516-360-E5-Y-S4	BES 516-360-B0-C-02	BES 516-360-E4-Y-02
	NC ②	BES 516-3026-E5-Y-S4	BES 516-3026-B0-C-02	BES 516-3026-E4-Y-02
	complementary ③		BES 516-123-B0-C-03	
NPN	NO ④	BES 516-361-E5-Y-S4	BES 516-361-B0-C-02	BES 516-361-E4-Y-02
	NC ⑤		BES 516-3031-B0-C-02	
	complementary ⑥		BES 516-124-B0-C-03	

Supply voltage U _B	10...30 V DC	10...30 V DC	10...30 V DC	10...30 V DC
Voltage drop U _d at I _e	≤ 3.5 V	≤ 1.5 V	≤ 2.5 V	≤ 3.5 V
Rated insulation voltage U _i	75 V DC	250 V AC	250 V AC	75 V DC
Rated operational current I _e	130 mA	200 mA	200 mA	130 mA
No-load supply current I ₀ max.	≤ 25 mA	≤ 25 mA	≤ 30 mA	≤ 25 mA
Polarity reversal protected	yes	yes	yes	yes
Short circuit protected	yes	yes	yes	yes
Repeat accuracy R	≤ 5 %	≤ 5 %	≤ 5 %	≤ 5 %
Ambient temperature range T _a	-25...+70 °C	-25...+70 °C	-25...+70 °C	-25...+70 °C
Switching frequency f	200 Hz	600 Hz (PNP)/200 Hz (NPN)	200 Hz	200 Hz
Utilization category	DC 13	DC 13	DC 13	DC 13
Function indicator	yes	yes	yes	yes
Degree of protection per IEC 60529	IP 67	IP 68 per BWN Pr. 20 (PNP)/ IP 67 (NPN)	IP 67	IP 68 per BWN Pr. 20
Insulation class		□	□	
Housing material	CuZn coated	CuZn coated	CuZn coated	CuZn coated
Material of sensing face	PA 12	PA 12	PA 12	PA 12
Connection	Connector	2 m PVC cable	3 m PVC cable	2 m PVC cable
No. of wires × cross-section		3×0.34 mm ²	4×0.25 mm ²	3×0.34 mm ²
Approval	cULus	cULus	cULus	cULus
Recommended connector	BKS-_ 19/BKS-_ 20			

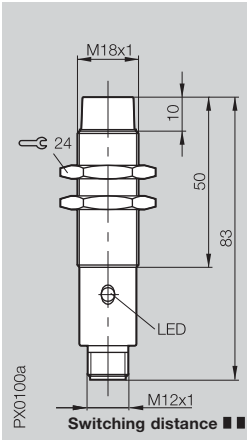
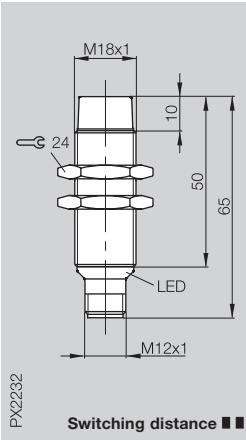
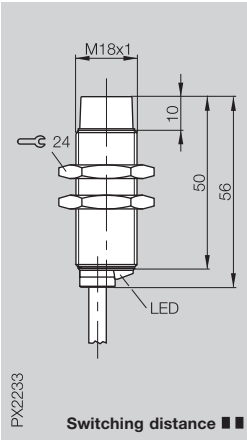
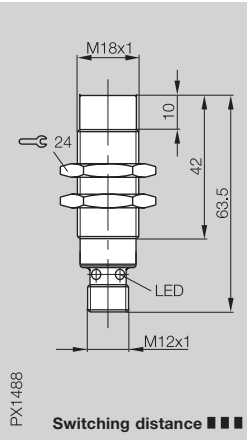



① Wiring diagrams see page 1.0.6
Switching distance ■■ see page 1.0.10

For sensors with cable, other lengths and PUR quality are available on request.



M18 Inductive Sensors

DC 3-/4-wire
M18
S_n 16 mm, 20 mm

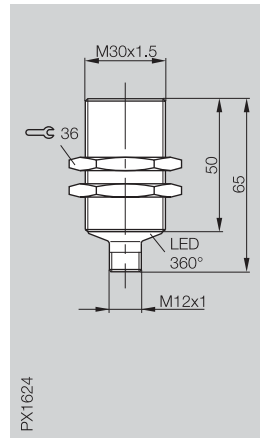
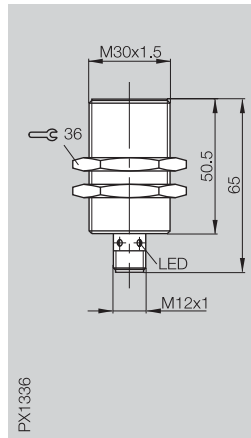
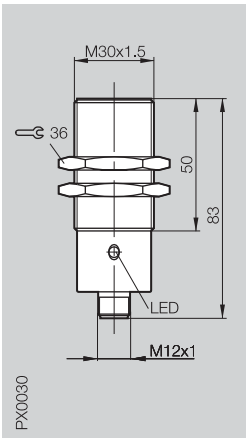
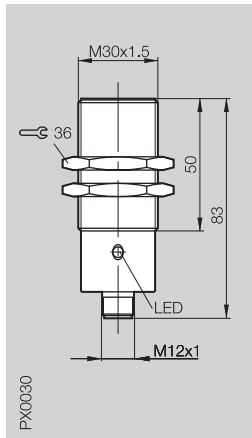
M18x1 non-flush 16 mm 0...13 mm	M18x1 non-flush 16 mm 0...12.8 mm	M18x1 non-flush 16 mm 0...12.8 mm	M18x1 non-flush 20 mm 0...16.2 mm
			
BES 516-360-G-S4-H BES 516-123-G-S4-H	BES M18MG-PSC16F-S04K BES M18MG-POC16F-S04K	BES M18MG-PSC16F-BV02 BES M18MG-POC16F-BV02	BES M18ME1-PSC20F-S04G
	BES M18MG-NSC16F-S04K BES M18MG-NOC16F-S04K	BES M18MG-NSC16F-BV02 BES M18MG-NOC16F-BV02	BES M18ME1-NSC20F-S04G
10...55 V DC ≤ 2.5 V 250 V AC 200 mA ≤ 15 mA yes yes	10...30 V DC ≤ 2.5 V 250 V AC 200 mA ≤ 14 mA yes yes	10...30 V DC ≤ 2.5 V 250 V AC 200 mA ≤ 14 mA yes yes	10...30 V DC ≤ 2 V 75 V DC 200 mA ≤ 10 mA yes yes
≤ 5 % -25...+70 °C 80 Hz DC 13 yes	≤ 5 % -25...+70 °C 800 Hz DC 13 yes	≤ 5 % -25...+70 °C 800 Hz DC 13 yes	≤ 5 % -25...+70 °C 200 Hz DC 13 yes
IP 68 per BWN Pr. 20	IP 67	IP 67	IP 54
 CuZn coated PA 12 Connector	 CuZn coated PBT Connector	 CuZn coated PBT 2 m PVC cable 3x0.34 mm ² cULus	CuZn coated PBT Connector
BKS-_ 19/BKS-_ 20	cULus BKS-_ 19/BKS-_ 20	cULus BKS-_ 19/BKS-_ 20	BKS-_ 19/BKS-_ 20

1.1



5
Connectors,
Holders ...
Page 5.2 ...

Housing size	M30x1.5	M30x1.5	M30x1.5	M30x1.5
Mounting (see notes starting p. 1.0.11)	flush	flush	flush	flush
Rated operating distance s _n	10 mm	10 mm	10 mm	10 mm
Assured operating distance s _a	0...8.1 mm	0...8.1 mm	0...8.1 mm	0...8.1 mm



PNP	NO ①	BES 516-327-S4-C	BES M30MI-PSC10B-S04G	BES M30MI-PSC10B-S04K
	NC ②	BES 516-3028-S4-C		BES M30MI-POC10B-S04K
	complementary ③		BES 516-114-S4-C	
NPN	NO ④	BES 516-359-S4-C		BES M30MI-NSC10B-S04K
	NC ⑤			BES M30MI-NOC10B-S04K
	complementary ⑥		BES 516-120-S4-C	

Supply voltage U _B	10...30 V DC	10...30 V DC	12...30 V DC	12...30 V DC
Voltage drop U _d at I _e	≤ 2.5 V	≤ 2.5 V	≤ 2.5 V	≤ 2.5 V
Rated insulation voltage U _i	250 V AC	250 V AC	75 V DC	250 V AC
Rated operational current I _e	200 mA	200 mA	200 mA	200 mA
No-load supply current I ₀ max.	≤ 25 mA	≤ 30 mA	≤ 10 mA	≤ 10 mA
Polarity reversal protected	yes	yes	yes	yes
Short circuit protected	yes	yes	yes	yes
Repeat accuracy R	≤ 5 %	≤ 5 %	≤ 5 %	≤ 5 %
Ambient temperature range T _a	-25...+70 °C	-25...+70 °C	-25...+70 °C	-25...+70 °C
Switching frequency f	300 Hz	300 Hz	400 Hz	400 Hz
Utilization category	DC 13	DC 13	DC 13	DC 13
Function indicator	yes	yes	yes	yes
Degree of protection per IEC 60529	IP 68 per BWN Pr. 20	IP 67	IP 67	IP 68 per BWN Pr. 20
Insulation class	□	□		□
Housing material	CuZn coated	CuZn coated	CuZn coated	CuZn coated/ PA 6 transparent
Material of sensing face	PA 12	PA 12	PA 12	PA 12
Connection	Connector	Connector	Connector	Connector
No. of wires x cross-section				
Approval	cULus	cULus	cULus	cULus
Recommended connector	BKS-_ 19/BKS-_ 20	BKS-_ 19/BKS-_ 20	BKS-_ 19/BKS-_ 20	BKS-_ 19/BKS-_ 20

① Wiring diagrams see page 1.0.6

For sensors with cable, other lengths and PUR quality are available on request.



All-round LED

M30

Inductive Sensors

DC 3-/4-wire
M30
S_n 10 mm

M30×1.5 flush 10 mm 0...8.1 mm	M30×1.5 flush 10 mm 0...8.1 mm	M30×1.5 flush 10 mm 0...8.1 mm	M30×1.5 flush 10 mm 0...8.1 mm	M30×1.5 flush 10 mm 0...8.1 mm
BES 516-327-E5-Y-S4 BES 516-3028-E5-Y-S4	BES 516-327-B0-C-02	BES 516-114-B0-C-03	BES M30MI-PSC10B-BV02 BES M30MI-POC10B-BV02	BES 516-327-E4-Y-02
BES 516-359-E5-Y-S4	BES 516-359-B0-C-02	BES 516-120-B0-C-03	BES M30MI-NSC10B-BV02 BES M30MI-NOC10B-BV02	BES 516-359-E4-Y-02
10...30 V DC ≤ 3.5 V 75 V DC 130 mA ≤ 25 mA yes yes	10...30 V DC ≤ 2.5 V 250 V AC 200 mA ≤ 25 mA yes yes	10...30 V DC ≤ 2.5 V 250 V AC 200 mA ≤ 30 mA yes yes	12...30 V DC ≤ 2.5 V 250 V AC 200 mA ≤ 10 mA yes yes	10...30 V DC ≤ 3.5 V 75 V DC 130 mA ≤ 25 mA yes yes
≤ 5 % -25...+70 °C 500 Hz DC 13 yes	≤ 5 % -25...+70 °C 300 Hz DC 13 yes	≤ 5 % -25...+70 °C 300 Hz DC 13 yes	≤ 5 % -25...+70 °C 400 Hz DC 13 yes	≤ 5 % -25...+70 °C 200 Hz DC 13 yes
IP 67	IP 68 per BWN Pr. 20 <input type="checkbox"/>	IP 67 <input type="checkbox"/>	IP 68 per BWN Pr. 20 <input type="checkbox"/>	IP 68 per BWN Pr. 20
CuZn coated	CuZn coated	CuZn coated	CuZn coated	CuZn coated
PA 12 Connector	PA 12 2 m PVC cable 3×0.34 mm ²	PA 12 3 m PVC cable 4×0.25 mm ²	PA 12 2 m PVC cable 3×0.34 mm ²	PA 12 2 m PVC cable 3×0.34 mm ²
cULus BKS-_ 19/BKS-_ 20	cULus	cULus	cULus	cULus

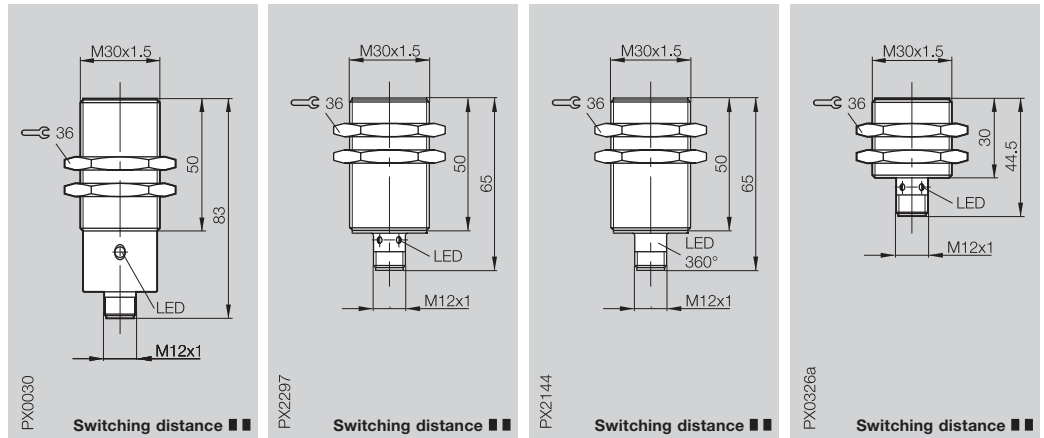
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5

Connectors,
Holders ...
Page 5.2 ...

Housing size	M30x1.5	M30x1.5	M30x1.5	M30x1.5
Mounting (see notes starting p. 1.0.11)	flush	flush	flush	flush
Rated operating distance s _n	15 mm	15 mm	15 mm	15 mm
Assured operating distance s _a	0...12.2 mm	0...12.2 mm	0...12.2 mm	0...12.2 mm



PNP	NO	①		BES M30MI-PSC15B-S04G	BES M30MI-PSC15B-S04K	BES 516-327-G-E5-Y-S4
	NC	②			BES M30MI-POC15B-S04K	BES 516-3028-G-E5-Y-S4
	complementary	③	BES 516-114-G-S4-H			
NPN	NO	④			BES M30MI-NSC15B-S04K	
	NC	⑤			BES M30MI-NOC15B-S04K	

Supply voltage U _B	10...55 V DC	10...30 V DC	10...30 V DC	10...30 V DC
Voltage drop U _d at I _e	≤ 2.5 V	≤ 2.5 V	≤ 2.5 V	≤ 3.5 V
Rated insulation voltage U _i	250 V AC	250 V AC	250 V AC	75 V DC
Rated operational current I _e	200 mA	200 mA	200 mA	130 mA
No-load supply current I ₀ max.	≤ 15 mA	≤ 10 mA	≤ 10 mA	≤ 25 mA
Polarity reversal protected	yes	yes	yes	yes
Short circuit protected	yes	yes	yes	yes
Repeat accuracy R	≤ 5 %	≤ 5 %	≤ 5 %	≤ 5 %
Ambient temperature range T _a	-25...+70 °C	-25...+70 °C	-25...+70 °C	-25...+70 °C
Switching frequency f	150 Hz	100 Hz	100 Hz	100 Hz
Utilization category	DC 13	DC 13	DC 13	DC 13
Function indicator	yes	yes	yes	yes
Degree of protection per IEC 60529	IP 68 per BWN Pr. 20	IP 67	IP 67	IP 67
Insulation class	□	□	□	□
Housing material	CuZn coated	CuZn coated	CuZn coated	CuZn coated
Material of sensing face	PA 12	PA 12	PA 12	PA 12
Connection	Connector	Connector	Connector	Connector
No. of wires × cross-section				
Approval		cULus	cULus	cULus
Recommended connector	BKS-_ 19/BKS-_ 20	BKS-_ 19/BKS-_ 20	BKS-_ 19/BKS-_ 20	BKS-_ 19/BKS-_ 20

① Wiring diagrams see page 1.0.6
Switching distance ■■■ see page 1.0.10

For sensors with cable, other lengths and PUR quality are available on request.

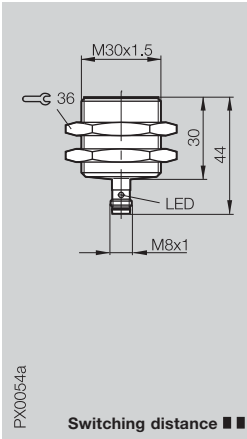
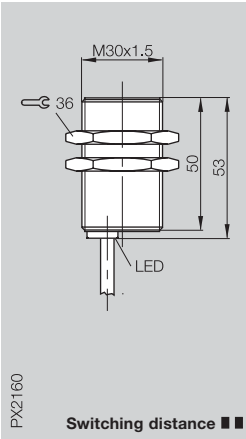
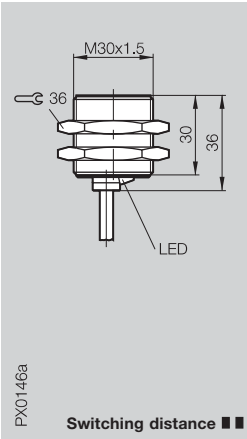
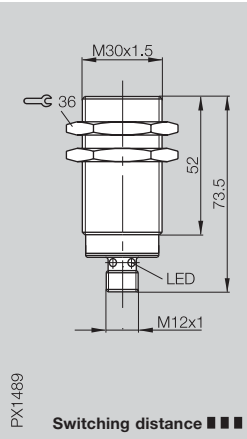


M30

Inductive Sensors

DC 3-wire
M30
S_n 15 mm, 22 mm

1.1

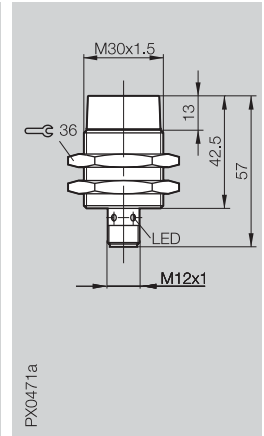
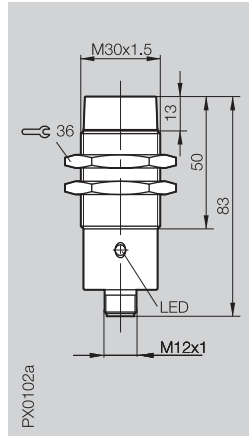
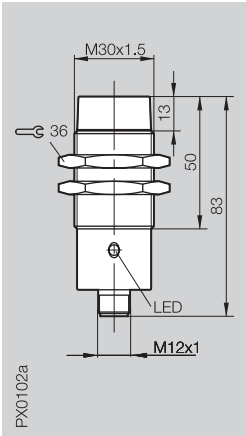
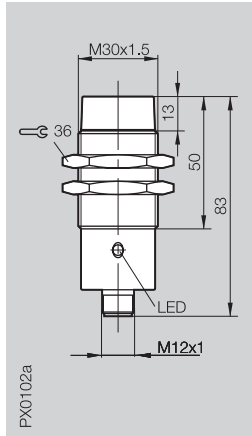
M30x1.5 flush 15 mm 0...12.2 mm	M30x1.5 flush 15 mm 0...12.2 mm	M30x1.5 flush 15 mm 0...12.2 mm	M30x1.5 quasi flush 22 mm 0...17.8 mm
			
BES 516-327-G-E5-Y-S49	BES M30MI-PSC15B-BV02 BES M30MI-POC15B-BV02	BES 516-327-G-E4-Y-02 BES 516-3028-G-E4-Y-02	BES M30MI1-PSC22B-S04G BES M30MI1-POC22B-S04G
BES 516-359-G-E5-Y-S49		BES 516-359-G-E4-Y-02	BES M30MI1-NSC22B-S04G
10...30 V DC ≤ 3.5 V 75 V DC 130 mA ≤ 25 mA yes yes	10...30 V DC ≤ 2.5 V 250 V AC 200 mA ≤ 10 mA yes yes	10...30 V DC ≤ 3.5 V 75 V DC 130 mA ≤ 25 mA yes yes	10...30 V DC ≤ 2 V 75 V DC 200 mA ≤ 10 mA yes yes
≤ 5 % -25...+70 °C 100 Hz DC 13 yes	≤ 5 % -25...+70 °C 100 Hz DC 13 yes	≤ 5 % -25...+70 °C 100 Hz DC 13 yes	≤ 5 % -25...+70 °C 200 Hz DC 13 yes
IP 67	IP 67	IP 68 per BWN Pr. 20	IP 67
CuZn coated PA 12 Connector	CuZn coated PA 12 2 m PVC cable 3x0.34 mm ²	CuZn coated PA 12 2 m PVC cable 3x0.34 mm ²	CuZn coated PBT Connector
cULus BKS-_ 48/BKS-_ 49	cULus	cULus	BKS-_ 19/BKS-_ 20



5

Connectors,
Holders ...
Page 5.2 ...

Housing size	M30x1.5	M30x1.5	M30x1.5	M30x1.5
Mounting (see notes starting p. 1.0.11)	non-flush	non-flush	non-flush	non-flush
Rated operating distance s _n	15 mm	15 mm	15 mm	15 mm
Assured operating distance s _a	0...12.2 mm	0...12.2 mm	0...12.2 mm	0...12.2 mm



PNP	NO ①	BES 516-362-S4-C	BES 516-362-S4-H	BES 516-362-E5-Y-S4
	NC ②	BES 516-3029-S4-C		BES 516-3029-E5-Y-S4
	complementary ③		BES 516-125-S4-C	
NPN	NO ④	BES 516-363-S4-C		BES 516-363-E5-Y-S4
	NC ⑤	BES 516-3033-S4-C		
	complementary ⑥			

Supply voltage U _B	10...30 V DC	10...30 V DC	10...55 V DC	10...30 V DC
Voltage drop U _d at I _e	≤ 2.5 V	≤ 2.5 V	≤ 1.5 V	≤ 3.5 V
Rated insulation voltage U _i	250 V AC	250 V AC	250 V AC	75 V DC
Rated operational current I _e	200 mA	200 mA	200 mA	130 mA
No-load supply current I ₀ max.	≤ 25 mA	≤ 30 mA	≤ 12 mA	≤ 25 mA
Polarity reversal protected	yes	yes	yes	yes
Short circuit protected	yes	yes	yes	yes

Repeat accuracy R	≤ 5 %	≤ 5 %	≤ 5 %	≤ 5 %
Ambient temperature range T _a	-25...+70 °C	-25...+70 °C	-25...+70 °C	-25...+70 °C
Switching frequency f	100 Hz	100 Hz	400 Hz	100 Hz
Utilization category	DC 13	DC 13	DC 13	DC 13
Function indicator	yes	yes	yes	yes

Degree of protection per IEC 60529	IP 68 per BWN Pr. 20	IP 68 per BWN Pr. 20	IP 68 per BWN Pr. 20	IP 67
Insulation class	□	□	□	
Housing material	CuZn coated	CuZn coated	CuZn coated	CuZn coated
Material of sensing face	PA 12	PA 12	PA 12	PA 12
Connection	Connector	Connector	Connector	Connector
No. of wires × cross-section				
Approval	cULus	cULus		cULus
Recommended connector	BKS- _ 19/BKS- _ 20	BKS- _ 19/BKS- _ 20	BKS- _ 19/BKS- _ 20	BKS- _ 19/BKS- _ 20

① Wiring diagrams see page 1.0.6
Switching distance ■■ see page 1.0.10

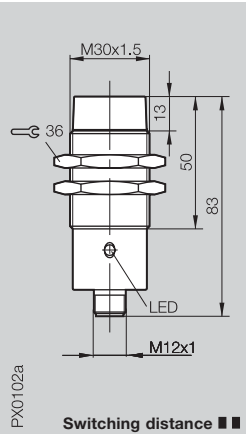
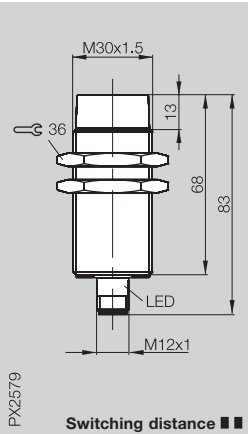
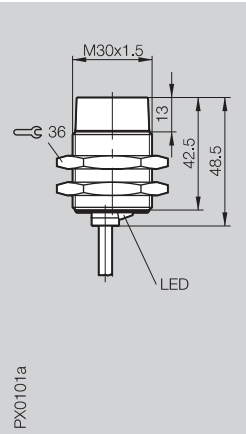
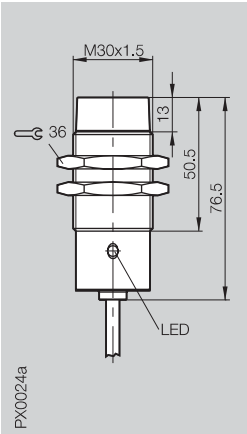
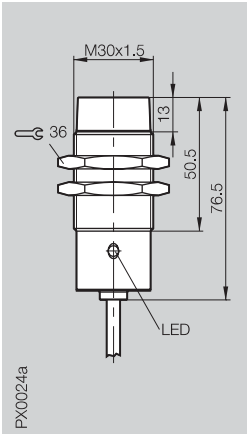
For sensors with cable, other lengths and PUR quality are available on request.



M30 Inductive Sensors

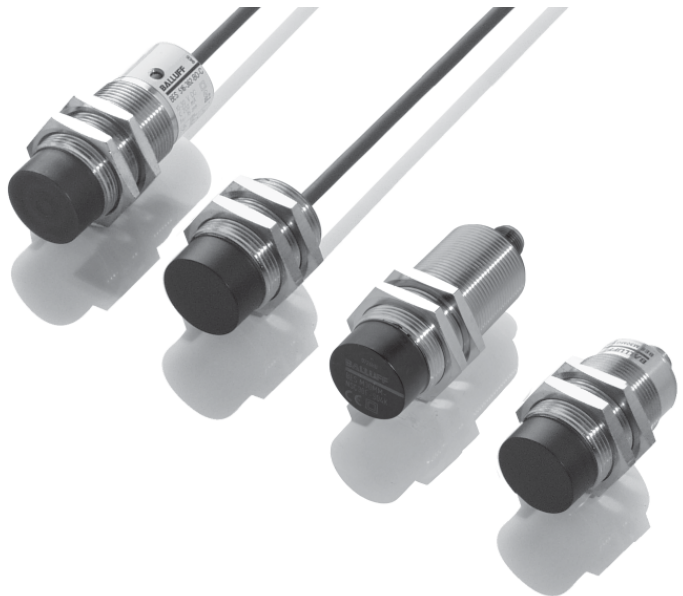
DC 3-/4-wire
M30
s_n 15 mm, 30 mm

M30x1.5 non-flush 15 mm 0...12.2 mm	M30x1.5 non-flush 15 mm 0...12.2 mm	M30x1.5 non-flush 15 mm 0...12.2 mm	M30x1.5 non-flush 30 mm 0...24.3 mm	M30x1.5 non-flush 30 mm 0...24.3 mm
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1.1

BES 516-362-B0-C-02 BES 516-3029-B0-C-02	BES 516-125-B0-C-03	BES 516-362-E4-Y-02 BES 516-3029-E4-Y-02	BES M30MM-PSC30F-S04K BES M30MM-POC30F-S04K	BES 516-362-G-S4-H
BES 516-363-B0-C-02 BES 516-3033-B0-C-02	BES 516-126-B0-C-03	BES 516-363-E4-Y-02	BES M30MM-NSC30F-S04K BES M30MM-NOC30F-S04K	
10...30 V DC ≤ 2.5 V 250 V AC 200 mA ≤ 25 mA yes yes	10...30 V DC ≤ 2.5 V 250 V AC 200 mA ≤ 30 mA yes yes	10...30 V DC ≤ 3.5 V 75 V DC 130 mA ≤ 25 mA yes yes	10...30 V DC ≤ 2.5 V 250 V AC 200 mA ≤ 10 mA yes yes	10...55 V DC ≤ 2.5 V 250 V AC 200 mA ≤ 15 mA yes yes
≤ 5 % -25...+70 °C 100 Hz DC 13 yes	≤ 5 % -25...+70 °C 100 Hz DC 13 yes	≤ 5 % -25...+70 °C 100 Hz DC 13 yes	≤ 5 % -25...+70 °C 300 Hz DC 13 yes	≤ 5 % -25...+70 °C 70 Hz DC 13 yes
IP 68 per BWN Pr. 20 ☐	IP 67 ☐	IP 68 per BWN Pr. 20	IP 67	IP 68 per BWN Pr. 20 ☐
CuZn coated PA 12 2 m PVC cable 3x0.34 mm ² cULus	CuZn coated PA 12 3 m PVC cable 4x0.25 mm ² cULus	CuZn coated PA 12 2 m PVC cable 3x0.34 mm ² cULus	CuZn coated PBT Connector cULus BKS-_ 19/BKS-_ 20	CuZn coated PA 12 Connector BKS-_ 19/BKS-_ 20



5
Connectors,
Holders ...
Page 5.2 ...

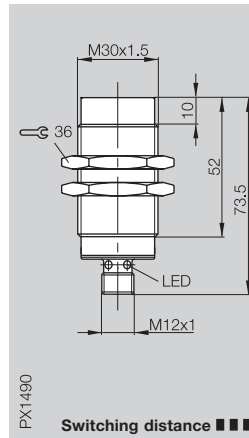
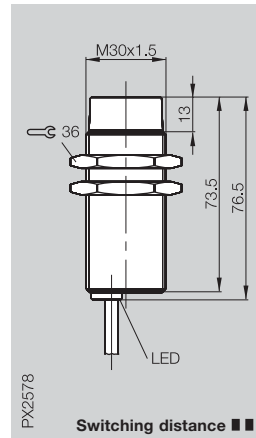
Inductive Sensors

DC 3-wire
M30
s_n 30 mm, 40 mm

M30

Housing size	M30x1.5
Mounting (see notes starting p. 1.0.11)	non-flush
Rated operating distance s _n	30 mm
Assured operating distance s _a	0...24.3 mm

M30x1.5	M30x1.5
non-flush	non-flush
40 mm	40 mm
0...32.4 mm	0...32.4 mm



PNP	NO	①
	NC	②

BES M30MM-PSC30F-BV02	BES M30MG1-PSC40F-S04G
BES M30MM-POC30F-BV02	

NPN	NO	④
	NC	⑤

BES M30MM-NSC30F-BV02	
BES M30MM-NOC30F-BV02	

Supply voltage U _B	10...30 V DC
Voltage drop U _d at I _e	≤ 2.5 V
Rated insulation voltage U _i	250 V AC
Rated operational current I _e	200 mA
No-load supply current I ₀ max.	≤ 10 mA
Polarity reversal protected	yes
Short circuit protected	yes

10...30 V DC	10...30 V DC
≤ 2 V	≤ 2 V
75 V DC	75 V DC
200 mA	200 mA
≤ 10 mA	≤ 10 mA
yes	yes
yes	yes

Repeat accuracy R	≤ 5 %
Ambient temperature range T _a	-25...+70 °C
Switching frequency f	300 Hz
Utilization category	DC 13
Function indicator	yes

≤ 5 %	≤ 5 %
-25...+70 °C	-25...+70 °C
100 Hz	100 Hz
DC 13	DC 13
yes	yes

Degree of protection per IEC 60529	IP 67
Housing material	CuZn coated
Material of sensing face	PBT
Connection	2 m PVC cable

IP 54	IP 54
CuZn coated	CuZn coated
PBT	PBT
Connector	Connector

No. of wires × cross-section	3×0.34 mm ²
Approval	cULus
Recommended connector	

BKS-_ 19/BKS-_ 20	BKS-_ 19/BKS-_ 20

① Wiring diagrams see page 1.0.6
Switching distance ■■■ see page 1.0.10

Other cable lengths on request.

 Connector orientation

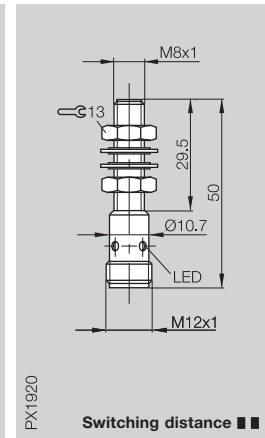
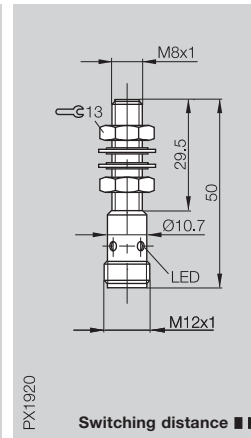
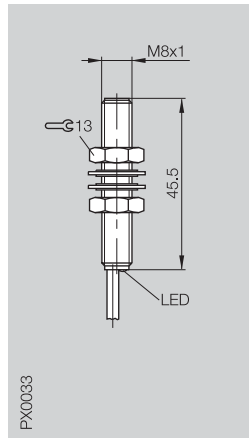
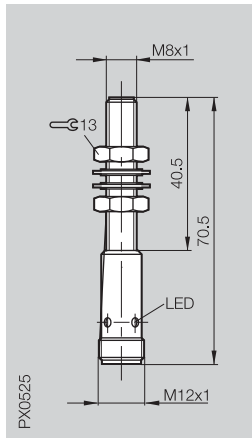


Inductive Sensors

DC 2-wire
M8
s_n 1.5 mm, 2 mm

M8

Housing size	M8x1	M8x1	M8x1	M8x1
Mounting (see notes starting p. 1.0.11)	flush	flush	flush	flush
Rated operating distance s _n	1.5 mm	1.5 mm	2 mm	2 mm
Assured operating distance s _a	0...1.2 mm	0...1.2 mm	0...1.6 mm	0...1.6 mm

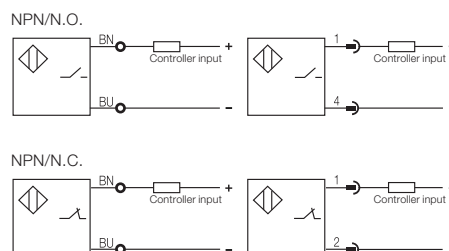
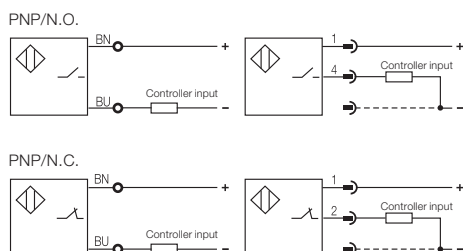


NO ⑨ non-polarized ⑦ polarized NC ⑩ non-polarized	BES 516-527-S4-H	BES 516-527-E0-H-03	BES M08ME1-USC20B-S04G	BES M08ME1-GSC20B-S04G
Supply voltage U _B	10...55 V DC non-polarized	10...55 V DC non-polarized	10...30 V DC non-polarized	10...30 V DC polarized
Voltage drop U _d at I _e	≤ 5 V	≤ 5 V	≤ 5 V	≤ 5 V
Rated insulation voltage U _i	75 V DC	75 V DC	75 V DC	75 V DC
Rated operational current I _e	130 mA	130 mA	100 mA	100 mA
Minimum operating current I _m	5 mA	5 mA	5 mA	5 mA
Off-state current I _r	≤ 500 µA	≤ 500 µA	≤ 600 µA	≤ 600 µA
Polarity reversal protected	yes	yes	yes	yes
Short circuit protected	yes	yes	yes	yes
Permissible load capacitance	≤ 1 µF	≤ 1 µF	≤ 1 µF	≤ 1 µF
Repeat accuracy R	≤ 5 %	≤ 5 %	≤ 5 %	≤ 5 %
Ambient temperature range T _a	-25...+70 °C	-25...+70 °C	-25...+70 °C	-25...+70 °C
Switching frequency f	3000 Hz	3000 Hz	max. 1500 Hz	max. 1500 Hz
Utilization category	DC 13	DC 13	DC 13	DC 13
Function indicator	yes	yes	yes	yes
Degree of protection per IEC 60529	IP 67	IP 67	IP 67	IP 67
Housing material	Stainless steel	Stainless steel	CuZn coated	CuZn coated
Material of sensing face	PBT	PBT	PBT	PBT
Connection	Connector	3 m PVC cable	Connector	Connector
No. of wires × cross-section		2×0.14 mm ²		
Approval	cULus	cULus	cULus	cULus
Recommended connector	BKS-S 19-12/-S 20-12		BKS-S 19-11/-S 20-11	BKS-S 19-13/-S 20-13

⑨ For wiring diagrams for 2-wire controllers, see page 1.0.6
Switching distance ■■ see page 1.0.10

Other cable lengths and PUR cable jacket material on request.

Recommendation for wiring polarized sensors to 3-wire controllers

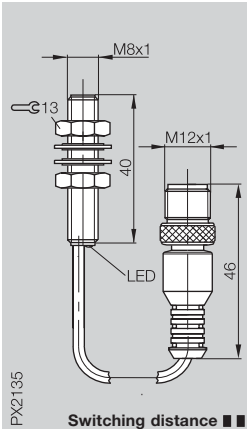
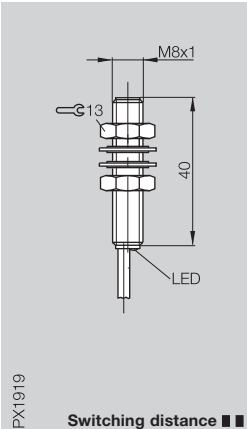
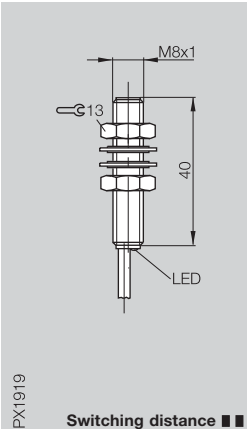


DC 2-wire sensors – for universal use

DC 2-wire sensors can also be used together with most PNP or NPN controllers.

Use of these sensors enables a reduction in the number of inventoried part numbers.

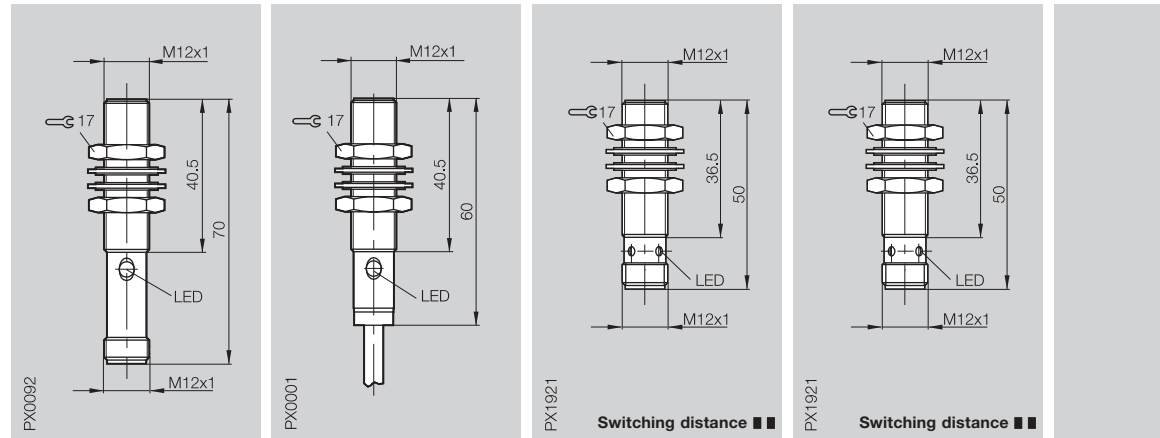
Suitability of the 2-wire sensors for the respective PNP or NPN controller should be tested in advance.

M8x1 flush 2 mm 0...1.6 mm	M8x1 flush 2 mm 0...1.6 mm	M8x1 flush 2 mm 0...1.6 mm		
				
BES M08MG-GSC20B-BP00,3-GS04	BES M08MG-USC20B-BV02	BES M08MG-GSC20B-BV02		
10...30 V DC polarized ≤ 5 V 75 V DC 100 mA 5 mA ≤ 600 μA yes yes ≤ 1 μF	10...30 V DC non-polarized ≤ 5 V 75 V DC 100 mA 5 mA ≤ 600 μA yes yes ≤ 1 μF	10...30 V DC polarized ≤ 5 V 75 V DC 100 mA 5 mA ≤ 600 μA yes yes ≤ 1 μF		
≤ 5 % -25...+70 °C max. 1500 Hz DC 13 yes	≤ 5 % -25...+70 °C max. 1500 Hz DC 13 yes	≤ 5 % -25...+70 °C max. 1500 Hz DC 13 yes		
IP 67	IP 67	IP 67		
CuZn coated	CuZn coated	CuZn coated		
PBT 0.3 m PUR cable with connector	PBT 2 m PVC cable	PBT 2 m PVC cable		
cULus BKS-S 19-13	2x0.14 mm ² cULus	2x0.14 mm ² cULus		



Housing size
Mounting (see notes starting p. 1.0.11)
Rated operating distance s _n
Assured operating distance s _a

M12x1	M12x1	M12x1	M12x1
flush	flush	flush	flush
2 mm	2 mm	3 mm	3 mm
0...1.6 mm	0...1.6 mm	0...2.4 mm	0...2.4 mm



NO ⑨ non-polarized ⑦ polarized
NC ⑩ non-polarized

BES 516-543-S4-H	BES 516-543-B0-H-03	BES M12MF-USC30B-S04G	BES M12MF-GSC30B-S04G
------------------	---------------------	-----------------------	-----------------------

Supply voltage U _B	10...55 V DC non-polarized	10...55 V DC non-polarized	10...30 V DC non-polarized	10...30 V DC polarized
Voltage drop U _d at I _e	≤ 5 V	≤ 5 V	≤ 5 V	≤ 4 V
Rated insulation voltage U _i	250 V AC	250 V AC	75 V DC	75 V DC
Rated operational current I _e	200 mA	200 mA	100 mA	100 mA
Minimum operating current I _m	5 mA	5 mA	5 mA	5 mA
Off-state current I _r	≤ 500 μA	≤ 500 μA	≤ 600 μA	≤ 600 μA
Polarity reversal protected	yes	yes	yes	yes
Short circuit protected	yes	yes	yes	yes
Permissible load capacitance	≤ 1 μF	≤ 1 μF	≤ 1 μF	≤ 1 μF
Repeat accuracy R	≤ 5 %	≤ 5 %	≤ 5 %	≤ 5 %
Ambient temperature range T _a	-25...+70 °C	-25...+70 °C	-25...+70 °C	-25...+70 °C
Switching frequency f	2500 Hz	2500 Hz	max. 1300 Hz	max. 1300 Hz
Utilization category	DC 13	DC 13	DC 13	DC 13
Function indicator	yes	yes	yes	yes
Degree of protection per IEC 60529	IP 68 per BWN Pr. 20	IP 68 per BWN Pr. 20	IP 67	IP 67
Insulation class	□	□		
Housing material	Stainless steel	Stainless steel	CuZn coated	CuZn coated
Material of sensing face	PA 12	PA 12	PA 12	PA 12
Connection	Connector	3 m PVC cable	Connector	Connector
No. of wires × cross-section		2×0.34 mm ²		
Approval	cULus	cULus	cULus	cULus
Recommended connector	BKS-S 19-12/-S 20-12		BKS-S 19-11/-S 20-11	BKS-S 19-13/-S 20-13

⑨ Wiring diagrams see page 1.0.6
Switching distance ■■ see page 1.0.10

Other cable lengths and
PUR cable jacket material on request.



M12 Inductive Sensors

DC 2-wire
M12
s_n 3 mm, 4 mm

1.2

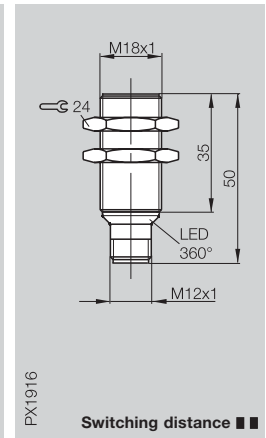
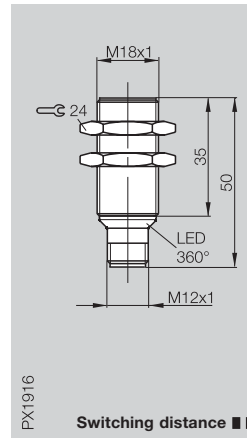
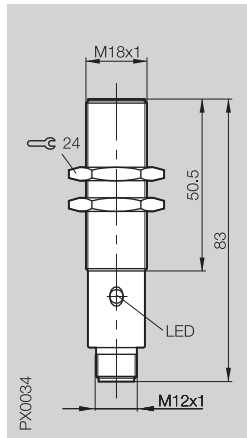
M12x1 flush 3 mm 0...2.4 mm	M12x1 flush 3 mm 0...2.4 mm	M12x1 flush 3 mm 0...2.4 mm	M12x1 non-flush 4 mm 0...3.2 mm	M12x1 non-flush 4 mm 0...3.2 mm
BES M12MG-GSC30B-BP00,3-GS04	BES M12MG-USC30B-BV02	BES M12MG-GSC30B-BV02	BES 516-545-S4-H	BES 516-545-B0-H-03
10...30 V DC polarized ≤ 4 V 75 V DC 100 mA 5 mA ≤ 600 μA yes yes ≤ 1 μF	10...30 V DC non-polarized ≤ 5 V 75 V DC 100 mA 5 mA ≤ 600 μA yes yes ≤ 1 μF	10...30 V DC polarized ≤ 4 V 75 V DC 100 mA 5 mA ≤ 600 μA yes yes ≤ 1 μF	10...55 V DC non-polarized ≤ 5 V 250 V AC 200 mA 5 mA ≤ 500 μA yes yes ≤ 1 μF	10...55 V DC non-polarized ≤ 5 V 250 V AC 200 mA 5 mA ≤ 500 μA yes yes ≤ 1 μF
≤ 5 % -25...+70 °C max. 1300 Hz DC 13 yes	≤ 5 % -25...+70 °C max. 1300 Hz DC 13 yes	≤ 5 % -25...+70 °C max. 1300 Hz DC 13 yes	≤ 5 % -25...+70 °C 1000 Hz DC 13 yes	≤ 5 % -25...+70 °C 1000 Hz DC 13 yes
IP 67	IP 67	IP 67	IP 68 per BWN Pr. 20 ☐	IP 68 per BWN Pr. 20 ☐
CuZn coated	CuZn coated	CuZn coated	Stainless steel	Stainless steel
PBT 0.3 m PUR cable with connector	PA 12 2 m PVC cable	PA 12 2 m PVC cable	PA 12 Connector	PA 12 3 m PVC cable
cULus BKS-S 19-13	2x0.34 mm ² cULus	2x0.34 mm ² cULus	cULus BKS-S 19-12/-S 20-12	2x0.34 mm ² cULus



5

Connectors,
Holders ...
Page 5.2 ...

Housing size	M18x1	M18x1	M18x1
Mounting (see notes starting p. 1.0.11)	flush	flush	flush
Rated operating distance s _n	5 mm	7 mm	7 mm
Assured operating distance s _a	0...4.1 mm	0...5.7 mm	0...5.7 mm



NO ⑨ non-polarized ⑦ polarized		BES M18MF-USC70B-S04K	BES M18MF-GSC70B-S04K
NC ⑩ non-polarized	BES 516-539-S4-H		
Supply voltage U _B	10...55 V DC non-polarized	10...30 V DC non-polarized	10...30 V DC polarized
Voltage drop U _d at I _e	≤ 5 V	≤ 5 V	≤ 4 V
Rated insulation voltage U _i	250 V AC	75 V DC	75 V DC
Rated operational current I _e	200 mA	100 mA	100 mA
Minimum operating current I _m	5 mA	5 mA	5 mA
Off-state current I _r	≤ 500 μA	≤ 600 μA	≤ 600 μA
Polarity reversal protected	yes	yes	yes
Short circuit protected	yes	yes	yes
Permissible load capacitance	≤ 1 μF	≤ 1 μF	≤ 1 μF
Repeat accuracy R	≤ 5 %	≤ 5 %	≤ 5 %
Ambient temperature range T _a	-25...+70 °C	-25...+70 °C	-25...+70 °C
Switching frequency f	250 Hz	max. 600 Hz	max. 600 Hz
Utilization category	DC 13	DC 13	DC 13
Function indicator	yes	yes	yes
Degree of protection per IEC 60529	IP 68 per BWN Pr. 20	IP 67	IP 67
Insulation class	□		
Housing material	CuZn coated	CuZn coated	CuZn coated
Material of sensing face	PA 12	PBT	PBT
Connection	Connector	Connector	Connector
No. of wires × cross-section			
Approval	cULus	cULus	cULus
Recommended connector	BKS-S 19-12/-S 20-12	BKS-S 19-11/-S 20-11	BKS-S 19-13/-S 20-13

⑨ Wiring diagrams see page 1.0.6
Switching distance ■■ see page 1.0.10

Other cable lengths and
PUR cable jacket material on request.



M18 Inductive Sensors

DC 2-wire
M18
s_n 7 mm, 8 mm

M18x1

flush

7 mm

0...5.7 mm

M18x1

flush

7 mm

0...5.7 mm

M18x1

flush

7 mm

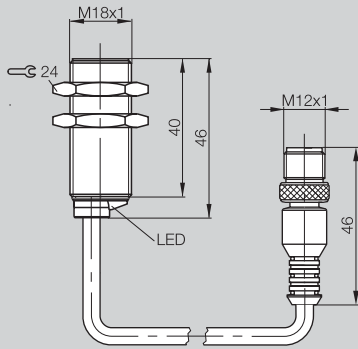
0...5.7 mm

M18x1

non-flush

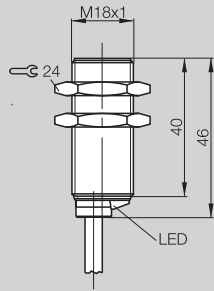
8 mm

0...6.5 mm



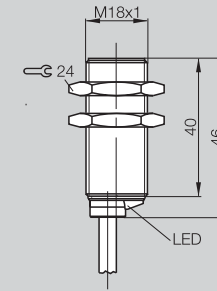
PX2033

Switching distance ■■



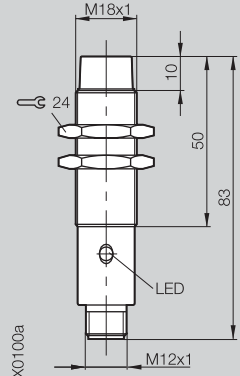
PX1917

Switching distance ■■



PX1917

Switching distance ■■



PX0100a

BES M18MG-GSC70B-BP00,3-GS04

BES M18MG-USC70B-BV02

BES M18MG-GSC70B-BV02

BES 516-547-S4-H

10...30 V DC polarized

≤ 4 V

75 V DC

100 mA

5 mA

≤ 600 μA

yes

yes

≤ 1 μF

≤ 5 %

-25...+70 °C

max. 600 Hz

DC 13

yes

IP 67

CuZn coated

PBT

0.3 m PUR cable with connector

cULus

BKS-S 19-13

10...30 V DC non-polarized

≤ 5 V

75 V DC

100 mA

5 mA

≤ 600 μA

yes

yes

≤ 1 μF

≤ 5 %

-25...+70 °C

max. 600 Hz

DC 13

yes

IP 67

CuZn coated

PBT

2 m PVC cable

2x0.34 mm²

cULus

10...30 V DC polarized

≤ 4 V

75 V DC

100 mA

5 mA

≤ 600 μA

yes

yes

≤ 1 μF

≤ 5 %

-25...+70 °C

max. 600 Hz

DC 13

yes

IP 67

CuZn coated

PBT

2 m PVC cable

2x0.34 mm²

cULus

10...55 V DC non-polarized

≤ 5 V

250 V AC

200 mA

5 mA

≤ 500 μA

yes

yes

≤ 1 μF

≤ 5 %

-25...+70 °C

200 Hz

DC 13

yes

IP 67

CuZn coated

PA 12

Connector

cULus

BKS-S 19-12/-S 20-12

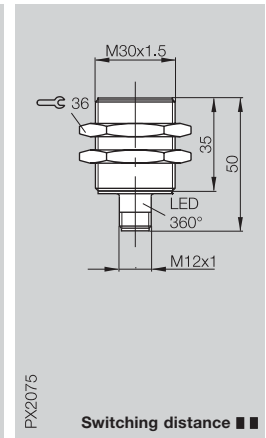
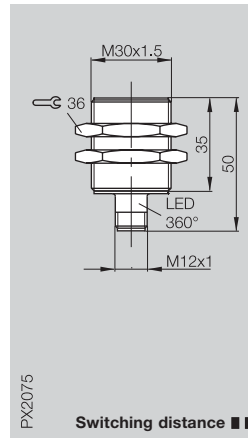
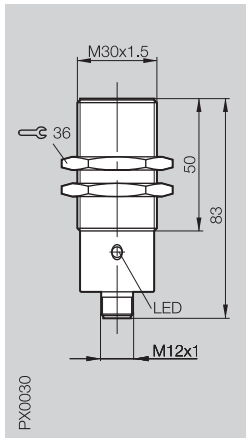


1.2

5

Connectors,
Holders ...
Page 5.2 ...

Housing size	M30x1.5	M30x1.5	M30x1.5
Mounting (see notes starting p. 1.0.11)	flush	flush	flush
Rated operating distance s _n	10 mm	15 mm	15 mm
Assured operating distance s _a	0...8.1 mm	0...12.2 mm	0...12.2 mm



NO ⑨ non-polarized ⑦ polarized		BES M30MF-USC15B-S04K	BES M30MF-GSC15B-S04K
NC ⑩ non-polarized	BES 516-541-S4-H		
Supply voltage U _B	10...55 V DC non-polarized	10...30 V DC non-polarized	10...30 V DC polarized
Voltage drop U _d at I _e	≤ 5 V	≤ 5 V	≤ 4 V
Rated insulation voltage U _i	250 V AC	75 V DC	75 V DC
Rated operational current I _e	200 mA	100 mA	100 mA
Minimum operating current I _m	5 mA	5 mA	5 mA
Off-state current I _r	≤ 500 μA	≤ 600 μA	≤ 600 μA
Polarity reversal protected	yes	yes	yes
Short circuit protected	yes	yes	yes
Permissible load capacitance	≤ 1 μF	≤ 1 μF	≤ 1 μF
Repeat accuracy R	≤ 5 %	≤ 5 %	≤ 5 %
Ambient temperature range T _a	-25...+70 °C	-25...+70 °C	-25...+70 °C
Switching frequency f	150 Hz	max. 400 Hz	max. 400 Hz
Utilization category	DC 13	DC 13	DC 13
Function indicator	yes	yes	yes
Degree of protection per IEC 60529	IP 68 per BWN Pr. 20	IP 67	IP 67
Insulation class	□		
Housing material	CuZn coated	CuZn coated	CuZn coated
Material of sensing face	PA 12	PA 12	PA 12
Connection	Connector	Connector	Connector
No. of wires × cross-section			
Approval	cULus	cULus	cULus
Recommended connector	BKS-S 19-12/-S 20-12	BKS-S 19-11/-S 20-11	BKS-S 19-13/-S 20-13

⑨ Wiring diagrams see page 1.0.6
Switching distance ■■ see page 1.0.10

Other cable lengths and
PUR cable jacket material on request.



M30 Inductive Sensors

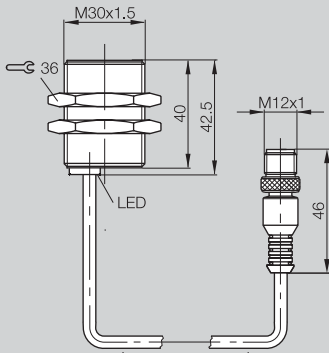
DC 2-wire
M30
s_n 15 mm

M30x1.5
flush
15 mm
0...12.2 mm

M30x1.5
flush
15 mm
0...12.2 mm

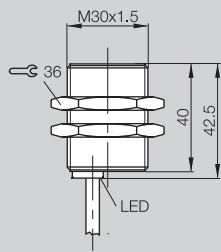
M30x1.5
flush
15 mm
0...12.2 mm

M30x1.5
non-flush
15 mm
0...12.2 mm



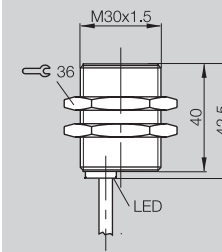
PX2185

Switching distance ■■



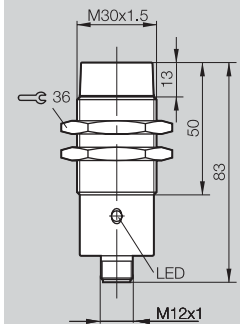
PX2076

Switching distance ■■



PX2076

Switching distance ■■



PX0102a

BES M30MF-GSC15B-BP00,3-GS04

BES M30MF-USC15B-BV02

BES M30MF-GSC15B-BV02

BES 516-549-S4-H

10...30 V DC polarized
≤ 4 V
75 V DC
100 mA
5 mA
≤ 600 μA
yes
yes
≤ 1 μF

10...30 V DC non-polarized
≤ 5 V
75 V DC
100 mA
5 mA
≤ 600 μA
yes
yes
≤ 1 μF

10...30 V DC polarized
≤ 4 V
75 V DC
100 mA
5 mA
≤ 600 μA
yes
yes
≤ 1 μF

10...55 V DC non-polarized
≤ 5 V
250 V AC
200 mA
5 mA
≤ 500 μA
yes
yes
≤ 1 μF

≤ 5 %
-25...+70 °C
max. 400 Hz
DC 13
yes

≤ 5 %
-25...+70 °C
max. 400 Hz
DC 13
yes

≤ 5 %
-25...+70 °C
max. 400 Hz
DC 13
yes

≤ 5 %
-25...+70 °C
100 Hz
DC 13
yes

IP 67

IP 67

IP 67

IP 68 per BWN Pr. 20

CuZn coated

CuZn coated

CuZn coated

CuZn coated

PA 12
0.3 m PUR cable with connector

PA 12
2 m PVC cable
2x0.34 mm²

PA 12
2 m PVC cable
2x0.34 mm²

PA 12
Connector

cULus
BKS-S 19-13

cULus

cULus

cULus
BKS-S 19-12/-S 20-12

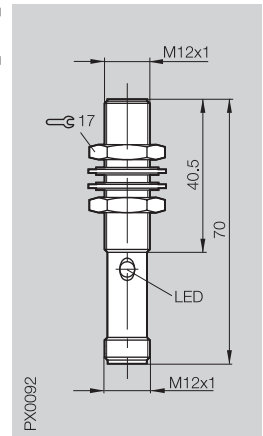


1.2

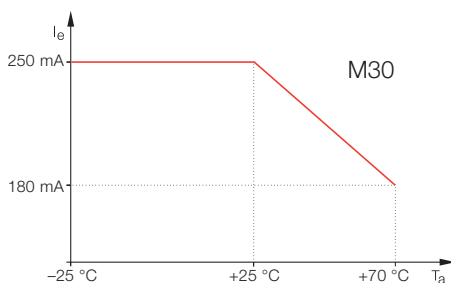
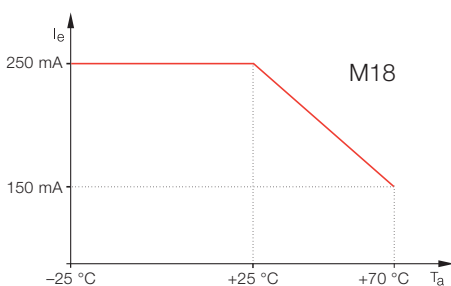
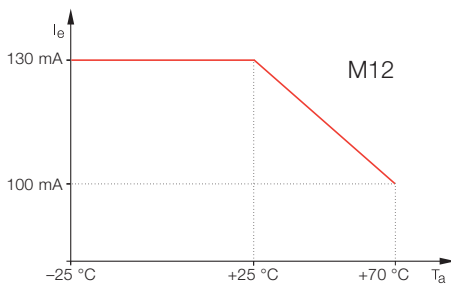
5

Connectors,
Holders ...
Page 5.2 ...

Housing size	M12x1
Mounting (see notes starting p. 1.0.11)	flush
Rated operating distance s_n	2 mm
Assured operating distance s_a	0...1.6 mm



Current reduction as a function of ambient temperature range



NO	Ⓔ	BES 516-207-S27-E
NC	Ⓕ	BES 516-208-S27-E

Rated operational voltage U_e	110 V AC
Supply voltage U_B	20...250 V AC/DC
Voltage drop U_d at I_e	≤ 11 V; ≤ 7.5 V dyn.
Rated insulation voltage U_i	250 V AC
Rated operational current I_e	130 mA
Minimum operating current I_m	5 mA
Off-state current I_r	≤ 1.7 mA at 110 V AC
Inrush current I_k $t \leq 20$ ms	≤ 0.7 A/ ≤ 0.5 Hz
Polarity reversal protected	yes
Short circuit/overload protected	yes/yes

Repeat accuracy R	≤ 5 %
Ambient temperature range T_a	-25...+70 °C
Switching frequency f	≤ 1000 Hz
Utilization category	AC 140/DC 13
Function indicator	yes

Degree of protection per IEC 60529	IP 67
Insulation class	with protection ground
Housing material	Stainless steel
Material of sensing face	PA 12
Connection	Connector

Approval	cULus
Recommended connector	BKS-S 27/BKS-S 28

Ⓔ Wiring diagrams see page 1.0.6

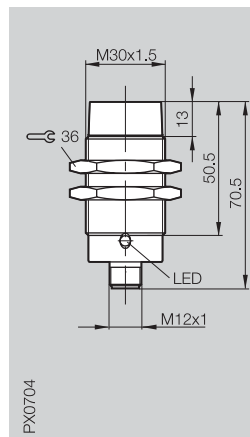
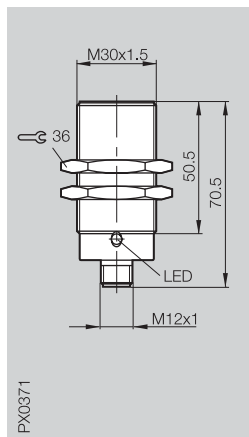
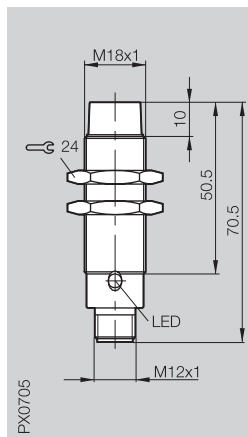
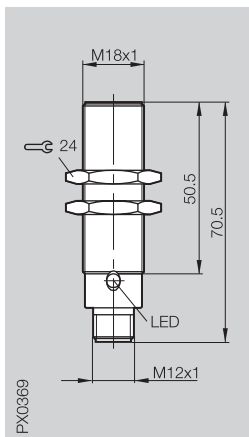
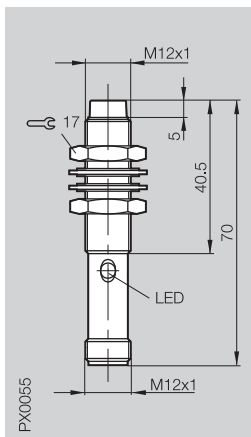
Cable versions (Insulation class 2) on request.

M12, M18, M30

Inductive Sensors

AC/DC 2-wire
M12, M18, M30
s_n 4, 5, 8, 10, 15 mm

M12x1 non-flush 4 mm 0...3.2 mm	M18x1 flush 5 mm 0...4.1 mm	M18x1 non-flush 8 mm 0...6.5 mm	M30x1.5 flush 10 mm 0...8.1 mm	M30x1.5 non-flush 15 mm 0...12.2 mm
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BES 516-209-S27-E
BES 516-210-S27-E

BES 516-211-E5-E-S27
BES 516-212-E5-E-S27

BES 516-213-E5-E-S27
BES 516-214-E5-E-S27

BES 516-215-E5-E-S27
BES 516-216-E5-E-S27

BES 516-217-E5-E-S27
BES 516-218-E5-E-S27

110 V AC
20...250 V AC/DC
≤ 11 V; ≤ 7.5 V dyn.
250 V AC
130 mA
5 mA
≤ 1.7 mA at 110 V AC
≤ 0.7 A/≤ 0.5 Hz
yes
yes/yes

110 V AC
20...250 V AC/DC
≤ 11 V; ≤ 7.5 V dyn.
250 V AC
250 mA
5 mA
≤ 1.7 mA at 110 V AC
≤ 1.5 A/≤ 1 Hz
yes
yes/yes

110 V AC
20...250 V AC/DC
≤ 11 V; ≤ 7.5 V dyn.
250 V AC
250 mA
5 mA
≤ 1.7 mA at 110 V AC
≤ 1.5 A/≤ 1 Hz
yes
yes/yes

110 V AC
20...250 V AC/DC
≤ 11 V; ≤ 7.5 V dyn.
250 V AC
250 mA
5 mA
≤ 1.7 mA at 110 V AC
≤ 3 A/≤ 1 Hz
yes
yes/yes

110 V AC
20...250 V AC/DC
≤ 11 V; ≤ 7.5 V dyn.
250 V AC
250 mA
5 mA
≤ 1.7 mA at 110 V AC
≤ 3 A/≤ 1 Hz
yes
yes/yes

≤ 5 %
-25...+70 °C
≤ 600 Hz
AC 140/DC 13
yes

≤ 5 %
-25...+70 °C
≤ 400 Hz
AC 140/DC 13
yes

≤ 5 %
-25...+70 °C
≤ 250 Hz
AC 140/DC 13
yes

≤ 10 %
-25...+70 °C
≤ 150 Hz
AC 140/DC 13
yes

≤ 10 %
-25...+70 °C
≤ 100 Hz
AC 140/DC 13
yes

IP 67
with protection ground
Stainless steel
PA 12
Connector

IP 67
with protection ground
CuZn coated
PA 12
Connector

IP 67
with protection ground
CuZn coated
PA 12
Connector

IP 67
with protection ground
CuZn coated
PA 12
Connector

IP 67
with protection ground
CuZn coated
PA 12
Connector

cULus
BKS-S 27/BKS-S 28

cULus
BKS-S 27/BKS-S 28

cULus
BKS-S 27/BKS-S 28

cULus
BKS-S 27/BKS-S 28

cULus
BKS-S 27/BKS-S 28



1.3

5

Connectors,
Holders ...
Page 5.2 ...

Inductive Sensors

AC 2-wire
M12
 s_n 2 mm

AC sensors are optimized for processors and controllers having an AC voltage input.

These sensors are used mainly in Asia and America.

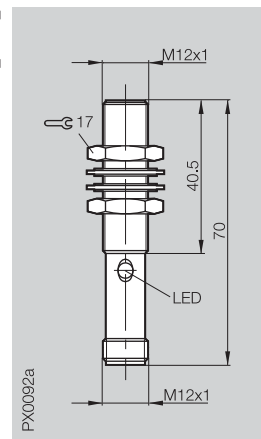
As long as the rated operating current is maintained, these sensors can be used for directly driving contactors and relays.

Recommendation

Short circuit protection: Miniature fuse per IEC 60127-2 Sheet 1, ≤ 2 A (fast acting). See wiring diagrams.

After a short circuit check the unit for reliable function.

Housing size	M12x1
Mounting (see notes starting p. 1.0.11)	flush
Rated operating distance s_n	2 mm
Assured operating distance s_a	0...1.6 mm



NO	⑩	BES 516-449-S27-L
Supply voltage U_B		20...250 V AC
Voltage drop U_d at I_b		≤ 4 V
Rated insulation voltage U_i		250 V AC
Rated operational current I_b		500 mA
Polarity reversal protected		yes
Short circuit protected		no
Repeat accuracy R		≤ 5 %
Ambient temperature range T_a		-25...+70 °C
Switching frequency f		25 Hz
Utilization category		AC 140
Function indicator		yes
Degree of protection per IEC 60529		IP 67
Insulation class		with protection ground
Housing material		CuZn coated
Material of sensing face		PA 12
Connection		Connector
No. of wires \times cross-section		
Approval		cULus
Recommended connector		BKS-S 27/BKS-S 28

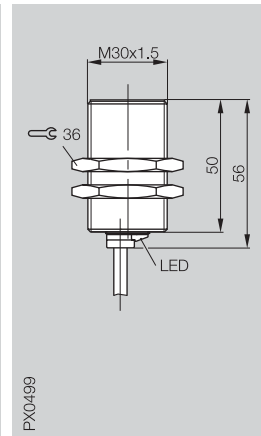
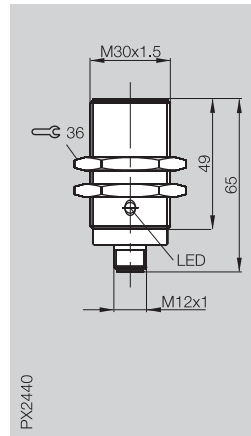
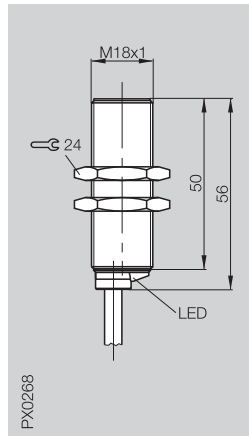
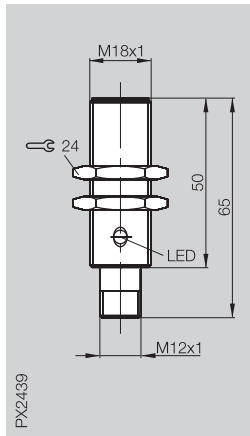
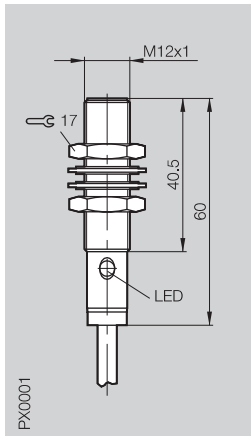
⑩ Wiring diagrams see page 1.0.6

Other cable lengths on request.

Inductive Sensors

AC 2-wire
M12, M18, M30
s_n 2 mm, 5 mm, 10 mm

M12x1	M18x1	M18x1	M30x1.5	M30x1.5
flush	flush	flush	flush	flush
2 mm	5 mm	5 mm	10 mm	10 mm
0...1.6 mm	0...4.1 mm	0...4.1 mm	0...8.1 mm	0...8.1 mm



1.4

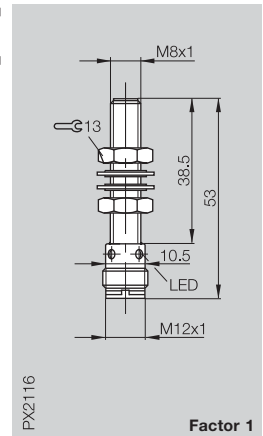
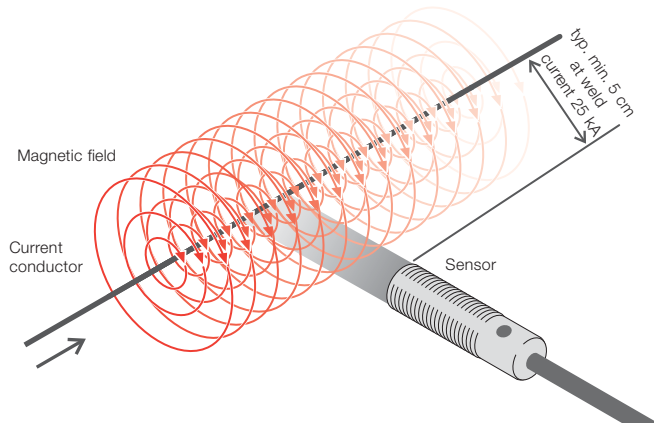
BES 516-449-BO-L-02	BES 516-420-E5-L-S27	BES 516-420-E4-L-02	BES 516-418-E5-L-S27	BES 516-418-E4-L-02
20...250 V AC	20...250 V AC	20...250 V AC	20...250 V AC	20...250 V AC
≤ 4 V	≤ 4 V	≤ 4 V	≤ 4 V	≤ 4 V
250 V AC	250 V AC	250 V AC	250 V AC	250 V AC
500 mA	500 mA	500 mA	500 mA	500 mA
yes	yes	yes	yes	yes
no	no	no	no	no
≤ 5 %	≤ 5 %	≤ 5 %	≤ 5 %	≤ 5 %
-25...+70 °C	-25...+70 °C	-25...+70 °C	-25...+70 °C	-25...+70 °C
25 Hz	25 Hz	25 Hz	25 Hz	10 Hz
AC 140	AC 140	AC 140	AC 140	AC 140
yes	yes	yes	yes	yes
IP 67	IP 67	IP 67	IP 67	IP 67
☐	with protection ground	☐	with protection ground	☐
CuZn coated	CuZn coated	CuZn coated	CuZn coated	CuZn coated
PA 12	PA 12	PA 12	PA 12	PA 12
2 m PVC cable	Connector	2 m PVC cable	Connector	2 m PVC cable
2x0.34 mm ²		2x0.34 mm ²		2x0.34 mm ²
cULus	cULus	cULus	cULus	cULus
	BKS-S 27/BKS-S 28		BKS-S 27/BKS-S 28	



5

Connectors,
Holders ...
Page 5.2 ...

Housing size	M8x1
Mounting (see notes starting p. 1.0.11)	flush
Rated operating distance s _n	1.5 mm
Assured operating distance s _a	0...1.2 mm



Weld immune Factor 1 Sensors

... the all-rounder for harsh industrial applications.

Magnetic field immune

Insensitive to magnetic fields which can be created with electrical currents of up to 25 kA (at a distance from energetic conductors of approx. 5 cm).

Weld splatter resistant

Resistant to metal splatter and combustion remains caused by welding.

Factor 1

Identical switching distance for steel, stainless, aluminum or brass.

Note about part number

BES ...-W Teflon-coated active surface and housing to protect against weld splatter.

PNP	NO	①	BES M08EG1-PSC15A-S04G-W
Supply voltage U _B	10...30 V DC		
Voltage drop U _d at I _e	≤ 2.5 V		
Rated insulation voltage U _i	250 V AC		
Rated operational current I _e	150 mA		
No-load supply current I ₀ max.	≤ 15 mA		
Polarity reversal protected	yes		
Short circuit protected	yes		
Repeat accuracy R	≤ 5 %		
Ambient temperature range T _a	-25...+70 °C		
Switching frequency f	2000 Hz		
Utilization category	DC 13		
Function indicator	yes		
Degree of protection per IEC 60529	IP 67		
Insulation class	□		
Housing material	Stainless steel, PTFE coated		
Material of sensing face	PBT and PTFE		
Connection	Connector		
Approval			
Recommended connector	BKS- 19/BKS- 20		

① Wiring diagrams see page 1.0.6
Switching distance ■■ see page 1.0.10

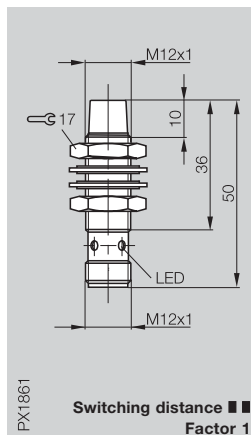
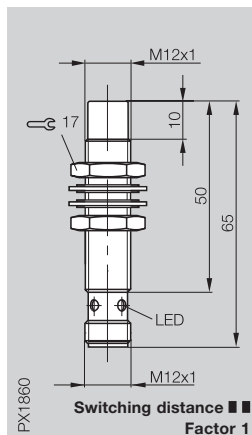
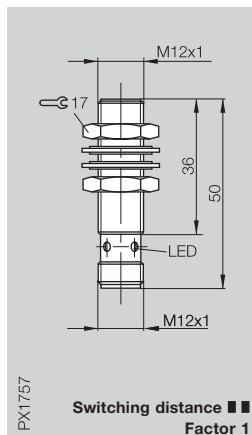
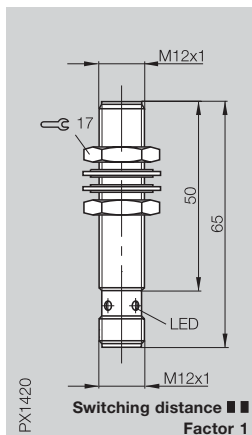
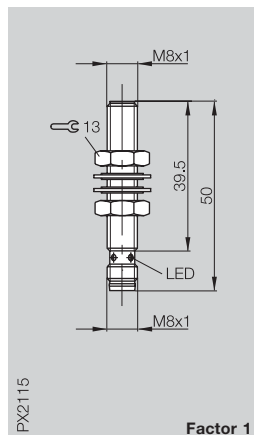
On request:
For applications in direct weld area we recommend the connectors with irradiated cable as an accessory.



magnetic field *immune*
+ weld splatter *resistant*
= weld *immune*

+ **Factor 1**

M8x1 flush 1.5 mm 0...1.2 mm	M12x1 flush 3 mm 0...2.4 mm	M12x1 flush 3 mm 0...2.4 mm	M12x1 non-flush 8 mm 0...6.5 mm	M12x1 non-flush 8 mm 0...6.5 mm
---	--	--	--	--



1.5

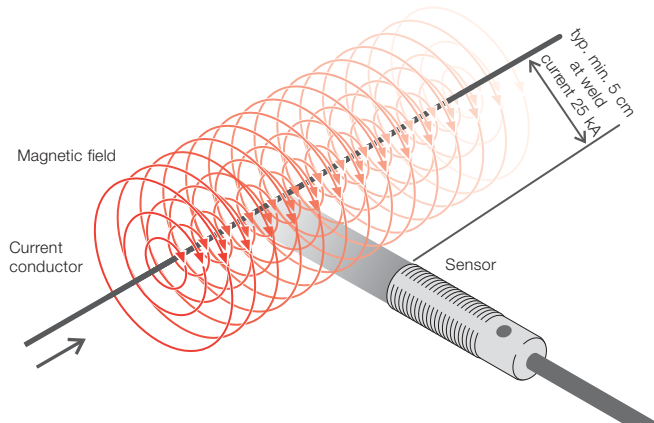
BES M08EG-PSC15A-S49G-W	BES M12ML-PSC30A-S04G-W	BES M12MF1-PSC30A-S04G-W	BES M12ML-PSC80E-S04G-W	BES M12MD1-PSC80E-S04G-W
10...30 V DC	10...30 V DC	10...30 V DC	10...30 V DC	10...30 V DC
≤ 2.5 V	≤ 2.5 V	≤ 2.5 V	≤ 2.5 V	≤ 2.5 V
250 V AC	250 V AC	250 V AC	250 V AC	250 V AC
150 mA	200 mA	200 mA	200 mA	200 mA
≤ 15 mA	≤ 15 mA	≤ 15 mA	≤ 15 mA	≤ 15 mA
yes	yes	yes	yes	yes
yes	yes	yes	yes	yes
≤ 5 %	≤ 5 %	≤ 5 %	≤ 5 %	≤ 5 %
-25...+70 °C	-25...+70 °C	-25...+70 °C	-25...+70 °C	-25...+70 °C
2000 Hz	2000 Hz	2000 Hz	2000 Hz	2000 Hz
DC 13	DC 13	DC 13	DC 13	DC 13
yes	yes	yes	yes	yes
IP 67	IP 67	IP 67	IP 67	IP 67
☐	☐	☐	☐	☐
Stainless steel, PTFE coated	Brass, PTFE coated	Brass, PTFE coated	Brass, PTFE coated	Brass, PTFE coated
LCP and PTFE Connector	LCP and PTFE Connector	LCP and PTFE Connector	LCP and PTFE Connector	LCP and PTFE Connector
	cULus	cULus	cULus	cULus
BKS-__48/BKS-__49	BKS-__19/BKS-__20	BKS-__19/BKS-__20	BKS-__19/BKS-__20	BKS-__19/BKS-__20

Factor 1
Weld
immune
Magnetic
field immune
Diagnostic
Steelface
Pressure
rated
Pressure
rated Ex
Namur Ex
Temperature
rated
PROXINOX®
Ring
Sensors
Extended
switching
distance



5

Connectors,
Holders ...
Page 5.2 ...



Weld immune Factor 1 Sensors

... the all-rounder for harsh industrial applications.

Magnetic field immune

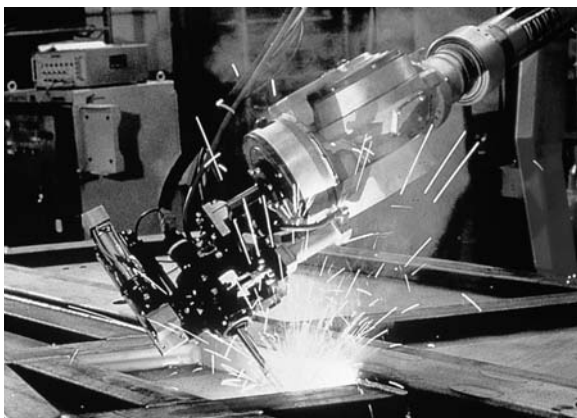
Insensitive to magnetic fields which can be created with electrical currents of up to 25 kA (at a distance from energetic conductors of approx. 5 cm).

Weld splatter resistant

Resistant to metal splatter and combustion remains caused by welding.

Factor 1

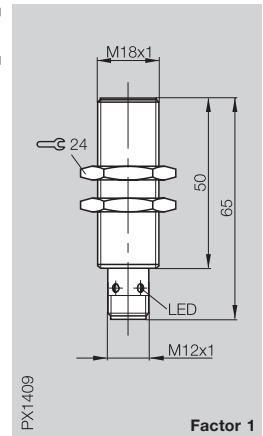
Identical switching distance for steel, stainless, aluminum or brass.



Note about part number

BES ...-W Teflon coated active surface and housing to protect against weld splatter.

Housing size	M18x1
Mounting (see notes starting p. 1.0.11)	flush
Rated operating distance s_n	5 mm
Assured operating distance s_a	0...4.1 mm



PNP	NO	①	BES M18ML-PSC50A-S04G-W
Supply voltage U_B	10...30 V DC		
Voltage drop U_d at I_e	≤ 2.5 V		
Rated insulation voltage U_i	250 V AC		
Rated operational current I_e	200 mA		
No-load supply current I_0 max.	≤ 15 mA		
Polarity reversal protected	yes		
Short circuit protected	yes		
Repeat accuracy R	≤ 5 %		
Ambient temperature range T_a	-25...+70 °C		
Switching frequency f	2500 Hz		
Utilization category	DC 13		
Function indicator	yes		
Degree of protection per IEC 60529	IP 67		
Insulation class	□		
Housing material	Brass, PTFE coated		
Material of sensing face	LCP and PTFE		
Connection	Connector		
Approval			
Recommended connector	BKS- 19/BKS- 20		

① Wiring diagrams see page 1.0.6
Switching distance ■■ see page 1.0.10

On request:
For applications in direct weld area we recommend the connectors with irradiated cable as an accessory.

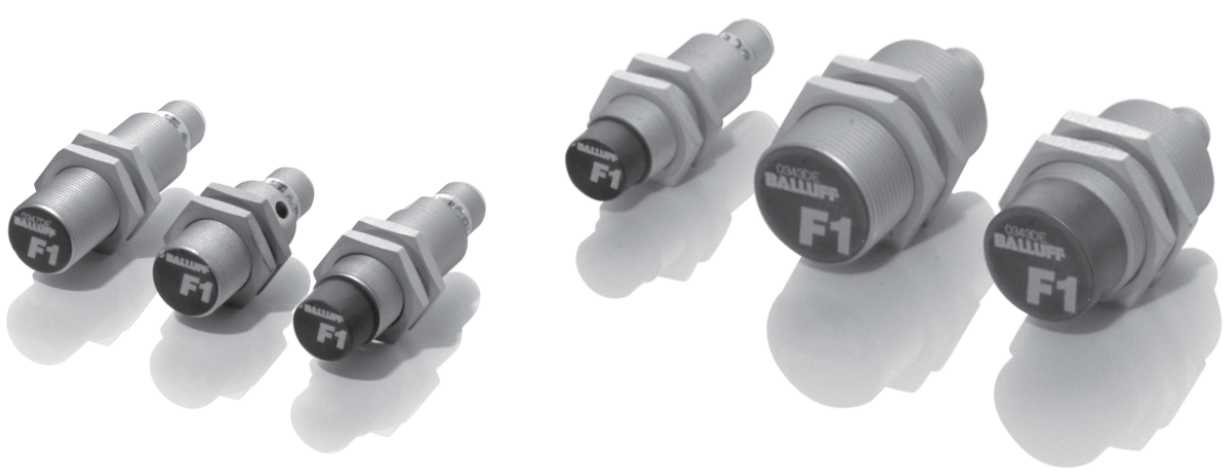
magnetic field **immune**
+ weld splatter **resistant**
= weld **immune**

+ **Factor 1**

	M18x1 flush 5 mm 0...4.1 mm	M18x1 non-flush 12 mm 0...9.7 mm	M18x1 non-flush 12 mm 0...9.7 mm	M30x1.5 flush 10 mm 0...8.1 mm	M30x1.5 non-flush 20 mm 0...16.2 mm
	PX1755 Factor 1	PX1320 Switching distance ■ ■ ■ Factor 1	PX1666 Switching distance ■ ■ ■ Factor 1	PX1336 Factor 1	PX1337 Switching distance ■ ■ ■ Factor 1
	BES M18MF1-PSC50A-S04G-W	BES M18ML-PSC12E-S04G-W	BES M18MD-PSC12E-S04G-W	BES M30ML-PSC10A-S04G-W	BES M30ML-PSC20E-S04G-W
	10...30 V DC	10...30 V DC	10...30 V DC	10...30 V DC	10...30 V DC
	≤ 2.5 V	≤ 2.5 V	≤ 2.5 V	≤ 2.5 V	≤ 2.5 V
	250 V AC	250 V AC	250 V AC	250 V AC	250 V AC
	200 mA	200 mA	200 mA	200 mA	200 mA
	≤ 15 mA	≤ 15 mA	≤ 15 mA	≤ 17 mA	≤ 17 mA
	yes	yes	yes	yes	yes
	yes	yes	yes	yes	yes
	≤ 5 %	≤ 5 %	≤ 5 %	≤ 5 %	≤ 5 %
	-25...+70 °C	-25...+70 °C	-25...+70 °C	-25...+70 °C	-25...+70 °C
	2500 Hz	2500 Hz	2500 Hz	600 Hz	1000 Hz
	DC 13	DC 13	DC 13	DC 13	DC 13
	yes	yes	yes	yes	yes
	IP 67	IP 67	IP 67	IP 67	IP 67
	□	□	□	□	□
	Brass, PTFE coated	Brass, PTFE coated	Brass, PTFE coated	Brass, PTFE coated	Brass, PTFE coated
	LCP and PTFE	LCP and PTFE	LCP and PTFE	LCP and PTFE	LCP and PTFE
	Connector	Connector	Connector	Connector	Connector
	cULus	cULus	cULus	cULus	cULus
	BKS-_ 19/BKS-_ 20	BKS-_ 19/BKS-_ 20	BKS-_ 19/BKS-_ 20	BKS-_ 19/BKS-_ 20	BKS-_ 19/BKS-_ 20

1.5

Factor 1
Weld
immune
**Magnetic
field immune**
Diagnostic
Steelface
Pressure
rated
Pressure
rated Ex
Namur Ex
Temperature
rated
PROXINOX®
Ring
Sensors
Extended
switching
distance



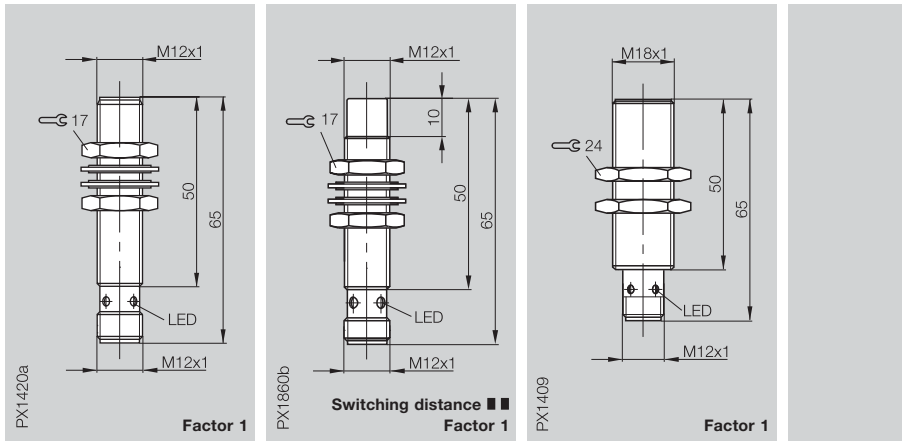
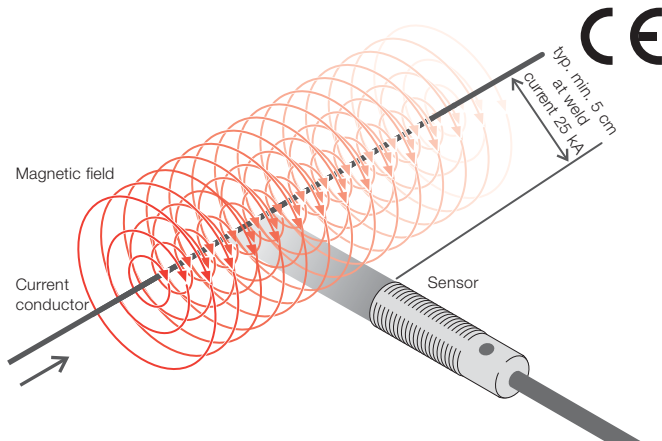
5

Connectors,
Holders ...
Page 5.2 ...

Inductive Sensors

DC 3-wire
M12, M18
 s_n 3 mm, 5 mm, 8 mm

Housing size	M12x1	M12x1	M18x1
Mounting (see notes starting p. 1.0.11)	flush	non-flush	flush
Rated operating distance s_n	3 mm	8 mm	5 mm
Assured operating distance s_a	0...2.2 mm	0...6.3 mm	0...3.9 mm



Weld immune Factor 1 Sensors

... the all-rounder for harsh industrial applications.

Magnetic field immune

Insensitive to magnetic fields which can be created with electrical currents of up to 25 kA (at a distance from energetic conductors of approx. 5 cm).

Weld splatter resistant

Resistant to metal splatter and combustion remains caused by welding.

Factor 1

Identical switching distance for steel, stainless, aluminum or brass.

Note about part number

BES ...-W01

Ceramic coating.
Rugged ceramic coating, thick for the most extreme welding environments.

	PNP NO complementary ③	BES M12ML-PSC30A-S04G-W01	BES M12ML-PSC80E-S04G-W01	BES M18ML-PSC50A-S04G-W01
Supply voltage U_B		10...30 V DC	10...30 V DC	10...30 V DC
Voltage drop U_d at I_0		≤ 2.5 V	≤ 2.5 V	≤ 2.5 V
Rated insulation voltage U_i		250 V AC	250 V AC	250 V AC
Rated operational current I_0		200 mA	200 mA	200 mA
No-load supply current I_0 max.		≤ 15 mA	≤ 15 mA	≤ 15 mA
Polarity reversal protected		yes	yes	yes
Short circuit protected		yes	yes	yes
Repeat accuracy R		≤ 5 %	≤ 5 %	≤ 5 %
Ambient temperature range T_a		-25...+70 °C	-25...+70 °C	-25...+70 °C
Switching frequency f		2000 Hz	2000 Hz	2500 Hz
Utilization category		DC 13	DC 13	DC 13
Function/Supply voltage indicator		yes/no	yes/no	yes/no
Degree of protection per IEC 60529		IP 67	IP 67	IP 67
Insulation class		□	□	□
Housing material		Brass, PTFE coated	Brass, PTFE coated	Brass, PTFE coated
Material of sensing face		Ceramic coating	Ceramic coating	Ceramic coating
Connection		Connector	Connector	Connector
Approval		cULus	cULus	cULus
Recommended connector		BKS-_ 19/BKS-_ 20	BKS-_ 19/BKS-_ 20	BKS-_ 19/BKS-_ 20

① Wiring diagrams see page 1.0.6
Switching distance ■ ■ see page 1.0.10

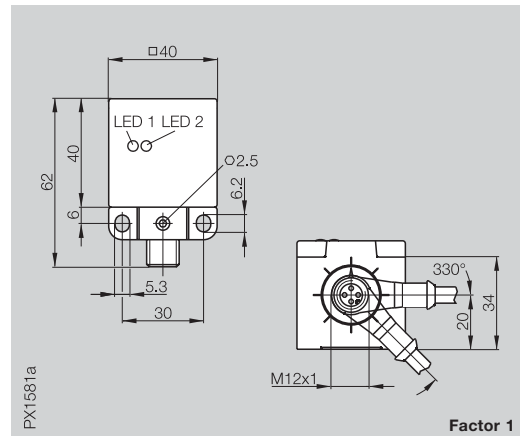
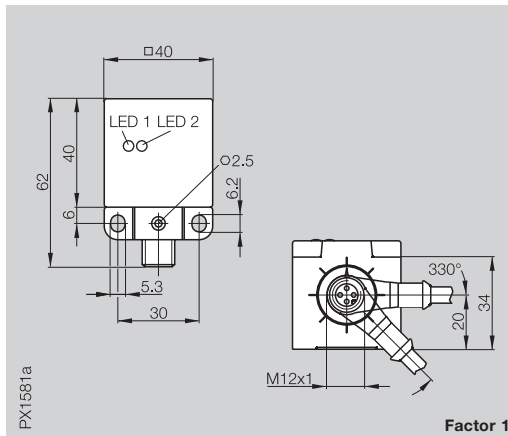
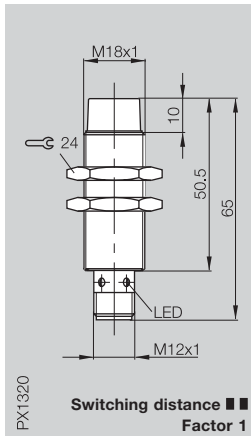
On request:
For applications in direct weld area we recommend the connectors with irradiated cable as an accessory.



magnetic field **immune**
+ weld splatter **resistant**
= weld **immune**

+ **Factor 1**
+ ceramic **coated**

M18x1 non-flush 12 mm 0...9.5 mm	40x40x62 mm Unicomact flush 15 mm 0...11.9 mm	40x40x62 mm Unicomact non-flush 35 mm 0...28.1 mm
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BES M18ML-PSC12E-S04G-W01

BES Q40KFU-PSC15A-S04G-W01
BES Q40KFU-PAC15A-S04G-W01

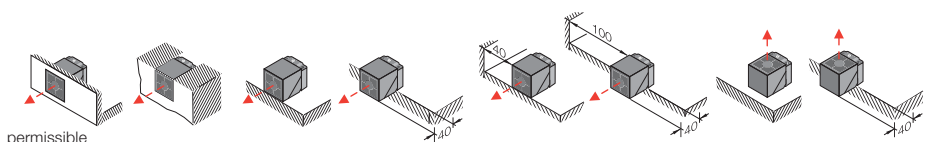
BES Q40KFU-PSC35E-S04G-W01
BES Q40KFU-PAC35E-S04G-W01

10...30 V DC ≤ 2.5 V 250 V AC 200 mA ≤ 15 mA yes yes	10...30 V DC ≤ 2.5 V 250 V AC 200 mA ≤ 20 mA yes yes	10...30 V DC ≤ 2.5 V 250 V AC 200 mA ≤ 20 mA yes yes
≤ 5 % -25...+70 °C 2500 Hz DC 13 yes/no	≤ 5 % -25...+70 °C 400 Hz DC 13 yes/yes	≤ 5 % -10...+70 °C 250 Hz DC 13 yes/yes
IP 67 □	IP 67 □	IP 67 □
Brass, PTFE coated	PBT (part coated)	PBT (part coated)
Ceramic coating	Ceramic coating	Ceramic coating
Connector	Connector	Connector
cULus BKS- 19/BKS- 20	cULus BKS- 19/BKS- 20	cULus BKS- 19/BKS- 20

Permissible mounting options Unicomact

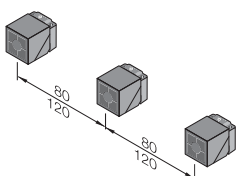
Rated operating distance s_n

15 mm	Attached using	permissible								
	Original mounting socket (plastic)	yes	yes	yes	yes	yes	yes	yes	yes	yes
	Mounting socket BES Q40-HW-2 (metal)	yes	yes	yes	yes	yes	yes	yes	yes	yes
35 mm	Original mounting socket (plastic)	no	no	no	yes	no	yes	yes	yes	yes
	Mounting socket BES Q40-HW-2 (metal)	no	no	no	yes	no	yes	no	no	no



Row mounting

flush 80 mm
non-flush 120 mm



Mounting bracket BES Q40-HW-1
Material: Metal

Mounting socket BES Q40-HW-2
Material: Metal.
Can be used in place of original mounting socket.
Please note mounting options!

Please order accessories separately!

1.5
Factor 1
Weld immune
Magnetic field immune
Diagnostic
Steelface
Pressure rated
Pressure rated Ex
Namur Ex
Temperature rated
PROXINOX®
Ring Sensors
Extended switching distance

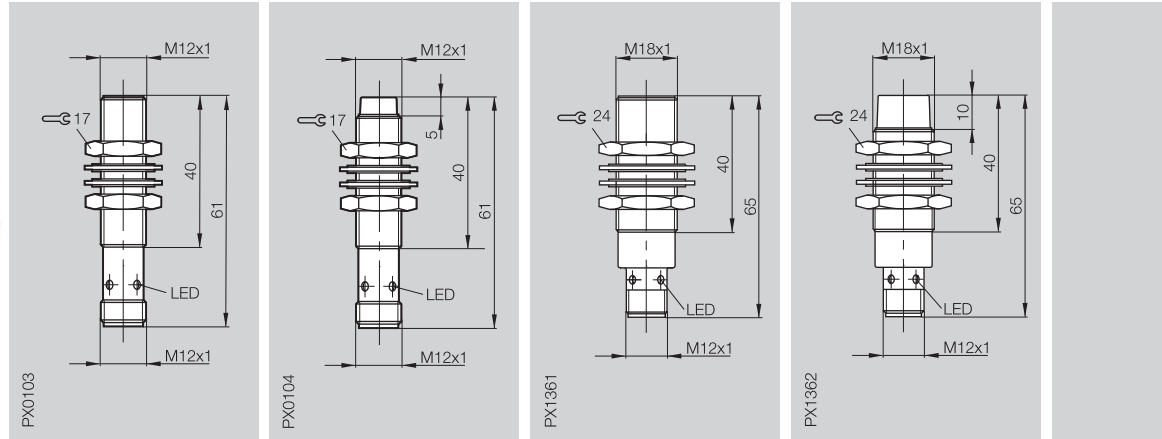
5
Connectors, Holders ...
Page 5.2 ...

Inductive Sensors

DC 3-wire
M12, M18
s_n 2 mm, 4 mm, 5 mm, 8 mm

Housing size
Mounting (see notes starting p. 1.0.11)
Rated operating distance s _n
Assured operating distance s _a

M12x1 flush	M12x1 non-flush	M18x1 flush	M18x1 non-flush
2 mm	4 mm	5 mm	8 mm
0...1.6 mm	0...3.2 mm	0...4.1 mm	0...6.5 mm



PNP	NO	①	BES 516-325-S4-W	BES 516-356-S4-W	BES 516-326-S4-W	BES 516-360-S4-W
Supply voltage U _B	10...30 V DC	10...30 V DC	10...30 V DC	10...30 V DC	10...30 V DC	10...30 V DC
Voltage drop U _d at I _e	≤ 2.5 V	≤ 2.5 V	≤ 2.5 V	≤ 2.5 V	≤ 1.5 V	≤ 2.5 V
Rated insulation voltage U _i	250 V AC	250 V AC	250 V AC	250 V AC	250 V AC	75 V DC
Rated operational current I _e	200 mA	200 mA	200 mA	200 mA	200 mA	200 mA
No-load supply current I ₀ max.	≤ 20 mA	≤ 20 mA	≤ 20 mA	≤ 20 mA	≤ 10 mA	≤ 20 mA
Polarity reversal protected	yes	yes	yes	yes	yes	yes
Short circuit protected	yes	yes	yes	yes	yes	yes
Repeat accuracy R	≤ 5 %	≤ 5 %	≤ 5 %	≤ 5 %	≤ 5 %	≤ 5 %
Ambient temperature range T _a	-25...+70 °C	-25...+70 °C	-25...+70 °C	-25...+70 °C	-25...+70 °C	-25...+70 °C
Switching frequency f	1000 Hz	1000 Hz	1000 Hz	1000 Hz	500 Hz	200 Hz
Utilization category	DC 13	DC 13	DC 13	DC 13	DC 13	DC 13
Function/Supply voltage indicator	yes/no	yes/no	yes/no	yes/no	yes/no	yes/no
Degree of protection per IEC 60529	IP 67	IP 67	IP 67	IP 67	IP 67	IP 67
Insulation class	□	□	□	□	□	□
Housing material	Brass, PTFE coated	Brass, PTFE coated	Brass, PTFE coated	Brass, PTFE coated	Brass, PTFE coated	Brass, PTFE coated
Material of sensing face	LCP	PTFE	PTFE	PTFE	PTFE	PTFE
Connection	Connector	Connector	Connector	Connector	Connector	Connector
No. of wires × cross-section						
Approval	cULus	cULus	cULus	cULus	cULus	cULus
Recommended connector	BKS-_ 19/BKS-_ 20	BKS-_ 19/BKS-_ 20	BKS-_ 19/BKS-_ 20	BKS-_ 19/BKS-_ 20	BKS-_ 19/BKS-_ 20	BKS-_ 19/BKS-_ 20

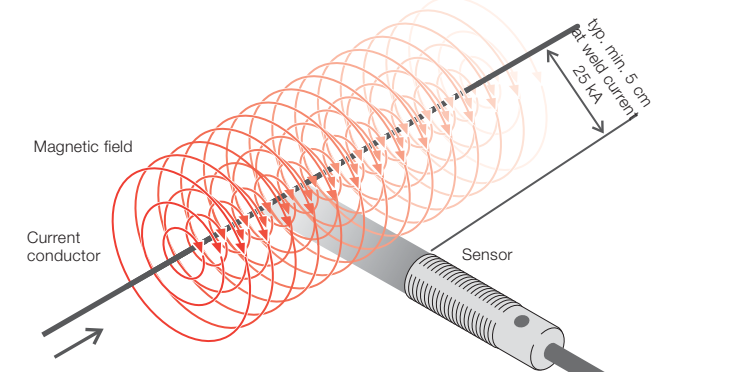
① Wiring diagrams see page 1.0.6

On request:
For applications directly in the welding area we recommend the connectors with irradiated cable as an accessory.

Magnetic field immune
Insensitive to magnetic fields which can be created with electrical currents of up to 25 kA (at a distance from energetic conductors of approx. 5 cm).

Weld splatter resistant
Resistant to metal splatter and combustion remains caused by welding.

magnetic field *immune*
+ weld splatter *resistant*
= weld *immune*



M30x1.5 flush 10 mm 0...8.1 mm	M30x1.5 non-flush 15 mm 0...12.2 mm	20x32x8 mm R01 flush 5 mm 0...4.1 mm	20x32x8 mm R01 flush 5 mm 0...4.1 mm
BES 516-327-S4-W	BES 516-362-S4-W	BES R01ZC-PSC50B-BX00.2-GS04-W01	BES R01ZC-PSC50B-BX05-W01
10...30 V DC	10...30 V DC	10...30 V DC	10...30 V DC
≤ 1.5 V	≤ 1.5 V	≤ 2.5 V	≤ 2.5 V
250 V AC	75 V DC	75 V DC	75 V DC
200 mA	200 mA	200 mA	200 mA
≤ 8 mA	≤ 8 mA	≤ 15 mA	≤ 15 mA
yes	yes	yes	yes
yes	yes	yes	yes
≤ 5 %	≤ 5 %	≤ 5 %	≤ 5 %
-25...+70 °C	-25...+70 °C	-25...+70 °C	-25...+70 °C
100 Hz	100 Hz	100 Hz	100 Hz
DC 13	DC 13	DC 13	DC 13
yes/no	yes/no	yes/yes	yes/yes
IP 67	IP 67	IP 67	IP 67
Brass, PTFE coated	Brass, PTFE coated	GD-Zn	GD-Zn
PTFE	PTFE	Ceramic coating	Ceramic coating
Connector	Connector	0.2 m weld splatter resistant cable with connector, PUR irradiated	5 m weld splatter resistant cable, PUR irradiated
cULus	cULus	cULus	cULus
BKS-_19/BKS-_20	BKS-_19/BKS-_20	BKS-_19	3x0.25 mm ² cULus

Part numbering

BES ...-W Teflon-coated active surface and housing to protect against weld splatter.

BES ...-W01

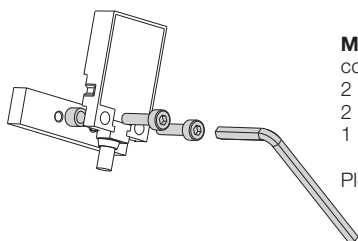
Ceramic coating. Rugged ceramic coating, thick for the most extreme welding environments.

Main applications

Position monitoring on welding equipment and robots.

**Special features of
BES-R01ZC...W01**

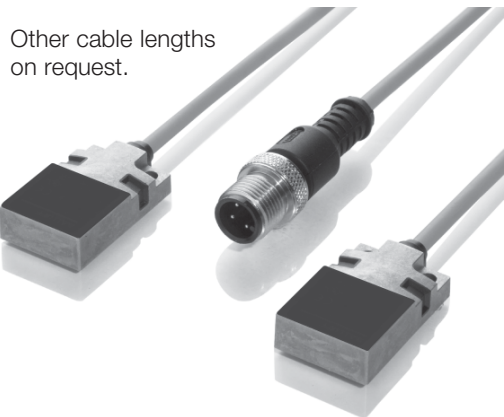
- Low profile in detection direction
- LED for function and power indication
- Cable weld splatter resistant and irradiated
- Sensing face with ceramic coating



Mounting set BES R01-FK-1

consisting of:
2 cheese-head screws DIN 912 M3x12
2 spacers Ø5xØ3.3x3.7
1 angled screwdriver DIN 911, 2.5 mm

Please order separately!



Other cable lengths on request.

1.5

Factor 1
Weld immune
Magnetic field immune
Diagnostic
Steelface
Pressure rated
Pressure rated Ex
Namur Ex
Temperature rated
PROXINOX®
Ring Sensors
Extended switching distance

5

Connectors, Holders ...
Page 5.2 ...

Desina sensors with diagnostic output

These inductive sensors have been specially designed to the Desina specification for demanding use on machine tools.

The additional diagnostic output monitors the switch and cable function. As long as the sensor is functional, a "High" signal is emitted.

Balluff sensors with Desina specification meet the requirements of ISO 23570-Part 1: "Industrial automation systems and integration – Distributed installation in industrial applications – Part 1: Sensors and actuators".

Note!

To ensure reliable function monitoring, connectors without LED must be used (see recommended connectors).

Additional features:

Factor 1 Sensors

detect objects such as steel, aluminum or brass at the same switching distance (no reduction factor).

This property offers advantages in applications where the material of the target object can vary.

In addition, all Factor 1 sensors are **magnetic field immune**.

Their function is not impaired by strong electromagnetic fields (such as from induction hardening or welding equipment).

Factor 1 sensors remain unaffected in their switching behavior by weld currents up to 25 kA.

Part numbering

BES ...-M01

Diagnostic function monitors sensor and cable function. Emits a high signal on the monitor output as long as the sensor is functional.

BES ...-WM01

Diagnostic function and Teflon-coating (weld splatter resistant)

Housing size
Mounting (see notes starting p. 1.0.11)
Rated operating distance s_n
Assured operating distance s_a

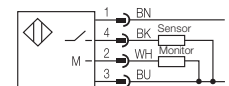


www.desina.de

PNP	NO
Supply voltage U_B	
Voltage drop U_d at I_o	
Rated insulation voltage U_i	
Rated operational current I_o	
Monitor output load capacity	
No-load supply current I_o max.	
Polarity reversal protected	
Short circuit protected	
Repeat accuracy R	
Ambient temperature range T_a	
Switching frequency f	
Utilization category	
Function/Supply voltage indicator	
Degree of protection per IEC 60529	
Insulation class	
Housing material	
Material of sensing face	
Connection	
Approval	
Recommended connector	
possible mounting options	

Switching distance ■■ see page 1.0.10

Wiring diagram



Mounting socket BES Q40-HW-2

Material: Metal. Can be used in place of original mounting socket. Please note mounting options!

Mounting bracket BES Q40-HW-1

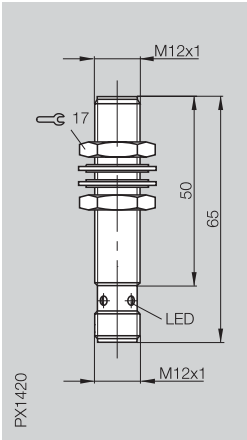
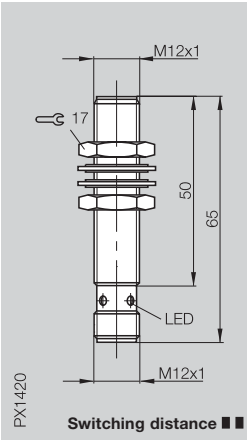
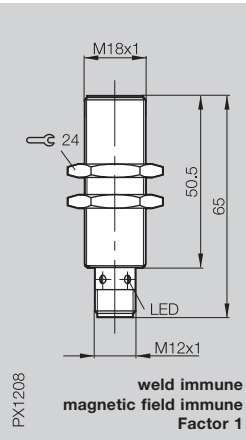
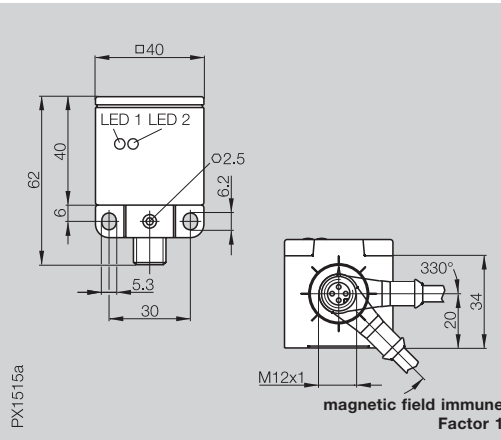
Material: Metal for flexible installation.

Protective cover BES Q40-SH-2

Material: PA 6 as step protection.

Weld protection BES Q40-SH-1

Material: Metal. For applications directly in the weld area. Only for BES Q40KFU-...A-...!

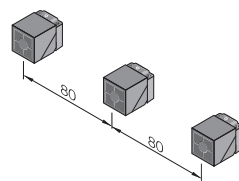
M12x1 flush 2 mm 0...1.6 mm	M12x1 flush 4 mm 0...3.2 mm	M18x1 flush 5 mm 0...4.1 mm	40x40x62 mm Unicomcompact flush 15 mm 0...12.2 mm
			
PX1420	PX1420	PX1208	PX1515a
	Switching distance ■■	weld immune magnetic field immune Factor 1	magnetic field immune Factor 1
BES M12MI-PSC20B-S04G-M01	BES M12MI-PSC40B-S04G-M01	BES M18MI-PSC50A-S04G-WM01	BES Q40KFU-PSC15A-S04G-M01
10...30 V DC ≤ 2.5 V 250 V AC 200 mA max. 50 mA ≤ 12 mA yes yes	10...30 V DC ≤ 2.5 V 250 V AC 200 mA max. 50 mA ≤ 12 mA yes yes	10...30 V DC ≤ 3.5 V 250 V AC 200 mA max. 50 mA ≤ 25 mA yes yes	10...30 V DC ≤ 3.5 V 250 V AC 200 mA max. 50 mA ≤ 28 mA yes yes
≤ 5 % -25...+70 °C 2000 Hz DC 13 yes/no	≤ 5 % -25...+70 °C 1000 Hz DC 13 yes/no	≤ 5 % -25...+70 °C 15 Hz DC 13 yes/no	≤ 5 % -25...+70 °C 13 Hz DC 13 yes/yes
IP 68 per BWN Pr. 20 ☐	IP 68 per BWN Pr. 20 ☐	IP 67 ☐	IP 67 ☐
CuZn coated LCP Connector	CuZn coated LCP Connector	Brass, PTFE coated LCP and PTFE Connector	PBT PBT Connector
cULus BKS-S 19-3-PY/BKS-S 20-3-PY	cULus BKS-S 19-3-PY/BKS-S 20-3-PY	cULus BKS-S 19-3-PY/S 20-3-PY	cULus BKS-S 19-3-PY/S 20-3-PY Fig. 1 to 4

1.5
Factor 1
Weld immune
Magnetic field immune
Diagnostic
Steelface
Pressure rated
Pressure rated Ex
Namur Ex
Temperature rated
PROXINOX®
Ring Sensors
Extended switching distance

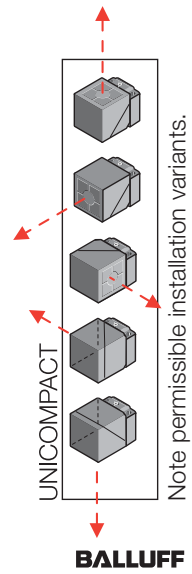
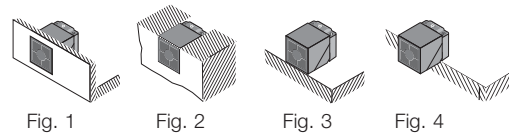
5
Connectors, Holders ...
Page 5.2 ...



Row mounting
flush 80 mm



Mounting options



Inductive Sensors

DC 3-wire
M12
 s_n 1.5 mm

DESINA Diagnostic

+ high pressure rated

Housing size	M12x1
Mounting (see notes starting p. 1.0.11)	flush
Rated operating distance s_n	1.5 mm
Assured operating distance s_a	0... 1.2 mm



Inductive Sensor high pressure rated to 500 bar, with diagnostics and setup aid.

This high pressure rated inductive sensor is used for position sensing of the piston position in hydraulic cylinders.

Here the active surface is subjected to high pressure inside the cylinder.

Balluff has developed a special manufacturing technique for making the active surface extremely resistant. The coils are encased in a Duromer. The additional diagnostic output monitors the sensor and cable function. As long as the sensor is functional a "High" signal is emitted.

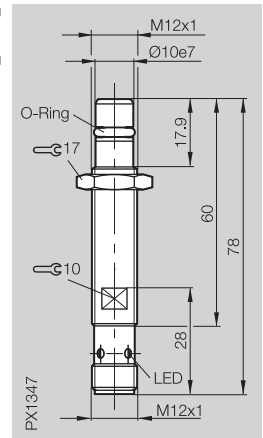
The optical setup aid indicates when the optimum distance of the sensing face from the piston has been reached. This simplifies installation and helps to prevent damage to the sensor.

Note!

For reliable function monitoring, connectors without LED must be used (see recommended connectors).

Part numbering

BES ...-HM01
Diagnostic function and high pressure rated active surface.



PNP	NO	BES M12EL-PSC15B-S04G-HM01
-----	----	----------------------------

Supply voltage U_B	10...30 V DC
Voltage drop U_d at I_e	≤ 3.7 V
Rated insulation voltage U_i	75 V DC
Rated operational current I_e	200 mA
Monitor output load capacity	max. 50 mA
No-load supply current I_0 max.	≤ 9 mA
Polarity reversal protected	yes
Short circuit protected	yes

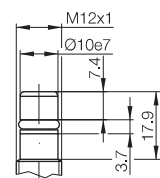
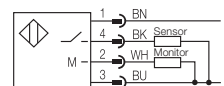
Repeat accuracy R	≤ 5 %
Ambient temperature range T_a	-25...+70 °C
Switching frequency f	300 Hz
Utilization category	DC 13
Function indicator	yes

Degree of protection per IEC 60529	IP 68 per BWN Pr. 20
------------------------------------	----------------------

Housing material	Stainless steel
Material of sensing face	EP
Connection	Connector
Approval	cULus
Recommended connector	BKS-S 19-3-PY/BKS-S 20-3-PY
O-Ring/spare part number	5.3x2.4/631753
Support ring/spare part number	10x5.9x1/705918

High pressure rated to	500 bar
------------------------	----------------

Wiring diagram



Function principle

Proximity switches with dynamic diagnostics allow monitoring of the sensor functions including the cable.

To accomplish this, the oscillator state is changed using a pulse generator while the sensor is operating. As soon as the sensor head is damaged or the oscillator becomes electrically defective, the pulse generator is no longer able to change the oscillator state and the test pulses will be missing from the output.

The pulse frequency is $f \sim 160 \text{ Hz}$ and the pulse duration $t \sim 300 \mu\text{s}$. The pulse-pause ratio of $t \sim 5\%$ selected is small enough

that the test pulses can be filtered out by the input filter of a controller, or for example a relay can be directly driven.

The information "proximity switch damped or undamped" can therefore be processed in the usual fashion.

Function monitoring

The test pulses and thereby the function of the proximity switch are monitored by additional electronics which signal error-free function by means of a High level on the "Status/Output" message output.

For this Balluff offers a function diagnostics unit which can be easily installed in a controller:

Function diagnostics unit see page 1.5.19
 – BES 113-FD-1 (for 1 Sensor)

The unit is compatible with:

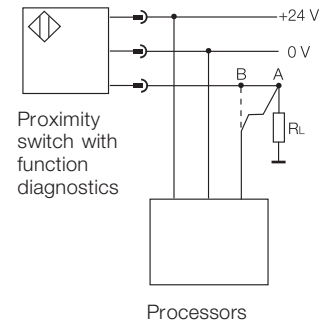
Inductive Sensors see page 1.5.18
 – BES 113-356-SA6-S4 Normally open
 – BES 113-356-SA31-S4 Normally open
 – BES 113-3019-SA1-S4 Normally closed

Capacitive sensor see page 4.15
 – BCS 20MG10-XPA1Y-8B-03 complementary.

Single faults are detected when monitoring for the entire system.

Installation notes

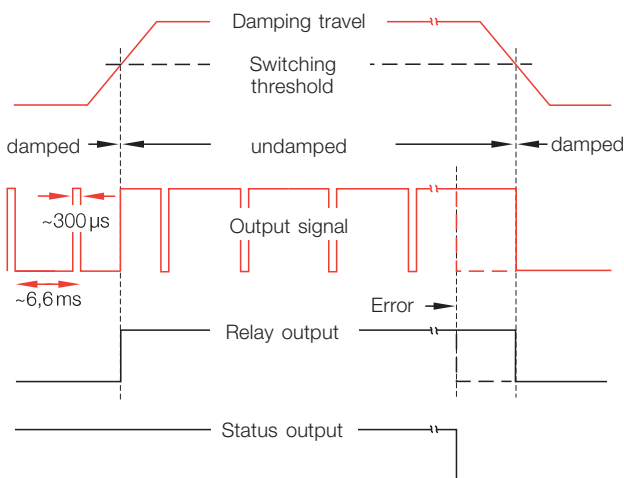
The signal line for the function diagnostics unit should be connected as closely as possible to the load R_L (Point A). When Point B is connected the cable segment between B and load R_L is not monitored.



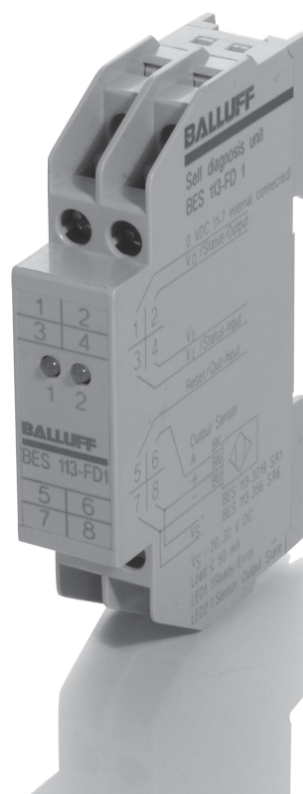
Note!

The system described here is not suitable for systems with personal protection.

For additional information please request a device description.



Pulse diagram of a proximity switch with function diagnostics (NC).



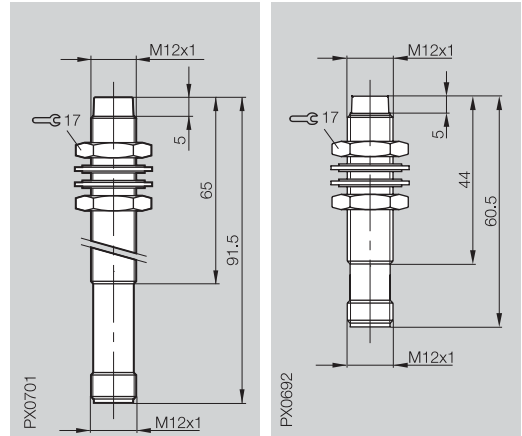
1.5

Factor 1
 Weld immune
 Magnetic field immune
Diagnostics
 Steelface
Pressure rated
 Pressure rated Ex
 Namur Ex
 Temperature rated
 PROXINOX®
 Ring Sensors
 Extended switching distance

5

Connectors, Holders ...
 Page 5.2 ...

Housing size	M12x1	M12x1
Mounting (see notes starting p. 1.0.11)	non-flush	non-flush
Rated operating distance s_n	3.7 mm	4 mm
Assured operating distance s_a	0...3 mm	0...3 mm



Note!

For function diagnostic switches with connector option, do not use connectors with integrated LED function indicator, since the LED is parallel to the load R_L and cable break monitoring is then no longer assured.

The switch function can however be monitored on the LEDs in the processor.

PNP	NO	①	BES 113-356-SA6-S4	BES 113-356-SA31-S4
	NC	②	BES 113-3019-SA1-S4	
Supply voltage U_B	20...30 V DC		20...30 V DC	
Voltage drop U_d at I_e	typ. 2.5 V		typ. 3.5 V	
Rated insulation voltage U_i	75 V DC		75 V DC	
Rated operational current I_e	130 mA		130 mA	
Minimum operating current I_m	1 mA		5 mA	
No-load supply current I_0 max.	≤ 25 mA		≤ 10 mA	
Output resistance R_a	Open collector		Open collector	
Polarity reversal protected	yes		yes	
Short circuit protected	yes		yes	
Repeat accuracy R	≤ 5 %		≤ 5 %	
Effective operating distance s_r	3.7 mm +20 %/-10 %		4 mm +20 %/-10 %	
Ambient temperature range T_a	-25...+70 °C		0...+70 °C	
Switching frequency f	300 Hz		300 Hz	
Utilization category	DC 12		DC 13	
Function indicator	no		no	
Degree of protection per IEC 60529	IP 67		IP 67	
Housing material	CuZn coated		CuZn coated	
Material of sensing face	PA 12		LCP	
Connection	Connector (cable length ≤ 50 m to controller)		Connector (cable length ≤ 50 m to controller)	
Recommended connector	BKS-_ 19/20-1 NO BKS-_ 19/20-2 NC		BKS-_ 19/20-1 NO	

① Wiring diagrams see page 1.0.6



The function diagnostics unit BES 113-FD-1 monitors a proximity switch and its cable using dynamic function diagnostics. A logic circuit polls the sensor signals for the presence of test pulses and also monitors for proper function of the processor. For the machine controller it emits a High level signal on the "Status/Output" line when there is no fault and a Low signal when a fault is present. LED's indicate the switching state of the sensor.

Recurring faults are stored by the device. They must be reset using a reset function (Low signal on 5).

If the BES 113-FD-1 is used as a single unit, terminals V_1 (3 and 4) must be jumpered together.

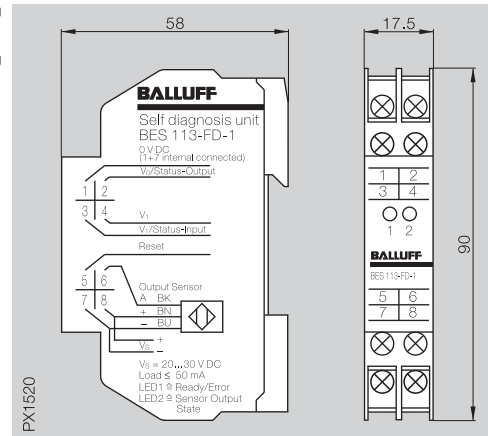
Cascading

When cascading several BES 113-FD-1 the output (2) must be connected to the input (3) of the following device. The jumper between V_1 is not needed except for the first device.

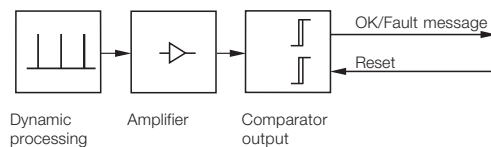
When there is a malfunction, the message appears on the last device. The defective sensor is indicated by the first weakly illuminated LED in the cascade.

Small and space-saving, the BES 113-FD-1 can be attached to a DIN rail per DIN EN 50022-35.

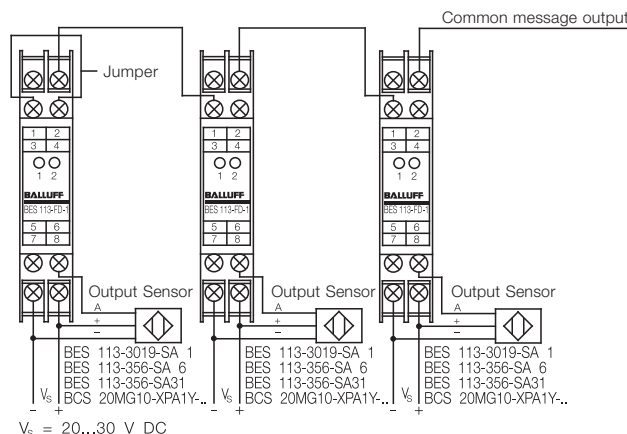
Description	Function diagnostics unit with electronic output
Use	For function diagnostic sensors BES 113-... (see page 1.5.18) or BCS 20... page 4.15



Ordering code	BES 113-FD-1
Supply voltage U_B	20...30 V DC
Ripple	$\leq 15\%$
No-load current	approx. 20 mA
Output voltage U_0 (referenced to 0 V)	low $0 \dots (0.1 \times U_B)$ high $(0.5 \times U_B) \dots U_B$
Output current max.	50 mA
Ambient temperature range	$0 \dots +60^\circ\text{C}$
LED 1 green	"Ready/Error" – in error-free state the LED is bright on. For defects (fault) the LED is very dim.
LED 2 yellow	"Sensor Output State" indicates the switching state of the sensor.
Housing attachment	Rail mount per DIN EN 50022-35
max. conductor cross-section	$2 \times 2.5 \text{ mm}^2$
Degree of protection per IEC 60529	Housing IP 40, terminals IP 20



Cascading



1.5

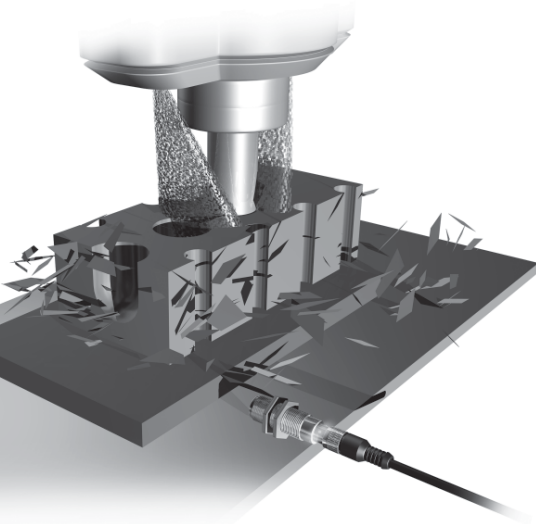
Factor 1
Weld immune
Magnetic field immune
Diagnostics
Steelface
Pressure rated
Pressure rated Ex
Namur Ex
Temperature rated
PROXINOX®
Ring Sensors
Extended switching distance

5

Connectors, Holders ...
Page 5.2 ...

Inductive Sensors

DC 3-wire
M12
 s_n 6 mm



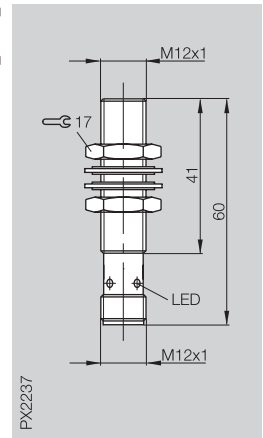
Inductive Steelface sensors with extended switching distance

are used in especially harsh environments and applications which are too extreme for standard sensors.

Here is where they show their strengths:

- Resistance to abrasive media and aggressive cleaners and solvents
- Rugged sensing face
- Long switching distance for more function reserve – applies especially to non-flush mountable sensors

Housing size	M12x1
Installation type (see installation dimensions below)	quasi flush
Rated operating distance s_n	6 mm
Assured operating distance s_a	0...4.9 mm



PNP	NO	①	BES M12EG1-PSC60Z-S04G-S11
-----	----	---	----------------------------

NPN	NO	④	BES M12EG1-NSC60Z-S04G-S11
-----	----	---	----------------------------

Supply voltage U_B	10...30 V DC
Voltage drop U_d at I_b	≤ 2 V
Rated insulation voltage U_i	75 V DC
Rated operational current I_b	200 mA
No-load supply current I_0 max.	≤ 16 mA
Polarity reversal protected	yes
Short circuit protected	yes

Repeat accuracy R	≤ 5 %
Ambient temperature range T_a	-25...+70 °C
Switching frequency f	400 Hz
Utilization category	DC 13
Function indicator (flashes at between approx. 70 and 100 % of effective operating distance s)	yes

Degree of protection per IEC 60529	IP 67
------------------------------------	-------

Housing material	Stainless steel
Material of sensing face	Stainless steel
Connection	Connector

Recommended connector	BKS- _ 19/BKS- _ 20/ BKS-S 20E
-----------------------	-----------------------------------

Pressure rated to	80 bar
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① Wiring diagrams see page 1.0.6

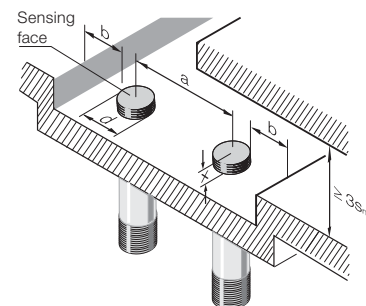
Installation dimensions for quasi flush sensors (please note)

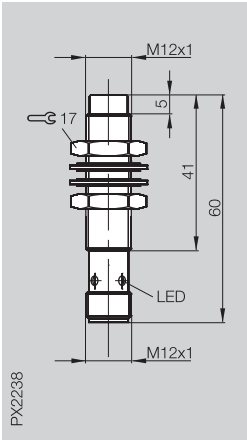
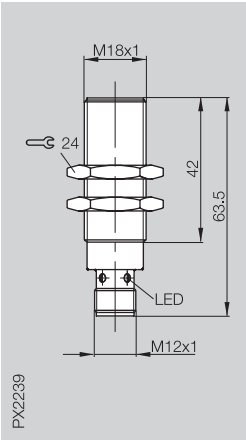
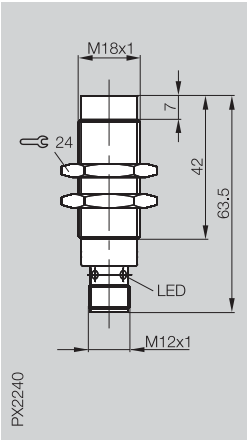
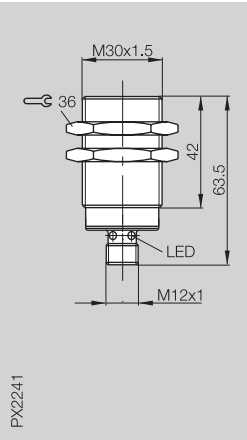
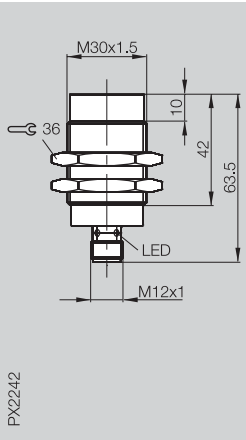
Housing size	Dimension a	Dimension b	Dimension x	For installation in
M12	≥ 50 mm	≥ 6 mm	≥ 7 mm	Steel Fe 360
			≥ 12 mm	Aluminum
			≥ 12 mm	Brass
			≥ 10 mm	Stainless steel
M18	≥ 60 mm	≥ 16 mm	≥ 14 mm	Steel Fe 360
			≥ 12 mm	Aluminum
			≥ 14 mm	Brass
			≥ 16 mm	Stainless steel
M30	≥ 90 mm	≥ 30 mm	≥ 28 mm	Steel Fe 360
			≥ 28 mm	Aluminum
			≥ 28 mm	Brass
			≥ 35 mm	Stainless steel

Failure to observe the mounting dimensions or flush mounting may result in significant reductions in switching distance!

Reduction factor (referenced to detection object)

Housing size	Factor	When mounted in
M12	1	Steel Fe 360
	0.8...1	Aluminum
	0.7...0.85	Copper
	0.85...1.3	Brass
M18	0.5/0.9	Stainless 1 mm/≥ 2 mm thick
	1	Steel Fe 360
	0.8...1	Aluminum
	0.7...0.85	Copper
M30	0.85...1.3	Brass
	0.5/0.8	Stainless 1 mm/≥ 2 mm thick
	1	Steel Fe 360
	0.7...1	Aluminum
	0.7...0.9	Copper
	0.9...1.2	Brass
	0.5/1	Stainless 1 mm/≥ 2 mm thick



M12x1 non-flush 10 mm 0...8.1 mm	M18x1 quasi flush 10 mm 0...8.1 mm	M18x1 non-flush 20 mm 0...16.2 mm	M30x1.5 quasi flush 20 mm 0...16.2 mm	M30x1.5 non-flush 40 mm 0...32.4 mm
				
PX2238	PX2239	PX2240	PX2241	PX2242
BES M12EF1-PSC10F-S04G-S	BES M18EG1-PSC10Z-S04G-S11	BES M18EF1-PSC20F-S04G-S	BES M30EG1-PSC20Z-S04G-S11	BES M30EE1-PSC40F-S04G-S
BES M12EF1-NSC10F-S04G-S	BES M18EG1-NSC10Z-S04G-S11	BES M18EF1-NSC20F-S04G-S	BES M30EG1-NSC20Z-S04G-S11	BES M30EE1-NSC40F-S04G-S
10...30 V DC ≤ 2 V 75 V DC 200 mA ≤ 12 mA yes yes	10...30 V DC ≤ 2 V 75 V DC 200 mA ≤ 16 mA yes yes	10...30 V DC ≤ 2 V 75 V DC 200 mA ≤ 12 mA yes yes	10...30 V DC ≤ 2 V 75 V DC 200 mA ≤ 16 mA yes yes	10...30 V DC ≤ 2 V 75 V DC 200 mA ≤ 12 mA yes yes
≤ 5 % -25...+70 °C 350 Hz DC 13 yes	≤ 5 % -25...+70 °C 200 Hz DC 13 yes	≤ 5 % -25...+70 °C 150 Hz DC 13 yes	≤ 5 % -25...+70 °C 200 Hz DC 13 yes	≤ 5 % -25...+70 °C 100 Hz DC 13 yes
IP 67	IP 67	IP 67	IP 67	IP 67
Stainless steel Stainless steel Connector	Stainless steel Stainless steel Connector	Stainless steel Stainless steel Connector	Stainless steel Stainless steel Connector	Stainless steel Stainless steel Connector
BKS-_19/BKS-_20/ BKS-S 20E	BKS-_19/BKS-_20/ BKS-S 20E	BKS-_19/BKS-_20/ BKS-S 20E	BKS-_19/BKS-_20/ BKS-S 20E	BKS-_19/BKS-_20/ BKS-S 20E
80 bar	60 bar	60 bar	40 bar	40 bar

1.5

Factor 1
Weld immune
Magnetic field immune
Diagnostic
Steelface
Pressure rated
Pressure rated Ex
Namur Ex
Temperature rated
PROXINOX®
Ring Sensors
Extended switching distance

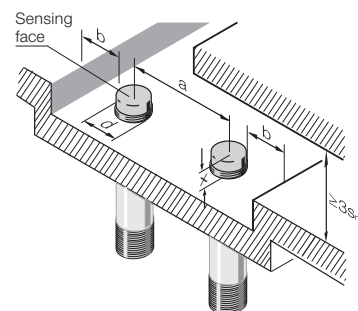
Installation dimensions for non-flush sensors (please note)

Housing size	Dimension a	Dimension b	Dimension x	When mounted in
M12	≥ 105 mm	≥ 30 mm	≥ 25 mm	Steel Fe 360
			≥ 15 mm	Aluminum
			≥ 17 mm	Brass
M18	≥ 200 mm	≥ 50 mm	≥ 25 mm	Stainless
			≥ 45 mm	Steel Fe 360
			≥ 25 mm	Aluminum
M30	≥ 370 mm	≥ 90 mm	≥ 25 mm	Brass
			≥ 45 mm	Stainless
			≥ 70 mm	Steel Fe 360
			≥ 40 mm	Aluminum
			≥ 40 mm	Brass
			≥ 70 mm	stainless steel

Not observing the installation dimensions may result in a significant reduction in switching distance!

Reduction factor (referenced to detection object)

Housing size	Factor	When mounted in
M12	1	Steel Fe 360
	1	Aluminum
	0.8	Copper
M18	1	Brass
	1	Stainless ≥ 5 mm thick
	1	Steel Fe 360
M30	0.7	Aluminum
	0.7	Copper
	0.7	Brass
	1	Stainless ≥ 5 mm thick
	1	Steel Fe 360



5

Connectors, Holders ...
Page 5.2 ...

pressure rated high pressure rated

**Inductive Sensors –
pressure rated up to
100 bar and high pressure
rated up to 500 bar.**

In the wide range of hydraulic applications, high pressure proximity switches are exposed to many hostile environments.

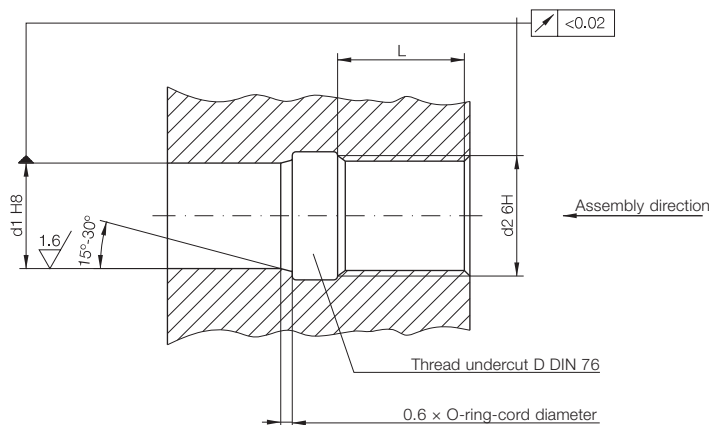
Numerous applications in hydraulic cylinders and valves have resulted in this model-rich sensor line. What are your requirements?

Medium-resistant housing materials and a special sealing process result in pressure ratings from 3 to 500 bar depending on the model.

The various housing diameters and thread sizes are based on application-specific requirements.

The output amplifier is built in so that no accessory devices are necessary and the switch may be connected directly to the coil of a relay. Pressure-tight proximity switches are available with molded-in cable or with plug-in connector.

**Installation note
for pressure/high-pressure rated
sensors with O-ring**



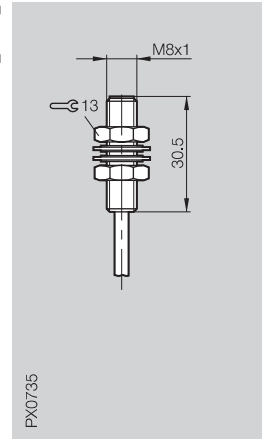
Example using BES 516-300-S270-S4-D:

d1: Ø of bore for switch head
Ø 10^{H8} = Ø 10^{+0.022}

d2: nominal thread diameter M12×1 6H

L: recommended insertion depth L ≥ 0.8×d₂
0.8×12 = 9.6

Housing size	M8×1
Mounting (see notes starting p. 1.0.11)	flush
Rated operating distance s _n	1.2 mm
Assured operating distance s _a	0...1 mm



PNP	NO	①	BES 516-324-SA17-05
	NC	②	

Supply voltage U _B	10...30 V DC
Voltage drop U _a at I ₀	≤ 1.5 V
Rated insulation voltage U _i	75 V DC
Rated operational current I ₀	200 mA
No-load supply current I ₀ max.	≤ 20 mA
Polarity reversal protected	yes
Short circuit protected	no

Repeat accuracy R	≤ 5 %
Ambient temperature range T _a	-25...+70 °C
Switching frequency f	1500 Hz
Utilization category	DC 13
Function indicator	no

Degree of protection per IEC 60529	IP 68 per BWN Pr. 20
------------------------------------	----------------------

Housing material	Stainless steel
Material of sensing face	PA 12
Connection	5 m PVC cable
No. of wires × cross-section	3×0.14 mm ²
Approval	
Recommended connector	
O-Ring/spare part number	
Support ring/spare part number	

Pressure rated to	10 bar
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① Wiring diagrams see page 1.0.6

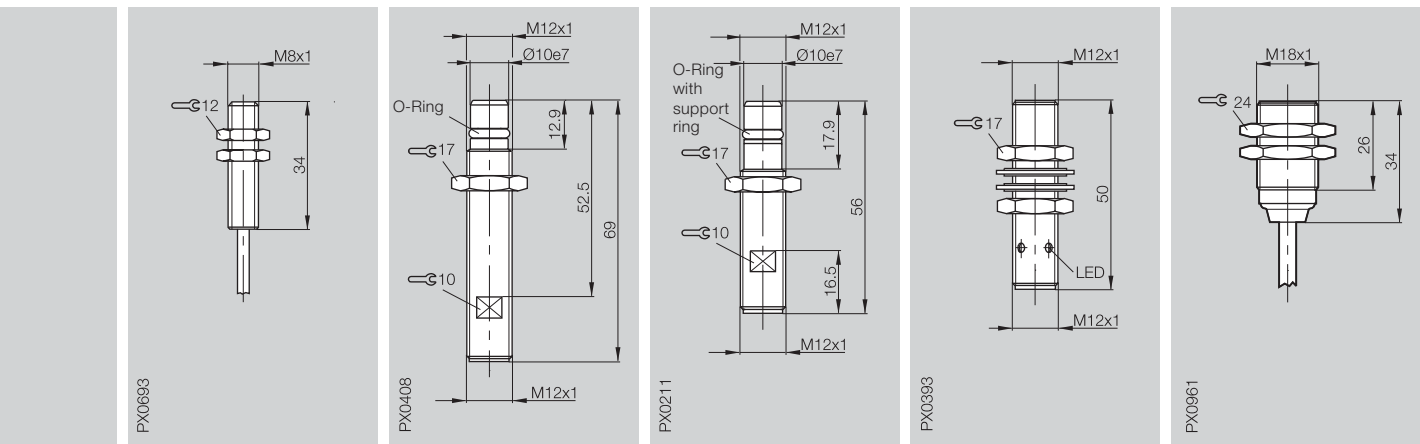
Other cable lengths on request.

pressure rated

Inductive Sensors

DC 3-wire
M8, M12, M18
s_n 1.5 mm, 2 mm, 5 mm

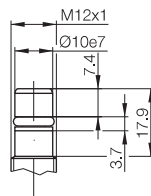
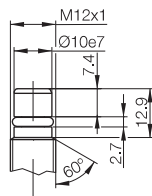
M8x1 flush 1.5 mm 0...1.2 mm	M12x1 flush 1.5 mm 0...1.2 mm	M12x1 flush 1.5 mm 0...1.2 mm	M12x1 flush 2 mm 0...1.6 mm	M18x1 flush 5 mm 0...4.1 mm
---------------------------------------	--	--	--------------------------------------	--------------------------------------



BES 516-300-S289-B0-D-PU-05 BES 516-300-S292-B0-D-PU-05	BES 516-300-S270-S4-D	BES 516-300-S291-S4-D	BES 516-370-SA9-E5-C-S4	BES 516-326-SA23-03
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10...30 V DC ≤ 2.5 V 75 V DC 200 mA ≤ 25 mA yes yes	10...30 V DC ≤ 2 V 75 V DC 200 mA ≤ 8 mA yes yes	10...30 V DC ≤ 2 V 75 V DC 200 mA ≤ 8 mA yes yes	10...30 V DC ≤ 2 V 75 V DC 200 mA ≤ 10 mA yes yes	10...30 V DC ≤ 3.5 V 75 V DC 130 mA ≤ 20 mA yes yes
≤ 5 % -25...+70 °C 1000 Hz DC 13 no	≤ 5 % -25...+80 °C 2000 Hz DC 13 no	≤ 5 % -25...+80 °C 2000 Hz DC 13 no	≤ 5 % -25...+70 °C 5000 Hz DC 13 yes	≤ 5 % -25...+70 °C 500 Hz DC 13 no
IP 67	IP 68 per BWN Pr. 20	IP 68 per BWN Pr. 20	IP 68 per BWN Pr. 20	IP 68 per BWN Pr. 20
Stainless steel Ceramic 5 m Cable PUR 3x0.14 mm ² cULus	Stainless steel EP Connector	Stainless steel EP Connector	CuZn coated PEEK Connector	CuZn coated PA 12 3 m cable, PVC 3x0.34 mm ²
	BKS- 19/BKS- 20 5.3x2.4/631753	BKS- 19/BKS- 20 5.3x2.4/631753 10x5.9x1/705918	BKS- 19/BKS- 20	
100 bar	100 bar	50 bar	10 bar	10 bar

For accessories and installation note for seal nut BES 08-DM-1 see page 5.73



1.5
Factor 1
Weld immune
Magnetic field immune
Diagnostic
Steelface
Pressure rated
Pressure rated Ex
Namur Ex
Temperature rated
PROXINOX®
Ring Sensors
Extended switching distance

5
Connectors, Holders ...
Page 5.2 ...



Housing size	
Mounting (see notes starting p. 1.0.11)	
Rated operating distance s_n	
Assured operating distance s_a	



PNP	NO	①
-----	----	---

Supply voltage U_B	
Voltage drop U_d at I_o	
Rated insulation voltage U_i	
Rated operational current I_o	
No-load supply current I_o max.	
Polarity reversal protected	
Short circuit protected	
Repeat accuracy R	
Ambient temperature range T_a	
Switching frequency f	
Utilization category	
Function indicator	
Degree of protection per IEC 60529	
Housing material	
Material of sensing face	
Connection	
No. of wires x cross-section	
Recommended connector	
O-Ring/spare part number	
Support ring/spare part number	
High pressure rated to	

① Wiring diagrams see page 1.0.6

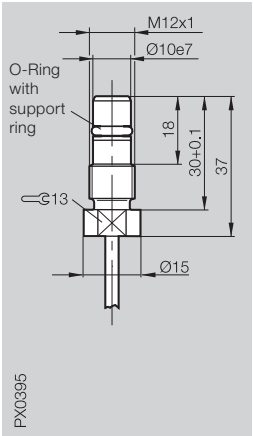
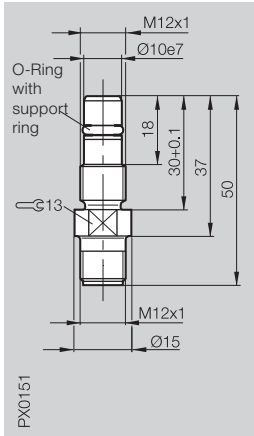
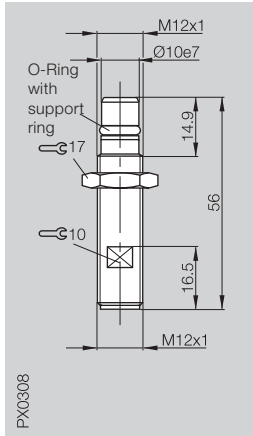
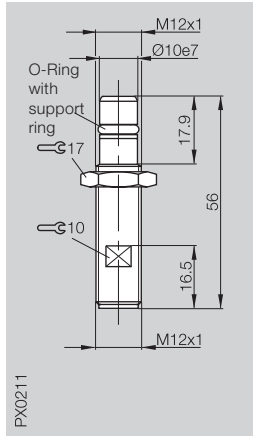
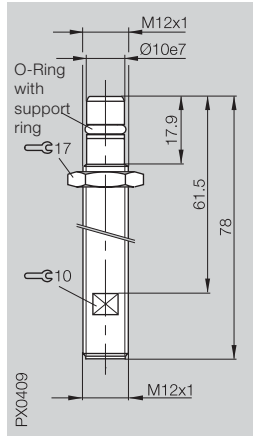
Other cable lengths on request.

high pressure rated to 350 bar

Inductive Sensors

DC 3-wire
M12
S_n 1.5 mm

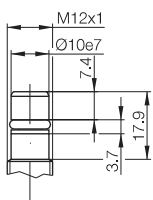
M12x1 flush 1.5 mm 0...1.2 mm	M12x1 flush 1.5 mm 0...1.2 mm	M12x1 flush 1.5 mm 0...1.2 mm	M12x1 flush 1.5 mm 0...1.2 mm	M12x1 flush 1.5 mm 0...1.2 mm
--	--	--	--	--



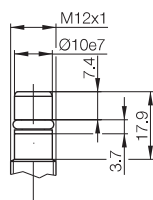
BES 516-300-S321-S4-D	BES 516-300-S322-S4-D	BES 516-300-S323-S4-D	BES 516-300-S324-S4-D	BES 516-300-S205-D-PU-03
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10...30 V DC	10...30 V DC	10...30 V DC	10...30 V DC	10...30 V DC
≤ 2 V	≤ 2 V	≤ 2 V	≤ 2 V	≤ 2 V
75 V DC	75 V DC	75 V DC	75 V DC	75 V DC
200 mA	200 mA	200 mA	200 mA	200 mA
≤ 10 mA	≤ 10 mA	≤ 10 mA	≤ 10 mA	≤ 10 mA
yes	yes	yes	yes	yes
yes	yes	yes	yes	yes
≤ 5 %	≤ 5 %	≤ 5 %	≤ 5 %	≤ 5 %
-25...+80 °C	-25...+80 °C	-25...+80 °C	-25...+80 °C	-25...+80 °C
1000 Hz	1000 Hz	1000 Hz	1000 Hz	2000 Hz
DC 13	DC 13	DC 13	DC 13	DC 13
no	no	no	no	no
IP 68 per BWN Pr. 20	IP 68 per BWN Pr. 20	IP 68 per BWN Pr. 20	IP 68 per BWN Pr. 20	IP 68 per BWN Pr. 20
Stainless steel	Stainless steel	Stainless steel	Stainless steel	Stainless steel
EP	EP	EP	EP	EP
Connector	Connector	Connector	Connector	3 m Cable PUR 3x0.14 mm ²
BKS-_19/BKS-_20 5.85x2.4/636594 10x5.9x1/705918	BKS-_19/BKS-_20 5.85x2.4/636594 10x5.9x1/705918	BKS-_19/BKS-_20 5.85x2.4/636594 10x5.9x1/705918	BKS-_19/BKS-_20 5.85x2.4/636594 10x5.9x1/705918	5.3x2.4/631753 10x5.9x1/705918

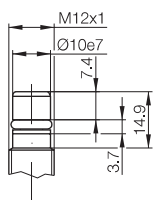
350 bar



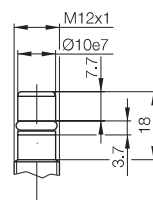
350 bar



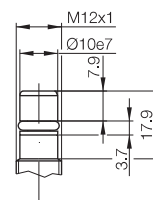
350 bar



350 bar



350 bar



1.5

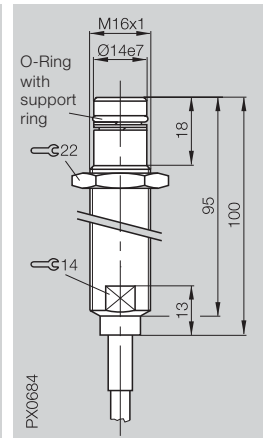
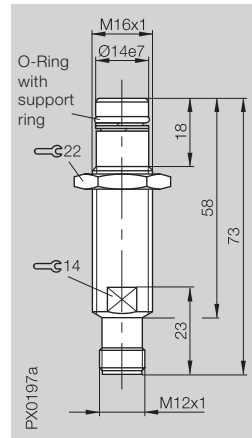
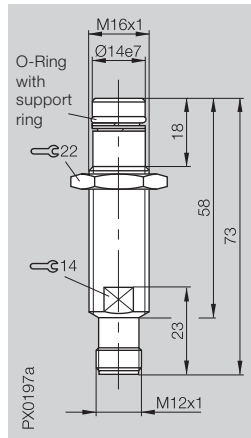
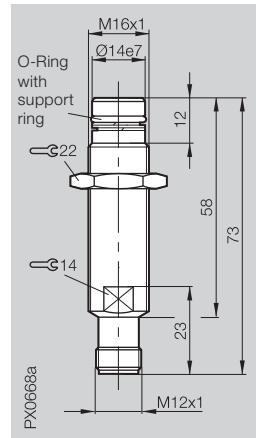
Factor 1
Weld immune
Magnetic field immune
Diagnostic
Steelface
Pressure rated
Pressure rated Ex
Namur Ex
Temperature rated
PROXINOX®
Ring Sensors
Extended switching distance

5

Connectors, Holders ...
Page 5.2 ...

Housing size
Mounting (see notes starting p. 1.0.11)
Rated operating distance s_n
Assured operating distance s_a

M16x1	M16x1	M16x1	M16x1
flush	flush	flush	flush
1.5 mm	1.5 mm	1.5 mm	1.5 mm
0...1.2 mm	0...1.2 mm	0...1.2 mm	0...1.2 mm



PNP	NO	①	BES 516-300-S152-S4-D	BES 516-300-S149-S4-D	BES 516-300-S156-S4-D	BES 516-300-S237-D-PU-05
	NC	②				

Supply voltage U _B	10...30 V DC	10...30 V DC	10...30 V DC	10...30 V DC
Voltage drop U _d at I ₀	≤ 1.5 V	≤ 1.5 V	≤ 1.5 V	≤ 1.5 V
Rated insulation voltage U _i	75 V DC	75 V DC	75 V DC	75 V DC
Rated operational current I ₀	200 mA	200 mA	200 mA	200 mA
No-load supply current I ₀ max.	≤ 10 mA	≤ 10 mA	≤ 10 mA	≤ 10 mA
Polarity reversal protected	yes	yes	yes	yes
Short circuit protected	yes	yes	yes	yes

Repeat accuracy R	≤ 5 %	≤ 5 %	≤ 5 %	≤ 5 %
Ambient temperature range T _a	-25...+80 °C	-25...+80 °C	-25...+80 °C	-25...+80 °C
Switching frequency f	1000 Hz	1000 Hz	1000 Hz	1000 Hz
Utilization category	DC 13	DC 13	DC 13	DC 13
Function indicator	no	no	no	no

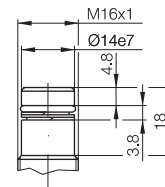
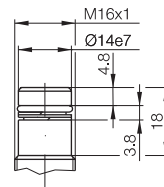
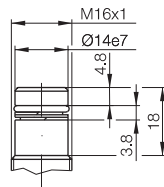
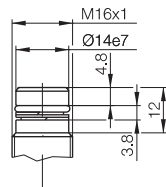
Degree of protection per IEC 60529	IP 68 per BWN Pr. 20	IP 68 per BWN Pr. 20	IP 68 per BWN Pr. 20	IP 68 per BWN Pr. 20
------------------------------------	----------------------	----------------------	----------------------	----------------------

Housing material	Stainless steel	Stainless steel	Stainless steel	Stainless steel
Material of sensing face	EP	EP	EP	EP
Connection	Connector	Connector	Connector	5 m Cable PUR
No. of wires × cross-section				3×0.34 mm ²
Approval		cULus		
Recommended connector	BKS-_ 19/BKS-_ 20	BKS-_ 19/BKS-_ 20	BKS-_ 19/BKS-_ 20	
O-Ring/spare part number	11×1.8/703843	11×1.5/709137	11×1.5/709137	11×1.8/703843
Support ring/spare part number	14×11.1×0.7/505953	14×11.6×1.5/709136	14×11.6×1.5/709136	14×11.1×0.7/505953

High pressure rated to	350 bar	350 bar	350 bar	350 bar
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① Wiring diagrams see page 1.0.6

Other cable lengths on request.

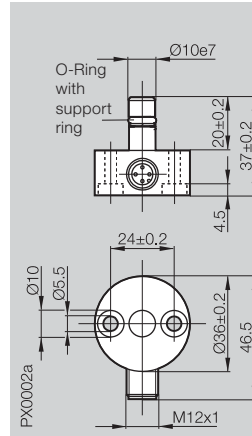
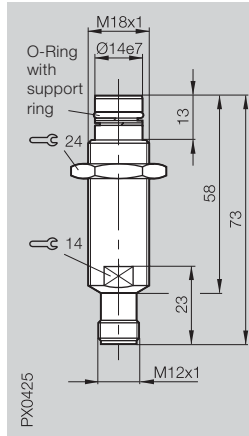
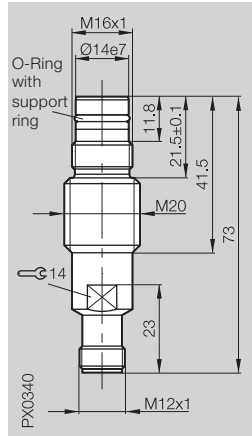
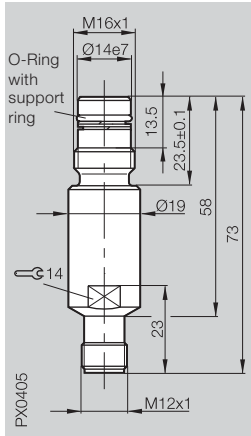


high pressure rated to 350 bar

Inductive Sensors

DC 3-wire, M16/Ø 19,
M16/M20, M18, Ø 10/Ø 36 mm,
S_n 1.5 mm

M16x1/Ø 19 mm	M16x1/M20	M18x1	Ø 10 mm/Ø 36 mm
flush	flush	flush	flush
1.5 mm	1.5 mm	1.5 mm	1.5 mm
0...1.2 mm	0...1.2 mm	0...1.2 mm	0...1.2 mm



BES 516-300-S129-S4-D

BES 516-300-S128-S4-D

BES 516-300-S144-S4-D

BES 516-300-S260-S4-D

10...30 V DC
≤ 1.5 V
75 V DC
200 mA
≤ 10 mA
yes
yes
≤ 5 %
-25...+80 °C
1000 Hz
DC 13
no
IP 68 per BWN Pr. 20
Stainless steel
EP
Connector

10...30 V DC
≤ 1.5 V
75 V DC
200 mA
≤ 10 mA
yes
yes
≤ 5 %
-25...+80 °C
1000 Hz
DC 13
no
IP 68 per BWN Pr. 20
Stainless steel
EP
Connector

10...30 V DC
≤ 1.5 V
75 V DC
200 mA
≤ 10 mA
yes
yes
≤ 5 %
-25...+80 °C
1000 Hz
DC 13
no
IP 68 per BWN Pr. 20
Stainless steel
EP
Connector

10...30 V DC
≤ 2 V
75 V DC
200 mA
≤ 8 mA
yes
yes
≤ 5 %
-25...+80 °C
2000 Hz
DC 13
no
IP 68 per BWN Pr. 20
Stainless steel
EP
Connector

BKS- 19/BKS- 20
11x1.8/703843
14x11.1x0.7/505953

BKS- 19/BKS- 20
11x1.8/703843
14x11.1x0.7/505953

BKS- 19/BKS- 20
11x1.8/703843
14x11.1x0.7/505953

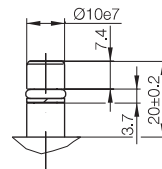
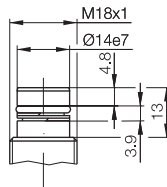
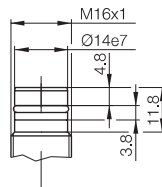
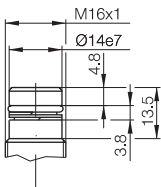
BKS- 19/BKS- 20
5.85x2.4/636594
10x5.9x1/705918

350 bar

350 bar

350 bar

350 bar



1.5

Factor 1
Weld immune
Magnetic field immune
Diagnostic
Steelface
Pressure rated
Pressure rated
Ex
Namur Ex
Temperature rated
PROXINOX®
Ring
Sensors
Extended switching distance

5

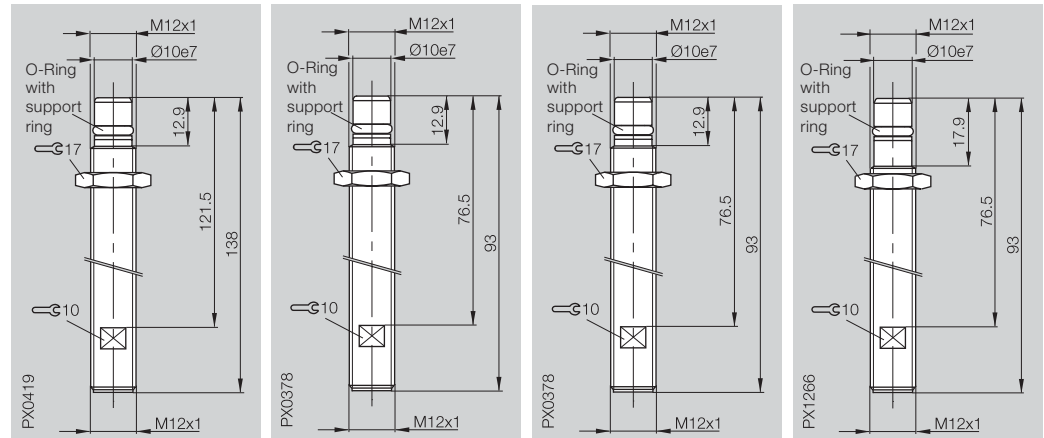
Connectors, Holders ...
Page 5.2 ...

Inductive Sensors

DC 3-wire
M12
s_n 1.5 mm

Housing size
Mounting (see notes starting p. 1.0.11)
Rated operating distance s_n
Assured operating distance s_a

M12x1	M12x1	M12x1	M12x1
flush	flush	flush	flush
1.5 mm	1.5 mm	1.5 mm	1.5 mm
0...1.2 mm	0...1.2 mm	0...1.2 mm	0...1.2 mm



PNP	NO ①	BES 516-300-S164-S4-D	BES 516-300-S163-S4-D		BES 516-300-S300-S4-D
	complementary ③				

NPN	NO ④			BES 516-300-S242-S4-D	
-----	------	--	--	-----------------------	--

Supply voltage U _B	10...30 V DC	10...30 V DC	10...30 V DC	10...30 V DC
Voltage drop U _d at I _e	≤ 1.5 V	≤ 1.5 V	≤ 1.5 V	≤ 1.5 V
Rated insulation voltage U _i	75 V DC	75 V DC	75 V DC	75 V DC
Rated operational current I _e	200 mA	200 mA	200 mA	200 mA
No-load supply current I ₀ max.	≤ 10 mA	≤ 10 mA	≤ 10 mA	≤ 10 mA
Polarity reversal protected	yes	yes	yes	yes
Short circuit protected	yes	yes	yes	yes
Repeat accuracy R	≤ 5 %	≤ 5 %	≤ 5 %	≤ 5 %
Ambient temperature range T _a	-25...+80 °C	-25...+80 °C	-25...+80 °C	-25...+80 °C
Switching frequency f	1000 Hz	1000 Hz	1000 Hz	1000 Hz
Utilization category	DC 13	DC 13	DC 13	DC 13
Function indicator	no	no	no	no

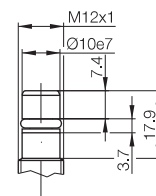
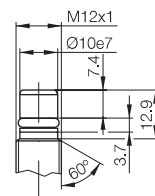
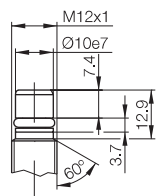
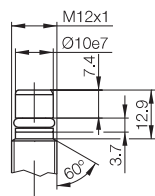
Degree of protection per IEC 60529	IP 68 per BWN Pr. 20	IP 68 per BWN Pr. 20	IP 68 per BWN Pr. 20	IP 68 per BWN Pr. 20
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Housing material	Stainless steel	Stainless steel	Stainless steel	Stainless steel
Material of sensing face	EP	EP	EP	EP
Connection	Connector	Connector	Connector	Connector

Approval	cULus	cULus	cULus	cULus
Recommended connector	BKS- 19/BKS- 20	BKS- 19/BKS- 20	BKS- 19/BKS- 20	BKS- 19/BKS- 20
O-Ring/spare part number	5.3x2.4/631753	5.3x2.4/631753	5.3x2.4/631753	5.3x2.4/631753
Support ring/spare part number	10x5.9x1/705918	10x5.9x1/705918	10x5.9x1/705918	10x5.9x1/705918

High pressure rated to	500 bar	500 bar	500 bar	500 bar
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① Wiring diagrams see page 1.0.6

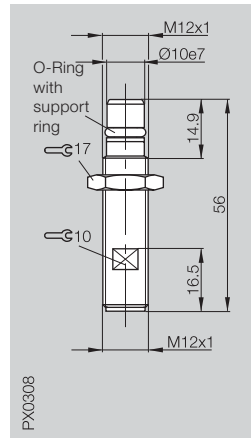
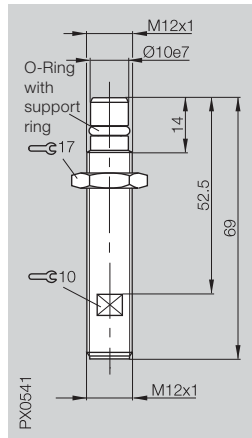
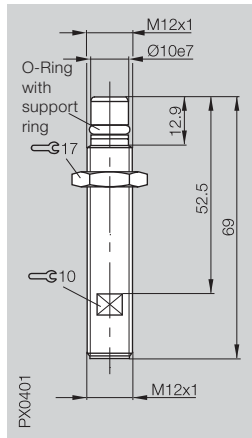
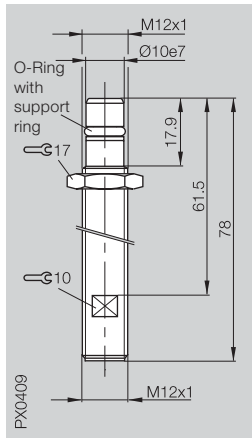
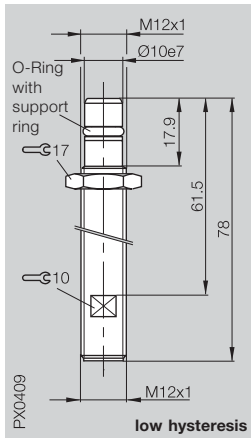


high pressure rated to 350 bar

Inductive Sensors

DC 3-/4-wire
M12
S_n 1.5 mm

M12x1 flush 1.5 mm 0...1.2 mm	M12x1 flush 1.5 mm 0...1.2 mm	M12x1 flush 1.5 mm 0...1.2 mm	M12x1 flush 1.5 mm 0...1.2 mm	M12x1 flush 1.5 mm 0...1.2 mm
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BES 516-300-S298-S4-D

BES 516-300-S135-S4-D
BES 516-100-S45-S4-D

BES 516-300-S162-S4-D

BES 516-300-S281-S4-D

BES 516-300-S265-S4-D

10...30 V DC
≤ 1.5 V
75 V DC
200 mA
≤ 10 mA
yes
yes
≤ 5 %
-25...+80 °C
1000 Hz
DC 13
no

10...30 V DC
≤ 1.5 V
75 V DC
200 mA
≤ 10 mA
yes
yes
≤ 5 %
-25...+80 °C
1000 Hz
DC 13
no

10...30 V DC
≤ 2 V
75 V DC
200 mA
≤ 8 mA
yes
yes
≤ 5 %
-25...+80 °C
2000 Hz
DC 13
no

10...30 V DC
≤ 1.5 V
75 V DC
200 mA
≤ 10 mA
yes
yes
≤ 5 %
-25...+80 °C
1000 Hz
DC 13
no

10...30 V DC
≤ 2 V
75 V DC
200 mA
≤ 8 mA
yes
yes
≤ 5 %
-25...+80 °C
2000 Hz
DC 13
no

IP 68 per BWN Pr. 20

IP 68 per BWN Pr. 20

IP 68 per BWN Pr. 20

IP 68 per BWN Pr. 20

IP 68 per BWN Pr. 20

Stainless steel
EP
Connector

Stainless steel
EP
Connector

Stainless steel
EP
Connector

Stainless steel
EP
Connector

Stainless steel
EP
Connector

cULus
BKS- 19/BKS- 20
5.85x2.4/636594
10x5.9x1/705918

cULus
BKS- 19/BKS- 20
5.85x2.4/636594
10x5.9x1/705918

cULus
BKS- 19/BKS- 20
5.3x2.4/631753
10x5.9x1/705918

cULus
BKS- 19/BKS- 20
5.3x2.4/631753
10x5.9x1/705918

cULus
BKS- 19/BKS- 20
5.3x2.4/631753
10x5.9x1/705918

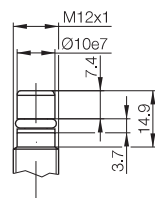
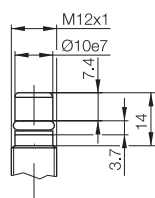
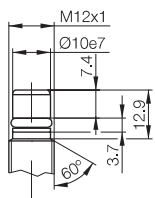
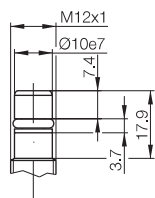
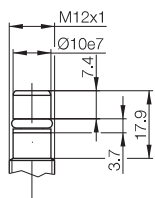
500 bar

500 bar

500 bar

500 bar

500 bar



Also available as inductive **diagnostics capable sensor**, see page 1.5.16



1.5

Factor 1
Weld immune
Magnetic field immune
Diagnostic
Steelface
Pressure rated
Pressure rated Ex
Namur Ex
Temperature rated
PROXINOX®
Ring Sensors
Extended switching distance

5

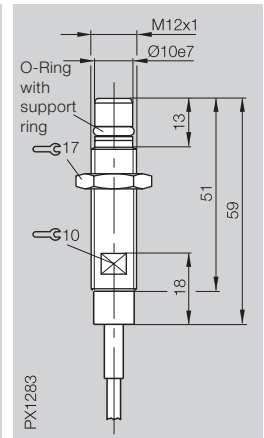
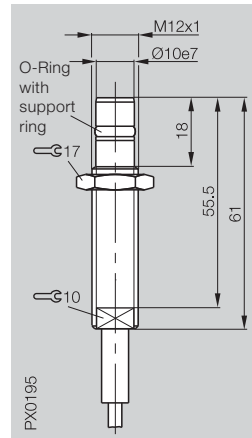
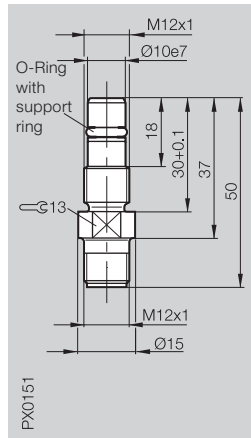
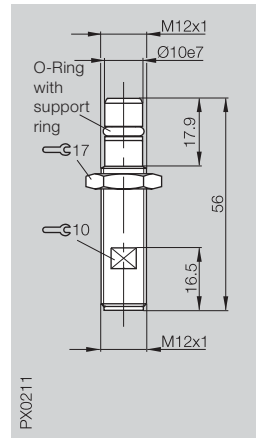
Connectors, Holders ...
Page 5.2 ...

Inductive Sensors

DC 3-wire
M12
s_n 1.5 mm

Housing size
Mounting (see notes starting p. 1.0.11)
Rated operating distance s_n
Assured operating distance s_a

M12x1 flush	M12x1 flush	M12x1 flush	M12x1 flush
1.5 mm	1.5 mm	1.5 mm	1.5 mm
0...1.2 mm	0...1.2 mm	0...1.2 mm	0...1.2 mm



PNP	NO	①	BES 516-300-S249-S4-D	BES 516-300-S262-S4-D	BES 516-300-S135-D-PU-05	BES 516-300-S162-D-PU-05
	NC	②	BES 516-300-S305-S4-D		BES 516-300-S178-D-PU-05	

Supply voltage U _B	10...30 V DC	10...30 V DC	10...30 V DC	10...30 V DC
Voltage drop U _d at I ₀	≤ 2 V	≤ 2 V	≤ 1.5 V	≤ 2 V
Rated insulation voltage U _i	75 V DC	75 V DC	75 V DC	75 V DC
Rated operational current I ₀	200 mA	200 mA	200 mA	200 mA
No-load supply current I ₀ max.	≤ 8 mA	≤ 8 mA	≤ 10 mA	≤ 8 mA
Polarity reversal protected	yes	yes	yes	yes
Short circuit protected	yes	yes	yes	yes

Repeat accuracy R	≤ 5 %	≤ 5 %	≤ 5 %	≤ 5 %
Ambient temperature range T _a	-25...+80 °C	-25...+90 °C	-25...+80 °C	-25...+80 °C
Switching frequency f	2000 Hz	2000 Hz	1000 Hz	2000 Hz
Utilization category	DC 13	DC 13	DC 13	DC 13
Function indicator	no	no	no	no

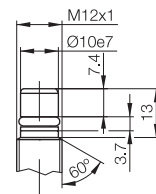
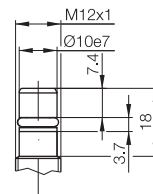
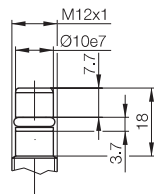
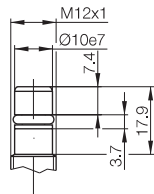
Degree of protection per IEC 60529	IP 68 per BWN Pr. 20	IP 68 per BWN Pr. 20	IP 68 per BWN Pr. 20	IP 68 per BWN Pr. 20
------------------------------------	----------------------	----------------------	----------------------	----------------------

Housing material	Stainless steel	Stainless steel	Stainless steel	Stainless steel
Material of sensing face	EP	EP	EP	EP
Connection	Connector	Connector	5 m Cable PUR	5 m Cable PUR
No. of wires × cross-section			3×0.14 mm ²	3×0.14 mm ²
Approval	cULus	cULus	cULus	
Recommended connector	BKS-_ 19/BKS-_ 20	BKS-_ 19/BKS-_ 20		
O-Ring/spare part number	5.3×2.4/631753	5.3×2.4/631753	5.85×2.4/636594	5.3×2.4/631753
Support ring/spare part number	10×5.9×1/705918	10×5.9×1/705918	10×5.9×1/705918	10×5.9×1/705918

High pressure rated to	500 bar	500 bar	500 bar	500 bar
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① Wiring diagrams see page 1.0.6

Other cable lengths on request.

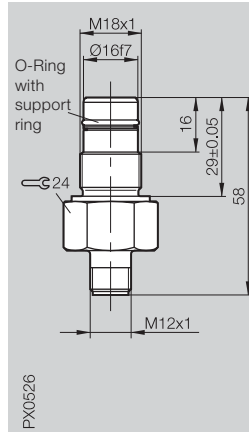
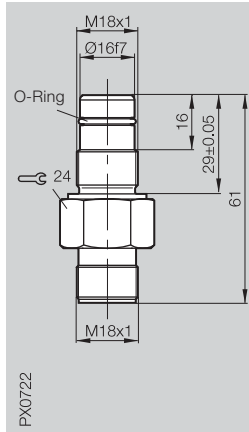
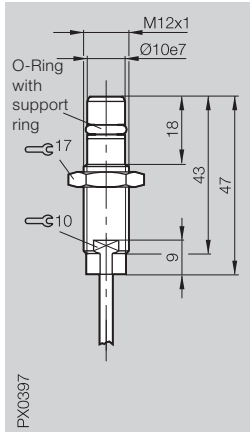


high pressure rated to 350 bar

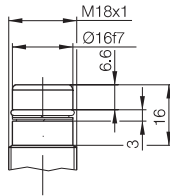
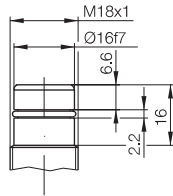
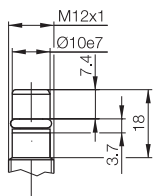
Inductive Sensors

DC 3-wire
M12, M18
S_n 1.5 mm, 3 mm

M12x1 flush 1.5 mm 0...1.2 mm	M18x1 flush 3 mm 0...2.1 mm	M18x1 flush 3 mm 0...2.1 mm		
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BES 516-300-S240-D-PU-03	BES 516-300-S203	BES 516-300-S190-S4		
10...30 V DC ≤ 2 V 75 V DC 200 mA ≤ 8 mA yes yes	10...30 V DC ≤ 3.5 V 75 V DC 130 mA ≤ 20 mA yes yes	10...30 V DC ≤ 3.5 V 75 V DC 130 mA ≤ 25 mA yes yes		
≤ 5 % -25...+80 °C 2000 Hz DC 13 no	≤ 5 % -25...+80 °C 1000 Hz DC 13 no	≤ 5 % -25...+80 °C 400 Hz DC 13 no		
IP 68 per BWN Pr. 20	IP 68 per BWN Pr. 20	IP 68 per BWN Pr. 20		
Stainless steel EP 3 m Cable PUR 3x0.14 mm ² cULus	Stainless steel PEEK Connector	Stainless steel PEEK Connector		
5.85x2.4/636594 10x5.9x1/705918	BKS-S 7-1 13x1.5/619531	BKS-_ 19/BKS-_ 20 13x1.5/619531 16x13.8x0.5/635431		
500 bar	500 bar	500 bar		



1.5

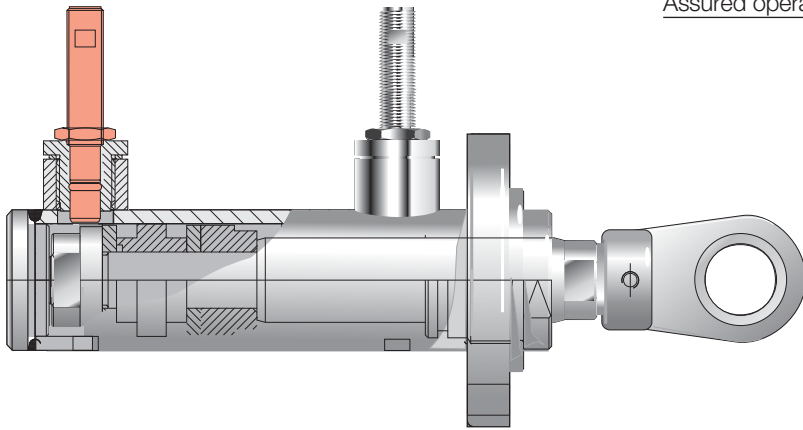
- Factor 1
- Weld immune
- Magnetic field immune
- Diagnostic
- Steelface
- Pressure rated**
- Pressure rated Ex
- Namur Ex
- Temperature rated
- PROXINOX®
- Ring Sensors
- Extended switching distance

5

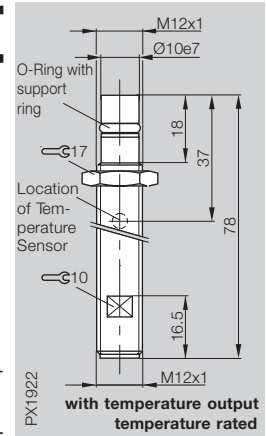
Connectors, Holders ...
Page 5.2 ...

Inductive Sensors

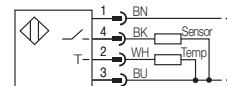
DC 3-wire
M12
s_n 1.5 mm



Housing size	M12x1
Mounting (see notes starting p. 1.0.11)	flush
Rated operating distance s _n	1.5 mm
Assured operating distance s _a	0...1.2 mm



BHS B135V-PSD15-S04-T01 with temperature output



High-End versions of the high pressure rated sensors

- Long switching distances to 2.5 mm (max. 90 °C ambient temperature) or
- High temperatures to 120° C (switching distance 1.5 mm)
- Both versions pressure rated to 500 bar just like our traditional high-pressure models

Ambient temperatures to +120 °C

- Especially suited for modern high-performance hydraulic systems
- For newer hydraulic fluids that can become hot
- For hydraulic cylinders on high-temperature injection molds

Temperature output

To measure temperature changes inside the cylinder the BHS ...T01 has an integrated temperature sensor that outputs the measured temperature as a voltage.

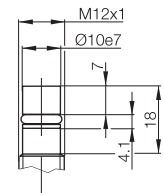
Part numbering

BHS ...-PSD15-S04
Rated operating distance **1.5 mm**
Ambient temperature range **-25...+120 °C**

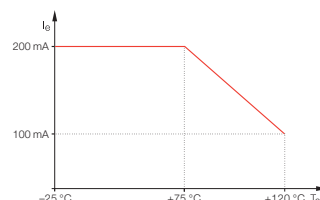
BHS ...-PSD15-S04-**T01** with additional temperature output

PNP	NO	①	BHS B135V-PSD15-S04-T01
Supply voltage U _B	10...30 V DC		
Voltage drop U _d at I _b	≤ 2.5 V		
Rated insulation voltage U _i	75 V DC		
Rated operational current I _b	200 mA		
No-load supply current I ₀ max.	≤ 8 mA		
Polarity reversal protected	yes		
Short circuit protected	yes		
Repeat accuracy R	≤ 5 %		
Ambient temperature range T _a	-25...+120 °C		
Switching frequency f	400 Hz		
Utilization category	DC 13		
Function indicator	no		
Degree of protection per IEC 60529	IP 68 per BWN Pr. 20		
Housing material	Stainless steel		
Material of sensing face	Ceramic		
Connection	Connector		
Approval	cULus		
Recommended connector	BKS-S 19-3-PY/S 20-3-PY		
O-Ring/spare part number	6.75x1.78/149621		
Support ring/spare part number	10x7x1.8/150229		
High pressure rated to	500 bar		

① Wiring diagrams see page 1.0.6
Exception:
BHS B135V-PSD15-S04-T01 see above

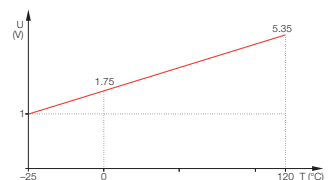


Current reduction as a function of ambient temperature range



Temperature output

$$U (V) = 1 + 0.03 \times (T + 25)$$

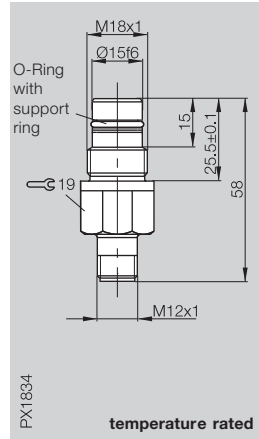
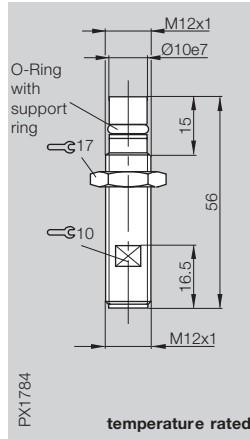
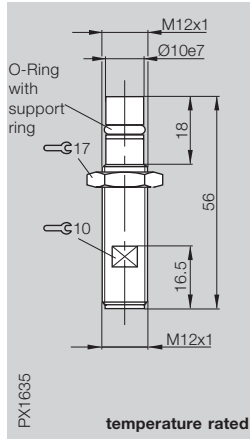
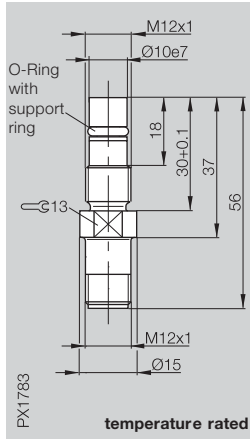
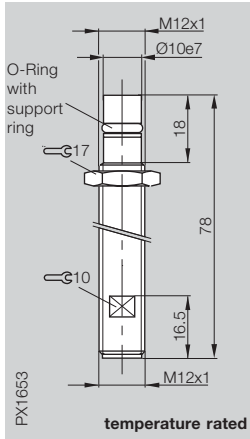


High-End high pressure rated

Inductive Sensors

DC 3-wire
M12, M18
S_n 1.5 mm

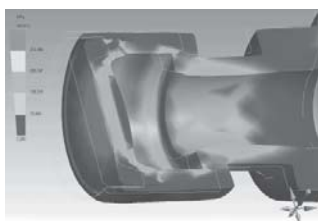
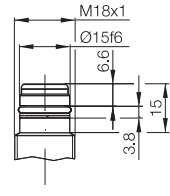
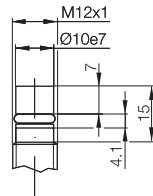
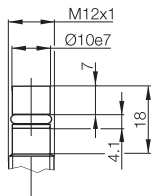
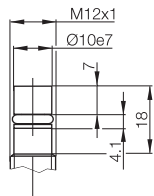
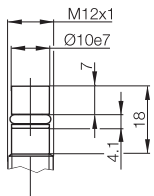
M12x1 flush 1.5 mm 0...1.2 mm	M12x1 flush 1.5 mm 0...1.2 mm	M12x1 flush 1.5 mm 0...1.2 mm	M12x1 flush 1.5 mm 0...1.2 mm	M18x1 flush 1.5 mm 0...1.2 mm
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BHS B135V-PSD15-S04	BHS B400V-PSD15-S04	BHS B249V-PSD15-S04	BHS B265V-PSD15-S04	BHS E308V-PSD15-S04
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10...30 V DC	10...30 V DC	10...30 V DC	10...30 V DC	10...30 V DC
≤ 2.5 V	≤ 2.5 V	≤ 2.5 V	≤ 2.5 V	≤ 2.5 V
75 V DC	75 V DC	75 V DC	75 V DC	75 V DC
200 mA	200 mA	200 mA	200 mA	200 mA
≤ 8 mA	≤ 8 mA	≤ 8 mA	≤ 8 mA	≤ 8 mA
yes	yes	yes	yes	yes
yes	yes	yes	yes	yes
≤ 5 %	≤ 5 %	≤ 5 %	≤ 5 %	≤ 5 %
-25...+120 °C	-25...+120 °C	-25...+120 °C	-25...+120 °C	-25...+120 °C
400 Hz	400 Hz	400 Hz	400 Hz	400 Hz
DC 13	DC 13	DC 13	DC 13	DC 13
no	no	no	no	no
IP 68 per BWN Pr. 20	IP 68 per BWN Pr. 20	IP 68 per BWN Pr. 20	IP 68 per BWN Pr. 20	IP 68 per BWN Pr. 20
Stainless steel	Stainless steel	Stainless steel	Stainless steel	Stainless steel
Ceramic	Ceramic	Ceramic	Ceramic	Ceramic
Connector	Connector	Connector	Connector	Connector
cULus	cULus	cULus	cULus	cULus
BKS-B 19/B 20-1-PU2	BKS-B 19/B 20-1-PU2	BKS-B 19/B 20-1-PU2	BKS-B 19/B 20-1-PU2	BKS-B 19/B 20-1-PU2
6.75×1.78/149621	6.75×1.78/149621	6.75×1.78/149621	6.75×1.78/149621	12.42×1.78/130654
10×7×1.8/150229	10×7×1.8/150229	10×7×1.8/150229	10×7×1.8/150229	15×12.2×0.7/642827

500 bar	500 bar	500 bar	500 bar	500 bar
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Simulation (FEM method) of the stress distribution under high pressure on housing and ceramic cap



1.5

Factor 1
Weld immune
Magnetic field immune
Diagnostic
Steelface
Pressure rated
Pressure rated Ex
Namur Ex
Temperature rated
PROXINOX®
Ring Sensors
Extended switching distance

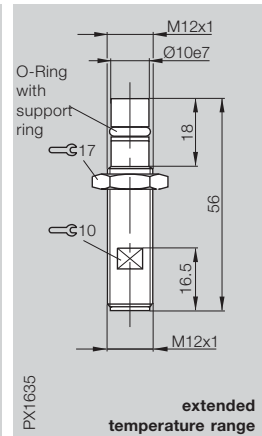
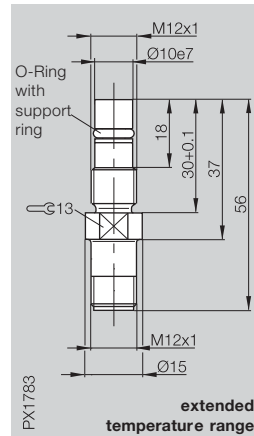
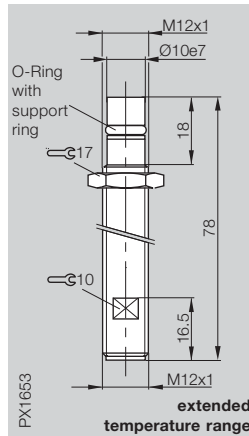
5

Connectors, Holders ...
Page 5.2 ...

Inductive Sensors

DC 3-wire
M12
s_n 2.5 mm

Housing size	M12x1	M12x1	M12x1
Mounting (see notes starting p. 1.0.11)	flush	flush	flush
Rated operating distance s _n	2.5 mm	2.5 mm	2.5 mm
Assured operating distance s _a	0...2 mm	0...2 mm	0...2 mm

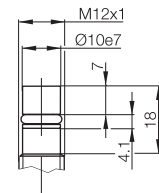
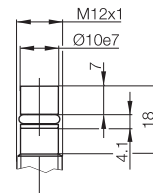
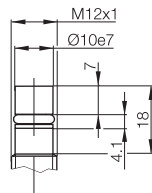


PNP	NO	①	BHS B135V-PSD25-S04-003	BHS B400V-PSD25-S04-003	BHS B249V-PSD25-S04-003
Supply voltage U _B			10...30 V DC	10...30 V DC	10...30 V DC
Voltage drop U _d at I _e			≤ 2.5 V	≤ 2.5 V	≤ 2.5 V
Rated insulation voltage U _i			75 V DC	75 V DC	75 V DC
Rated operational current I _e			200 mA	200 mA	200 mA
No-load supply current I ₀ max.			≤ 8 mA	≤ 8 mA	≤ 8 mA
Polarity reversal protected			yes	yes	yes
Short circuit protected			yes	yes	yes
Repeat accuracy R			≤ 5 %	≤ 5 %	≤ 5 %
Ambient temperature range T _a			-25...+90 °C	-25...+90 °C	-25...+90 °C
Switching frequency f			400 Hz	400 Hz	400 Hz
Utilization category			DC 13	DC 13	DC 13
Function indicator			no	no	no
Degree of protection per IEC 60529			IP 68 per BWN Pr. 20	IP 68 per BWN Pr. 20	IP 68 per BWN Pr. 20
Housing material			Stainless steel	Stainless steel	Stainless steel
Material of sensing face			Ceramic	Ceramic	Ceramic
Connection			Connector	Connector	Connector
Approval			cULus	cULus	cULus
Recommended connector			BKS-B 19/B 20-1-PU2	BKS-B 19/B 20-1-PU2	BKS-B 19/B 20-1-PU2
O-Ring/spare part number			6.75x1.78/149621	6.75x1.78/149621	6.75x1.78/149621
Support ring/spare part number			10x7x1.8/150229	10x7x1.8/150229	10x7x1.8/150229

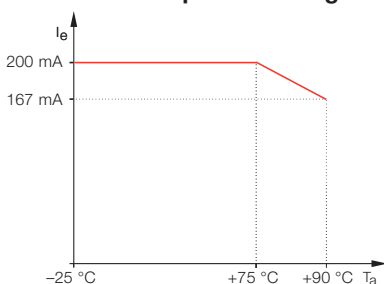
High pressure rated to	500 bar	500 bar	500 bar
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① Wiring diagrams see page 1.0.6

Other cable lengths on request.



Current reduction as a function of ambient temperature range



High-End high pressure rated

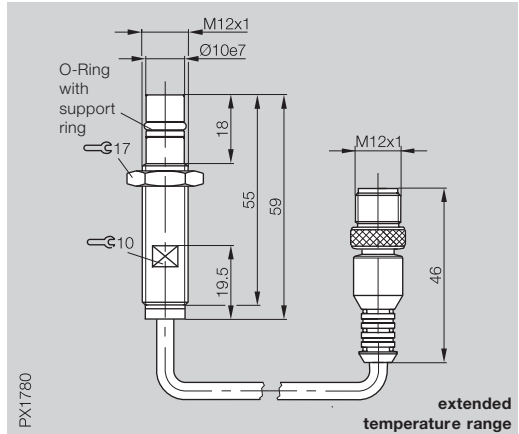
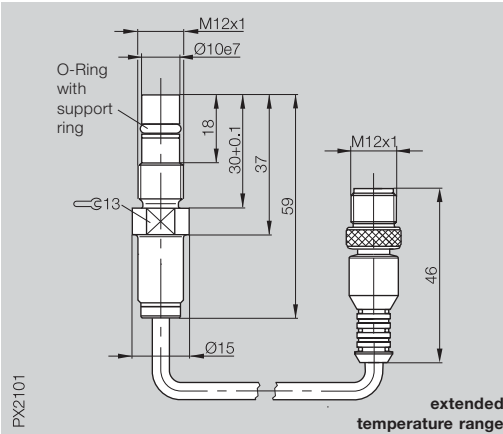
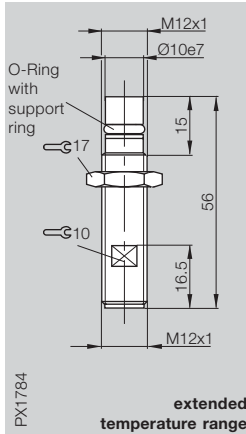
Inductive Sensors

DC 3-wire
M12
S_n 2.5 mm

M12x1
flush
2.5 mm
0...2 mm

M12x1
flush
2.5 mm
0...2 mm

M12x1
flush
2.5 mm
0...2 mm



BHS B265V-PSD25-S04-003

BHS B400V-PSD25-BP00,2-S04-003

BHS B249V-PSD25-BP00,2-S04-003

10...30 V DC
≤ 2.5 V
75 V DC
200 mA
≤ 8 mA
yes
yes

10...30 V DC
≤ 2.5 V
75 V DC
200 mA
≤ 8 mA
yes
yes

10...30 V DC
≤ 2.5 V
75 V DC
200 mA
≤ 8 mA
yes
yes

≤ 5 %
-25...+90 °C
400 Hz
DC 13
no

≤ 5 %
-25...+90 °C
400 Hz
DC 13
no

≤ 5 %
-25...+90 °C
400 Hz
DC 13
no

IP 68 per BWN Pr. 20

IP 68 per BWN Pr. 20

IP 67

Stainless steel
Ceramic
Connector

Stainless steel
Ceramic
0.2 m PUR cable with connector
cULus

Stainless steel
Ceramic
0.2 m PUR cable with connector
cULus

BKS-B 19/B 20-1-PU2
6.75×1.78/149621
10×7×1.8/150229

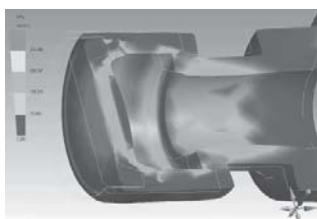
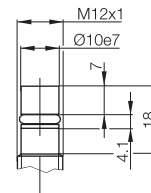
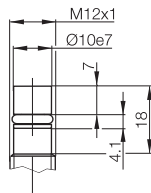
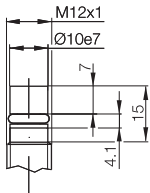
BKS-B 19-1-PU2
6.75×1.78/149621
10×7×1.8/150229

BKS-B 19-1-PU2
6.75×1.78/149621
10×7×1.8/150229

500 bar

500 bar

500 bar



Simulation (FEM method) of the stress distribution under high pressure on housing and ceramic cap



1.5

Factor 1
Weld immune
Magnetic field immune
Diagnostic
Steelface
Pressure rated
Pressure rated Ex
Namur Ex
Temperature rated
PROXINOX®
Ring Sensors
Extended switching distance

5

Connectors, Holders ...
Page 5.2 ...

**Sensors with ATEX
approval Category 3G**

Devices in this category are designed for use in areas where explosive atmospheres occur infrequently.

Note!

Before design, installation and startup, please read the operating manual found at www.balluff.com.



Housing size	
Mounting (see notes starting p. 1.0.11)	
Rated operating distance s_n	
Assured operating distance s_a	



PNP	NO	①
-----	----	---

Supply voltage U_B	
Voltage drop U_d at I_e	
Rated insulation voltage U_i	
Rated operational current I_e	
No-load supply current I_0 max.	
Polarity reversal protected	
Short circuit protected	

Repeat accuracy R	
Ambient temperature range T_a	
Switching frequency f	
Utilization category	
Function indicator	

Degree of protection per IEC 60529	
------------------------------------	--

Housing material	
Material of sensing face	
Connection	

Recommended connector	
O-Ring/spare part number	
Support ring/spare part number	

Pressure rated (hydraulic) up to	
----------------------------------	--

Ex-Zone	
Conformity	

Designation	
-------------	--

① Wiring diagrams see page 1.0.6

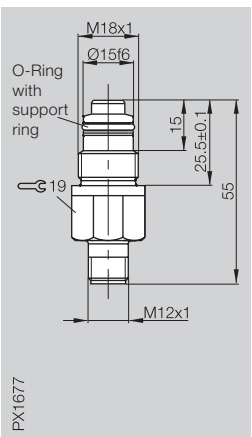
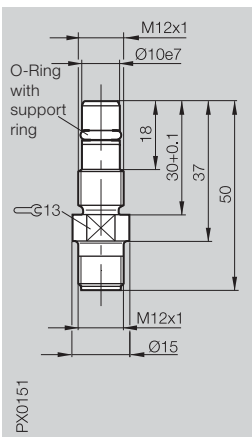
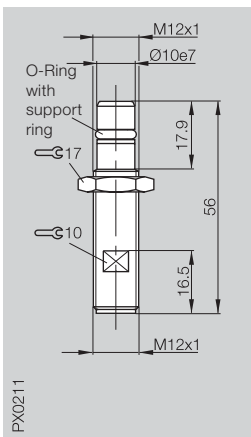
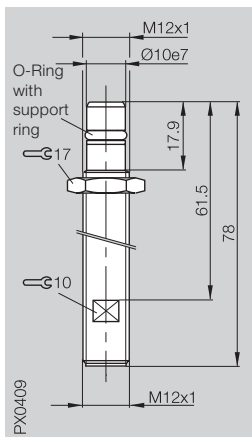
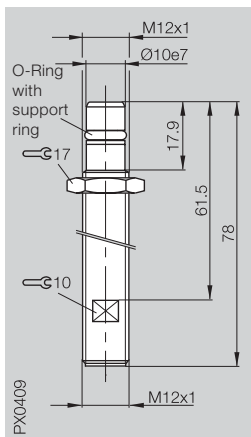


high pressure rated

Inductive Sensors

DC 3-wire
M12, M18
S_n 1.5 mm

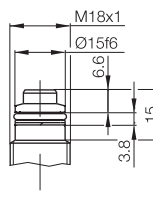
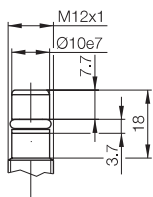
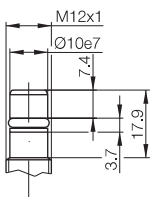
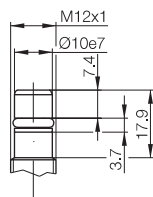
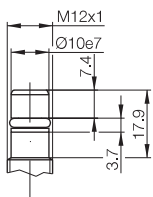
M12x1 flush 1.5 mm 0...1.2 mm	M12x1 flush 1.5 mm 0...1.2 mm	M12x1 flush 1.5 mm 0...1.2 mm	M12x1 flush 1.5 mm 0...1.2 mm	M18x1 flush 1.5 mm 0...1.2 mm
--	--	--	--	--



BES 516-300-S321-NEX-S4-D	BES 516-300-S135-NEX-S4-D	BES 516-300-S249-NEX-S4-D	BES 516-300-S262-NEX-S4-D	BES 516-300-S308-NEX-S4-D
10...30 V DC ≤ 2 V 75 V DC 200 mA ≤ 10 mA yes yes	10...30 V DC ≤ 2 V 75 V DC 200 mA ≤ 10 mA yes yes	10...30 V DC ≤ 2 V 75 V DC 200 mA ≤ 10 mA yes yes	10...30 V DC ≤ 2 V 75 V DC 200 mA ≤ 10 mA yes yes	10...30 V DC ≤ 2 V 75 V DC 200 mA ≤ 10 mA yes yes
≤ 5 % -25...+80 °C 1000 Hz DC 13 no	≤ 5 % -25...+80 °C 1000 Hz DC 13 no	≤ 5 % -25...+80 °C 2000 Hz DC 13 no	≤ 5 % -25...+90 °C 2000 Hz DC 13 no	≤ 5 % -25...+80 °C 2000 Hz DC 13 no
IP 68 per BWN Pr. 20	IP 68 per BWN Pr. 20	IP 68 per BWN Pr. 20	IP 68 per BWN Pr. 20	IP 68 per BWN Pr. 20
Stainless steel EP Connector	Stainless steel EP Connector	Stainless steel EP Connector	Stainless steel EP Connector	Stainless steel EP Connector

BKS-S 19-1/BKS-S 20-1 5.85x2.4/636594 10x5.9x1/705918	BKS-S 19-1/BKS-S 20-1 5.85x2.4/636594 10x5.9x1/705918	BKS-S 19-1/BKS-S 20-1 5.3x2.4/631753 10x5.9x1/705918	BKS-S 19-1/BKS-S 20-1 5.3x2.4/631753 10x5.9x1/705918	BKS-S 19-1/BKS-S 20-1 12.42x1.78/642828 15x12.2x0.7/642827
350 bar	500 bar	500 bar	500 bar	500 bar

DIN EN 60079-0: 2004 DIN EN 60079-15: 2003 Ex II 3G Ex nA II T4 X	DIN EN 60079-0: 2004 DIN EN 60079-15: 2003 Ex II 3G Ex nA II T4 X	DIN EN 60079-0: 2004 DIN EN 60079-15: 2003 Ex II 3G Ex nA II T4 X	DIN EN 60079-0: 2004 DIN EN 60079-15: 2003 Ex II 3G Ex nA II T4 X	DIN EN 60079-0: 2004 DIN EN 60079-15: 2003 Ex II 3G Ex nA II T4 X
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1.5

- Factor 1
- Weld immune
- Magnetic field immune
- Diagnostic
- Steelface
- Pressure rated
- Pressure rated Ex**
- Namur Ex
- Temperature rated
- PROXINOX®
- Ring Sensors
- Extended switching distance

5

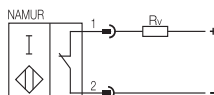
Connectors, Holders ...
Page 5.2 ...

Inductive Sensors

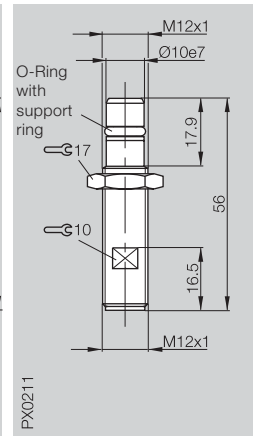
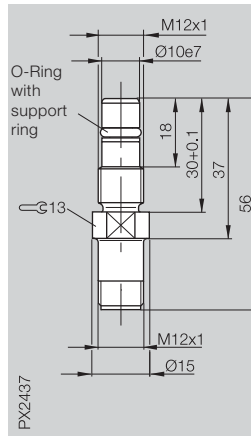
DC 2-wire
M12
s_n 1.5 mm

Ex high pressure rated **NAMUR**

Ignition protection type "Intrinsically Safe"



	M12x1	M12x1
Housing size	flush	flush
Rated operating distance s _n	1.5 mm	1.5 mm
Assured operating distance s _a	0...1.2 mm	0...1.2 mm



Ignition protection type „intrinsically safe“ used with switching amplifier outside the hazardous area

Inductive sensors to NAMUR specification consist essentially of an oscillator with a dampable oscillator coil and a demodulator.

These high pressure sensors are used, for example, in end-of-travel monitoring on hydraulic cylinders or position detection on valves.

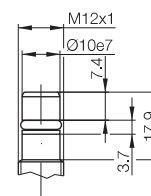
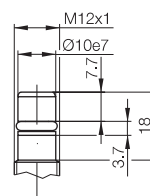
They can be used in conjunction with suitable switching amplifiers such as from Steel (see next page) in explosive systems or Zone 1 and Zone 2 areas. The switch amplifier must be installed outside the explosive area.

Note!

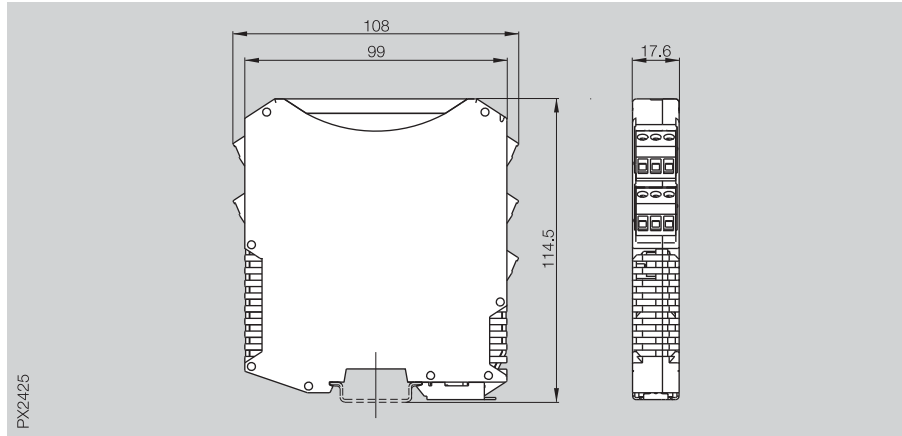
Before design, installation and startup, please read the operating manual found at www.balluff.com. You must also observe the requirements for the EC Type Examination Certificate of the PTB.

NAMUR	BES 516-300-S318-S4-N	BES 516-300-S315-S4-N
Rated operational voltage U _e	8.2 V DC	8.2 V DC
Supply voltage U _B	7.7...9 V DC	7.7...9 V DC
Rated insulation voltage U _i	75 V DC	75 V DC
Current draw at s _r = 0	≤ 1 mA	≤ 1 mA
Current draw at s _r = ∞	≥ 4 mA	≥ 4 mA
Rated series resistance R _v	1000 Ω	1000 Ω
Permissible series resistance R _v	550...1100 Ω	550...1100 Ω
Output signal:	Current change (no trigger response)	Current change (no trigger response)
Fully undamped	≥ 4 mA	≥ 4 mA
Fully damped	≤ 1 mA	≤ 1 mA
Polarity reversal protected < 9 V	yes	yes
Repeat accuracy R	≤ 5 %	≤ 5 %
Ambient temperature range T _a	-25...+70 °C	-25...+70 °C
Switching frequency f	1000 Hz	1000 Hz
Function indicator	no	no
Degree of protection per IEC 60529	IP 68 per BWN Pr. 20	IP 68 per BWN Pr. 20
Housing material	Stainless steel	Stainless steel
Material of sensing face	POM	POM
Connection	Connector	Connector
Recommended connector	BKS-S 10-3/BKS-S 8-3/ BKS-S220-12-PB/ BKS-S221-12-PB	BKS-S 10-3/BKS-S 8-3/ BKS-S220-12-PB/ BKS-S221-12-PB
O-Ring/spare part number	5.85x2.4/636594	5.85x2.4/636594
Support ring/spare part number	10x5.9x1/705918	10x5.9x1/705918
Pressure rated (hydraulic) up to	500 bar	500 bar
Ex-Zone	EN 60079-0:2004	EN 60079-0:2004
Conformity	EN 50020:2002	EN 50020:2002
EC Type Examination Certificate	PTB 01 ATEX 2207 X	PTB 01 ATEX 2207 X
Designation	Ex II 2 G Ex ia IIC T6	Ex II 2 G EEx ia IIC T6
Effective internal capacitance	≤ 30 nF	≤ 30 nF
Effective internal inductance	0.5 mH	0.5 mH
Maximum input power P _i	200 mW	200 mW

For additional data see EC Type Examination Certificate.



Housing size	99×17.6×114.5 mm



Ordering code	STAHL 9170/20-12-11S	STAHL 9170/20-12-21S
Input	NAMUR specification	
Output relay	2-channel, 1 change-over Switching voltage 250 V AC Switching current 4 A AC Switching capacity 50 W/1000 VA	
Function change	via switch	
Supply voltage U_B	24 V DC	120...230 V AC
Ambient temperature range T_a	-20...+60 °C	
relative humidity	≤ 95 %, non-condensing	
Ex-Zone	Ex II (1) GD [EEx ia] IIC/IIB and Ex II 3 G EEx nAC II T4	
Designation	DMT 02 ATEX E 195 X	
EC Type Examination Certificate		

1.5

Factor 1
Weld immune
Magnetic field immune
Diagnostic
Steelface
Pressure rated
Pressure rated Ex Namur Ex
Temperature rated
PROXINOX®
Ring Sensors
Extended switching distance

For safety and other data see EC Type Examination Certificate.

The switching amplifier with relay output serves as the interface between electrical signals from the hazardous area (Ex zone) and the non-hazardous area (safe zone).

Note!

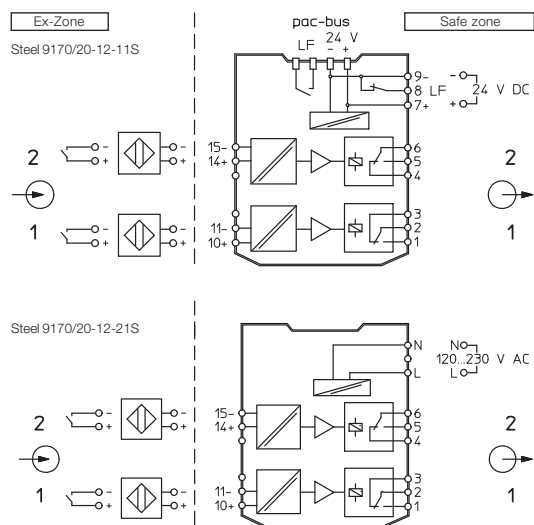
Before design, installation and startup, please read the operating manual found at www.stahl.de.

The input signals from NAMUR sensors are converted using relay switching contacts on the outputs. Input, output and auxiliary power circuits are galvanically isolated.

You must also observe the requirements for the EC Type Examination Certificate.



Wiring diagrams



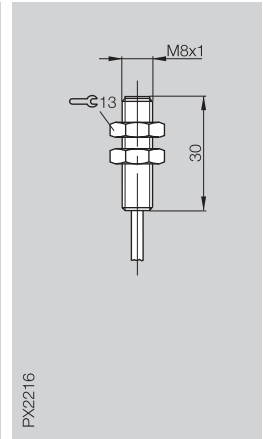
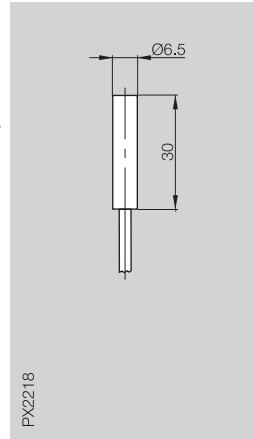
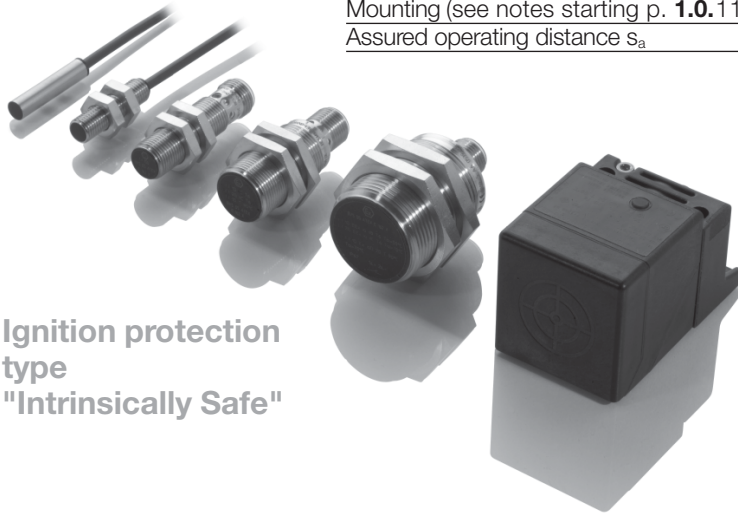
5

Connectors, Holders ...
Page 5.2 ...

Inductive Sensors

DC 2-wire
 Ø 6.5 mm, M8
 s_n 1 mm

Housing size	Ø 6.5 mm	M8x1
Mounting	flush	flush
Mounting (see notes starting p. 1.0.11)	1 mm	1 mm
Assured operating distance s _a	0.8 mm	0...0.8 mm



Ignition protection type
 "Intrinsically Safe"

Ignition protection type
 „intrinsically safe“
 used with switching
 amplifier outside
 the hazardous area

Inductive sensors to NAMUR specification consist essentially of an oscillator with a dampable oscillator coil and a demodulator.

These sensors can be used in conjunction with suitable switching amplifiers such as from Steel (see page 1.5.39) in explosive systems or zones (see ATEX marking). The switching amplifier must be installed only outside the explosive area.

Note!

Before design, installation and startup, please read the operating manual found at www.balluff.com.

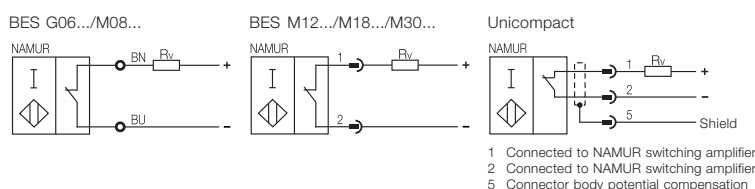
You must also observe the requirements for the EC Type Examination Certificate of the BVS and PTB.

NAMUR	BES G06MD-GNX10B-EV02-EEX	BES M08MD-GNX10B-EV02-EEX
Rated operational voltage U _e	8.2 V DC	8.2 V DC
Supply voltage U _B	7.7...9 V DC	7.7...9 V DC
Rated insulation voltage U _i	75 V DC	75 V DC
Current draw:	Current change (no trigger response)	Current change (no trigger response)
Open (undamped)	≤ 1 mA	≤ 1 mA
Conducting (damped)	≥ 2.1 mA	≥ 2.1 mA
Rated series resistance R _v	1000 Ω	1000 Ω
Polarity reversal protected	no*	no*
Ambient temperature range T _a	-20...+70 °C	-20...+70 °C
Switching frequency f	2000 Hz	2000 Hz
Function indicator	no	no
Degree of protection per IEC 60529	IP 67	IP 67
Housing material	CuZn coated	CuZn coated
Material of sensing face	PBT	PBT
Connection	2 m PVC cable	2 m PVC cable
No. of wires x cross-section	2x0.14 mm ²	2x0.14 mm ²
Recommended connector		
Ex-Zone		
Conformity	EN 50014:1997+A1+A2 EN 50020	EN 50014:1997+A1+A2 EN 50020
EC Type Examination Certificate	BVS 05 ATEX E 163 PTB 05 ATEX 2075	BVS 05 ATEX E 163 PTB 05 ATEX 2075
Designation	Ex II 2G EEx ia IIC T6 Ex II 1D Ex iaD 20 T90°C	Ex II 2G EEx ia IIC T6 Ex II 1D Ex iaD 20 T90°C
Maximum internal capacitance	≤ 80 nF	≤ 80 nF
Maximum internal inductance	0.07 mH	0.07 mH
Connected to approved intrinsically safe circuits with the highest values	U = 15 V I = 50 mA P = 120 mW	U = 15 V I = 50 mA P = 120 mW

*Power restriction when using an approved intrinsically safe switching amplifier

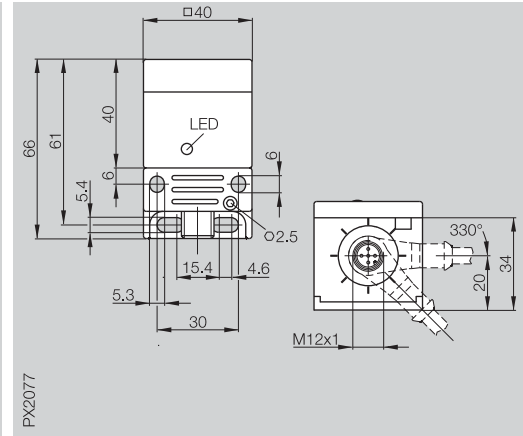
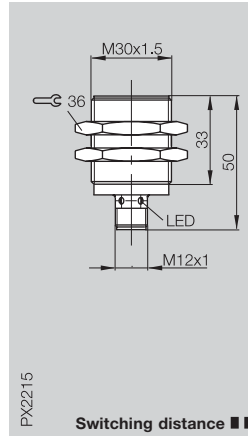
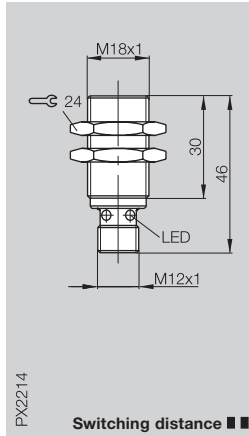
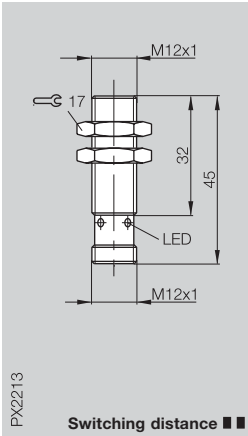
Switching distance ■ ■ see page 1.0.10

Wiring diagrams





M12x1 flush 4 mm 0...3.2 mm	M18x1 flush 8 mm 0...6.5 mm	M30x1.5 flush 15 mm 0...12.2 mm	40x40x66 mm Unicomact flush 20 mm 0...16.2 mm	40x40x66 mm Unicomact non-flush 35 mm 0...28.4 mm
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1.5

BES M12ME-GNX40B-S04G-EEC	BES M18ME1-GNX80B-S04G-EEC	BES M30ME1-GNX15B-S04G-EEC	BES Q40KFU-GNX20B-S92G-EEC	BES Q40KFU-GNX35F-S92G-EEC
8.2 V DC 7.7...9 V DC 75 V DC Current change (no trigger response) ≤ 1 mA ≥ 2.1 mA 1000 Ω no*	8.2 V DC 7.7...9 V DC 75 V DC Current change (no trigger response) ≤ 1 mA ≥ 2.1 mA 1000 Ω no*	8.2 V DC 7.7...9 V DC 75 V DC Current change (no trigger response) ≤ 1 mA ≥ 2.1 mA 1000 Ω no*	8.2 V DC 7.7...9 V DC 75 V DC Current change (no trigger response) ≤ 1 mA ≥ 2.1 mA 1000 Ω no*	8.2 V DC 7.7...9 V DC 75 V DC Current change (no trigger response) ≤ 1 mA ≥ 2.1 mA 1000 Ω no*
-20...+70 °C 700 Hz yes	-20...+70 °C 400 Hz yes	-20...+70 °C 100 Hz yes	-20...+70 °C 200 Hz no	-20...+70 °C 100 Hz no
IP 67 CuZn coated	IP 67 CuZn coated	IP 67 CuZn coated	IP 67 PPE/PPS	IP 67 PPE/PPS
PBT Connector	PBT Connector	PBT Connector	PPE Connector	PPE Connector
BKS-S 10-3/BKS-S 8-3/ BKS-S220-12-PB/ BKS-S221-12-PB	BKS-S 10-3/BKS-S 8-3/ BKS-S220-12-PB/ BKS-S221-12-PB	BKS-S 10-3/BKS-S 8-3/ BKS-S220-12-PB/ BKS-S221-12-PB	BKS-S 92-00	BKS-S 92-00
EN 50014:1997+A1+A2 EN 50020 BVS 05 ATEX E 162 X	EN 50014:1997+A1+A2 EN 50020 BVS 05 ATEX E 162 X	EN 50014:1997+A1+A2 EN 50020 BVS 05 ATEX E 162 X	EN 50014:1997+A1+A2 EN 50020 BVS 05 ATEX E 162 X	EN 50014:1997+A1+A2 EN 50020 BVS 05 ATEX E 162 X
Ex II 2G EEx ia IIC T6 Ex II 1D Ex iaD 20 T90°C ≤ 210 nF 0.115 mH U = 15 V I = 50 mA P = 120 mW	Ex II 2G EEx ia IIC T6 Ex II 1D Ex iaD 20 T90°C ≤ 200 nF 0.19 mH U = 15 V I = 50 mA P = 120 mW	Ex II 2G EEx ia IIC T6 Ex II 1D Ex iaD 20 T90°C ≤ 230 nF 0.21 mH U = 15 V I = 50 mA P = 120 mW	Ex II 2G EEx ia IIB T6 Ex II 1D Ex iaD 20 T90°C ≤ 250 nF 0.45 mH U = 15 V I = 50 mA P = 120 mW	Ex II 2G EEx ia IIB T6 Ex II 1D Ex iaD 20 T90°C ≤ 220 nF 0.71 mH U = 15 V I = 50 mA P = 120 mW

- Factor 1
- Weld immune
- Magnetic field immune
- Diagnostic
- Steelface
- Pressure rated
- Pressure rated Ex
- Namur Ex**
- Temperature rated
- PROXINOX®
- Ring
- Sensors
- Extended switching distance

5

Connectors, Holders ...
Page 5.2 ...

Permissible installation variations for Unicomact

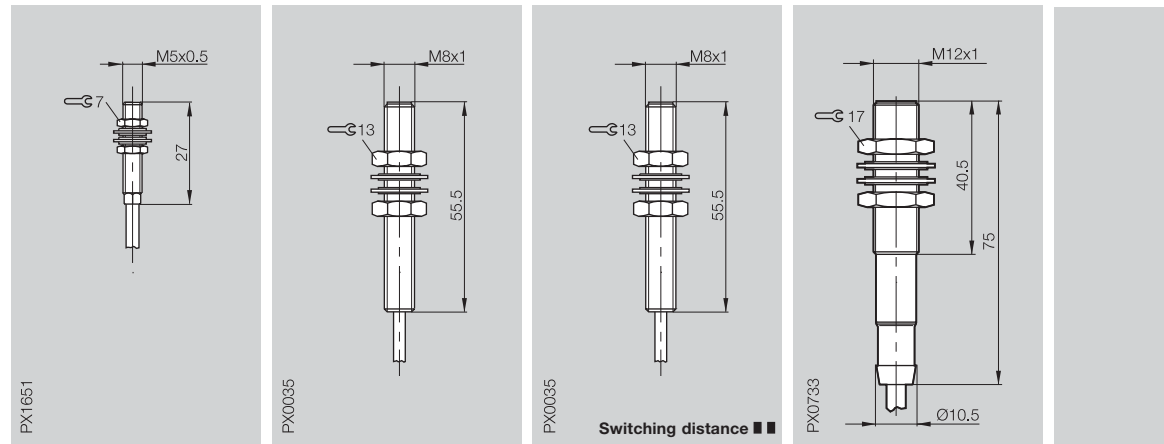
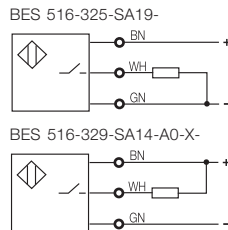
Rated operating distance s _n	Permitted					
20 mm	yes	yes	yes	yes	yes	yes
35 mm	no	no	no	yes	no	yes

Inductive Sensors

DC 3-wire
M5, M8, M12
 s_n 0.5 mm, 1 mm, 2 mm

Housing size
Mounting (see notes starting p. 1.0.11)
Rated operating distance s_n
Assured operating distance s_a

	M5x0.5	M8x1	M8x1	M12x1
	flush	flush	flush	flush
	0.5 mm	1 mm	2 mm	2 mm
	0...0.4 mm	0...0.8 mm	0...1.6 mm	0...1.6 mm



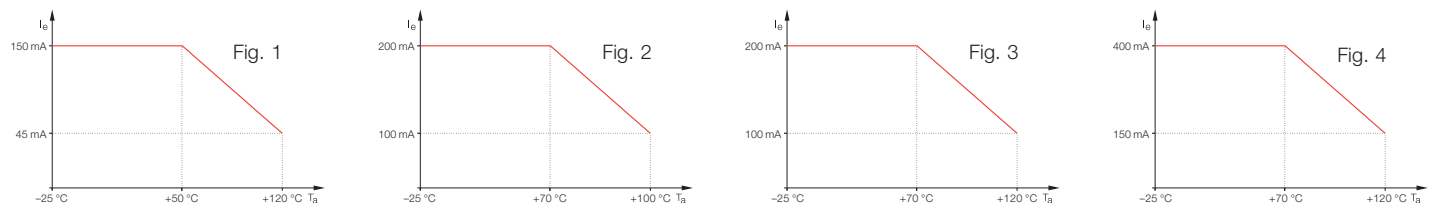
PNP	NO ① complementary ③	BES M05ED-PSD05B-ES02-T01	BES 516-324-SA8-02	BES 516-324-SA26-02	BES 516-325-SA19-03
NPN	NO ④ complementary ⑥				BES 516-329-SA14-A0-X-03
Supply voltage U_B	10...30 V DC	10...30 V DC	10...30 V DC	10...30 V DC	10...30 V DC
Voltage drop U_d at I_e	≤ 1 V	≤ 1.5 V	≤ 1.5 V	≤ 1.5 V	PNP ≤ 1.8 V, NPN ≤ 1.5 V
Rated insulation voltage U_i	75 V DC	75 V DC	75 V DC	75 V DC	75 V DC
Rated operational current I_e	≤ 150 mA (see Fig. 1)	≤ 200 mA (see Fig. 2)	≤ 200 mA (see Fig. 3)	≤ 200 mA (see Fig. 3)	≤ 200 mA (see Fig. 3)
No-load supply current I_0 max.	≤ 10 mA	≤ 20 mA	≤ 20 mA	≤ 20 mA	≤ 25 mA
Polarity reversal protected	yes	yes	yes	yes	yes
Short circuit protected	yes	no	no	no	no
Repeat accuracy R	≤ 5 %	≤ 5 %	≤ 5 %	≤ 5 %	≤ 5 %
Ambient temperature range T_a	-25...+120 °C	-25...+100 °C	-25...+120 °C	-25...+120 °C	-25...+120 °C
Switching frequency f	1000 Hz	2000 Hz	1500 Hz	1000 Hz	1000 Hz
Utilization category	DC 13	DC 13	DC 13	DC 13	DC 13
Function indicator	no	no	no	no	no
Degree of protection per IEC 60529	IP 67	IP 67	IP 67, IP 60 cable exit	IP 68 per BWN Pr. 20, IP 60 cable exit	
Housing material	Stainless steel	Stainless steel	Stainless steel	CuZn coated	
Material of sensing face	PA 6	PBT	PBT	PEEK	
Connection	2 m silicon cable	2 m PVC/105 °C cable	2 m Teflon cable	3 m silicon cable	
No. of wires x cross-section	3x0.15 mm ²	3x0.14 mm ²	3x0.14 mm ²	3x0.5 mm ²	
Recommended connector					
Pressure rated to				3 bar	

① Wiring diagrams see page 1.0.6
Exception: BES 516-325-SA19- and
BES 516-329-SA14-A0-X- see above

Switching distance ■■ see page 1.0.10

Other cable lengths on request.

Current reduction as a function of ambient temperature range



M18x1 flush 5 mm 0...4.1 mm	M18x1 flush 5 mm 0...4.1 mm	M30x1.5 flush 10 mm 0...8.1 mm	M30x1.5 non-flush 15 mm 0...12.2 mm	25x50x10 mm flush 5 mm 0...4.1 mm
BES 516-105-SA5	BES 516-105-SA2-05	BES 516-114-SA1-05	BES 516-125-SA1-05	BES 516-347-SA2-03
		BES 516-120-SA2		
10...30 V DC ≤ 1.5 V 75 V DC ≤ 400 mA (see Fig. 4) ≤ 20 mA yes no	10...30 V DC ≤ 1.5 V 75 V DC ≤ 400 mA (see Fig. 4) ≤ 20 mA yes no	10...30 V DC ≤ 1.5 V 75 V DC ≤ 400 mA (see Fig. 4) ≤ 15 mA yes no	10...30 V DC ≤ 1.5 V 75 V DC ≤ 400 mA (see Fig. 4) ≤ 15 mA yes no	24 V DC ±10 % ≤ 2.5 V 75 V DC ≤ 25 mA ≤ 25 mA yes yes
≤ 5 % -25...+120 °C 500 Hz DC 13 no	≤ 5 % -25...+120 °C 500 Hz DC 13 no	≤ 5 % -25...+120 °C 300 Hz DC 13 no	≤ 5 % -25...+120 °C 100 Hz DC 13 no	≤ 5 % -25...+100 °C 500 Hz DC 13 no
IP 67	IP 67, IP 60 cable exit	IP 67, IP 60 cable exit	IP 67, IP 60 cable exit	IP 65, IP 60 cable exit
CuZn coated PBT Connector	CuZn coated PBT 5 m silicon cable	CuZn coated PBT Silicon cable 5 m for BES 516-114-SA1-05 9 m for BES 516-120-SA2	CuZn coated PA 12 5 m silicon cable	GD-Al PBT 3 m silicon cable
	4x0.75 mm ²	4x0.75 mm ²	4x0.75 mm ²	3x0.75 mm ²
BKS-S 23-3/BKS-S 24-3/BKS-S144				

1.5

Factor 1
Weld immune
Magnetic field immune
Diagnostic
Steelface
Pressure rated
Pressure rated Ex
Namur Ex
Temperature rated
PROXINOX®
Ring Sensors
Extended switching distance

Temperature rated sensors to +120 °C

More and more industrial processes are running at higher temperatures. This increases the demands on the sensor. With high temperature rated sensors from Balluff you are on the safe side even under high temperatures.

Applications

- Television picture tube and display manufacturing
- Motor function monitoring
- Glass manufacturing



5

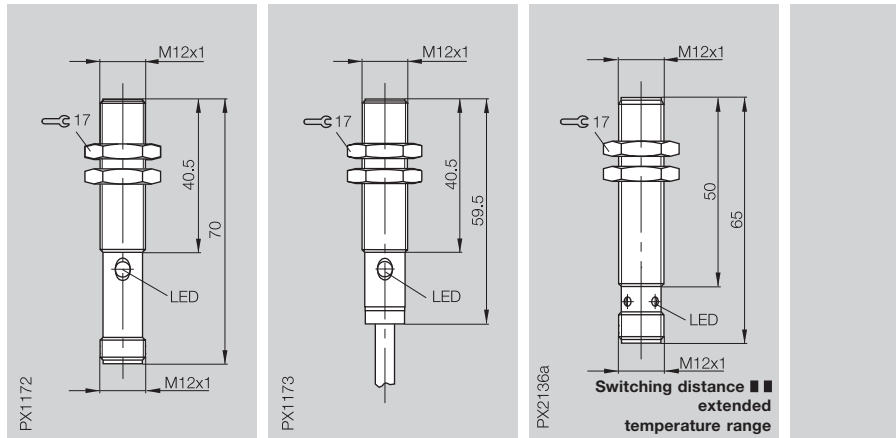
Connectors, Holders ...
Page 5.2 ...

Inductive Sensors

DC 3-wire
M12
s_n 2 mm, 4 mm

Housing size	M12x1	M12x1	M12x1
Mounting (see notes starting p. 1.0.11)	flush	flush	flush
Rated operating distance s _n	2 mm	2 mm	4 mm
Assured operating distance s _a	0...1.6 mm	0...1.6 mm	0...3.2 mm

CE
stainless steel



PNP	NO	①	BES 515-325-S4-C	BES 515-325-B0-C-PU-03	BES M12EI-PSC40B-S04G
	NC	②			BES M12EI-POC40B-S04G
NPN	NO	④			BES M12EI-NSC40B-S04G
Supply voltage U _B			10...30 V DC	10...30 V DC	10...30 V DC
Voltage drop U _d at I _e			≤ 1.5 V	≤ 1.5 V	≤ 2.5 V
Rated insulation voltage U _i			250 V AC	250 V AC	250 V AC
Rated operational current I _e			200 mA	200 mA	200 mA
No-load supply current I _b max.			≤ 8 mA	≤ 8 mA	≤ 14 mA
Polarity reversal protected			yes	yes	yes
Short circuit protected			yes	yes	yes
Repeat accuracy R			≤ 5 %	≤ 5 %	≤ 5 %
Ambient temperature range T _a			-25...+70 °C	-25...+70 °C	-25...+85 °C
Switching frequency f			≤ 3000 Hz	≤ 3000 Hz	≤ 1000 Hz
Utilization category			DC 13	DC 13	DC 13
Function indicator			yes	yes	yes
Degree of protection per IEC 60529			IP 68 per BWN Pr. 20	IP 68 per BWN Pr. 20	IP 68 per BWN Pr. 20
Insulation class			□	□	□
Housing material			Stainless steel	Stainless steel	Stainless steel
Material of sensing face			PA 12	PA 12	LCP
Connection			Connector	3 m PUR cable	Connector
No. of wires × cross-section				3×0.34 mm ²	
Approval			cULus	cULus	cULus
Recommended connector			BKS-S 20E		BKS-S 20E

① Wiring diagrams see page 1.0.6
Switching distance ■ ■ see page 1.0.10

Other cable lengths on request.

A tough player – Stainless steel housing stops aggressive media in its tracks.

Inductive proximity switches are being increasingly used in aggressive environments.

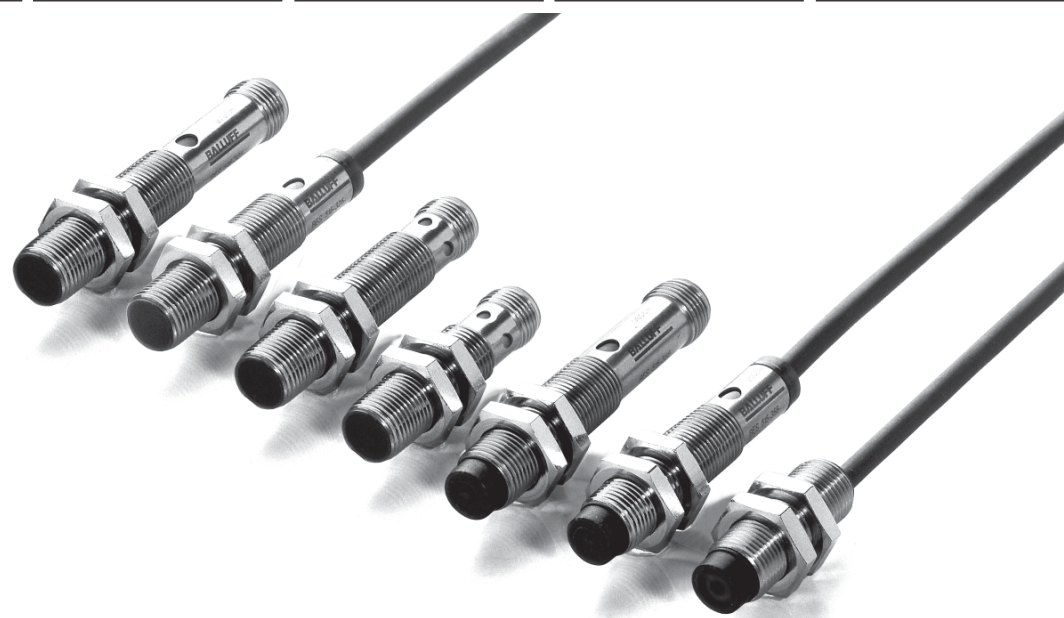
This applies especially to the working zone of machine tools or in the chemical industry, on packaging machines and in the food industry. The main elements at work are aggressive cleaning agents combined with high-pressure cleaning equipment.

The solution = PROXINOX®

M12x1 flush 4 mm 0...3.2 mm	M12x1 flush 4 mm 0...3.2 mm	M12x1 non-flush 4 mm 0...3.2 mm	M12x1 non-flush 4 mm 0...3.2 mm	M12x1 non-flush 4 mm 0...3.2 mm
BES M12EI-PSC40B-S04G-009	BES M12EE-PSC40B-S04G BES M12EE-POC40B-S04G	BES 515-356-S4-C	BES 515-356-B0-C-03	BES 515-356-E4-C-03
10...30 V DC ≤ 2.5 V 250 V AC 200 mA ≤ 10 mA yes yes	10...30 V DC ≤ 2 V 250 V AC 200 mA ≤ 10 mA yes yes	10...30 V DC ≤ 1.5 V 250 V AC 200 mA ≤ 8 mA yes yes	10...30 V DC ≤ 1.5 V 250 V AC 200 mA ≤ 8 mA yes yes	10...30 V DC ≤ 2 V 250 V AC 200 mA ≤ 10 mA yes yes
≤ 5 % -40...+85 °C ≤ 2000 Hz DC 13 yes	≤ 5 % -25...+85 °C ≤ 2000 Hz DC 13 yes	≤ 5 % -25...+70 °C ≤ 1500 Hz DC 13 yes	≤ 5 % -25...+70 °C ≤ 1500 Hz DC 13 yes	≤ 5 % -25...+70 °C ≤ 2000 Hz DC 13 yes
IP 67 ☐	IP 68 per BWN Pr. 20 ☐	IP 68 per BWN Pr. 20 ☐	IP 68 per BWN Pr. 20 ☐	IP 68 per BWN Pr. 20 ☐
Stainless steel LCP Connector	Stainless steel LCP Connector	Stainless steel PA 12 Connector	Stainless steel PA 12 3 m PVC cable 3x0.34 mm ² cULus	Stainless steel PBT 3 m PVC cable 3x0.34 mm ² cULus
cULus BKS-S 20E	cULus BKS-S 20E	cULus BKS-S 20E	cULus	cULus

1.5

Factor 1
Weld immune
Magnetic field immune
Diagnostic
Steelface
Pressure rated
Pressure rated Ex
Namur Ex
Temperature rated
PROXINOX®
Ring
Sensors
Extended switching distance



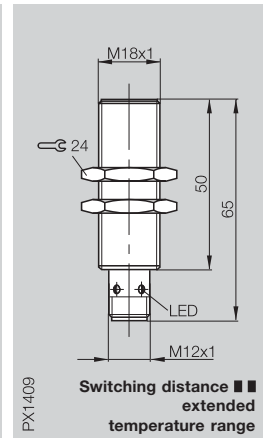
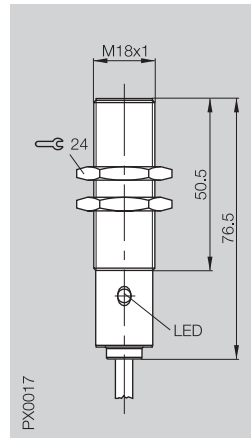
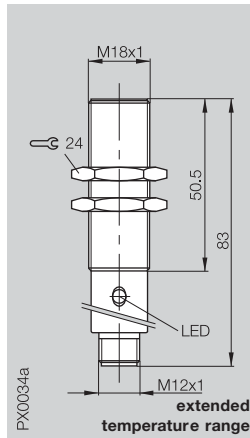
5

Connectors, Holders ...
Page 5.2 ...

Housing size	M18x1	M18x1	M18x1
Mounting (see notes starting p. 1.0.11)	flush	flush	flush
Rated operating distance s _n	5 mm	5 mm	8 mm
Assured operating distance s _a	0...4.1 mm	0...4.1 mm	0...6.5 mm



stainless steel



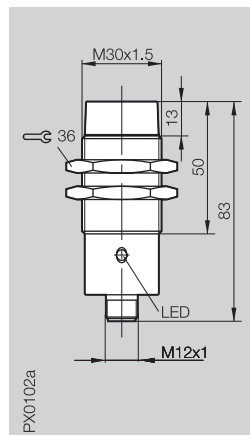
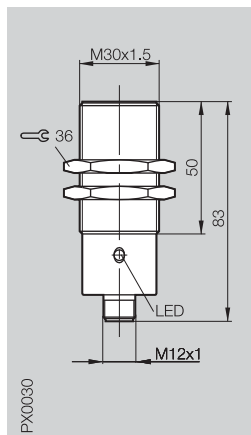
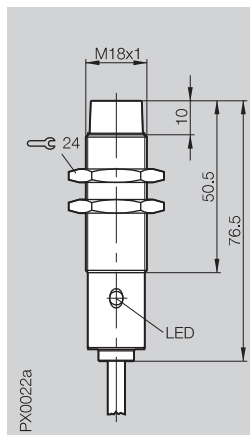
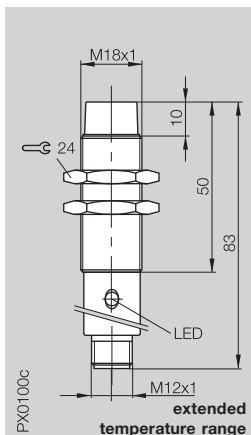
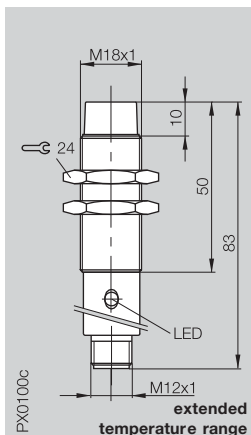
PNP	NO ①	BES 515-326-S4-C	BES 515-326-B0-C-PU-03	BES M18EI-PSC80B-S04G
	NC ②			BES M18EI-POC80B-S04G
	complementary ③			

Supply voltage U _B	10...30 V DC	10...30 V DC	10...30 V DC
Voltage drop U _d at I _e	≤ 1.5 V	≤ 1.5 V	≤ 2.5 V
Rated insulation voltage U _i	250 V AC	250 V AC	250 V AC
Rated operational current I _e	200 mA	200 mA	200 mA
No-load supply current I ₀ max.	≤ 12 mA	≤ 12 mA	≤ 10 mA
Polarity reversal protected	yes	yes	yes
Short circuit protected	yes	yes	yes
Repeat accuracy R	≤ 5 %	≤ 5 %	≤ 5 %
Ambient temperature range T _a	-40...+85 °C	-25...+70 °C	-40...+85 °C
Switching frequency f	900 Hz	900 Hz	700 Hz
Utilization category	DC 13	DC 13	DC 13
Function indicator	yes	yes	yes
Degree of protection per IEC 60529	IP 68 per BWN Pr. 20	IP 68 per BWN Pr. 20	IP 68 per BWN Pr. 20
Insulation class	□	□	□
Housing material	Stainless steel	Stainless steel	Stainless steel
Material of sensing face	PA 12	PA 12	PBT
Connection	Connector	3 m Cable PUR	Connector
No. of wires × cross-section		3×0.34 mm ²	
Approval	cULus	cULus	cULus
Recommended connector	BKS-S 20E		BKS-S 20E

① Wiring diagrams see page 1.0.6
Switching distance ■■ see page 1.0.10

Other cable lengths on request.

M18x1 non-flush 8 mm 0...6.5 mm	M18x1 non-flush 8 mm 0...6.5 mm	M18x1 non-flush 8 mm 0...6.5 mm	M30x1.5 flush 10 mm 0...8.1 mm	M30x1.5 non-flush 15 mm 0...12.2 mm
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BES 515-360-S4-C	BES 515-123-S4-C	BES 515-360-B0-C-PU-03	BES 515-327-S4-C	BES 515-362-S4-C
10...30 V DC ≤ 1.5 V	10...30 V DC ≤ 2.5 V	10...30 V DC ≤ 1.5 V	10...30 V DC ≤ 2.5 V	10...30 V DC ≤ 2.5 V
250 V AC 200 mA	250 V AC 200 mA	250 V AC 200 mA	250 V AC 200 mA	250 V AC 200 mA
≤ 12 mA	≤ 30 mA	≤ 12 mA	≤ 25 mA	≤ 25 mA
yes	yes	yes	yes	yes
yes	yes	yes	yes	yes
≤ 5 %	≤ 5 %	≤ 5 %	≤ 5 %	≤ 5 %
-40...+85 °C	-40...+85 °C	-25...+70 °C	-25...+70 °C	-25...+70 °C
600 Hz	200 Hz	600 Hz	≤ 300 Hz	≤ 100 Hz
DC 13	DC 13	DC 13	DC 13	DC 13
yes	yes	yes	yes	yes
IP 68 per BWN Pr. 20	IP 68 per BWN Pr. 20	IP 68 per BWN Pr. 20	IP 68 per BWN Pr. 20	IP 68 per BWN Pr. 20
Stainless steel PA 12	Stainless steel PA 12	Stainless steel PA 12	Stainless steel PA 12	Stainless steel PA 12
Connector	Connector	3 m Cable PUR 3x0.34 mm ²	Connector	Connector
cULus BKS-S 20E	cULus BKS-S 20E	cULus	cULus BKS-S 20E	cULus BKS-S 20E



1.5

Factor 1
Weld immune
Magnetic field immune
Diagnostic
Steelface
Pressure rated
Pressure rated Ex
Namur Ex
Temperature rated

PROXINOX®

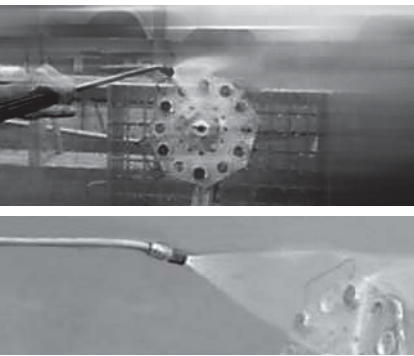
Ring
Sensors
Extended switching distance

5

Connectors,
Holders ...
Page 5.2 ...

**PROXINOX® Sensors –
withstands the harshest
cleaning processes**

In the food and beverage industry, the chemical industry, and even conveying operations, inductive proximity sensors are routinely cleaned with more and more aggressive agents. Whether it's acids, bases, steam, foam or high pressure cleaning equipment – the technology in the new PROXINOX®-stainless steel sensors is especially designed for these harsh conditions.



**+ Steam blast
tested**

Features

- No function display directly on sensor: the hole for the LED is a potential source of danger when cleaning, as well as a possible entry for bacteria. The function display is completely wrapped in the transparent plastic of the connector.
- Housing of stainless steel (type 1.4571): type 1.4571 stainless steel is what the food and beverage industry demands. The connector plug must also be capable of withstanding cleaning and disinfecting agents.
- Gold contacts: harsh conditions demand gold plated contacts in order to avoid connector corrosion.
- Laser etched part number: cleaning agents and disinfectants can remove a label. Etched part numbers are there to stay.
- Additional O-ring seals: temperature shock, caused by cleaning and disinfection, lead to strongly different expansions of a steel housing and the internal epoxy.

Housing size
Mounting (see notes starting p. 1.0.11)
Rated operating distance s_n
Assured operating distance s_a

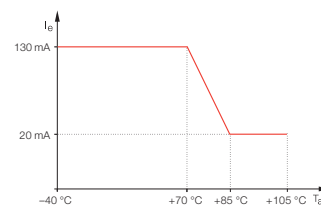


**stainless
steel**

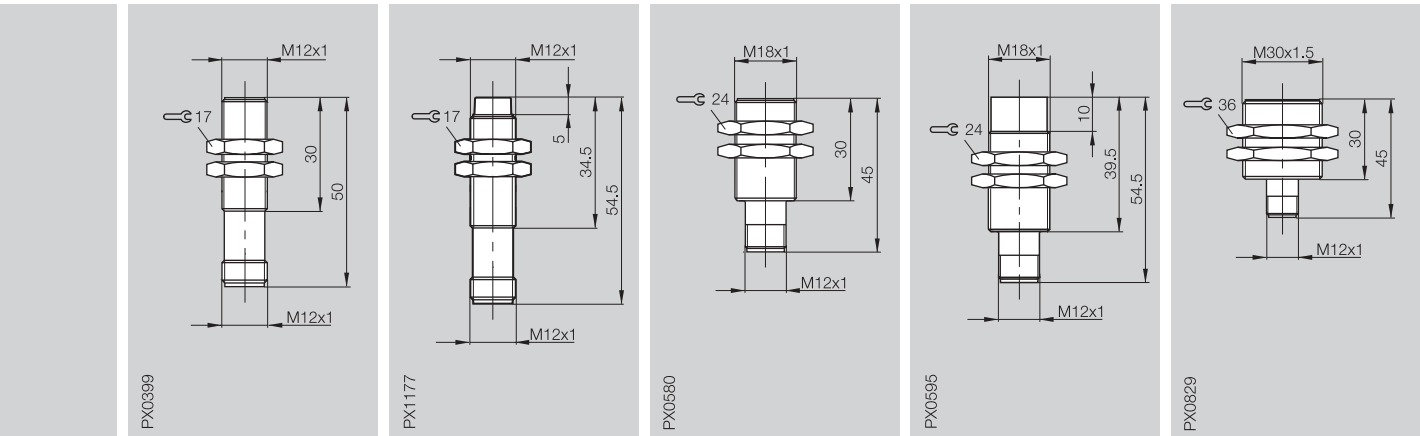
PNP	NO	①
Supply voltage U_B		
Voltage drop U_d at I_e		
Rated insulation voltage U_i		
Rated operational current I_e		
No-load supply current I_0 max.		
Polarity reversal protected		
Short circuit protected		
Repeat accuracy R		
Ambient temperature range T_a		
Ambient temperature T_a at load current ≤ 20 mA		
Ambient temperature range T_a short-time 30 min		
Switching frequency f		
Utilization category		
Function indicator		
Degree of protection per IEC 60529		
Housing material		
Material of sensing face		
Connection		
Approval		
Recommended connector		

① Wiring diagrams see page 1.0.6

**Current reduction as a function
of ambient temperature range**



M12x1 flush 2 mm 0...1.6 mm	M12x1 non-flush 4 mm 0...3.2 mm	M18x1 flush 5 mm 0...4.1 mm	M18x1 non-flush 8 mm 0...6.5 mm	M30x1.5 flush 10 mm 0...8.1 mm
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BES 515-325-E5-T-S4	BES 515-356-E5-T-S4	BES 515-326-E5-T-S4	BES 515-360-E5-T-S4	BES 515-327-E5-T-S4
10...30 V DC	10...30 V DC	10...30 V DC	10...30 V DC	10...30 V DC
≤ 3.5 V	≤ 3.5 V	≤ 3.5 V	≤ 3.5 V	≤ 3.5 V
75 V DC	75 V DC	75 V DC	75 V DC	75 V DC
130 mA	130 mA	130 mA	130 mA	130 mA
≤ 25 mA	≤ 25 mA	≤ 25 mA	≤ 25 mA	≤ 20 mA
yes	yes	yes	yes	yes
yes	yes	yes	yes	yes
≤ 5 %	≤ 5 %	≤ 5 %	≤ 5 %	≤ 5 %
-40...+70 °C	-40...+70 °C	-40...+70 °C	-40...+70 °C	-40...+70 °C
-40...+85 °C	-40...+85 °C	-40...+85 °C	-40...+85 °C	-40...+85 °C
+105 °C	+105 °C	+105 °C	+105 °C	+105 °C
≤ 800 Hz	400 Hz	500 Hz	200 Hz	200 Hz
DC 13	DC 13	DC 13	DC 13	DC 13
no	no	no	no	no
IP 69K and IP 68 per BWN Pr. 27	IP 69K and IP 68 per BWN Pr. 27	IP 69K and IP 68 per BWN Pr. 27	IP 69K and IP 68 per BWN Pr. 27	IP 69K and IP 68 per BWN Pr. 27
Stainless steel 1.4571	Stainless steel 1.4571	Stainless steel 1.4571	Stainless steel 1.4571	Stainless steel 1.4571
PEEK	PEEK	PA 12	PA 12	PA 12
Connector	Connector	Connector	Connector	Connector
cULus	cULus	cULus	cULus	cULus
BKS-S260-3	BKS-S260-3	BKS-S260-3	BKS-S260-3	BKS-S260-3



1.5

Factor 1
Weld immune
Magnetic field immune
Diagnostic
Steelface
Pressure rated
Pressure rated Ex
Namur Ex
Temperature rated

PROXINOX®
Ring Sensors
Extended switching distance

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Connectors, Holders ...
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