HAWE compact

Product overview

HAWE HYDRAULIK

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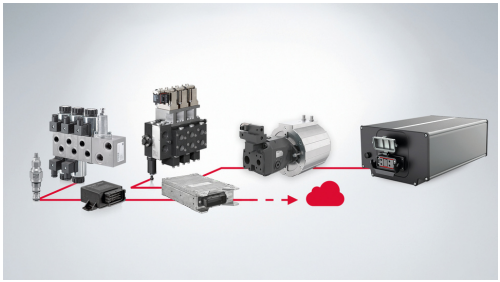
Intelligent solutions to tackle global problems

This compact catalogue provides an overview of HAWE Hydraulik products and components available either separately or packaged together as hydraulics solutions. It is sorted by nomenclature and lists the most important performance data.

Thanks to our approach of consistently designing all components based on a modular system, our components can be easily combined to form space-saving units offering added value. If your requirements are not covered by the product range shown here, we will also be glad to design bespoke hydraulic solutions.

You can obtain additional technical documentation, electrical diagrams or 3D models for individual components and even complete solutions from your HAWE sales representative or sales partner or find them online on the HAWE website and customer portal. We will be glad to assist you with selecting and configuring your system, commissioning and service.

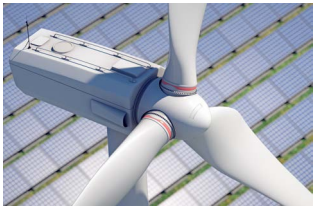
Refer to hawe.com/contact to find your regional contact's details.



Custom-built from the modular kit

Infrastructure

Manufacturing efficiency



Energy

Nutrition and nature

Resources

Health

HAWE Hydraulik SE

HAWE Hydraulik SE capitalises on the power density provided by hydraulics to supply efficient and compact drive and control technology solutions. Thanks to electronic activation, state-of-the-art interfaces and adaptability to the employed drive type, the technology is universally compatible.

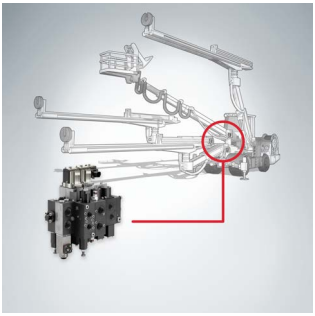
True to our motto of **'Solutions for a world under pressure'**, we aid countless commercial sectors in making business sustainable and operating machines with energy efficiency.

Our ready-for-connection solutions are trusted by manufacturers of medical equipment, wind power plants, machine tools and presses. For mobile work machinery, we are your contact for competent consultation and matching modular product systems for all issues of electrification.

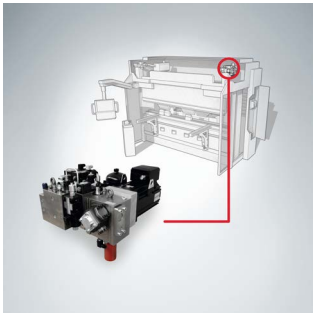
Around 2600 employees in 18 countries and sales partners in more than 40 countries around the globe provide customers with local, professional and personal support.

View of the Alps from the HAWE plant in Kaufbeuren, Germany

Some examples of industry-specific solutions

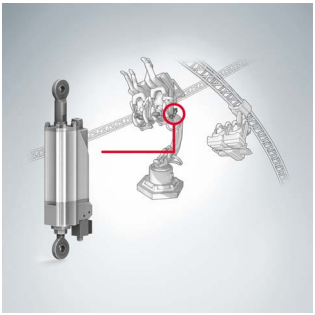


Bore technology with proportional directional spool valve

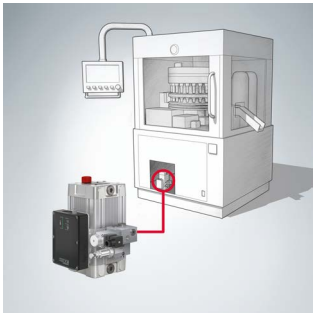


Press brake with servo-hydraulic drive

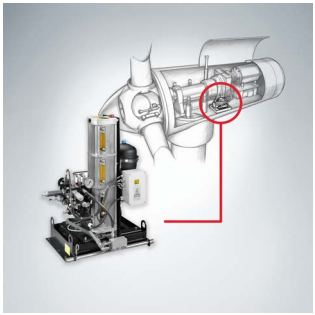
Operating table with lifting column and floor-lock system



Personal restraint systems with type HLU hydraulic locking unit



Machine tool with type INKA compact hydraulic power pack



Wind turbine with hydraulic power pack for brake control

1 Pumps

1.1 Gear pumps

Gear pump type Z

- Single pump

Features and advantages

- Low noise
- Self-priming
- Low pulsation
- Good price-performance ratio

Type	Size	p_{max}	$V_{g\ max}$	Document
Z	1	260 bar	10.65 cm³/U	D 6820
Z	2	240 bar	26.0 cm³/U	D 6820
Z	3	210 bar	87.5 cm³/U	D 6820

Internal gear pump type HQI

- Single pump, multiple pump

Features and advantages

- Industrial pump for high pressures
- Constant displacement volume
- High efficiency within a wide speed and viscosity range through axial and radial compensation
- The engagement length of the gearing results in a low flow rate and pressure pulsation (low noise level)

Type	Size	p_{max}	$V_{g\ max}$	Document
HQI	2	350 bar	24.8 cm³/U	D 6348/1
HQI	3	350 bar	65.3 cm³/U	D 6348/1
HQI	6	340 bar	249.9 cm³/U	D 6348/1

1.2 Radial piston pumps

Radial piston pump type R, RG

- Single pump
- Motor pump

Features and advantages

- Good function even at low viscosity
- High level of efficiency
- Compact dimensions
- Fine flow rate gradation
- Multiple pressure connections possible

Type	Size	p_{max}	$V_{g\ max}$	Document
R	7631	700 bar	1.59 cm³/U	D 6010 D 6010 D D 6010 H
R, RG	6010	700 bar	4.58 cm³/U	D 6010 D 6010 D D 6010 H
R, RG	6011	700 bar	10.7 cm³/U	D 6010 D 6010 D D 6010 H
R, RG	6012	700 bar	21.39 cm³/U	D 6010 D 6010 D D 6010 H
R, RG	6014	700 bar	42.79 cm³/U	D 6010 D 6010 D D 6010 H
R, RG	6016	700 bar	64.18 cm³/U	D 6010 D 6010 D D 6010 H

Dual-stage pump type RZ

- Dual-stage pump (high pressure and low pressure)

Features and advantages

- Good function even at low viscosity
- High level of efficiency
- Compact dimensions
- Fine flow rate gradation
- Multiple pressure connections possible

Type	Size	p_{max}	$V_{g\ max}$	Document
RZ	7631	700 bar	1.59 cm³/U	D 6910 D 6910 H
RZ	6910	700 bar	4.58 cm³/U	D 6910 D 6910 H
RZ	6911	700 bar	10.7 cm³/U	D 6910 D 6910 H
RZ	6912	700 bar	21.39 cm³/U	D 6910 D 6910 H
RZ	6914	700 bar	42.79 cm³/U	D 6910 D 6910 H
RZ	6916	700 bar	64.18 cm³/U	D 6910 D 6910 H

1.3 Pump elements

Pump elements type MPE, PE

- Pump element

Features and advantages

- Available as individual unit
- Universal usage
- Suited to high pressures of up to 700 bar

Type	∅	$V_{g\ max}$	Q_{max}		p_{max}	Document
			1450 min⁻¹	2850 min⁻¹		
MPE	4	0.062 cm³/U	0.09 l/min	0.18 l/min	700 bar	D 5600
	5	0.096 cm³/U	0.14 l/min	0.27 l/min	700 bar	D 5600
	6	0.14 cm³/U	0.2 l/min	0.4 l/min	700 bar	D 5600
	7	0.19 cm³/U	0.28 l/min	0.54 l/min	700 bar	D 5600
	8	0.25 cm³/U	0.36 l/min	0.71 l/min	700 bar	D 5600
	9	0.31 cm³/U	0.45 l/min	0.89 l/min	550 bar	D 5600
PE	6	0.21 cm³/U	0.3 l/min	0.6 l/min	700 bar	D 5600
	7	0.29 cm³/U	0.4 l/min	0.8 l/min	700 bar	D 5600
	8	0.38 cm³/U	0.5 l/min	1.0 l/min	700 bar	D 5600
	10	0.59 cm³/U	0.8 l/min	1.6 l/min	560 bar	D 5600
	12	0.84 cm³/U	1.2 l/min	2.4 l/min	390 bar	D 5600
	13	1.0 cm³/U	1.45 l/min	2.8 l/min	330 bar	D 5600
	14	1.15 cm³/U	1.7 l/min	3.3 l/min	290 bar	D 5600
	15	1.32 cm³/U	1.9 l/min	3.7 l/min	250 bar	D 5600
	16	1.52 cm³/U	2.2 l/min	4.2 l/min	220 bar	D 5600

Double pump element type DMPE

- Double pump element

Features and advantages

- Available as individual unit
- Universal usage
- Integrated unloading valve
- Multi-stage system possible

Type	∅ HD-ND	$V_{g\ total}$	V_g HP	p_{max} LP	p_{max} HP	Document
DMPE	4 - 8	0.314 cm³/U	0.063 cm³/U	350 bar	700 bar	D 5600 D
	5 - 8	0.35 cm³/U	0.098 cm³/U	350 bar	700 bar	D 5600 D
	6 - 8	0.393 cm³/U	0.141 cm³/U	350 bar	700 bar	D 5600 D
	4 - 9	0.381 cm³/U	0.063 cm³/U	350 bar	700 bar	D 5600 D
	5 - 9	0.416 cm³/U	0.098 cm³/U	350 bar	700 bar	D 5600 D
	6 - 9	0.459 cm³/U	0.141 cm³/U	350 bar	700 bar	D 5600 D

1.4 Axial piston pumps

Variable displacement axial piston pump V30D

- Heavy-duty industrial pump

Features and advantages

- Low-noise emissions
- Long lifetime even under demanding application conditions
- Broad selection of controllers
- Full torque available at the second pump in tandem pump applications

Nominal size	Nominal pressure p_{max}	Peak pressure p_{max}	$V_{g\ max}$	Document
045	350 bar	420 bar	45 cm³/U	D 7960
075	350 bar	420 bar	75 cm³/U	D 7960
095	350 bar	420 bar	96 cm³/U	D 7960
115	250 bar	300 bar	115 cm³/U	D 7960
140	350 bar	420 bar	142 cm³/U	D 7960
160	250 bar	300 bar	164 cm³/U	D 7960
250	350 bar	420 bar	250 cm³/U	D 7960

Variable displacement axial piston pump type V30E

- Heavy-duty mobile pump

Features and advantages

- Low-noise
- Long lifetime even under demanding application conditions
- Broad selection of controllers
- High speed
- High nominal pressure
- Full torque available at the second pump in tandem pump applications

Nominal size	Nominal pressure p_{max}	Peak pressure p_{max}	$V_{g\ max}$	Document
095	350 bar	420 bar	98 cm³/U	D 7960 E
160	350 bar	420 bar	160 cm³/U	D 7960 E
270	350 bar	420 bar	270 cm³/U	D 7960 E

Variable displacement axial piston pump type V60N

- Medium-duty mobile pump

Features and advantages

- Optimized power-to-weight ratio
- Broad selection of controllers
- Slim design matching PTO (power take-off)
- Thru-shaft compatibility
- High self-suction speed

Nominal size	Nominal pressure p_{max}	Peak pressure p_{max}	$V_{g\ max}$	Document
060	350 bar	400 bar	60 cm³/U	D 7960 N
090	350 bar	400 bar	90 cm³/U	D 7960 N
110	350 bar	400 bar	110 cm³/U	D 7960 N
130	400 bar	450 bar	130 cm³/U	D 7960 N

Variable displacement axial piston pump type C41V

- Heavy-duty mobile pump

Features and advantages

- Optimised power-to-weight ratio
- Broad selection of controllers
- High self-suction speed
- Thru-shaft compatibility
- Compact design

Nominal size	Nominal pressure p_{max}	Peak pressure p_{max}	$V_{g\ max}$	Document
30.28	280 bar	350 bar	28 cm³/U	D 7964/1
30.34	250 bar	315 bar	34.8 cm³/U	D 7964/1
48.45	280 bar	350 bar	45 cm³/U	D 7964/1
48.53	250 bar	315 bar	53.7 cm³/U	D 7964/1
60.60	280 bar	350 bar	60 cm³/U	D 7964/1
60.72	280 bar	350 bar	72 cm³/U	D 7964/1
60.84	250 bar	315 bar	84.7 cm³/U	D 7964/1

Fixed displacement axial piston pump type K60N, K61N

- Medium-duty mobile pump

Features and advantages

- Optimized power-to-weight ratio
- High speed
- Different shaft and flange versions
- Smooth running across entire speed range
- Low heat generation

Nominal size	Nominal pressure p_{max}	$V_{g\ max}$	Document
012	400 bar	12.6 cm³/U	D 7960 K D 7961 K-DIN
017	400 bar	17.0 cm³/U	D 7960 K D 7961 K-DIN
025	400 bar	25.4 cm³/U	D 7960 K D 7961 K-DIN
034	400 bar	34.2 cm³/U	D 7960 K D 7961 K-DIN
040	400 bar	41.2 cm³/U	D 7960 K D 7961 K-DIN
047	400 bar	47.1 cm³/U	D 7960 K D 7961 K-DIN
056	400 bar	56 cm³/U	D 7960 K D 7961 K-DIN
064	400 bar	63.6 cm³/U	D 7960 K D 7961 K-DIN
084	400 bar	83.6 cm³/U	D 7960 K D 7961 K-DIN
108	400 bar	108.0 cm³/U	D 7960 K D 7961 K-DIN

1.5 Air pumps

Air-driven hydraulic pump type LP

- Single pump

Features and advantages

- High operating pressures
- Suitable for use in potentially explosive areas
- Energy supplied by means of compressed air
- Start-stop can be implemented via pump

Type	Size	p_{max}	$V_{g\ max}$	Document
LP	80	700 bar	6 cm³/stroke	D 7280
LP	125	700 bar[1)]	28.3 cm³/stroke	D 7280
LP	160	700 bar[1)]	28.3 cm³/stroke	D 7280

1) 1500 bar on request

1.6 Hand pumps

Hand pump type H, HE, HD

- Single-acting hand pump
- Double-acting hand pump

Features and advantages

- Sturdy design
- Corrosion resistance
- Practically zero-leakage pressure connections
- Suitable for explosion-proof systems and equipment without electric energy sources

Type	Size	p_{max}	$V_{g\ max}$	Document
HE	3	800 bar	3 cm³/stroke	D 7147/1
HE	4	600 bar	4 cm³/stroke	D 7147/1
HD	13	350 bar	13 cm³/stroke	D 7147/1
HD	30	150 bar	30 cm³/stroke	D 7147/1
and others				D 7147/1

Hand pump type CH

- Single-acting hand pump

Features and advantages

- Sturdy design
- Corrosion-resistant
- Zero-leakage pressure connection

Type	Size	p_{max}	$V_{g\ max}$	Document
CH	08	300 bar	8.3 cm^3/stroke	D 7147 CH

2 Hydraulic power packs

2.1 Compact hydraulic power packs

Compact hydraulic power pack type A

Mini hydraulic power pack for short period and intermittent operation (S2, S3)

Hydraulic power pack with flange-mounted electric motor (DC or AC version) and single-circuit pump

Features and advantages
- DC and AC power supply
- Suitable for short period operation
- Vertical and horizontal installation possible
- Quiet operation

Size	$V_{fill\ max}$	$V_{usable\ max}$	p_{max}	$V_{g\ max}$	Document
065	0.43 l	0.38 l	160 bar	1 cm³/U	D 6025
100	1.2 l	0.8 l	210 bar	2.5 cm³/U	D 6025

Mini hydraulic power pack type HR

Mini hydraulic power pack for intermittent operation (S3)

Hydraulic power pack with flange-mounted electric motor (DC, AC or 3-phase version) and reversible single-circuit pump

Features and advantages
- Suitable for intermittent operation
- DC, three-phase or AC power supply
- Various installation positions possible

Size	$V_{fill\ max}$	$V_{usable\ max}$	p_{max}	$V_{g\ max}$	Document
050	0.3 l	0.11 l	200 bar	0.15 cm³/U	D 6014
080	0.3 l	0.23 l	210 bar	0.19 cm³/U	D 6342
120	0.7 l	0.5 l	210 bar	0.19 cm³/U	D 6343

Compact hydraulic power pack type NPC

Compact hydraulic power pack for intermittent operation (S3)

Hydraulic power pack with flange-mounted electric motor (DC version) and single-circuit pump

Features and advantages
- 12 V to 24 V DC
- Long service life and high reliability
- Vertical and horizontal installation possible
- Resource-saving due to small oil filling volume

Size	$V_{fill\ max}$	$V_{usable\ max}$	p_{max}	$V_{g\ max}$	Document
11	1.0 l	0.65 l	750 bar	0.76 cm³/U	D 7940
12	1.0 l	0.65 l	750 bar	0.76 cm³/U	D 7940

Compact hydraulic power pack type H

Compact hydraulic power pack for intermittent operation (S3)

Hydraulic power pack with flange-mounted electric motor (3-phase version)

Features and advantages

- Easily accessible attachment and connection options
- Tank for hydraulic fluid is powder-coated inside and outside
- Manual pressure release using emergency drain valve
- Consumer ports on one side

Size	$V_{fill\ max}$	$V_{usable\ max}$	p_{max}	$V_{g\ max}$	Document
3	3.9 l	3.3 l	190 bar	1.52 cm³/U	D 6344
4	10.5 l	9.5 l	230 bar	7.9 cm³/U	D 6345

Compact hydraulic power packs type KA, KAW

Oil immersed compact hydraulic power pack for short period and intermittent operation (S2, S3)

Hydraulic power pack with built-in electric motor (1-phase or 3-phase version) and single-circuit pump or dual-circuit pump (high pressure and low pressure)

Features and advantages

- Optimum efficiency through oil-immersion motor cooling, direct power transmission and sophisticated heat dissipation
- Resource-saving due to small oil filling volume
- Vertical and horizontal installation possible

Size	$V_{fill\ max}$	$V_{usable\ max}$	p_{max}	$V_{g\ max}$	Document
2	11.1 l	9.05 l	700 bar	7.89 cm³/U	D 8010
4	39.5 l	28.75 l	700 bar	31.0 cm³/U	D 8010-4

Compact hydraulic power pack type CPU

Oil immersed compact hydraulic power pack for short period and intermittent operation (S2, S3)

Hydraulic power pack with built-in electric motor (3-phase version) and single-circuit pump

Features and advantages

- Excellent price-performance ratio
- Resource-saving due to small oil filling volume
- Vertical and horizontal installation possible

Size	$V_{fill\ max}$	$V_{usable\ max}$	p_{max}	$V_{g\ max}$	Document
3	16.1 l	12.6 l	350 bar	7.9 cm³/U	D 8010 CPU

Compact hydraulic power pack type HK, HKF

Oil immersed compact hydraulic power pack for continuous operation, short period, intermittent operation and continuous run with intermittent load (S1, S2, S3, S6)

Hydraulic power pack with built-in electric motor (3-phase version) and single-circuit pump, dual-circuit pump or triple-circuit systems

Features and advantages

- Environmentally friendly thanks to low oil filling volume; low cost of disposal and low hydraulic fluid costs
- Long service life and high reliability
- Also optionally available with frequency converter

Size	$V_{fill\ max}$	$V_{usable\ max}$	p_{max}	$V_{g\ max}$	Document
3	6.1 l	2.9 l	700 bar	4.58 cm³/U	D 7600-3
4	15.4 l	11.1 l	700 bar	9.17 cm³/U	D 7600-4 D 7600-4 FU

Compact hydraulic power pack type HKL

Oil immersed compact hydraulic power pack for continuous operation, short period, intermittent operation and continuous run with intermittent load (S1, S2, S3, S6)

Hydraulic power pack with built-in electric motor (3-phase version) and single-circuit pump or dual-circuit pump (high pressure and low pressure)

Features and advantages

- Environmentally friendly thanks to low oil filling volume; low cost of disposal and low hydraulic fluid costs
- Long service life and high reliability

Size	$V_{fill\ max}$	$V_{usable\ max}$	p_{max}	$V_{g\ max}$	Document
3	13.0 l	9.1 l	700 bar	9.17 cm³/U	D 7600-3L

Compact hydraulic power pack type MPN, MPNW

Oil immersed compact hydraulic power pack for short period and intermittent operation and continuous run with intermittent load (S2, S3, S6)

Hydraulic power pack with built-in electric motor (1-phase or 3-phase version) and single-circuit pump or dual-circuit pump (high pressure and low pressure)

Features and advantages

- Long service life and high reliability
- Low noise when using an internal gear pump
- Optimum efficiency thanks to submersible motor cooling

Size	$V_{fill\ max}$	$V_{usable\ max}$	p_{max}	$V_{g\ max}$	Document
4	100 l	75 l	700 bar	61 cm³/U	D 7207

Compact hydraulic power pack type INKA 1

Oil immersed compact hydraulic power pack for short period and intermittent operation (S2, S3)

Hydraulic power pack with built-in electric motor (1-phase or 3-phase version) and single-circuit pump

Features and advantages

- Prepared for condition monitoring with integrated sensors and communication box
- Optimum efficiency through under-oil motor cooling, direct power transmission, and sophisticated heat dissipation
- Resource-saving due to small oil filling volume

Size	$V_{fill\ max}$	$V_{usable\ max}$	p_{max}	$V_{g\ max}$	Document
1	2.75 l	1.65 l	700 bar	1.5 cm³/U	D 8132-1

Compact hydraulic power pack type HICON

Compact hydraulic power pack for continuous and intermittent operation (S1, S3)

Hydraulic power pack with built-in brushless electric motor (DC version) and single-circuit pump

Features and advantages

- 12 V to 24 V DC
- Vertical and horizontal installation possible
- Protection class IP 67
- CAN bus functionality compatible with J1939 protocol

Size	$V_{fill\ max}$	$V_{usable\ max}$	p_{max}	$V_{g\ max}$	Document
1	0.75 l	0.6 l	170 bar	0.5 cm³/U	D 8543

2.2 Servo hydraulic power packs

Servo hydraulic power pack type HS

Servo hydraulic power pack for short period and intermittent operation (S2, S3)

Servo hydraulic power pack with reversible servomotor (3-phase version) and single-circuit pump

Features and advantages

- Very energy-efficient, quiet and compact
- Resource-saving due to small oil filling volume
- Horizontal installation

Size	$V_{fill\ max}$	$V_{usable\ max}$	p_{max}	$V_{g\ max}$	Document
120	1.05 l	0.3 l	150 bar	3.2 cm³/U	D 6347

2.3 Standard hydraulic power packs

Hydraulic power pack type FXU

Standard hydraulic power pack for continuous operation (S1)

Hydraulic power pack with single-circuit pump or dual-circuit pump (radial piston pump and/or gear pump in tank), high pressure and low pressure

Features and advantages

- Quick design due to modular configuration
- Quick to configure due to tailored modular system
- It is possible to mount HAWE valve banks with seated and spool valves directly
- Attaching proportional directional spool valves from series PSL 3 possible
- Low noise production when using gear pumps

Size	$V_{fill\ max}$	$V_{usable\ max}$	p_{max}	$V_{g\ max}$	Document
-	630 l	560 l	700 bar	63 cm³/U	D 6020

Hydraulic power pack type R, RG

Motor pump or hydraulic power pack for continuous operation (S1)

Hydraulic power pack with single-circuit pump or dual-circuit pump (radial piston pump and/or gear pump in tank), high pressure and low pressure

Features and advantages

- Good function even at low viscosity
- High level of efficiency
- Compact dimensions
- Fine flow rate gradation

Size	$V_{fill\ max}$	$V_{usable\ max}$	p_{max}	$V_{g\ max}$	Document
-	469 l	450 l	700 bar	64.2 cm³/U	D 6010 H

2.4 Hydraulic power packs

Air-driven hydraulic power pack type LP

Air-driven hydraulic power pack

- Hydraulic power pack with various cover plate versions
- Hydraulic power pack with various tank sizes

Features and advantages

- High operating pressures
- Suitable for use in potentially explosive areas
- Energy supplied by means of compressed air
- Start-stop can be implemented via pump

Size	$V_{fill\ max}$	$V_{usable\ max}$	p_{max}	$V_{g\ max}$	Document
80	5 l	7 l	700 bar	6 cm³/U	D 7280
125	34 l	29 l	700 bar	28.3 cm³/U	D 7280
160	33.0 l	28.0 l	700 bar	28.3 cm³/U	D 7280

3 Manifolds, valve banks

3.1 Valve combinations

Intermediate plate with releasable check valve type GRV

- Intermediate plate with releasable twin check valve

Features and advantages
- Single-acting or double-acting
- Check valve in line A, in line B or in line A and B
- Tailor-made for mounting on compact hydraulic power pack type H3 or H4

Type	Size	p_{max}	Q_{max}	Document
GRV	4	320 bar	20 l/min	D 6434
GRV	6	350 bar	40 l/min	D 6432 D 6435
GRV	10	350 bar	60 l/min	D 6433 D 6436

Lifting/lowering valves type HSV

- Valve combination

Actuation
– Electromagnetic

Features and advantages
- Optimum control of lifting and lowering function
- Compact design
- Zero leakage to prevent undesirable lowering of the load
- Integral overpressure protection
- High pressures up to 400 bar
- Optionally also with lowering function independent of load

Type	Size	p_{max}	Q_{max}	Document
HSV	21	315 bar	20 l/min	D 7032
HSV	22	315 bar	30 l/min	D 7032
HSV	23	315 bar	40 l/min	D 7032
HSV	61	400 bar	60 l/min	D 7032
HSV	71	400 bar	160 l/min	D 7032

Clamping module type NSMD

- Manifold mounting valve (NG-6)
- Valve banks are available with type BA

Actuation
– electromagnetic

Features and advantages
- Directional valve, pressure-reducing valve and pressure switch in one device
- Pressure reducing valve and pressure switch are set with an actuator (manual or electric-proportional)
- The controlled pressure is picked up directly at the consumer port
- Valve with connection pattern in accordance with DIN 24340-A6

Type	Size	p_{max}	Q_{max}	Document
NSMD	2	120 bar	25 l/min	D 7787

Switch unit type CR

- Single valve for pipe connection

Actuation
- Electromagnetic
- Manual

Features and advantages
- Special valve for controlling upstroke presses
- Smooth, gentle switching
- No pressure drop during press operation due to zero leakage
- Fully automatic switching of the low-pressure pump to circulation

Type	Size	p_{max} HP	p_{max} LP	Q_{max} HP	Q_{max} LP	Document
CR	4	400 bar	60 bar	8 l/min	80 l/min	D 7150
CR	5	400 bar	60 bar	20 l/min	160 l/min	D 7150

3.2 Valve banks

Valve bank (directional seated valve), type TLC

- For pipe connection
- For combining with A100 compact hydraulic power packs

Actuation
- Electromagnetic
- With releasable check valves
- With return throttle

Features and advantages
- Requires little space thanks to compact design
- IP 65 connector (AMP superseal)

Type	Size	p_{max}	Q_{max}	Document
TLC	3	250 bar	3 l/min	D 6020 TLC 3

Valve bank (directional spool valve or directional seated valve) type BA, BVH

- For pipe connection (NG-6)
- For combining with compact hydraulic power packs

Actuation
- Electromagnetic
- Pressure-actuated
- Manual
- Mechanical

Features and advantages
- Flexible combination of directional valves with standard connection pattern NG 6 (Cetop 3)
- Can be mounted directly to hydraulic power packs
- Hydraulic accumulator can be mounted directly

Type	Size	p_{max}	Q_{max}	Document
BA	2	400 bar	30 l/min	D 7788
BVH	11	400 bar	20 l/min	D 7788 BV
NZP	16	500 bar	50 l/min	D 7788 Z

Valve bank (directional spool valve or directional seated valve) type BNG

- For pipe connection (NG-6)
- For combining with compact hydraulic power packs

Actuation

- Electromagnetic
- Pressure-actuated
- Manual
- Mechanical

Features and advantages

- Flexible combination of directional valves with standard connection pattern NG 6 (Cetop 3)
- Can be mounted directly to hydraulic power packs
- Suitable for large flows

Type	Size	p_{max}	Q_{max}	Document
BNG	2	400 bar	60 l/min	D 7788 BNG

Valve bank (directional seated valve) type SL

- For pipe connection
- For combining with A100 compact hydraulic power packs

Actuation

- Electromagnetic
- With return throttle

Features and advantages

- Requires little space thanks to compact design
- Hold hydraulic actuators in position for long periods of time
- Energy-efficient thanks to low current consumption

Type	Size	p_{max}	Q_{max}	Document
SL	1	200 bar	1.5 l/min	D 6024

Valve bank (directional seated valve) type SLC

- For pipe connection

Actuation

- electromagnetic
- with or without return throttle
- With releasable check valves

Features and advantages

- Short switching times
- Requires little space thanks to compact design
- Energy-efficient thanks to low power consumption
- Hold hydraulic actuators in position for long periods of time

Type	Size	p_{max}	Q_{max}	Document
SLC	1	150 bar	1 l/min	D 6033-1

Valve bank (directional seated valve) type VHR

- For pipe connection

Actuation

– Manual

Features and advantages

- Pressures up to 700 bar manually switchable
- Actuation using hand lever with automatic centring in zero position or with notch
- Different arrangements in valve bank possible
- Leakage-free seated valve technology

Type	Size	p_{max}	Q_{max}	Document
VHR	1	700 bar	12 l/min	D 7647
VHR	2	500 bar	25 l/min	D 7647

Valve bank (directional seated valve) type BWN, BWH

- For pipe connection
- For combining with compact hydraulic power packs

Actuation

– Electromagnetic

Features and advantages

- Modular concept
- Adapter plates for flange-mounting on pump units or combining with other valve types
- Additional functions can be integrated into the sub-plate, e.g. pressure-limiting valves, pressure switches and more
- Energy-efficient solutions in connection with hydraulic accumulators

Type	Size	p_{max}	Q_{max}	Document
BWN	1	350 bar	5 l/min	D 7470 B/1
BWH	1	450 bar	8 l/min	D 7470 B/1
BWH	2	350 bar	15 l/min	D 7470 B/1
BWH	3	350 bar	30 l/min	D 7470 B/1

Valve bank (directional seated valve) type VB

- For pipe connection
- For combining with compact hydraulic power packs

Actuation

– Electromagnetic
– Pressure-actuated
– Manual
– Mechanical

Features and advantages

- Compact hydraulic control systems for operating pressures of up to 700 bar
- Can be combined with compact hydraulic power packs for low-cost complete solutions
- Elimination of time-consuming installation due to combination with hydraulic power packs
- Modular system design makes repairs easy

Type	Size	p_{max}	Q_{max}	Document
VB	01	500 bar	6 l/min	D 7302
VB	11	700 bar	12 l/min	D 7302
VB	21	700 bar	25 l/min	D 7302
VB	22	700 bar	25 l/min	D 7302-22
VB	31	400 bar	60 l/min	D 7302

Valve bank (directional spool valve) type CWS

- For pipe connection

Actuation

– Electromagnetic
– Manual

Features and advantages

- One valve for different control functions
- Modular system with numerous variants and combination possibilities
- Compact and robust design
- Robust and long-lasting design

Type	Size	p_{max}	Q_{max}	Document
CWS	2	315 bar	80 l/min	D 7951 CWS

Valve bank (directional spool valve) type CWL

- For pipe connection

Actuation

– Electromagnetic
– Manual

Features and advantages

- Low-cost load-sensing valve without any individual pressure compensators
- Modular system with many variants and combination options
- One valve for a range of different control functions and small flow quantities
- Compact and robust design
- Robust long-life design

Type	Size	p_{max}	Q_{max}	Document
CWL	2	315 bar	60 l/min	D 7953 CWL

Valve bank (directional spool valve) type SMBF

- Monoblock design
- For pipe connection

Actuation

– Electromagnetic

Features and advantages

- Tailored product for industrial vehicles
- Cost-effective system solution designed for large production volumes
- Compact and robust design
- Various versions as 3-fold and 4-fold valve bank
- Energy-efficient load sensing system

Type	Size	p_{max}	Q_{max}	Document
SMBF	2	280 bar	80 l/min	SK 8145 999

3.3 Proportional directional spool valve

Proportional directional spool valve bank type EDL

- Valve bank design

Actuation

– Electromagnetic

Features and advantages

- One valve for different control functions and small flow quantities
- Energy-saving closed-centre systems
- Compact and lightweight design
- Modular system can be directly combined with PSL

Type	Size	p_{max}	Q_{max}	Document
EDL	2	320 bar	48 l/min	D 8086

Proportional directional spool valve type PSL

- Valve bank design

Actuation

– Manual
– Electro-hydraulic
– CAN bus
– Hydraulic
– Pneumatic

Features and advantages

- Universally usable product for various flow rates and functions
- Extensive modular system with many variants and combination options
- Compact and lightweight design
- Robust and long-lived design for pressures up to 420 bar
- Highest energy efficiency thanks to low Δp and low-energy solutions
- Suitable for use in potentially explosive areas

Type	Size	p_{max}	Q_{max}	Document
PSL	2	420 bar	60 l/min	D 7700-2
PSL	3	420 bar	120 l/min	D 7700-3
PSL	5	400 bar	240 l/min	D 7700-5

Proportional directional spool valve type PSLF

- Valve bank in flange design

Actuation

– Manual
– Electro-hydraulic
– CAN bus
– Hydraulic
– Pneumatic

Features and advantages

- Available in three different sizes
- Flow rates up to 1,000 l/min at 400 bar via input section
- Connections on the rear for easy access to the valve for servicing, even in tight installation spaces
- Flange design can be combined across all sizes with fast valve replacement
- Simultaneous operation of several functions at full speed

Type	Size	p_{max}	Q_{max}	Document
PSLF	3	420 bar	120 l/min	D 7700-F
PSLF	5	420 bar	240 l/min	D 7700-F
PSVF 7	7	400 bar	520 l/min	D 7700-7F

Proportional directional spool valve type MICK

- Valve bank in series connection

Actuation

- manual
- Electro-hydraulic
- CAN bus
- Hydraulic
- Pneumatic

Features and advantages

- Space, weight and cost savings compared to a conventional solution
- Smart system solution to also control secondary functions with CAN bus valves
- Integrated safety functions such as P-line shut-off, LS relief and meander circuit
- Extensive modular system with many variants and combination options
- High energy efficiency thanks to low Δp and energy-saving solutions

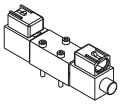
Type	Size	p_{max}	Q_{max}	Document
MICK	3	420 bar	120 l/min	D 8126

4 Valves

4.1 Directional spool valves

4.1.1 On/off directional spool valve

Directional valve type WLA



- Manifold mounting valve

Actuation
- Electromagnetic

Features and advantages
- Small and lightweight
- Robust and hardy
- Long service life
- Low leakage of 3 to 30 cm³/min, depending on operating conditions and symbol

Type	Size	p_{max}	Q_{max}	Document
WLA	3	250 bar	8 l/min	D 6023

4/2- and 4/3-way directional spool valves type SWPA

- Manifold mounting valve (NG-4)

Actuation
- Electromagnetic

Features and advantages
- Universally usable thanks to standard connections NG 4 (CETOP 2)
- Low pressure losses
- High power density
- Directly controlled
- Solenoid can be replaced easily
- Standard hole pattern
- High flexibility by means of a variety of circuit symbols

Type	Size	p_{max}	Q_{max}	Document
SWPA	4	320 bar	30 l/min	D 6450/1

4/2- and 4/3-way directional spool valves type SWPM

- Manifold mounting valve (NG-6, NG-10)

Actuation
- Electromagnetic
- Manual

Features and advantages
- Low pressure losses
- High power density
- Directly controlled
- Solenoid can be replaced easily
- Inductive monitoring of neutral position
- Standard hole pattern
- High flexibility by means of a variety of circuit symbols

Type	Size	p_{max}	Q_{max}	Document
SWPM	6	320 bar	60 l/min	D 6420/1
SWPM	10	320 bar	100 l/min	D 6420/1

Directional spool valve type CWPN

- Manifold mounting valve (NG 6)

Actuation

– Electromagnetic
– Manual

Features and advantages

- Universally usable thanks to standard connection pattern NG 6 (CETOP 3)
- Modular system with various circuit symbols and actuation variants
- Optionally also available with additional valves in pump port

Type	Size	p_{max}	Q_{max}	Document
CWPN	6	315 bar	60 l/min	D 7451 CWPN

Directional spool valve type SG, SP

- Single valve for pipe connection
- Manifold mounting valve

Actuation

– Electromagnetic
– Manual
– Mechanical
– Pressure-actuated

Features and advantages

- Sturdy design
- For general purpose use
- Wide variety of circuit symbols and types of actuation
- Proven for use even in the maritime environment

Type	Size	p_{max}	Q_{max}	Document
SG	0	400 bar	12 l/min	D 5650/1
SG, SP	1	400 bar	20 l/min	D 5650/1
SG	2	400 bar	30 l/min	D 5650/1
SG, SP	3	400 bar	50 l/min	D 5650/1
SG, SP	5	315 bar	100 l/min	D 5650/1

Directional spool valve type HSL, HSF

- Single valve for pipe connection
- Manifold mounting valve

Actuation

– Electro-hydraulic
– Hydraulic

Features and advantages

- Sturdy design
- Wide variety of circuit symbol variants
- High flow rates are gently switched
- Suitable for high pressure thanks to steel housing
- Optionally also possible with response time adjustment

Type	Size	p_{max}	Q_{max}	Document
HSL, HSF	3	400 bar	80 l/min	D 7493/1
HSL, HSF	4	400 bar	160 l/min	D 7493/1

4.1.2 Proportional directional spool valve

Proportional directional spool valve type POH, PIH

- Manifold mounting valve (NG-6, NG-10)

Actuation

– Electromagnetic

Features and advantages

- High flexibility by means of a variety of circuit symbols
- Directly and proportionally controlled
- Good resolution
- Low hysteresis through integrated displacement transducer

Type	Size	p_{max}	Q_{max}	Document
POH, PIH	6	350 bar	30 l/min	D 6418
POH, PIH	10	350 bar	100 l/min	D 6418

Proportional directional spool valve type POL, PRL, PIL

- Manifold mounting valve (NG-6, NG-10)

Actuation

– Electromagnetic

Features and advantages

- High flexibility by means of a variety of circuit symbols
- Directly and proportionally controlled
- Good resolution
- Low hysteresis through integrated displacement transducer

Type	Size	p_{max}	Q_{max}	Document
POL, PRL, PIL	6	350 bar	36 l/min	D 6394
POL, PRL, PIL	10	350 bar	100 l/min	D 6394

4.2 Directional seated valves

Directional seated valve type SP

- Plug-in valve

Actuation

– Electromagnetic

– Directly controlled

Features and advantages

- Short switching times
- Minimal installation space
- Low power consumption

Type	Size	p_{max}	Q_{max}	Document
SP	1	200 bar	1.5 l/min	D 6024
SP	3	250 bar	8 l/min	D 6019

Directional seated valve type VP

- Manifold mounting valve
- Combination with connection block for pipe connection

Actuation

– Electromagnetic
– Hydraulic
– Pneumatic
– Mechanical
– Manual

Features and advantages

- Suitable for highly viscous media (e.g. lubricating grease)
- No interaction between actuating elements and media
- Any flow direction
- Explosion-proof version
- Can be combined with sub-plates for directional seated valves size 12

Type	Size	p_{max}	Q_{max}	Document
VP	1	400 bar	15 l/min	D 7915

Directional seated valve type BVG, BVP

- Single valve for pipe connection
- Manifold mounting valve

Actuation

– Electromagnetic
– Hydraulic
– Pneumatic
– Manual

Features and advantages

- 2/2 and 3/2-way directional valve optionally available with position monitoring
- Versions with partial notching available

Type	Size	p_{max}	Q_{max}	Document
BVG, BVP	1	400 bar	20 l/min	D 7765
BVP	17	700 bar	20 l/min	

Directional seated valve type NBVP

- Manifold mounting valve (NG-6)
- Combination with connection block for pipe connection

Actuation

– Electromagnetic
– Hydraulic
– Pneumatic
– Manual

Features and advantages

- 2/2 and 3/2-way directional valve optionally available with position monitoring
- Versions with partial notching available
- Mounting pressure switches and pressure gauges possible
- Explosion-proof version possible
- Fourth switching position for 4/3-way directional valves
- Optionally with 8-watt solenoids

Type	Size	p_{max}	Q_{max}	Document
NBVP	16	400 bar	20 l/min	D 7765 N

Directional seated valve type CVK, CVS, CVD

- Plug-in valve

Actuation

– Hydraulic

Features and advantages

- Two basic positions (opened and closed), several intermediate positions possible
- For assembly into special housings or control blocks
- Entirely pressure-controlled

Type	Size	p_{max}	Q_{max}	Document
CVK, CVS, CVD	10	350 bar	180 l/min	D 6452
CVK, CVS, CVD	16	350 bar	230 l/min	D 6452
CVK, CVS, CVD	32	350 bar	620 l/min	D 6452
CVK, CVS, CVD	40	350 bar	900 l/min	D 6452
CVK, CVS, CVD	50	350 bar	1470 l/min	D 6452

Directional seated valve type VH, VHP

- Single valve for pipe connection
- Manifold mounting valve
- Valve bank

Actuation

– Manual

Features and advantages

- Pressures up to 700 bar manually switchable
- Actuation using hand lever with automatic centring in zero position or with notch
- Different arrangements in valve bank possible
- Leakage-free seated valve technology

Type	Size	p_{max}	Q_{max}	Document
VH, VHP	1	700 bar	12 l/min	D 7647
VH	2	500 bar	25 l/min	D 7647

Directional seated valve type WN, WH

- Manifold mounting valve
- Combination with connection block for pipe connection

Actuation

– Electromagnetic

Features and advantages

- Compact design
- Directional seated valves with zero leakage

Type	Size	p_{max}	Q_{max}	Document
WN	1	350 bar	5 l/min	D 7470 A/1
WH	1	450 bar	8 l/min	D 7470 A/1
WH	2	350 bar	15 l/min	D 7470 A/1
WH	3	350 bar	30 l/min	D 7470 A/1

Directional seated valve type SVNE, SVSE

- Screw-in valve
- Combination with connection block for pipe connection

Actuation

– Electromagnetic

Features and advantages

- compact design
- short switching times
- zero leakage in closed switching position
- partly with manual override

Type	Size	p_{max}	Q_{max}	Document
SVNE, SVSE	8	350 bar	30 l/min	D 6354/1
SVNE, SVSE	12	200 bar	100 l/min	D 6354/1

Directional seated valve type G

- Manifold mounting valve
- Combination with connection block for pipe connection

Actuation

– Electromagnetic
– Pressure-actuated
– Manual
– Mechanical

Features and advantages

- Dirt-resistant design with high switching reliability
- Low shifting forces and smooth, shock-free shifting
- Operating pressures up to 700 bar (type G) 500 bar (type NG)
- Interchangeable solenoid for greater flexibility and easy servicing
- Version for HFA fluid
- Version with standard connection pattern (see D 7300 N)
- Explosion-proof version possible (type G 12)

Type	Size	p_{max}	Q_{max}	Document
G	0	500 bar	6 l/min	D 7300
G	1, 12	700 bar	12 l/min	D 7300 D 7300-12
NG	1, 12	500 bar	12 l/min	D 7300 N
G	2, 22	700 bar	25 l/min	D 7300
G	3	400 bar	65 l/min	D 7300

Directional seated valve type EM, EMP

- Screw-in valve
- Combination with connection block for pipe connection
- Combination with connection block for swivel fitting

Actuation

– Electromagnetic

Features and advantages

- Zero leakage in closed switching position
- Directly switching up to approx. 3 l/min and with pilot-controlled switching up to 160 l/min
- Low flow resistance even at high flow rates
- Long service life thanks to hardened seats

Type	Size	p_{max}	Q_{max}	Document
EM	11, 12	450 bar	20 l/min	D 7490/1
EM	21, 22	400 bar	40 l/min	D 7490/1
EM	31, 32	400 bar	80 l/min	D 7490/1
EM	41, 42	350 bar	160 l/min	D 7490/1
EMP	21	400 bar	40 l/min	D 7490/1
EMP	31	400 bar	80 l/min	D 7490/1
EMP	41	350 bar	160 l/min	D 7490/1

Directional seated valve type BVE

- Screw-in valve
- Combination with connection block for pipe connection
- Combination with connection block for manifold mounting

Actuation

– Electromagnetic

Features and advantages

- Any flow direction
- Large range of plug options
- Long service life thanks to hardened seat
- Large number of single connection blocks
- Version for highly viscous media (e.g. lubricating grease) (see D 7921 F)

Type	Size	p_{max}	Q_{max}	Document
BVE	1	500 bar	20 l/min	D 7921
BVE	1F	400 bar	20 l/min	D 7921 F
BVE	3	400 bar	70 l/min	D 7921
BVE	5	400 bar	300 l/min	D 7921

Directional seated valve type MSV, RSV

- Manifold mounting valve

Actuation

– Electromagnetic
– Manual

Features and advantages

- High switching reliability
- Variants for large volume flows available
- Partial flow on both sides
- Various emergency actuations selectable

Type	Size	p_{max}	Q_{max}	Document
MSV, RSV	6	350 bar	10 l/min	D 6407
MSV	16	350 bar	150 l/min	D 6409
MSV	32	350 bar	320 l/min	D 6409

Directional seated valve type ROLV

- Manifold mounting valve (NG 6)
- Single valve for pipe connection

Actuation

– Electromagnetic

Features and advantages

- Dirt-resistant design with high switching reliability
- Interchangeable solenoid for greater flexibility and easy servicing
- Combination of two 3/2-way directional valves in one housing possible

Type	Size	p_{max}	Q_{max}	Document
ROLV	14	400 bar	25 l/min	D 8144

4.3 Pressure valves

4.3.1 Pressure-limiting valves and pre-load valves

Pressure-limiting valve type MV.., SV.., DMV..

- Single valve for pipe connection
- Manifold mounting valve
- Screw-in valve
- Installation kit

Adjustment
- Fixed, tool adjustable
- Manually adjustable

Features and advantages
- Operating pressures up to 700 bar
- Various adjustment options
- Numerous configurations

Type	Size	p_{max}	Q_{max}	Document
MV., SV., DMV	4	700 bar	20 l/min	D 7000/1 D 7000 E/1 D 7000 M
MV., SV., DMV	5	700 bar	40 l/min	D 7000/1 D 7000 E/1 D 7000 M
MV., SV., DMV	6	700 bar	75 l/min	D 7000/1 D 7000 E/1 D 7000 M
MV., SV., DMV	8	700 bar	160 l/min	D 7000/1 D 7000 E/1

Pressure-limiting valves and pre-load valves type MVG, MVGC, MVE, MVP

- Single valve for pipe connection
- Screw-in valve
- Individual valve for manifold mounting
- Installation kit

Adjustment
- Fixed, tool adjustable
- Manually adjustable

Features and advantages
- Operating pressures up to 700 bar
- Various adjustment options
- Numerous configurations

Type	Size	p_{max}	Q_{max}	Document
MVG, MVGC, MVE, MVP	13	700 bar	5 l/min	D 3726
MVG, MVGC, MVE, MVP	14	400 bar	8 l/min	D 3726

Pressure valve type CMV, CSV, CMVZ, CSVZ

- Screw-in valve
- Combination with connection block for pipe connection

Adjustment
- Fixed, tool adjustable
- Manually adjustable

Features and advantages
- Operating pressures up to 500 bar
- Various adjustment options
- Easily produced mounting hole

Type	Size	p_{max}	Q_{max}	Document
CMV	1	500 bar	20 l/min	D 7710 MV
CMV	2	500 bar	40 l/min	D 7710 MV
CMV	3	500 bar	60 l/min	D 7710 MV
CSV	2	315 bar	40 l/min	D 7710 MV
CSV	3	315 bar	60 l/min	D 7710 MV
CMVZ, CSVZ	2	500 bar	40 l/min	D 7710 MV

Pressure-limiting valve, pilot-controlled type DV, DF, DVE, PV, PG

- Single valve for pipe connection
- Manifold mounting valve

Adjustment
- Fixed, tool adjustable
- Manually adjustable

Features and advantages
- Various adjustment options
- Various additional functions

Type	Size	p_{max}	Q_{max}	Document
DV, DF	3	420 bar	40 l/min	D 4350
DV, DF	4	420 bar	80 l/min	D 4350
DV, DF	5	420 bar	120 l/min	D 4350
DVE	3	420 bar	40 l/min	D 4350
DVE	4	420 bar	80 l/min	D 4350
DVE	5	420 bar	120 l/min	D 4350
PG, PV	1	420 bar	8 l/min	D 4350

Pre-load check valve type VR

- Screw-in valve
- Housing version

Adjustment

– Fixed

Features and advantages

- Compact screw-in valve

Type	Size	p_{max}	Q_{max}	Document
VR	1	315 bar	15 l/min	D 7340
VR	2	315 bar	40 l/min	D 7340
VR	3	315 bar	65 l/min	D 7340
VR	4	315 bar	120 l/min	D 7340

Pressure-limiting valve type VDB, VUB

- Screw-in valve
- Version component approved

Adjustment

– Fixed, tool adjustable
– Manually adjustable

Features and advantages

- Version: Plug-in valve, hydraulically pilot-controlled
- Control oil: internal, external upon request
- Easy to convert for magnetic relief
- Sturdy design
- Sealing possible

Type	Size	p_{max}	Q_{max}	Document
VDB	3	350 bar	10 l/min	D 6362
VDB	4	350 bar	20 l/min	D 6363
VDB	6	350 bar	30 l/min	D 6363
VDB	8	420 bar	60 l/min	D 6364
VDB	10	420 bar	120 l/min	D 6364
VDB	16	350 bar	150 l/min	D 6377
VDB	32	350 bar	320 l/min	D 6377
VUB	10	420 bar	120 l/min	D 6384
VUB	16	350 bar	150 l/min	D 6384
VUB	32	350 bar	320 l/min	D 6384

4.3.2 Certified valves

Safety valve with component approval type MVEX, SVX

- Single valve for pipe connection
- Manifold mounting valve
- Screw-in valve

Adjustment

– Fixed, tool adjustable
– Manually adjustable

Features and advantages

- Operating pressures up to 450 bar
- Easily produced mounting hole

Type	Size	p_{max}	Q_{max}	Document
MVEX, SVX	4	450 bar	24 l/min	D 7000 TUV
MVEX	6	450 bar	100 l/min	D 7000 TUV
SVX	41	430 bar	6 l/min	D 7000 TUV

Component approved pressure-limiting valve type CMVX

- Screw-in valve
- Combination with connection block for pipe connection

Adjustment

– Fixed, tool adjustable
– Manually adjustable

Features and advantages

- Operating pressures up to 500 bar
- Easily produced mounting hole

Type	Size	p_{max}	Q_{max}	Document
CMVX	2	500 bar	28 l/min	D 7710 TUV

4.3.3 Proportional pressure-limiting valves

Proportional pressure-limiting valve type PMV, PMVS, PMVP, PMVPS, NPMVP

- Single valve for pipe connection
- Manifold mounting valve

Adjustment

– Electromagnetic

Features and advantages

- Operating pressures up to 700 bar
- Precise control over a wide control range

Type	Size	p_{max}	Q_{max}	Document
PMV, PMVP, PMVS, PMVPS, NPMVP	4	700 bar	16 l/min	D 7485/1 D 7485 N
PMV, PMVP, PMVS	5	450 bar	60 l/min	D 7485/1
PMV, PMVP	6	320 bar	75 l/min	D 7485/1
PMV, PMVP, PMVPS	8	180 bar	120 l/min	D 7485/1

Proportional pressure-limiting valve and pressure reducing valve type PDV, PDVE

- Single valve for pipe connection
- Manifold mounting valve

Adjustment

– Electromagnetic

Features and advantages

- Operating pressures up to 350 bar
- Precise control

Type	Size	p_{max}	Q_{max}	Document
PDV, PDVE	3	350 bar	40 l/min	D 7486
PDV, PDVE	4	350 bar	80 l/min	D 7486
PDV, PDVE	5	350 bar	120 l/min	D 7486

Proportional pressure-limiting valve type VPDB, SPDB

- Manifold mounting valve
- Insert valve

Adjustment

– Electromagnetic

Features and advantages

- Continuous adjustment of pressure
- As a controller, the electronic digital amplifiers PVR2 and PVR6 by HAWE are recommended - specially designed for this type of valve.

Type	Size	p_{max}	Q_{max}	Document
VPDB, SPDB	06	350 bar	10 l/min	D 6385
VPDB	16	350 bar	150 l/min	D 6386 D 6387
VPDB	32	350 bar	320 l/min	D 6387

Proportional pressure-limiting valve type PMVE

- Screw-in valve
- Combination with connection block for pipe connection
- Combination with connection block for manifold mounting

Adjustment

– Electromagnetic

Features and advantages

- Rising and falling characteristic line
- Excellent repeatability and control tuning
- Low dynamic pressure
- Various block and solenoid versions
- For general purpose use

Type	Size	p_{max}	Q_{max}	Document
PMVE	1	420 bar	10 l/min	D 8143

4.3.4 Pressure reducing valves

Pressure reducing valve type ADC, ADM, ADME, AM

- Single valve for pipe connection
- Manifold mounting valve
- Screw-in valve

Adjustment

– Fixed

Features and advantages

- Compact design
- Numerous configurations

Type	Size	p_{max}	p_A	Q_{max}	Document
ADC	1	315 bar	25 bar	2 l/min	D 7458
AM	1	400 bar	100 bar	2 l/min	D 7458
ADM	1	315 bar	70 bar	10 l/min	D 7458
ADME	1	315 bar	70 bar	2 l/min	D 7458

Pressure reducing valve type ADM

- Single valve for pipe connection
- Manifold mounting valve
- Directly controlled

Adjustment

– Fixed, tool adjustable
– Manually adjustable

Features and advantages

- Integrated overpressure function
- Various adjustment options

Type	Size	p_{max}	p_A	Q_{max}	Document
ADM	1	320 bar	250 bar	12 l/min	D 7120
ADM	2	320 bar	250 bar	25 l/min	D 7120
ADM	3	320 bar	250 bar	60 l/min	D 7120

Pressure reducing valves type VDM, VDX

- Single valve for pipe connection
- Manifold mounting valve
- Pilot-controlled

Adjustment

– Fixed, tool adjustable
– Manually adjustable

Features and advantages

- Integrated overpressure function
- Various adjustment options
- Various additional functions

Type	Size	p_{max}	p_A	Q_{max}	Document
VDM, VDX	3	400 bar	300 bar	40 l/min	D 5579
VDM, VDX	4	400 bar	300 bar	80 l/min	D 5579 D 6427
VDM, VDX	5	400 bar	300 bar	120 l/min	D 5579

Pressure reducing valve type CDK

- Screw-in valve
- Versions with single connection block for pipe connection and manifold mounting

Adjustment

– Fixed, tool adjustable
– Manually adjustable

Features and advantages

- Zero leakage when closed
- Connection blocks for pipe connection
- Zinc-nickel corrosion protection as standard

Type	Size	p_{max}	p_A	Q_{max}	Document
CDK	3	500 bar	500 bar	22 l/min	D 7745

Pressure reducing valve type CLK

- With integrated overpressure function
- Screw-in valve
- Version with single connection block for pipe connection and manifold mounting

Adjustment
- Fixed, tool adjustable
- Manually adjustable

Features and advantages
- Zero leakage when closed
- Connection blocks for pipe connection
- Zinc-nickel corrosion protection as standard

Type	Size	p_{max}	p_A	Q_{max}	Document
CLK	3	500 bar	500 bar	22 l/min	D 7745 L

Pressure reducing valve type DK, DZ, DLZ

- Screw-in valve according to the 2-way principle
- Combination with connection block

Adjustment
- Fixed, tool adjustable
- Manually adjustable
- Lockable

Features and advantages
- Zero leakage when closed
- Version with tracked pressure switch

Type	Size	p_{max}	p_A	Q_{max}	Document
DK, DZ, DLZ	3	500 bar	500 bar	22 l/min	D 7941

4.3.5 Proportional pressure-reducing valves

Proportional pressure reducing valve type PM, PMZ

- Insert valve
- Manifold mounting valve

Adjustment
- Electromagnetic

Features and advantages
- Operating pressures up to 400 bar
- Compact design
- Numerous configurations
- Explosion-proof versions

Type	Size	p_{max}	p_A	Q_{max}	Document
PM, PMZ	1	400 bar	30 bar	2 l/min	D 7625

Proportional pressure reducing valve type PDM, PDMP

- Single valve for pipe connection
- Manifold mounting valve

Adjustment
- Electromagnetic

Features and advantages
- Operating pressures up to 350 bar
- Precise control
- Integrated overpressure function

Type	Size	p_{max}	p_A	Q_{max}	Document
PDM, PDMP	1	320 bar	320 bar	12 l/min	D 7584/1
PDM, PDMP	2	320 bar	180 bar	20 l/min	D 7584/1
PDM	3	350 bar	350 bar	40 l/min	D 7486
PDM	4	350 bar	350 bar	80 l/min	D 7486
PDM	5	350 bar	350 bar	120 l/min	D 7486

Proportional pressure reducing valve type VPDM

- Manifold mounting valve

Adjustment

– Electromagnetic

Features and advantages

- Precise pressure reduction
- Size NG06 directly controlled (no control oil required)

Type	Size	p_{max}	p_A	Q_{max}	Document
VPDM	6	350 bar	300 bar	20 l/min	D 6530
VPDM	10	350 bar	210 bar	100 l/min	D 6531

4.3.6 Pressure-dependent shut-off valves

Two-stage valve type NE

- Two-stage valve (high-pressure/ low-pressure stage)
- Single valve for pipe connection

Adjustment

– Fixed, tool adjustable

Features and advantages

- Operating pressures up to 700 bar
- Direct mounting on hydraulic power packs
- Direct combination with valve banks

Type	Size	p_{max} HP	p_{max} LP	Q_{max} HP	Q_{max} LP	Document
NE	2	700 bar	80 bar	10 l/min	40 l/min	D 7161
NE	7	500 bar	60 bar	16 l/min	100 l/min	D 7161
NE	8	500 bar	30 bar	25 l/min	180 l/min	D 7161

Pressure-controlled shut-off valve type CNE

- 2-way idle circulation valve
- Screw-in valve

Adjustment

– Fixed

Features and advantages

- Compact design
- Easily produced mounting hole

Type	Size	p_{max}	Q_{max}	Document
CNE	2	500 bar	30 l/min	D 7710 NE

Shut-off valve type LV

- Shut-off valve (idle circulation valve, directly controlled or pilot-controlled)
- Single valve for pipe connection or manifold mounting

Adjustment

– Fixed

– Adjustable

Features and advantages

- Various adjustment options
- Various additional functions

Type	Size	p_{max}	Q_{max}	Document
LV	1	350 bar	12 l/min	D 7529
LV	2	350 bar	25 l/min	D 7529

Shut-off valve type AL, ALE, ALZ

- Shut-off valve (idle circulation valve, directly controlled or pilot-controlled)
- Single valve for pipe connection or manifold mounting

Adjustment
- Fixed, tool adjustable
- Manually adjustable

Features and advantages
- Flexible interface between the hydraulic power pack and valve controls
- Space-saving due to direct mounting on the hydraulic power pack
- Integrated pressure-limiting valve

Type	Size	p_{max}	Q_{max}	Document
AL, ALE, ALZ	3	350 bar	50 l/min	D 6170 D 6170 ALZ
AL, ALE, ALZ	4	350 bar	80 l/min	D 6170 D 6170 ALZ
AL, ALE, ALZ	5	350 bar	120 l/min	D 6170 D 6170 ALZ

Pressure-controlled shut-off valve type DSV, DSVP

- Single valve for pipe connection
- Manifold mounting valve
- Screw-in valve

Adjustment
- Fixed
- Manual

Features and advantages
- Various adjustment options
- Various additional functions

Type	Size	p_{max}	Q_{max}	Document
DSV, DSVP	1	600 bar	20 l/min	D 3990
DSV	2	400 bar	40 l/min	D 3990
DSV	3	400 bar	60 l/min	D 3990

Pressure-controlled shut-off valve type CDSV

- Single valve for pipe connection
- Manifold mounting valve
- Screw-in valve

Adjustment
- Fixed
- Manual

Features and advantages
- Zero-leakage
- Pressure settings up to 600 bar
- Connection blocks available

Type	Size	p_{max}	Q_{max}	Document
CDSV	1	600 bar	8 l/min	D 7876

4.3.7 Load-holding valves

Load-holding valve type LHK

- Single or twin valve for pipe connection
- Manifold mounting valve
- Screw-in valve, version for banjo bolt mounting

Adjustment
- Fixed, tool adjustable

Features and advantages
- Pressure settings up to 400 bar
- Various adjustment options
- Various models

Type	Size	p_{max}	Q_{max}	Document
LHK	2	400 bar	20 l/min	D 7100
LHK	3	360 bar	60 l/min	D 7100
LHK	4	350 bar	100 l/min	D 7100

Load-holding valve type LHT, LHTE

- Single valve for pipe connection
- Manifold mounting valve
- Screw-in valve, version for banjo bolt mounting

Adjustment

– Fixed, tool adjustable

Features and advantages

- Pressure settings up to 450 bar
- Various adjustment options
- Various models

Type	Size	p_{max}	Q_{max}	Document
LHT	2	400 bar	28 l/min	D 7918
LHT	3	400 bar	130 l/min	D 7918
LHT	5	450 bar	250 l/min	D 7918
LHTE	3	450 bar	130 l/min	SK 7918-LHTE 30P-11

Load-holding valve type LHDV

- Single or twin valve for pipe connection
- Manifold mounting valve
- Screw-in valve, version for banjo bolt mounting
- With special vibration isolators

Adjustment

– Fixed, tool adjustable

Features and advantages

- Pressure settings up to 420 bar
- Various adjustment options
- Various models

Type	Size	p_{max}	Q_{max}	Document
LHDV	33	420 bar	80 l/min	D 7770

Load-holding valve type CLHV

- Screw-in valve
- Single or twin valve for pipe connection or manifold mounting

Adjustment

– Fixed, tool adjustable
– fixed

Features and advantages

- Four sizes
- Various adjustment options
- Various types of relief
- Various models

Type	Size	p_{max}	Q_{max}	Document
CLHV	2.C	350 bar	30 l/min	D 7918-VI-C
CLHV	2.PIB	350 bar	40 l/min	D 7918-VI-PIB
CLHV	3.C	350 bar	75 l/min	D 7918-VI-C
CLHV	3.PIB	350 bar	90 l/min	D 7918-VI-PIB
CLHV	5.C	350 bar	150 l/min	D 7918-VI-C
CLHV	5.PIB	350 bar	150 l/min	D 7918-VI-PIB
CLHV	7.C	350 bar	320 l/min	D 7918-VI-C
CLHV	7.PIB	350 bar	350 l/min	D 7918-VI-PIB

Load-holding valve type OSCA

- Screw-in valve
- Single connection blocks

Adjustment

– Fixed, tool adjustable

Features and advantages

- Pressure settings up to 500 bar with 4-fold structural safety
- High stability to resist vibration
- Zero leakage holding in the working area
- Pressure adjustment is simple
- Zinc-nickel corrosion protection as standard

Type	Size	p_{max}	Q_{max}	Document
OSCA	2	500 bar	40 l/min	D 7920 D

4.4 Flow valves

4.4.1 Restrictors, throttles, throttle shut-off valves

Throttle valve and restrictor check valve type Q, QR, QV

- Screw-in valve
- Angle valve for pipe connection
- Banjo bolt
- Swivel fitting

Adjustment

– Fixed, tool adjustable

Features and advantages

- Different installation options
- Simple design

Type	Size	p_{max}	Q_{max}	Document
Q, QR, QV	20	400 bar	12 l/min	D 7730
Q, QR, QV	30	400 bar	25 l/min	D 7730
Q, QR, QV	40	400 bar	50 l/min	D 7730
Q, QR, QV	50	400 bar	90 l/min	D 7730
Q, QR, QV	60	400 bar	120 l/min	D 7730

Throttle valve and restrictor check valve type FG, FGS

- Screw-in valve
- Single valve for pipe connection
- Angle valve
- Banjo bolt
- Swivel fitting

Adjustment

– Fixed, tool adjustable
– Manually adjustable

Features and advantages

- Different installation options
- Simple design

Type	Size	p_{max}	Q_{max}	Document
FG	--	300 bar	0.8 l/min	D 7275
FGS	--	400 bar	0.8 l/min	D 7275

Throttle valve and restrictor check valve type ED, RD, RDF

- Single valve for pipe connection

Adjustment

– Fixed, tool adjustable
– Manually adjustable

Features and advantages

- Sensitive adjustment
- Wear-resistant

Type	Size	p_{max}	Q_{max}	Document
ED, RD	11	500 bar	15 l/min	D 7540
ED, RD	21	500 bar	35 l/min	D 7540
ED, RD	31	500 bar	60 l/min	D 7540
ED, RD	41	500 bar	100 l/min	D 7540
ED, RD	51	500 bar	130 l/min	D 7540
RDF	11	500 bar	15 l/min	D 7540
RDF	21	500 bar	35 l/min	D 7540
RDF	31	500 bar	60 l/min	D 7540
RDF	41	500 bar	100 l/min	D 7540
RDF	51	500 bar	130 l/min	D 7540

Throttle valve and restrictor check valve type CQ, CQR, CQV

- Screw-in valve

Adjustment

– Fixed, tool adjustable

Features and advantages

- Zero leakage adjustment when under pressure
- Operating pressure up to 700 bar
- Various precision control ranges

Type	Size	p_{max}	Q_{max}	Document
CQ, CQR, CQV	2	700 bar	50 l/min	D 7713

Throttle valve and shut-off valve type AV

- Single valve for pipe connection
- Screw-in valve

Adjustment

– Fixed, tool adjustable
– Manually adjustable

Features and advantages

- Various models
- Sensitive adjustment and complete shut off possible

Type	Size	p_{max}	Q_{max}	Document
AV	2	500 bar	40 l/min	D 4583
AV	3	400 bar	100 l/min	D 4583

Shut-off valve type AVT, AVM

- Single valve for pipe connection
- Screw-in valve

Adjustment

– Fixed, tool adjustable
– Manually adjustable

Features and advantages

- Various models
- Sensitive adjustment and complete shut off possible

Type	Size	p_{max}	Q_{max}	Document
AVT	6	630 bar	50 l/min	D 7690
AVT, AVM	8	630 bar	50 l/min	D 7690
AVT	10	630 bar	50 l/min	D 7690
AVT	12	630 bar	50 l/min	D 7690

Throttle valve and shut-off valve CAV

- Single valve for pipe connection
- Screw-in valve

Adjustment

– Fixed, tool adjustable
– Manually adjustable

Features and advantages

- Various models
- Sensitive adjustment and complete shut off possible

Type	Size	p_{max}	Q_{max}	Document
CAV	1	500 bar	30 l/min	D 7711
CAV	2	500 bar	50 l/min	D 7711

Restrictor check valve type BE

- Screw-in valve
- Combination with housing for pipe connection

Features and advantages

- Up to 500 bar
- Simple design and assembly

Type	Size	p_{max}	Q_{max}	Document
BE	0	500 bar	12 l/min	D 7555 B
BE	1	500 bar	25 l/min	D 7555 B
BE	2	500 bar	40 l/min	D 7555 B
BE	3	450 bar	80 l/min	D 7555 B
BE	4	400 bar	120 l/min	D 7555 B

Restrictor check valve type BC

- Screw-in valve
- Combination with housing for pipe connection

Features and advantages

- Up to 700 bar
- Simple design and assembly

Type	Size	p_{max}	Q_{max}	Document
BC	1	700 bar	20 l/min	D 6969 B
BC	2	700 bar	35 l/min	D 6969 B
BC	3	500 bar	60 l/min	D 6969 B

4.4.2 Flow control valves

Flow control valve type SD, SF, SK, SKR

- Single valve for pipe connection
- Manifold mounting valve

Adjustment

– Mechanical

Features and advantages

- Various actuation types
- Optionally also available with additional valves (bypass check valve, pressure-limiting valve, idle circulation valve)
- Precise adjustment

Type	Size	p_{max}	Q_{max}	Document
SD, SF, SK, SKR	3	315 bar	60 l/min	D 6233/1
SD, SF, SK, SKR	4	315 bar	90 l/min	D 6233/1
SD, SF, SK, SKR	5	315 bar	130 l/min	D 6233/1

Flow control valve (counterbalance valve) type SB, SQ

- Screw-in valve
- Single valve for pipe connection

Adjustment

– Fixed

Features and advantages

- Compact screw-in valve
- Vibration isolating and load-independent
- Available in various housing versions
- 6 sizes from 1 to 400 l/min

Type	Size	p_{max}	Q_{max}	Document
SB, SQ	0	315 bar	15 l/min	D 6920/1
SB, SQ	1	315 bar	35 l/min	D 6920/1
SB, SQ	2	315 bar	67 l/min	D 6920/1
SB, SQ	3	315 bar	150 l/min	D 6920/1
SB	4	315 bar	250 l/min	D 6920/1
SB	5	315 bar	400 l/min	D 6920/1

Flow control valves type CSJ

- Screw-in valve
- Single valve for pipe connection

Adjustment

– Fixed, tool adjustable
– Manually adjustable

Features and advantages

- Oscillation damping and load-independent
- Compact screw-in valve

Type	Size	p_{max}	Q_{max}	Document
CSJ	0	420 bar	2 l/min	D 7736

Flow control valve type DSJ

- Screw-in valve
- Single valve for pipe connection

Adjustment

– Fixed, tool adjustable
– Manually adjustable

Features and advantages

- Oscillation damping and load-independent
- Compact screw-in valve

Type	Size	p_{max}	Q_{max}	Document
DSJ	1	315 bar	21 l/min	D 7825

Flow control valve type SJ

- Screw-in valve
- Single valve for pipe connection

Adjustment

– Fixed

Features and advantages

- Oscillation damping and load-independent
- Compact screw-in valve

Type	Size	p_{max}	Q_{max}	Document
SJ	0	315 bar	15 l/min	D 7395

Flow control valve type SR2

- Manifold mounting valve
- Screw-in valve

Adjustment

– Mechanical

Features and advantages

- Excellent reproducibility
- Compact screw-in valve
- Adjustable version for individual flow rate setting when commissioning
- Different flow rate levels for series production

Type	Size	p_{max}	Q_{max}	Document
SR2	8	350 bar	13.5 l/min	D 6402

4.4.3 Proportional flow control valves

Proportional flow control valves type SE, SEH

- Single valve for pipe connection
- Manifold mounting valve

Adjustment

– Electromagnetic

Features and advantages

- Electric control of consumer working speeds
- Automation of operating cycles
- Optionally also available with additional valves (bypass check valve, pressure-limiting valve, idle circulation valve)

Type	Size	p_{max}	Q_{max}	Document
SE	3	315 bar	50 l/min	D 7557/1
SE	4	315 bar	90 l/min	D 7557/1
SEH	2	315 bar	36 l/min	D 7557/1
SEH	3	315 bar	50 l/min	D 7557/1
SEH	4	315 bar	90 l/min	D 7557/1
SEH	5	315 bar	120 l/min	D 7557/1

4.4.4 Flow dividers

Flow divider type TQ

- Single valve for pipe connection
- Manifold mounting valve

Features and advantages

- High dividing accuracy

Type	Size	p_{max}	Q_{max}	Document
TQ	2	350 bar	70 l/min	D 7381
TQ	3	350 bar	70 l/min	D 7381
TQ	4	350 bar	120 l/min	D 7381
TQ	5	350 bar	200 l/min	D 7381

4.5 Check valves

4.5.1 Releasable check valves

Check valve type RK, RB

- Screw-in valve
- Combination with housing for pipe connection

Features and advantages

- Operating pressures up to 700 bar
- Simple fastening holes
- Robust and dirt resistance
- Type RK, RB also available with different pre-load pressures

Type	Size	p_{max}	Q_{max}	Document
RK, RB	0	700 bar	10 l/min	D 7445
RK, RB	1	700 bar	20 l/min	D 7445
RK, RB	2	700 bar	50 l/min	D 7445
RK, RB	3	500 bar	80 l/min	D 7445
RK, RB	4	500 bar	120 l/min	D 7445
RK	5	500 bar	240 l/min	D 7445
RK	6	420 bar	400 l/min	D 7445
RK	7	420 bar	620 l/min	D 7445

Check valve type RC

- Screw-in valve
- Combination with housing for pipe connection

Features and advantages

- Operating pressures up to 700 bar
- Simple fastening holes
- Robust and dirt resistance
- Ideally suited for fast switching sequences

Type	Size	p_{max}	Q_{max}	Document
RC	1	700 bar	20 l/min	D 6969 R
RC	2	700 bar	35 l/min	D 6969 R
RC	3	500 bar	60 l/min	D 6969 R

Check valve type RE

- Screw-in valve
- Combination with housing for pipe connection

Features and advantages

- Simple fastening holes
- Robust and dirt resistance

Type	Size	p_{max}	Q_{max}	Document
RE	0	500 bar	12 l/min	D 7555 R
RE	1	500 bar	25 l/min	D 7555 R
RE	2	500 bar	40 l/min	D 7555 R
RE	3	450 bar	80 l/min	D 7555 R
RE	4	400 bar	120 l/min	D 7555 R

Check valve type ER, EK

- Plug-in valve

Features and advantages

- Operating pressures up to 700 bar
- Simple fastening holes
- Robust and dirt resistance

Type	Size	p_{max}	Q_{max}	Document
ER	01	700 bar	6 l/min	D 7325
ER	11, 12, 13	700 bar	12 l/min	D 7325
ER	21	500 bar	30 l/min	D 7325
ER	31	500 bar	65 l/min	D 7325
ER	41	400 bar	120 l/min	D 7325
EK	1	500 bar	10 l/min	D 7325

Check valve type CRK, CRB

- Screw-in valve
- Combination with housing for pipe connection

Features and advantages
- Minimal installation space
- Easy to install and remove
- Robust and dirt resistance

Type	Size	p_{max}	Q_{max}	Document
CRK, CRB	1	500 bar	30 l/min	D 7712
CRK, CRB	2	500 bar	50 l/min	D 7712
CRK, CRB	3	500 bar	80 l/min	D 7712

4.5.2 Releasable check valves

Releasable check valve type CRH

- Screw-in valve

Actuation
– Hydraulic

Features and advantages
- Minimal installation space required
- Easy to install and to remove
- Robust and dirt resistant

Type	Size	p_{max}	Q_{max}	Document
CRH	1	500 bar	20 l/min	D 7712
CRH	2	500 bar	30 l/min	D 7712
CRH	3	500 bar	55 l/min	D 7712

Releasable check valve type RHC, RHCE

- Screw-in valve

Actuation
– Hydraulic

Features and advantages
- Minimal installation space required
- Easy to install and to remove
- Robust and dirt resistant

Type	Size	p_{max}	Q_{max}	Document
RHC, RHCE	1	700 bar	15 l/min	D 7165
RHC, RHCE	2	700 bar	35 l/min	D 7165
RHC, RHCE	3	700 bar	55 l/min	D 7165
RHC, RHCE	4	500 bar	100 l/min	D 7165
RHC, RHCE	5	500 bar	150 l/min	D 7165
RHC, RHCE	6	500 bar	200 l/min	D 7165

Releasable check valve type HRP

- Manifold mounting valve

Actuation
– Hydraulic
– Electro-hydraulic

Features and advantages
- Pressures up to 700 bar
- Flows up to 400 l/min
- Can be controlled electrically
- With hydraulic release for smooth switching

Type	Size	p_{max}	Q_{max}	Document
HRP	1	700 bar	20 l/min	D 5116
HRP	2	700 bar	35 l/min	D 5116
HRP	3	500 bar	50 l/min	D 5116
HRP	4	500 bar	80 l/min	D 5116
HRP	5	500 bar	140 l/min	D 5116
HRP	7	500 bar	400 l/min	D 5116

Releasable check valve type RH

- Single valve for pipe connection

Actuation
– Hydraulic

Features and advantages
- Pressures up to 700 bar
- With hydraulic release for smooth switching

Type	Size	p_{max}	Q_{max}	Document
RH	1	700 bar	15 l/min	D 6105
RH	2	700 bar	35 l/min	D 6105
RH	3	500 bar	55 l/min	D 6105
RH	4	500 bar	100 l/min	D 6105
RH	5	500 bar	160 l/min	D 6105

Releasable twin check valve type DRH

- Pipe installation
- Manifold mounting valve

Actuation

– Hydraulic

Features and advantages

- Pressures up to 500 bar
- With hydraulic release for smooth switching

Type	Size	p_{max}	Q_{max}	Document
DRH	1	500 bar	16 l/min	D 6110
DRH	2	500 bar	30 l/min	D 6110
DRH	3	500 bar	60 l/min	D 6110
DRH	4	400 bar	90 l/min	D 6110
DRH	5	400 bar	140 l/min	D 6110

Releasable check valve type GRV

- Pipe installation

Actuation

– Hydraulic

Features and advantages

- With hydraulic release in locking direction
- Metal seals
- A and B must be connected to T when the respective control slider is at middle position.

Type	Size	p_{max}	Q_{max}	Document
GRV	10	350 bar	80 l/min	D 6399

4.5.3 Line rupture protection valves, shuttle valves

Line rupture protection valve type LB

- Screw-in valve
- Combination with housing for pipe connection

Adjustment

– Fixed, tool adjustable

Features and advantages

- Operating pressures up to 500 bar
- Reduction in screw fittings in the case of E-version
- Maintenance free
- Pre-adjusted valves available
- Different sizes and designs available

Type	Size	p_{max}	Q_{max}	Document
LB	1	500 bar	30 l/min	D 6990
LB	1 E	500 bar	30 l/min	D 6990
LB	2	500 bar	50 l/min	D 6990
LB	2 E	500 bar	50 l/min	D 6990
LB	3	500 bar	80 l/min	D 6990
LB	3 E	500 bar	80 l/min	D 6990
LB	4	500 bar	160 l/min	D 6990
LB	4 E	500 bar	175 l/min	D 6990
LB	5	300 bar	250 l/min	D 6990

Shuttle valve type WV, WVC, WVE, WVH

- Single valve for pipe connection
- Screw-in valve

Features and advantages

- Operating pressures up to 700 bar
- Insert and housing versions

Type	Size	p_{max}	Q_{max}	Document
WV	6	700 bar	6 l/min	D 7016
WV	8	700 bar	15 l/min	D 7016
WV	10	500 bar	25 l/min	D 7016
WV	12	500 bar	40 l/min	D 7016
WV	14	500 bar	60 l/min	D 7016
WV	16	500 bar	100 l/min	D 7016
WV	18	315 bar	125 l/min	D 7016
WVC	1	315 bar	6 l/min	D 7016
WVE	2	500 bar	25 l/min	D 7016
WVH	1	700 bar	3 l/min	D 7016

4.5.4 Pre-fill valves

Check valve and pre-fill valve type F

- Valve in intermediate flange version

Actuation

– Hydraulic

Features and advantages

- Wafer design
- Extremely high flow rates up to 7000 l/min

Type	Size	p_{max}	Q_{max}	Document
F	25	400 bar	100 l/min	D 6960
F	32	400 bar	160 l/min	D 6960
F	40	400 bar	250 l/min	D 6960
F	50	400 bar	480 l/min	D 6960
F	63	400 bar	630 l/min	D 6960
F	64	400 bar	760 l/min	D 6960
F	80	400 bar	1000 l/min	D 6960
F	81	400 bar	1200 l/min	D 6960
F	100	400 bar	1600 l/min	D 6960
F	101	400 bar	1920 l/min	D 6960
F	125	400 bar	2500 l/min	D 6960
F	126	400 bar	3000 l/min	D 6960
F	160	400 bar	4000 l/min	D 6960
F	161	400 bar	4800 l/min	D 6960
F	200	320 bar	7000 l/min	D 6960

Anti-cavitation valve type NSV

- Manifold mounting
- Insert valve

Actuation

– Hydraulic

Features and advantages

- Normally open contact (NO)
- Any installation position
- Easy-to-implement safety function

Type	Size	p_{max}	Q_{max}	Document
NSV	32	320 bar	150 l/min	D 6368
NSV	50	320 bar	300 l/min	D 6368
NSV	75	320 bar	500 l/min	D 6368
NSV	100	320 bar	900 l/min	D 6368

5 Electronics

5.1 Control systems

Mobile controller type ESX

Mobile controller

Features and advantages
- Freely programmable in logi.CAD, C and Codesys
- Extensive function module library
- CAN bus and Ethernet interfaces
- PLd and SIL 2 certified
- CAN bus and Ethernet interfaces
- Customised training and software development available

Document
ESX-3CM
ESX-3CS
ESX-3IOS
ESX-4CS-GW

Valve control type CAN-IO 14

Compact controller/IO module

Features and advantages
- Up to 8 IPWM outputs
- Up to 16 analog inputs
- High protection class
- Up to 2 CAN bus interfaces
- Flexible programming in HAWE eDesign or C
- Configurable as a CAN slave
- Free parametrization of all inputs and outputs

Document
D 7845-IO 14

5.2 Proportional amplifiers

Proportional amplifier type EV22K

Card version with 32-pin terminal block according to DIN EN 60603

Features and advantages
- Short-circuit-proof fixed voltage regulator ±5 V DC or ±10 V DC
- Compact design
- Easy commissioning
- Functions tailored to HAWE products
- LEDs for status monitoring

Document
D 7817/2

Proportional amplifier type EV2D

Top-hat rail housing with connection clips

Features and advantages
- Compact design
- LAN interface
- EtherCAT interface
- UL-approved
- SIL 3-certified (STO)

Document
D 7821

Proportional amplifier type EMMA

Line connector

Features and advantages
- Direct assembly onto the solenoid valves
- Easy commissioning
- Integrated spool position measurement (proportional and digital)
- Control of twin and single valves
- CAN bus interface
- Wi-Fi interface
- Simple diagnostics and status monitoring
- Functions and settings tailored to HAWE products

Document
D 7821/2

Proportional amplifier type EV1D, EV1M3

Board (module) with connectors

Features and advantages
- Compact design
- Easy commissioning
- Compact design

Document
D 7831 D
D 7831/2

5.3 Line connector

Line connector type MSD, SVS, MSE

Line connector
- With rectifier circuit
- With clamp diode
- With LED
- With economy circuit

Features and advantages
- Simple installation
- Energy savings during continuous operation
- Use of HAWE valves in AC grids

Type	Operating voltage U_{max}	Document
MSD, SVS, MSE	12...250 V DC/AC	D 7163

Line connector with economy circuit type MSD 4 P

Line connector

Features and advantages
- Switching monitoring with LED
- Simple installation
- Energy savings during continuous operation
- Use of HAWE valves in AC grids

Type	Operating voltage U_{max}	Document
MSD 4 P53	230 V AC	D 7813
MSD 4 P63	115 V AC	D 7813

Line connector with economy circuit type MSD 4 ECO

Line connector

Features and advantages
- Switching monitoring with LED
- Simple installation
- Energy savings during continuous operation

Type	Operating voltage U_{max}	Document
MSD 4 ECO	24 V DC	D 7833/1

6 Monitoring, sensors

6.1 Pressure switches

Pressure switch type DG

- Manifold mounting
- Screw-in version
- Pipe connection

Features and advantages
- Compact design
- Option of integration with the HAWE modular system
- Switching current up to 2 A
- Operating pressures up to 1000 bar

Type	p_{max}	Document
DG 1	600 bar	D 5440
DG 3	700 bar	D 5440

6.2 Pressure switches, pressure transducers

Electric pressure switches type DG

- Screw-in version

Features and advantages
- Two switch outputs as normally closed contact or normally open contact, PNP or NPN programmable
- Process data, output signal and diagnostic messages available via IO-Link
- Compact design
- Shorter commissioning times

Type	p_{max}	Document
DG 51 E	800 bar	D 5440 E/2
DG 6	600 bar	D 5440 F
DG 7	1000 bar	D 5440 G

6.3 Pressure transducers

Electronic pressure transducer type DT

- Screw-in version

Features and advantages
- Plastic or stainless steel housing
- Accuracy class 1%
- Analogue output signal (4 to 20 mA, 0 to 5 V DC, 0 to 10 V DC)
- M12 male connector
- G 1/4 A Pressure connection

Type	p_{max}	Document
DT 2	600 bar	D 5440 T/1
DT 11	1000 bar	D 5440 T/2

7 Batteries and accessories

Battery packs type IEP

Self-contained energy store

Features and advantages

- Various nominal voltages (50 V DC, 100 V DC)
- High-energy NMC and long-life LFP chemistry available
- Proven quick-change battery system
- CAN bus interface
- Integrated battery management with thermal management
- High safety and vibration stability thanks to wire bonding

Document

D 6130-IEP014-BH
D 6130-IEP014-CP
D 6130-IEP015-AC-DC-003
D 6130-IEP015-AC-DC-006
D 6130-IEP027-BH

Power Distribution Unit type PDU

Power distribution unit with multiple inputs and outputs and an integrated control unit

Features and advantages

- Suitable for a voltage of up to 500 V DC
- Compact design in robust aluminium housing
- Simple management of parallel batteries (with BCU)
- CAN bus interface
- Optionally available with integrated insulation monitor (IMD)

Document

D 6150

8 Cylinders and motors

8.1 Hydraulic motor

8.1.1 Axial piston motor

Axial piston motor type M60N

- Axial piston fixed motor

Features and advantages

- Optimised power-to-weight ratio
- High speed capacity
- Different shaft and flange versions

Size	Nominal pressure p_{max}	Peak pressure p_{max}	$V_{g\ max}$	Document
12	350 bar	400 bar	12.6 cm³/U	D 7960 M
17	350 bar	400 bar	17.0 cm³/U	D 7960 M
25	350 bar	400 bar	25.4 cm³/U	D 7960 M
34	350 bar	400 bar	34.2 cm³/U	D 7960 M
47	350 bar	400 bar	47.1 cm³/U	D 7960 M
64	350 bar	400 bar	63.5 cm³/U	D 7960 M
84	350 bar	400 bar	83.6 cm³/U	D 7960 M
90	350 bar	400 bar	90.7 cm³/U	D 7960 M
108	350 bar	400 bar	108.0 cm³/U	D 7960 M

8.2 Lifting cylinders

Differential cylinder type LVM

Double-acting cylinder with single-ended piston rod

Features and advantages

- Suitable for high loads (made of steel)
- The compressed design enables free positioning of the hydraulic connections over 360 degrees and is cost-efficient
- Piston diameters 20, 25, 32 and 40 mm
- Stroke 15 to 400 mm, depending on the size
- Internally and externally technically leak-proof over an extended period of time
- Short and compact design

Type	Size	p_{max}	H_{Stroke}	Document
LVM	20, 25, 32, 40	160 bar	400 mm	D 6053

Standardised hydraulic cylinder type DZ25

- Double-acting cylinder with single-ended piston rod

Features and advantages

- With or without soft-stop function
- Piston diameter 32, 40, 50, 63, 80, 100 or 125 mm
- Stroke 45 to 1,000 mm, depending on size
- Four different mounting styles

Type	Size	p_{max}	H_{Stroke}	Document
DZ25	32, 40, 50, 63, 80, 100, 125	250 bar	1000 mm	D 6446

8.3 Clamping cylinder

Clamping cylinder type HSE, HSA

- Screw-in version
- Manifold mounting

Features and advantages

- Strong clamping force
- Extremely small dimensions and low weight
- Virtually maintenance free
- Operating pressures up to 500 bar

Type	Size	p_{max}	H_{Stroke}	Document
HSE	12	500 bar	8 mm	D 4711
HSE	16	500 bar	12 mm	D 4711
HSE	20	500 bar	20 mm	D 4711
HSE	24	500 bar	20 mm	D 4711
HSA	32	500 bar	20 mm	D 4711
HSA	40	500 bar	25 mm	D 4711

9 Accessories

9.1 Accumulator

9.1.1 Accumulator

Miniature accumulator type AC, ACS

- Hydraulic accumulators
- Screw-in version

Features and advantages

- Compact design
- Option of integration with the HAWE modular system
- Operating pressures up to 500 bar

Type	p_{max}	Nominal volume V_0	Document
AC, ACS 13	500 bar	0.01 dm³	D 7571
AC 40	400 bar	0.04 dm³	D 7571

Accumulator type AC

- Hydraulic accumulator
- Screw-in version

Features and advantages

- Compact design
- Option of integration with the HAWE modular system
- Operating pressures up to 350 bar

Type	p_{max}	Nominal volume V_0	Document
AC 0725	250 bar	0.075 dm³	D 7969
AC 1002	210 bar	1.0 dm³	D 7969
AC 3503	350 bar	3.5 dm³	D 7969
and others			D 7969

9.1.2 Piston type accumulator

Piston type accumulator type HPS

- In-line installation

Features and advantages

- Compact design
- Piston diameter 50 to 180 mm
- Option of integration into the HAWE modular system

Type	p_{max}	Nominal volume V_0	Document
HPS 10	350 bar	40.00 dm³	D 7969 HPS

9.2 Filter elements

Screen and filter elements type HFC, HF, HFE

Features and advantages

- Version as an installation kit or integrated in the housing
- Different sizes available
- Any flow direction

Type	p_{max}	Q_{max}	Document
HFC	700 bar	100 l/min	D 7235
HF	700 bar	20 l/min	D 7235
HFE	700 bar	100 l/min	D 7235

9.3 Fittings

Reducing connectors type G, M

- Screw-in reducer

Features and advantages
- Compact design
- Option of integration into the HAWE modular system
- Operating pressures up to 700 bar

p_{max}	Document
700 bar	D 845

Fittings type X

- Screw-in version
- Version for pipe connection

Features and advantages
- Compact design
- Option of integration into the HAWE modular system

p_{max}	Document
630 bar	D 7065

Fittings type X84

- Screw-in version
- Version for pipe connection

Features and advantages
- Compact design
- Option of integration into the HAWE modular system
- Operating pressures up to 700 bar

p_{max}	Document
700 bar	D 7077

9.4 Pipe and hose

9.4.1 Hose lines

Hose lines type H3, H4

Features and advantages
- High-quality material
- Small bending radius
- Different connections available
- Nominal width 3 and 4 mm

p_{max}	Document
280 bar	D 6027

10 Integrated solutions

10.1 Hydraulic locking units

Hydraulic locking unit type HLU

Actuation
- Electro-hydraulic
- Manual

Features and advantages
- Plug & Play delivery – easy to install and ready for use immediately
- Closed, low-maintenance hydraulic system
- Electric unlocking and manual emergency actuation
- Simplified acceptance process thanks to TÜV Süd component certificate in accordance with the latest standards
- High degree of comfort for passengers thanks to stepless and silent bar adjustment mechanism
- Convenient locking mechanism: Passengers can use retaining bars as an aid when entering and disembarking the ride (depends on model)
- Easier bar opening system: The energy applied to close the bar is re-used when opening it (depends on model)

Additional features and advantages of the LE-X (E)
- Much safer thanks to integrated sensors
- Electronic maintenance mode
- Electronic test mode before/after rides
- Condition monitoring

Size	Fatigue load	$H_{stroke\ max}$	Document
LE25	10500 N	140 mm	D 6052
LE32	10500 N	150 mm	D 6052
LE-X	10500 N	250 mm	D 6052

10.2 Press control systems

Press control system type SAKB

- Compact block

Actuation

– Electro-proportional

Features and advantages

- Four variants are available: With or without integrated pressure compensator, in each case either in aluminium (280 bar) or in cast iron (320 bar)
- Available for use with anti-cavitation valves in a normally open version, optionally with or without housing for direct mounting or installation on the cylinders
- Suitable for machines up to a length of 3.5 m
- Optionally available modules for tool clamping and proportional hydraulic crowning offer additional flexibility
- Extensive modular system with many variants and combination options
- Certified according to DIN EN 12622

Type	Size	p_{max}	Q_{max}	Document
SAKB	6	320 bar	60 l/min	D 6335

Press control system type SPVM

- Pump power module

Actuation

– Electro-proportional

Features and advantages

- For press brakes up to beam length 3.5 m
- Really easy to install by direct flange-mounting on standard motor
- Includes internal gear pump, pressure filter, electric contamination indicator and coupling
- Certified according to DIN 12622

Type	Size	p_{max}	Q_{max}	Document
SPVM	2	320 bar	36.3 l/min	D 6338
SPVM	3	320 bar	60 l/min	D 6338

Press control systems type SPLM

- Pump power module

Actuation

– Electro-proportional

Features and advantages

- Really easy to install by direct flange-mounting on standard motor
- Includes internal gear pump, pressure filter, electric contamination indicator and coupling
- Certified according to DIN 12622

Type	Size	p_{max}	Q_{max}	Document
SPLM	2	320 bar	36.3 l/min	D 6337
SPLM	3	320 bar	72.5 l/min	D 6337

Press control system type MACB, MPLM

- Cylinder manifold

Actuation

– Electro-proportional

Features and advantages

- Suitable for press brakes of any beam length
- Really easy to install by direct flange-mounting on standard motor
- Includes internal gear pump, pressure filter, electric contamination indicator and coupling
- Anti-cavitation valves integrated in manifold
- Certified according to DIN 12622

Type	Size	p_{max}	Q_{max}	Document
MACB	06	320 bar	30 l/min	D 6334
MACB	10	320 bar	100 l/min	D 6334
MPLM	2	320 bar	36.3 l/min	D 6334
MPLM	3	320 bar	72.5 l/min	D 6334

Press control system type SAMB, SAPB

- Cylinder manifold

Actuation

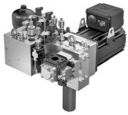
– Electro-proportional

Features and advantages

- Suitable for press brakes of any beam length
- Anti-cavitation valves for cylinder installation
- Certified according to DIN 12622

Type	Size	p_{max}	Q_{max}	Document
SAMB	6	320 bar	30 l/min	D 6336 D 6337
SAMB	10	320 bar	100 l/min	D 6336 D 6337
SAPB	6	320 bar	80 l/min	D 6336
SAPB	10	320 bar	200 l/min	D 6336

Press control system type ePrAX modular



- Servo-hydraulic drive (without cylinder)

Actuation

– Speed-controlled

Features and advantages

- The anti-cavitation valves (normally closed version) are integrated into the manifold, which therefore simplifies the cylinder interface
- Energy-efficient
- No limitation on machine length
- Optionally available modules for tool clamping offer additional functionality and customization options

Type	Size	p_{max}	Q_{max}	Document
ePRAX modular	06	320 bar	30 l/min	D 6340
ePRAX modular	10	320 bar	50 l/min	D 6340

Press control system type ePrAX basic

- Cylinder manifold

Actuation

– Electro-proportional
– Optionally additionally speed-controlled

Features and advantages

- Suitable for press brakes of any beam length or tonnage
- Entirely separate axes cut down on piping requirements
- Load-dependent pressure reduction for greater energy efficiency
- Certified according to DIN 12622

Type	Size	p_{max}	Q_{max}	Document
ePRAX basic	06	320 bar	30 l/min	D 6339
ePRAX basic	10	320 bar	100 l/min	D 6339
ePRAX basic	25	320 bar	200 l/min	D 6339

Press control system type ePrAX control

- Servo-hydraulic drive (without cylinder)

Actuation

– Speed-controlled

Features and advantages

- Suitable for press brakes of any beam length
- Cost-optimised solution
- Minimal installation workload thanks to ready-to-install system
- Energy-efficient thanks to servo hydraulics
- Certified according to DIN 12622

Type	Size	p_{max}	Q_{max}	Document
ePRAX control	15	320 bar	22.5 l/min	D 6360
ePRAX control	19	320 bar	36.5 l/min	D 6360

10.3 Other system solutions

Servo power module type SPM

Servo power module

- With integrated pressure filtering

Actuation

– Speed-controlled

Features and advantages

- Minimum installation effort thanks to ready-to-install, fully tested unit

Type	Size	p_{max}	Q_{max}	Document
SPM	2	320 bar	50 l/min	D 6340

11 Annex

11.1 Hydraulic fluids – types, notes and selection range

The performance of a hydraulic system depends to a large extent on the quality of the hydraulic fluid used.

The hydraulic fluid should essentially be selected according to the operating conditions, such as

- Temperature (see viscosity classes)
- Nomenclature (possible ban on certain hydraulic fluids due to undesired reactions with metals etc.)
- Usage type (e.g. environmentally compatible hydraulic fluids)
- Surroundings (other hydraulic fluids already in use)

11.1.1 Overview of temperature and viscosity

Temperature range	Ambient conditions: -40 to +80°C **Exceptions:** Air-powered pumps type LP (+5 to +80°C) Hydraulic fluid: -25 to +80°C Please observe viscosity range and any additional restrictions. Compact hydraulic power packs type A, hydraulic locking units type LE 25/32, directional seated valves type SP3, linear actuator type LV, valve bank type SLC1, valve bank type TLC3 and hose lines type H3 (-10°C to +60°C)
Start temperature	Down to -40°C permissible Observe start viscosities as long as the steady-state temperature is at least 20K higher for subsequent operation! Biologically degradable or fire inhibiting hydraulic fluids generally not over max. +60 to +70°C.
Viscosity range	Min. approx. 4 mm^2/s, Max. approx. 1500 mm^2/s Optimal operating range approx. 10...500 mm^2/s

11.1.2 Mineral oils

Hydraulic fluid	Characteristics	Unusual features / restrictions
▪ HLP hydraulic fluids (DIN 51524-2)	Mineral oil with additives improving corrosion, oxidation and wear protection	Common hydraulic fluid
▪ HL hydraulic fluids (DIN 51524-1)	Mineral oil without wear protecting additives	Not suitable for any types of gear pump due to the lack of wear protection additives. ▪ No pumps or hydraulic power packs with gear pumps type RZ, Z ▪ No compact hydraulic power packs HC, KA, INKA, MPN, HK, HKL
▪ HVLP hydraulic fluids (DIN 51524-3)	Mineral oil with same additives as HLP, but with increased viscosity index for use in higher temperature ranges	The viscosity index correctors have a negative effect on shear strength (viscosity loss approx. 30% when loaded), demulsifying behaviour and air release characteristics, for example. Only use if required due to temperature range. Oil manufacturer must be consulted!
▪ H unalloyed oils, e.g. - lubricating oils (DIN 51524-1) - white oils (e.g. NSF H1)	Mineral oil without additives	Due to lack of additives only suitable for systems in the standby mode (S2 or S3 mode) (low lubricity). White oils are mostly used in systems with possible contact with foodstuffs.

Hydraulic fluid	Characteristics	Unusual features / restrictions
▪ PAO hydraulic fluids (tested based on DIN 51524-1 and DIN 51524-2)	mineral oil-free synthetic oil with additives improving corrosion, oxidation and wear protection	See information on hydraulic oils HVLP
▪ Special fluids for aviation (MIL H-5606) for off-shore applications (NATO H 540)	Mineral oils are based as a rule on naphthenic oil with wide temperature range	Seals made of FPM fluoride rubber may be required, depending on the hydraulic fluid. Consult the oil manufacturer!
▪ Other mineral oils HD engine oils ATF automatic transmission fluid (AQ A, suffix A) Diesel Test oil for diesel injection pump test	Mineral oils actually developed for other application purposes	More or less suitable hydraulic fluids. Pay attention to the presence of oxidation and corrosion protection as well as material compatibility (above all in relation to the seals). Important: increased leakage with directional spool valves. Oil manufacturer must be consulted!

11.1.3 Environmentally compatible hydraulic fluids ISO 15380

Hydraulic fluid	Characteristics	Unusual features / restrictions
▪ HETG fluids (Hydraulic Oil Environmental Triglyceride)	Fluids based on seed oils e.g. rape or sunflower with additives show only low temperature resistance (< 60 to 70°C)	Not suitable for compact hydraulic power packs type HC, KA, INKA, MPN, HK, HKL, all valves with wet armature solenoids as well as control systems with high throttle rates. At higher temperatures (> 60...70°C), HETG fluids show a tendency to gum and set and to age prematurely. Their use should be avoided!
▪ HEPG polyethylene glycols PEG polyethylene (water-soluble) PPG polypropylene (not water-soluble)	Fluids based on polyethylene glycol (PEG) Properties similar to mineral oil with regard to service life, lubricity and pressure resistance	No restrictions with regard to the operation behaviour, but ▪ dissolves standard enamels/paintwork (does not apply to two-component enamels) ▪ Do not use paper filters. Risk of blockage! (only fibre-glass or metal-mesh filters possible) ▪ Steel-to-aluminium (or steel-to-non-ferrous) bearing mating surface couples are problematic (dissolution effects) ▪ No pumps or hydraulic power packs with gear pumps type RZ or Z ▪ Do not use compact hydraulic power packs type HC, KA, INKA, MPN, HK, HKL ▪ No connection blocks with return line filter type A.F.., AF, BF, EF, FF
▪ HEES synthetic esters (carboxylic acid ester, diester, polyester)	Similar qualities i.e. service life, lubricating characteristics and pressure resistance, like mineral oil	No restrictions with regard to the operation behaviour. Contact with PVC should be avoided.

11.1.4 Flame-resistant hydraulic fluids ISO 12922

Hydraulic fluid	Characteristics	Unusual features / restrictions
▪ HFA (pressurised water, emulsions)	Oil in water emulsion (water content > 80%) max. temp. range approx. 60°C	High risk of corrosion and cavitation due to the high water content, only use devices specially designed accordingly (radial piston pump type R, directional seated valves type G..) max. pump pressure 50 to 60% – risk of cavitation – minimum content of mineral oil > 4% ▪ Do not use compact hydraulic power packs HC, KA, INKA, MPN, HK, HKL – risk of short circuit ▪ No paper filters – risk of blockage No connection blocks with return line filter type A.F.., AF, BF, EF, FF
▪ HFC	(Poly)glycol/water solution (water content > 35%) max. temp. range approx. 60°C	Generally usable as “standard” hydraulic fluid Restrictions: ▪ Incompatible with zinc ▪ No paper filters – risk of blockage No connection blocks with return line filter type A.F.., AF, BF, EF, FF ▪ Steel-to-aluminium bearing mating surface couples are problematic No pumps type Z, RZ ▪ Aggressive to simple enamels and paintwork (Two-component enamels are fine) ▪ No compact hydraulic power packs HC, KA, INKA, MPN, HK, HKL
▪ HFD HFDR phosphoric ester HFDU polyolester	Fluids without water content, properties similar to mineral oil	Normal operation possible Restrictions: ▪ Use only devices with FPM (FKM) seals ▪ Oil manufacturer must be consulted!

11.1.5 Special fluids

Hydraulic fluid	Characteristics	Unusual features / restrictions
▪ AT-Brake fluid	Brake fluid based on glycol (DOT 4)	Can be used, but only with devices equipped with EPDM or SBR seals No compact hydraulic power packs type HC, KA, INKA, MPN, HK, HKL

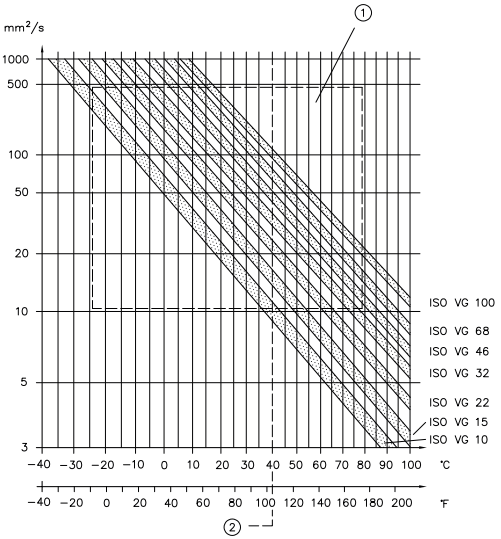
11.1.6 Viscosity grade selection

Of the 18 viscosity grades (ISO VG) listed in the standard “Industrial liquid lubricants; ISO viscosity classification” (DIN ISO 3448), the range ISO VG10 to ISO VG68 is relevant for hydraulic systems. The number after “ISO VG” corresponds to the nominal viscosity at a reference temperature of 40°C. The temperature behaviour displayed in the diagram corresponds to that of mineral hydraulic fluids. The characteristic curve gradient of HVLP and the environmentally compatible hydraulic fluids is flatter, indicating that the temperature effect is lower.

Due to manufacturer-related differences, the following benchmark figures are to be clarified and compared with the permissible viscosity ranges:

- Viscosity at 40°C
- Viscosity at lowest (assumed, specified) temperature
- Viscosity at the highest (presumed, required) temperature (to guarantee a good seal life ≤ 80°C!)

11.1.7 Temperature/viscosity diagram



Temperature (°C or °F); kinematic viscosity (mm²/s)

Reference values for selection

- VG10, VG15
  System used for short period operation outdoors or for clamping fixtures
  System in continuous operation
  (if used outdoors, winter operation only)
- VG22, VG32
  General application
  (when used outdoors, only summer operation)
- VG46, VG68
  Systems in closed rooms at
  ambient temperatures up to 40°C or tropical conditions

1 Optimum range

2 Reference temperature DIN ISO 3448

11.1.8 Purity of the hydraulic fluid and correct filtering

Fine contamination (e.g. debris and dust) or contamination in the macro range (e.g. chippings, rubber particles from hoses and seals) may significantly impair the function of a hydraulic system.

Maintain the following hydraulic fluid purities (assuming a thorough flushing has taken place prior to the date of initial commissioning):

Recommended purity of the hydraulic fluid	Recommended filter fineness	Devices	Comment
ISO 4406			
21/18/15...19/17/13	$\beta_{16\text{ to }25} \geq 75$	Radial piston and gear pumps, valves, cylinders (use in general mechanical engineering)	The purity degree of the hydraulic fluid is especially important for the repeatability accuracy with proportional valves. It should be noted that new hydraulic fluid “from the barrel” does not necessarily fulfil the highest cleanliness requirements.
20/17/14...18/15/12	$\beta_{6\text{ to }16} \geq 75$	Prop. pressure and flow valves	
19/17/14	$\beta_{6\text{ to }16} \geq 75$	Variable displacement axial piston pumps	

Lower limits must be applied for pressure above 250 bar

11.1.9 Usage duration of hydraulic fluid

Hydraulic fluids “age”. This is caused by, among other issues, shear processes, breakdown at excessive temperatures (resinification), mixing with (condensation) water or reaction with other materials (e.g. metals) that are part of the system (sludge formation).

Besides the properties of the hydraulic fluid itself (e.g. due to additives for high shear stability), the design of the hydraulic control system (e.g. tank size, steady-state temperature, number and type of throttling points) has a major influence on this.

The following points are to be noted:

- Operating temperature in the tank < 80°C (applies to mineral oils, is lower for hydraulic fluids with water content)
  Avoid higher temperatures – service life reduction – (+10K corresponds to half service life)
- Rotational conditions of hydraulic fluid $\frac{Q_{pump}[l/min]}{V_{System}[l]}$ (*reference values*)
  - Approx. 0.2 to 0.4/min for conventional hydraulic power packs
  - Approx. up to 1/min in mobile hydraulics
  - Approx. up to 4/min for compact hydraulic power packs in standby or load/no-load operation
- Regular inspection of hydraulic fluid (fluid level, contamination, colour index, neutralisation number and others)
- Regular fluid change (depends on hydraulic fluid and conditions of use)
  Reference values:
  - approx. 4,000 to 8,000 h (mineral oil)
  - approx. 2,000 h (other hydraulic fluids)
  - or at least once per year
  Observe oil manufacturer's notes!

11.1.10 Switching to another hydraulic fluid

Do not mix different types of hydraulic fluids! This may lead to undesirable chemical reactions causing sludge, resinification etc.

Always consult the respective manufacturers when switching between different hydraulic fluids. In all cases, the whole hydraulic system should be thoroughly flushed.

11.1.11 Interaction with seals

Before using hydraulic fluids (except for mineral oil and synthetic esters), always consult with the oil manufacturer concerning seal compatibility. The table at the beginning of this chapter provides an overview to start from. Standard seals are made of the materials:

- NBR (nitrile butadiene rubber, e.g. Bunan, Perbunan) or HNBR (hydrated NBR).

Upon request, devices are available with seals made of:

- FPM (also FKM, fluoride rubber), e.g. for HFD fluids
  - HAWE devices coding: suffix ...-PYD, e.g. WN1H-G24-PYD
- EPDM (ethylene propylene diene rubber) or SBR (styrene butadiene rubber)
  - HAWE devices coding: suffix ...-AT, e.g. WN1H-G24-AT (for brake fluid)

INFORMATION

- For seal specifications with coding -PYD and -AT, the maximum operating pressure is limited to 250 bar due to the reduced mechanical properties of the seals.
- Higher pressures are possible but result in a much shorter service life.
- The user must perform their own tests to ensure that the product is suitable for their intended application.
- This limitation conditionally applies to other values specified in the relevant product documentation.

11.1.12 Storing hydraulic fluids and hydraulic components

The storage suitability of hydraulic components depends primarily on the following factors:

- seals utilised, moistening with oil during the factory functional test

The storability of rubber materials is generally influenced by the following factors:

- Warmth, light, humidity, oxygen, ozone

As far as possible, components should be de-energised and without deformation when stored. 15 to 20°C is the optimum storage temperature range. Relative humidity approx. 65% (+-10%). Exposure to direct sunlight or a light source with strong UV rays should be avoided.

Ozone-producing equipment (electric drives, high-voltage equipment) and similar devices must not be present in the storage room.

If seals are packaged in plastic bags, these should not contain any plasticisers and, if necessary, should be impermeable to UV light.

For details on storing elastomers, see also these standards:
DIN 7716, MIL-HDBK-695, SAE ARP5316D, SAE AS 1933, DIN 9088.

Hydraulic fluids can be stored for an unlimited period in sealed containers supplied by the manufacturer, as no chemical reactions take place. The presence of atmospheric oxygen, dust and moisture can lead to more or less rapid oxidation and resinification, depending on the type of oil and its additives.

A dark room with virtually constant temperature and humidity is recommended for storage of hydraulic components. The parts should be kept in a plastic bag to protect them from dust and continuous air exchange.

A functional test (manual override, dry switching) should be carried out at least once a year to ensure operation. Safety-related components: A six-monthly functional test on site and a regular factory inspection including seal replacement every 2 years.

When hydraulic components are stored as described above, the risk of corrosion is low. Most external parts of HAWE components are coated with a protective layer (galvanised, nitrided) as well as with oil.

11.2 Formulas and units

11.2.1 Conversion table

	Coding	Unit	Factor X	Unit
Pressure	p	$1\frac{N}{mm^2}$	10	bar
		1 MPa	10	bar
		$1\frac{kgf}{cm^2}$	1	bar
		1 psi	0,07	bar
Force	F	$1\frac{kg \cdot m}{s^2}$	1	N
		1 lbf	4,45	N
Length, travel, stroke	l, s, h	1 in	25,4	mm
		1 ft	304,8	mm
Torque	M	$1\frac{kg \cdot m^2}{s^2}$	1	Nm
Power	P	1 PS, 1 hp	0,74	kW
Area	A	1 ft^2	92903	mm^2
		1 in^2	645,16	mm^2
Volume	V	1 ft^3	28,92	l
		1 in^3	$1{,}64 \cdot 10^{-2}$	l
		1 UK gal	4,55	l
		1 US gal	3,79	l
Temperatures	T, ϑ	5 (°F-32)/9	1	°C
Weight	m	1 lb	0,45	kg
Cinematic viscosity	v	1 cST	1	$\frac{mm^2}{s}$

12 Contact

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Refer to hawe.com/contact to find your regional contact's details.

■ HAWE subsidiaries and service repair shops ● HAWE sales partners

13 Product index

Type	Designation	Document	page
A	Compact hydraulic power pack type A	D 6025	12
AC	Accumulator type AC	D 7969	54
AC, ACS	Miniature accumulator type AC, ACS	D 7571	54
ADC, ADM, ADME, AM	Pressure reducing valve type ADC, ADM, ADME, AM	D 7458	35
ADM	Pressure reducing valve type ADM	D 7120	35
AL, ALE, ALZ	Shut-off valve type AL, ALE, ALZ	D 6170, D 6170 ALZ	38
AV	Throttle valve and shut-off valve type AV	D 4583	41
AVT, AVM	Shut-off valve type AVT, AVM	D 7690	41
BA, BVH	Valve bank (directional spool valve or directional seated valve) type BA, BVH	D 7788, D 7788 BV, D 7788 Z	19
BC	Restrictor check valve type BC	D 6969 B	41
BE	Restrictor check valve type BE	D 7555 B	41
BNG	Valve bank (directional spool valve or directional seated valve) type BNG	D 7788 BNG	20
BVE	Directional seated valve type BVE	D 7921, D 7921 F	31
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CAN-IO 14	Valve control type CAN-IO 14	D 7845-IO 14	48
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CDK	Pressure reducing valve type CDK	D 7745	35
CDSV	Pressure-controlled shut-off valve type CDSV	D 7876	38
CH	Hand pump type CH	D 7147 CH	11
CLHV	Load-holding valve type CLHV	D 7918-VI-C, D 7918-VI-PIB	39
CLK	Pressure reducing valve type CLK	D 7745 L	36
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CMVX	Component approved pressure-limiting valve type CMVX	D 7710 TÜV	33
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CRH	Releasable check valve type CRH	D 7712	45
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CSJ	Flow control valves type CSJ	D 7736	42
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CWL	Valve bank (directional spool valve) type CWL	D 7953 CWL	22
CWPN	Directional spool valve type CWPN	D 7451 CWPN	26
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DG 1, DG 3	Pressure switch type DG	D 5440	50
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DRH	Releasable twin check valve type DRH	D 6110	46
DSJ	Flow control valve type DSJ	D 7825	42
DSV, DSVP	Pressure-controlled shut-off valve type DSV, DSVP	D 3990	38
DT	Electronic pressure transducer type DT	D 5440 T/1, D 5440 T/2	50
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DZ25	Standardised hydraulic cylinder type DZ25	D 6446	52
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EDL	Proportional directional spool valve bank type EDL	D 8086	23
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